

SEMiX453GB12E4s



SEMiX® 3s

Trench IGBT Modules

SEMiX453GB12E4s

Features

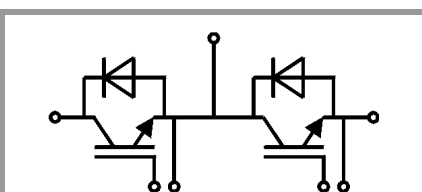
- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$ with positive temperature coefficient
- High short circuit capability
- UL recognized, file no. E63532

Typical Applications*

- AC inverter drives
- UPS
- Electronic Welding

Remarks

- Case temperature limited to $T_C=125^\circ\text{C}$ max.
- Product reliability results are valid for $T_J=150^\circ\text{C}$
- Dynamic values apply to the following combination of resistors:
 $R_{Gon,main} = 1,0 \Omega$
 $R_{Goff,main} = 1,0 \Omega$
 $R_{G,X} = 2,2 \Omega$
 $R_{E,X} = 0,5 \Omega$
- For storage and case temperature with TIM see document "TP(*) SEMiX 3s"



GB

Absolute Maximum Ratings				
Symbol	Conditions		Values	Unit
IGBT				
V _{CES}	T _j = 25 °C		1200	V
I _c	T _j = 175 °C	T _c = 25 °C	683	A
		T _c = 80 °C	526	A
I _{Cnom}			450	A
I _{CRM}	I _{CRM} = 3xI _{Cnom}		1350	A
V _{GES}			-20 ... 20	V
t _{psc}	V _{CC} = 800 V V _{GE} ≤ 15 V V _{CES} ≤ 1200 V	T _j = 150 °C	10	μs
T _j			-40 ... 175	°C
Inverse diode				
V _{RRM}	T _j = 25 °C		1200	V
I _F	T _j = 175 °C	T _c = 25 °C	544	A
		T _c = 80 °C	407	A
I _{Fnom}			450	A
I _{FRM}	I _{FRM} = 3xI _{Fnom}		1350	A
I _{FSM}	t _p = 10 ms, sin 180°, T _j = 25 °C		2430	A
T _j			-40 ... 175	°C
Module				
I _{t(RMS)}			600	A
T _{stg}	module without TIM		-40 ... 125	°C
V _{isol}	AC sinus 50Hz, t = 1 min		4000	V

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
IGBT						
V _{CE(sat)}	I _C = 450 A	T _j = 25 °C		1.80	2.05	V
	V _{GE} = 15 V chiplevel	T _j = 150 °C		2.19	2.40	V
V _{CE0}	chiplevel	T _j = 25 °C		0.8	0.9	V
		T _j = 150 °C		0.7	0.8	V
r _{CE}	V _{GE} = 15 V chiplevel	T _j = 25 °C		2.2	2.6	mΩ
		T _j = 150 °C		3.3	3.6	mΩ
V _{GE(th)}	V _{GE} =V _{CE} , I _C = 18 mA		5	5.8	6.5	V
I _{CES}	V _{GE} = 0 V, V _{CE} = 1200 V, T _j = 25 °C				5	mA
C _{ies}	V _{CE} = 25 V V _{GE} = 0 V	f = 1 MHz		27.9		nF
C _{oes}		f = 1 MHz		1.74		nF
C _{res}		f = 1 MHz		1.53		nF
Q _G	V _{GE} = - 8 V...+ 15 V			2550		nC
R _{Gint}	T _j = 25 °C			1.7		Ω
t _{d(on)}	V _{CC} = 600 V	T _j = 150 °C		336		ns
t _r	I _C = 450 A	T _j = 150 °C		80		ns
E _{on}	V _{GE} = +15/-15 V	T _j = 150 °C		45		mJ
t _{d(off)}	R _{G on} = 1.9 Ω	T _j = 150 °C		615		ns
t _f	R _{G off} = 1.9 Ω	T _j = 150 °C		130		ns
E _{off}	di/dt _{on} = 4000 A/μs di/dt _{off} = 5000 A/μs	T _j = 150 °C		66.5		mJ
R _{th(j-c)}	per IGBT				0.065	K/W
R _{th(c-s)}	per IGBT (λ _{grease} =0.81 W/(m²K))			0.03		K/W
R _{th(c-s)}	per IGBT, pre-applied phase change material			0.021		K/W



