



SEMiX® 3p

## Trench IGBT Modules

### SEMiX453GB12E4p

#### Features\*

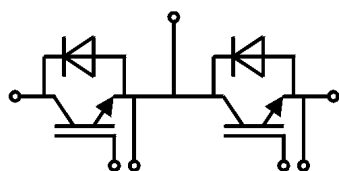
- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$  with positive temperature coefficient
- High short circuit capability
- Press-fit pins as auxiliary contacts
- UL recognized, file no. E63532

#### Typical Applications

- AC inverter drives
- UPS
- Renewable energy systems

#### Remarks

- Product reliability results are valid for  $T_j=150^\circ\text{C}$
- $V_{isol}$  between temperature sensor and power section is only 2500V
- For storage and case temperature with TIM see document "TP(\*) SEMiX 3p"



GB

| Absolute Maximum Ratings |  |                         |             |      |
|--------------------------|--|-------------------------|-------------|------|
| Symbol                   | Conditions   |                         | Values      | Unit |
| IGBT                     |  |                         |             |      |
| V <sub>CES</sub>         | T <sub>j</sub> = 25 °C   |                         | 1200        | V    |
| I <sub>C</sub>           | T <sub>j</sub> = 175 °C  | T <sub>c</sub> = 25 °C  | 678         | A    |
|                          |  | T <sub>c</sub> = 80 °C  | 521         | A    |
| I <sub>Cnom</sub>        |  |                         | 450         | A    |
| I <sub>CRM</sub>         | I <sub>CRM</sub> = 3 x I <sub>Cnom</sub>                                       |                         | 1350        | A    |
| V <sub>GES</sub>         |  |                         | -20 ... 20  | V    |
| t <sub>psc</sub>         | V <sub>CC</sub> = 800 V<br>V <sub>GE</sub> ≤ 15 V<br>V <sub>CES</sub> ≤ 1200 V | T <sub>j</sub> = 150 °C | 10          | μs   |
| T <sub>j</sub>           |  |                         | -40 ... 175 | °C   |
| Inverse diode            |  |                         |             |      |
| V <sub>RRM</sub>         | T <sub>j</sub> = 25 °C   |                         | 1200        | V    |
| I <sub>F</sub>           | T <sub>j</sub> = 175 °C  | T <sub>c</sub> = 25 °C  | 578         | A    |
|                          |  | T <sub>c</sub> = 80 °C  | 433         | A    |
| I <sub>Fnom</sub>        |  |                         | 450         | A    |
| I <sub>FRM</sub>         | I <sub>FRM</sub> = 3xI <sub>Fnom</sub>   |                         | 1350        | A    |
| I <sub>FSM</sub>         | t <sub>p</sub> = 10 ms, sin 180°, T <sub>j</sub> = 25 °C                       |                         | 2430        | A    |
| T <sub>j</sub>           |  |                         | -40 ... 175 | °C   |
| Module                   |  |                         |             |      |
| I <sub>t(RMS)</sub>      |  |                         | 600         | A    |
| T <sub>stg</sub>         | module without TIM   |                         | -40 ... 125 | °C   |
| V <sub>isol</sub>        | AC sinus 50Hz, t = 1 min   |                         | 4000        | V    |