SEMiX® 3s

Trench IGBT Modules

SEMiX453GB12E4s

Features

- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$ with positive temperature coefficient
- High short circuit capability
- UL recognized, file no. E63532

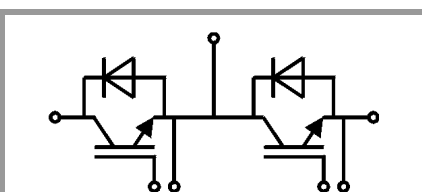
Typical Applications*

- AC inverter drives
- UPS
- Electronic Welding

Remarks

- Case temperature limited to $T_C=125^\circ\text{C}$ max.
- Product reliability results are valid for $T_J=150^\circ\text{C}$
- Dynamic values apply to the following combination of resistors:
 $R_{Gon,main} = 1,0 \Omega$
 $R_{Goff,main} = 1,0 \Omega$
 $R_{G,X} = 2,2 \Omega$
 $R_{E,X} = 0,5 \Omega$
- For storage and case temperature with TIM see document "TP(*) SEMiX 3s"

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Inverse diode						
V _F = V _{EC}	I _F = 450 A	T _J = 25 °C		2.14	2.46	V
	V _{GE} = 0 V chipelevel	T _J = 150 °C		2.07	2.38	V
V _{F0}	chipelevel	T _J = 25 °C		1.30	1.50	V
		T _J = 150 °C		0.90	1.10	V
r _F	chipelevel	T _J = 25 °C		1.87	2.1	mΩ
		T _J = 150 °C		2.6	2.8	mΩ
I _{RRM}	I _F = 450 A	T _J = 150 °C		350		A
Q _{rr}	di/dt _{off} = 5000 A/μs	T _J = 150 °C		70		μC
E _{rr}	V _{GE} = -15 V V _{CC} = 600 V	T _J = 150 °C		28		mJ
R _{th(j-c)}	per diode				0.11	K/W
R _{th(c-s)}	per diode (λ _{grease} =0.81 W/(m*K))			0.045		K/W
R _{th(c-s)}	per diode, pre-applied phase change material			0.036		K/W
Module						
L _{CE}				20		nH
R _{CC'+EE'}	measured per switch	T _C = 25 °C		0.7		mΩ
		T _C = 125 °C		1		mΩ
R _{th(c-s)1}	calculated without thermal coupling			0.009		K/W
R _{th(c-s)2}	including thermal coupling, Ts underneath module (λ _{grease} =0.81 W/(m*K))			0.013		K/W
R _{th(c-s)2}	including thermal coupling, Ts underneath module, pre-applied phase change material			0.01		K/W
M _s	to heat sink (M5)		3		5	Nm
M _t		to terminals (M6)	2.5		5	Nm
w					300	g
Temperature Sensor						
R ₁₀₀	T _C =100°C (R ₂₅ =5 kΩ)			493 ± 5%		Ω
B _{100/125}	R _(T) =R ₁₀₀ exp[B _{100/125} (1/T-1/T ₁₀₀)]; T[K];			3550 ±2%		K