| Characteristics      |  |                         |      |       |       |      |
|----------------------|--|-------------------------|------|-------|-------|------|
| Symbol               | Conditions   |                         | min. | typ.  | max.  | Unit |
| IGBT                 |  |                         |      |       |       |      |
| V <sub>CE(sat)</sub> | I <sub>C</sub> = 450 A   | T <sub>j</sub> = 25 °C  |      | 1.80  | 2.05  | V    |
|                      | V <sub>GE</sub> = 15 V<br>chiplevel  | T <sub>j</sub> = 150 °C |      | 2.19  | 2.40  | V    |
| V <sub>CE0</sub>     | chiplevel  | T <sub>j</sub> = 25 °C  |      | 0.80  | 0.90  | V    |
|                      |  | T <sub>j</sub> = 150 °C |      | 0.70  | 0.80  | V    |
| r <sub>CE</sub>      | V <sub>GE</sub> = 15 V<br>chiplevel  | T <sub>j</sub> = 25 °C  |      | 2.2   | 2.6   | mΩ   |
|                      |  | T <sub>j</sub> = 150 °C |      | 3.3   | 3.6   | mΩ   |
| V <sub>GE(th)</sub>  | V <sub>GE</sub> = V <sub>CE</sub> , I <sub>C</sub> = 18 mA   |                         | 5    | 5.8   | 6.5   | V    |
| I <sub>CES</sub>     | V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 1200 V, T <sub>j</sub> = 25 °C  |                         |      |       | 5     | mA   |
| C <sub>ies</sub>     | V <sub>CE</sub> = 25 V<br>V <sub>GE</sub> = 0 V  | f = 1 MHz               |      | 27.9  |       | nF   |
| C <sub>oes</sub>     |  | f = 1 MHz               |      | 1.74  |       | nF   |
| C <sub>res</sub>     |  | f = 1 MHz               |      | 1.53  |       | nF   |
| Q <sub>G</sub>       | V <sub>GE</sub> = - 8 V...+ 15 V   |                         |      | 2550  |       | nC   |
| R <sub>Gint</sub>    | T <sub>j</sub> = 25 °C   |                         |      | 1.7   |       | Ω    |
| t <sub>d(on)</sub>   | V <sub>CC</sub> = 600 V  | T <sub>j</sub> = 150 °C |      | 160   |       | ns   |
| t <sub>r</sub>       | I <sub>C</sub> = 450 A   | T <sub>j</sub> = 150 °C |      | 60    |       | ns   |
| E <sub>on</sub>      | V <sub>GE</sub> = +15/-15 V  | T <sub>j</sub> = 150 °C |      | 32    |       | mJ   |
| t <sub>d(off)</sub>  | R <sub>G on</sub> = 1.1 Ω  | T <sub>j</sub> = 150 °C |      | 480   |       | ns   |
| t <sub>f</sub>       | R <sub>G off</sub> = 1.1 Ω   | T <sub>j</sub> = 150 °C |      | 115   |       | ns   |
| E <sub>off</sub>     | di/dt <sub>on</sub> = 7000 A/μs<br>di/dt <sub>off</sub> = 3300 A/μs<br>dv/dt = 4800 V/μs<br>L <sub>s</sub> = 21 nH | T <sub>j</sub> = 150 °C |      | 57    |       | mJ   |
| R <sub>th(j-c)</sub> | per IGBT   |                         |      |       | 0.066 | K/W  |
| R <sub>th(c-s)</sub> | per IGBT (λ <sub>grease</sub> =0.81 W/(m*K))   |                         |      | 0.03  |       | K/W  |
| R <sub>th(c-s)</sub> | per IGBT, pre-applied phase change material  |                         |      | 0.021 |       | K/W  |



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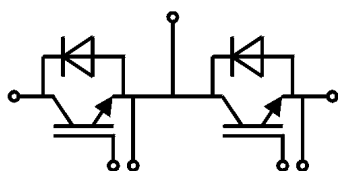
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#### Remarks

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- $V_{isol}$  between temperature sensor and power section is only 2500V
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#### Characteristics