GB

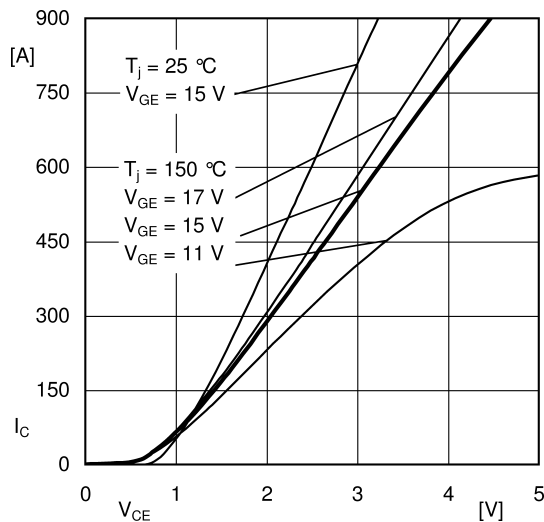


Fig. 1: Typ. output characteristic, inclusive $R_{CC'+EE'}$

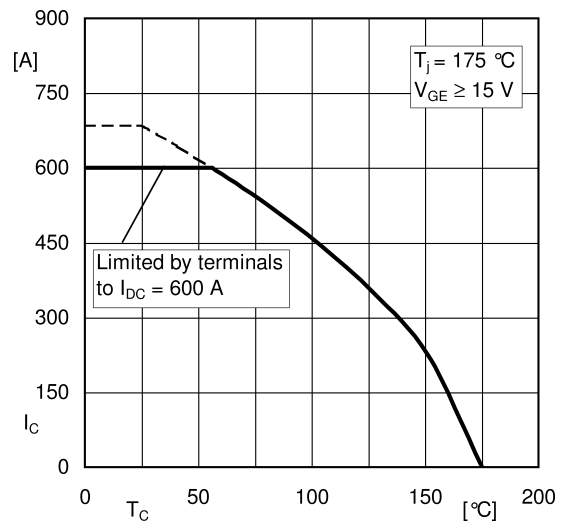


Fig. 2: Rated current vs. temperature $I_C = f(T_C)$

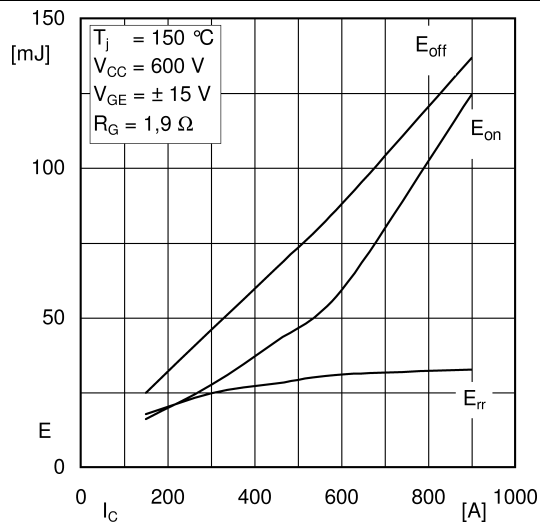


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

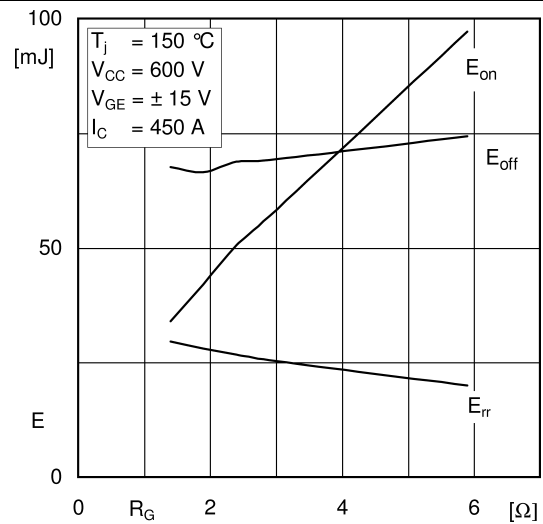


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

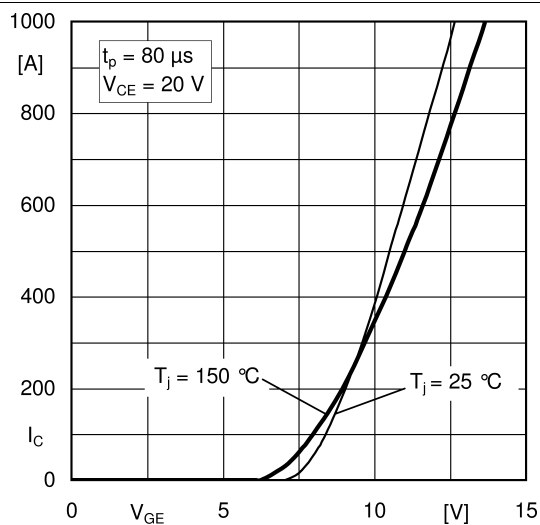