| Symbol                    | Conditions  | min.                      | typ.      | max. | Unit |
|---------------------------|---|---------------------------|-----------|------|------|
| <b>Inverse diode</b>      |   |                           |           |      |      |
| $V_F = V_{EC}$            | $I_F = 450\text{ A}$<br>$V_{GE} = 0\text{ V}$<br>chipelevel   | $T_j = 25^\circ\text{C}$  | 2.14      | 2.46 | V    |
|                           |   | $T_j = 150^\circ\text{C}$ | 2.07      | 2.38 | V    |
| $V_{F0}$                  | chipelevel  | $T_j = 25^\circ\text{C}$  | 1.30      | 1.50 | V    |
|                           |   | $T_j = 150^\circ\text{C}$ | 0.90      | 1.10 | V    |
| $r_F$                     | chipelevel  | $T_j = 25^\circ\text{C}$  | 1.87      | 2.1  | mΩ   |
|                           |   | $T_j = 150^\circ\text{C}$ | 2.6       | 2.8  | mΩ   |
| $I_{RRM}$                 | $I_F = 450\text{ A}$  | $T_j = 150^\circ\text{C}$ | 460       |      | A    |
| $Q_{rr}$                  | $di/dt_{off} = 7000\text{ A}/\mu\text{s}$<br>$V_{GE} = -15\text{ V}$  | $T_j = 150^\circ\text{C}$ | 77        |      | μC   |
| $E_{rr}$                  | $V_{CC} = 600\text{ V}$   | $T_j = 150^\circ\text{C}$ | 30        |      | mJ   |
| $R_{th(j-c)}$             | per diode   |                           |           | 0.1  | K/W  |
| $R_{th(c-s)}$             | per diode ( $\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$ )   |                           | 0.045     |      | K/W  |
| $R_{th(c-s)}$             | per diode, pre-applied phase change material  |                           | 0.036     |      | K/W  |
| <b>Module</b>             |   |                           |           |      |      |
| $L_{CE}$                  |   |                           | 20        |      | nH   |
| $R_{CC'+EE'}$             | measured per switch   | $T_C = 25^\circ\text{C}$  | 0.95      |      | mΩ   |
|                           |   | $T_C = 125^\circ\text{C}$ | 1.25      |      | mΩ   |
| $R_{th(c-s)1}$            | calculated without thermal coupling   |                           | 0.009     |      | K/W  |
| $R_{th(c-s)2}$            | including thermal coupling, $T_s$ underneath module ( $\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$ ) |                           | 0.014     |      | K/W  |
| $R_{th(c-s)2}$            | including thermal coupling, $T_s$ underneath module, pre-applied phase change material                        |                           | 0.011     |      | K/W  |
| $M_s$                     | to heat sink (M5)   | 3                         |           | 6    | Nm   |
| $M_t$                     | to terminals (M6)   | 3                         |           | 6    | Nm   |
|                           |   |                           |           |      | Nm   |
| $w$                       |   |                           |           | 350  | g    |
| <b>Temperature Sensor</b> |   |                           |           |      |      |
| $R_{100}$                 | $T_c=100^\circ\text{C}$ ( $R_{25}=5\text{ k}\Omega$ )   |                           | 493 ± 5%  |      | Ω    |
| $B_{100/125}$             | $R(T)=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[\text{K}]$  |                           | 3550 ± 2% |      | K    |