Fig. 5: Typ. transfer characteristic

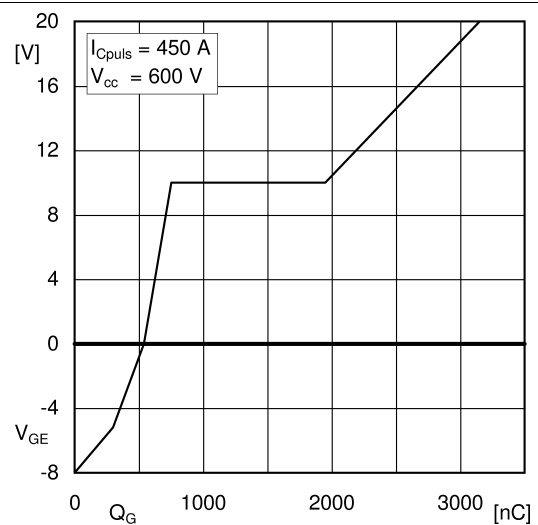


Fig. 6: Typ. gate charge characteristic

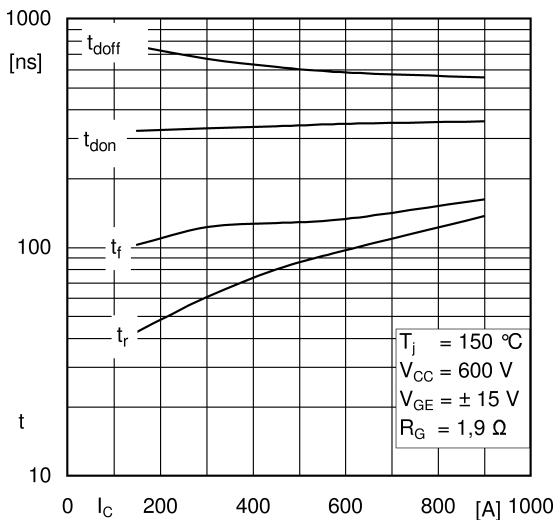


Fig. 7: Typ. switching times vs. I_C

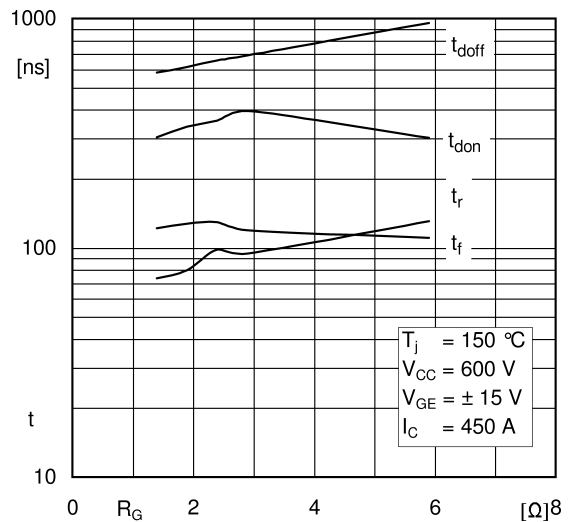


Fig. 8: Typ. switching times vs. gate resistor R_G

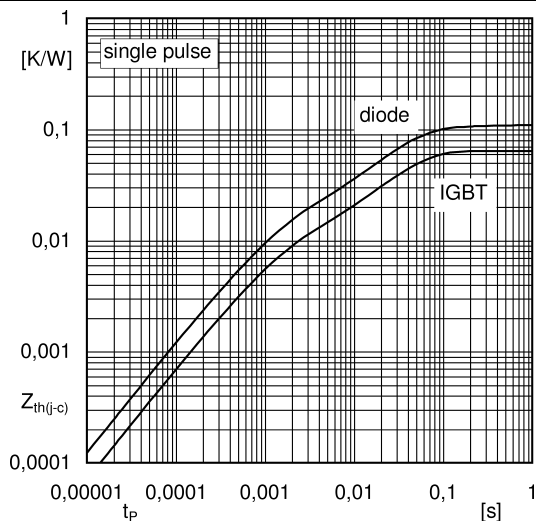


Fig. 9: Transient thermal impedance

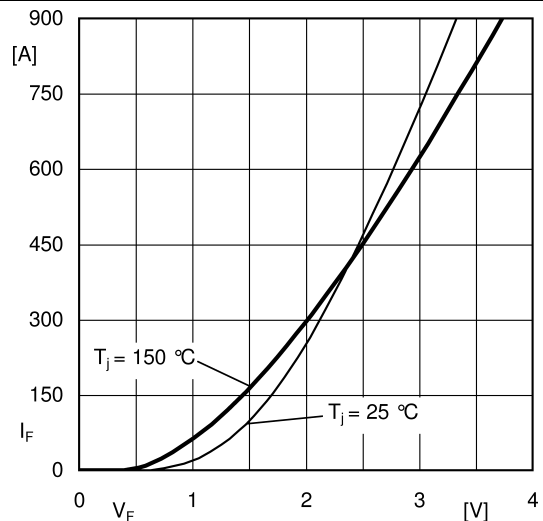