GB

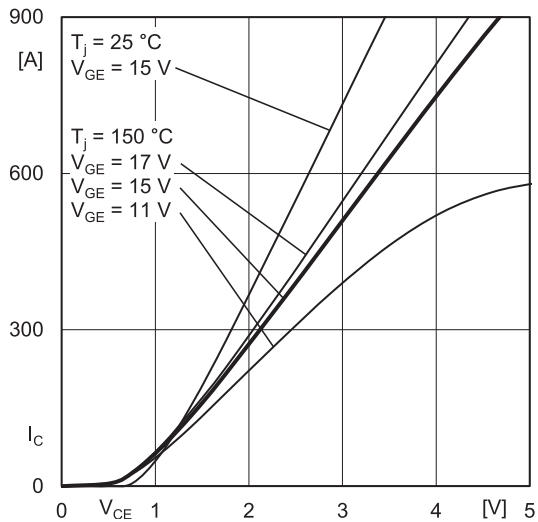


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'} + E_{E'}$

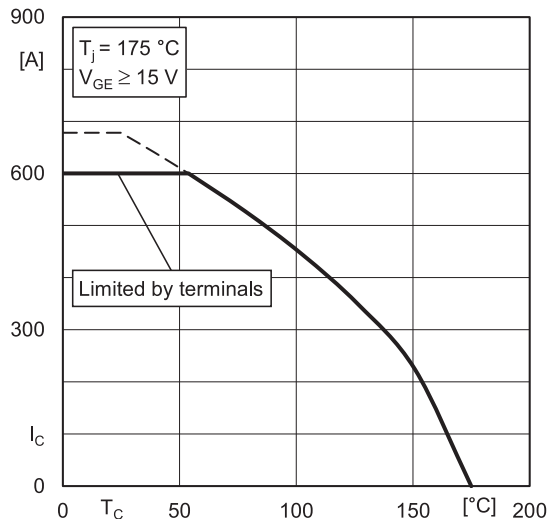


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

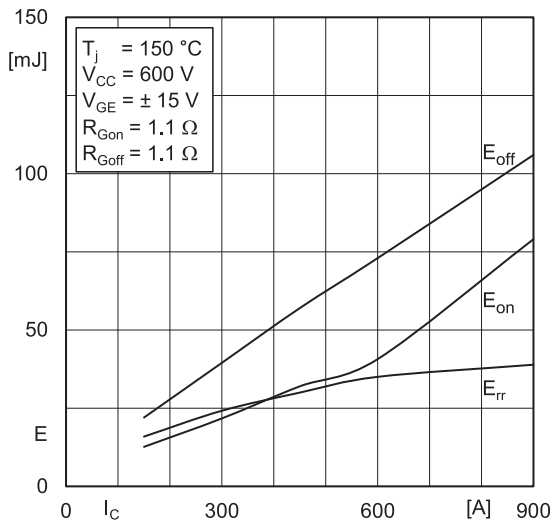


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

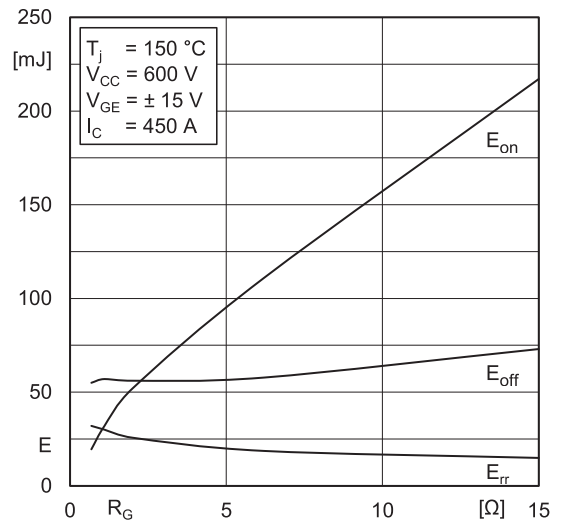


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

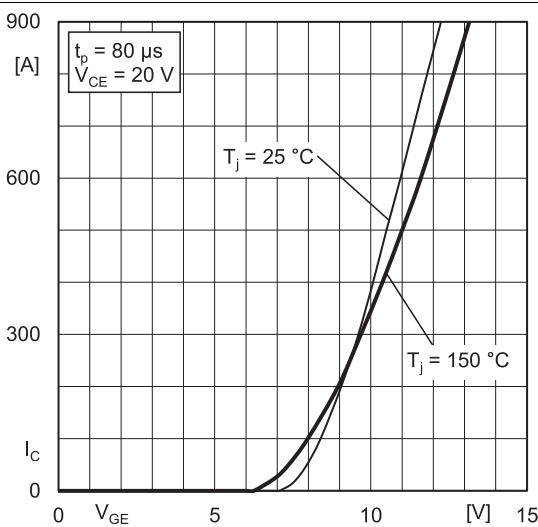


Fig. 5: Typ. transfer characteristic

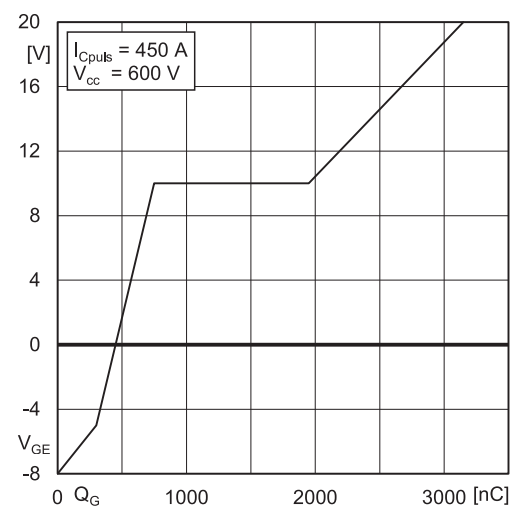
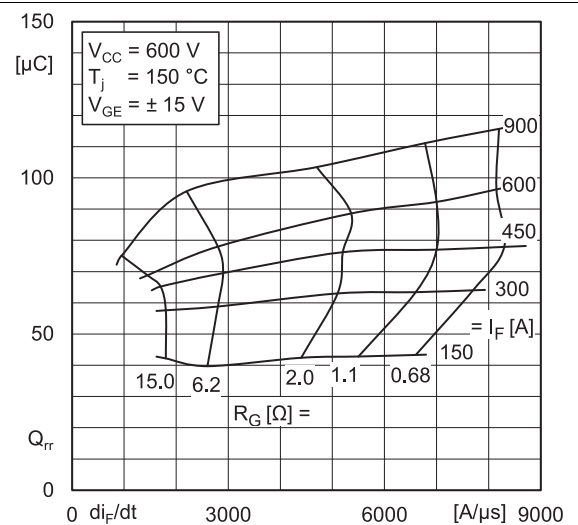
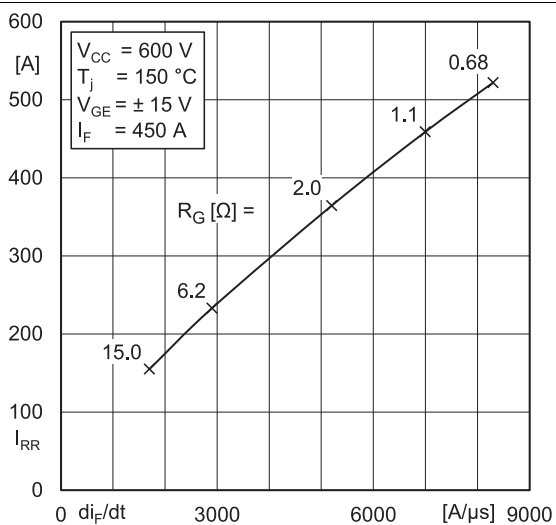
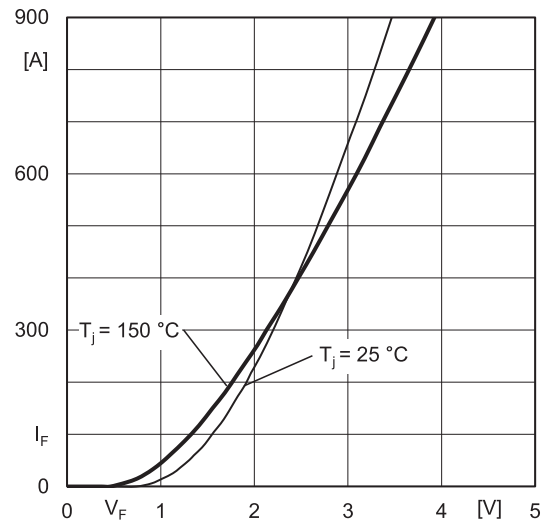
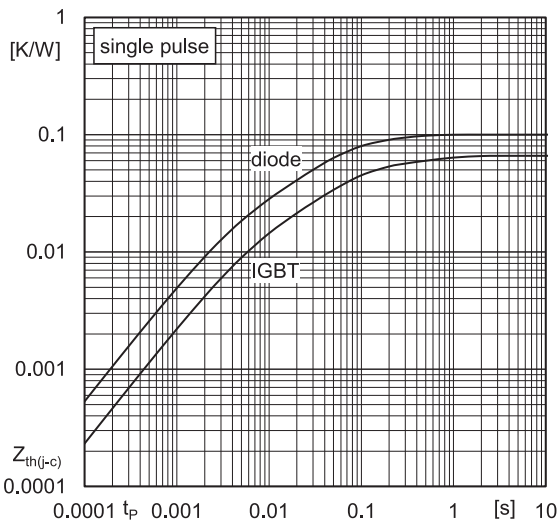
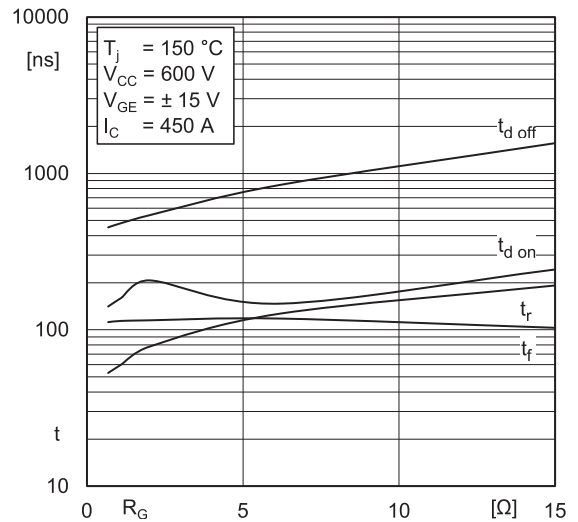
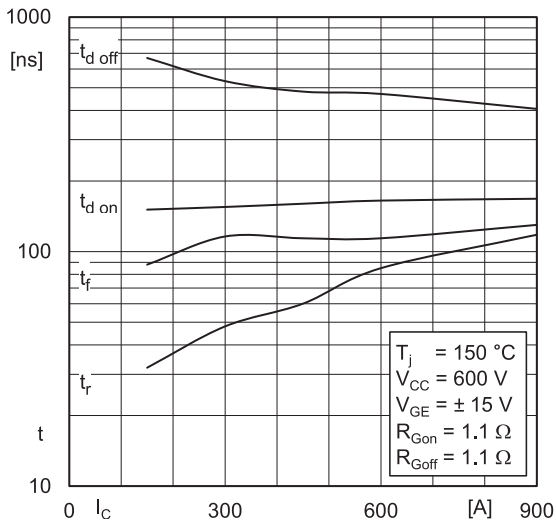

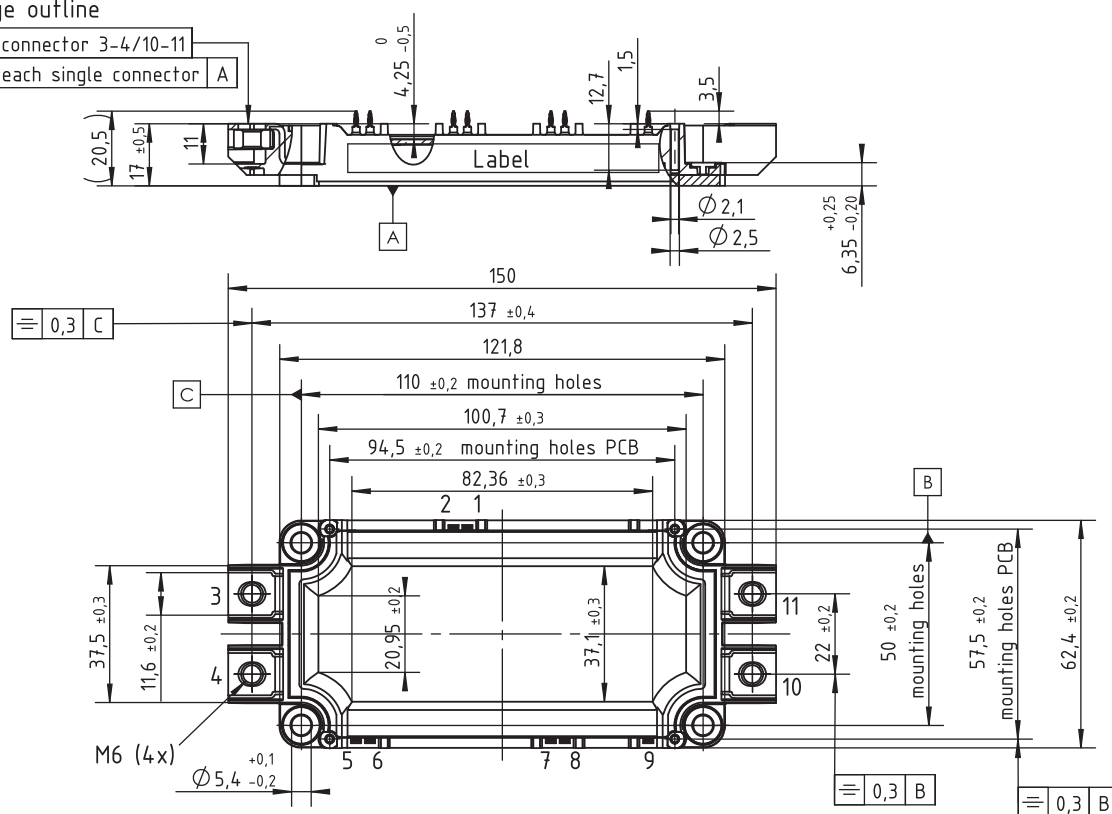


Fig. 6: Typ. gate charge characteristic

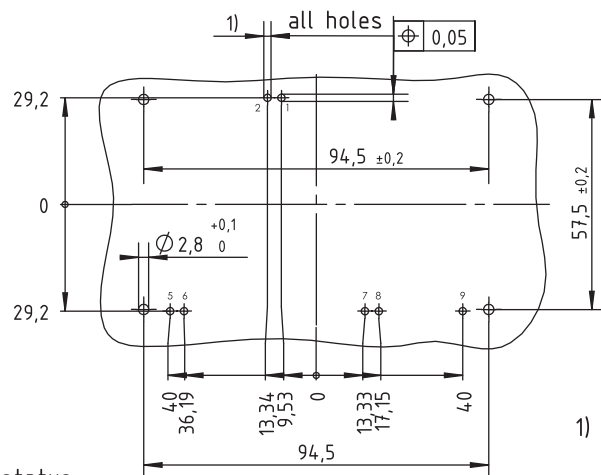


## Package outline

|   |                           |   |
|---|---------------------------|---|
|  | 0,3 connector 3-4/10-11   |   |
| //  | 0,2 each single connector | A |

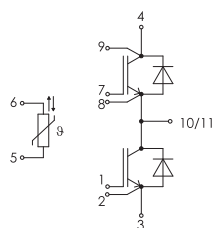


## PCB drillhole pattern



Dimensions valid in mounted status

PCB hole specification see  
Mounting Instructions SEMiX press-fit



This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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