Fig. 10: Typ. CAL diode forward charact., incl. $R_{CC'}+EE'$

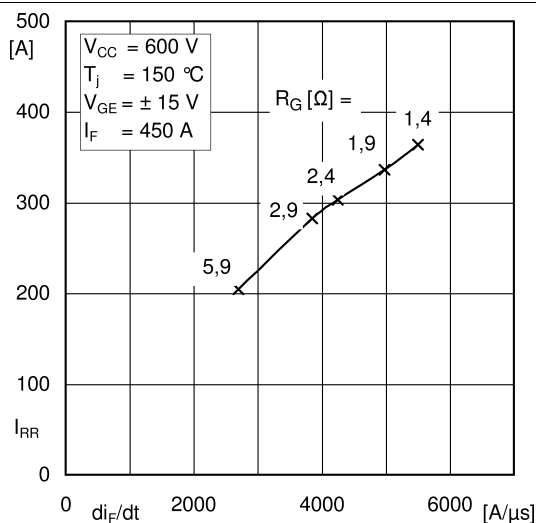


Fig. 11: Typ. CAL diode peak reverse recovery current

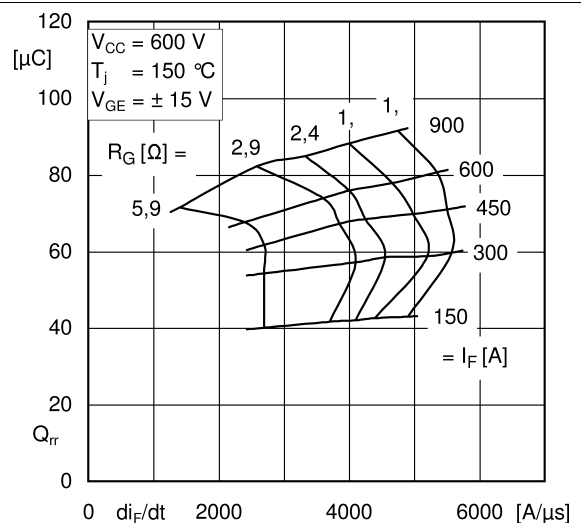
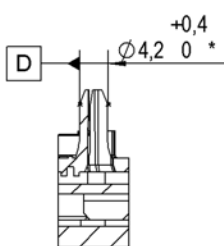


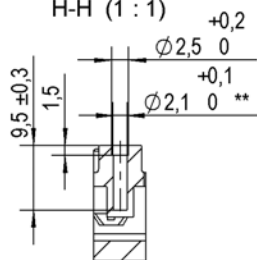
Fig. 12: Typ. CAL diode recovery charge

Case: SEMiX 3s

guide pin left
F-F (1 : 1)



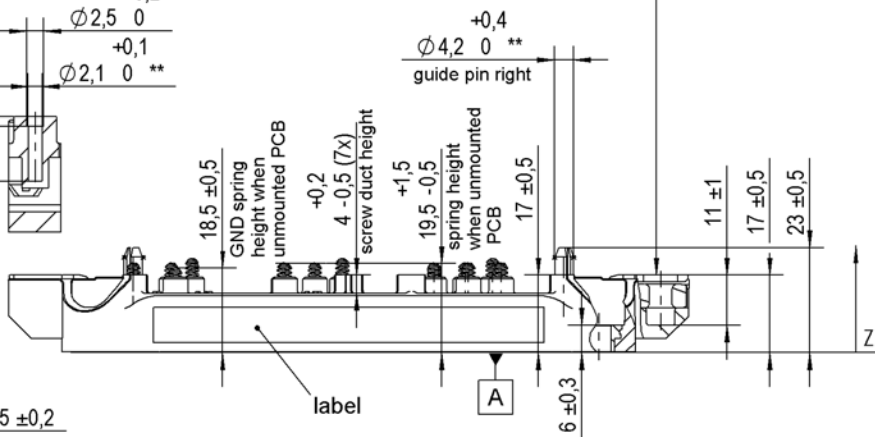
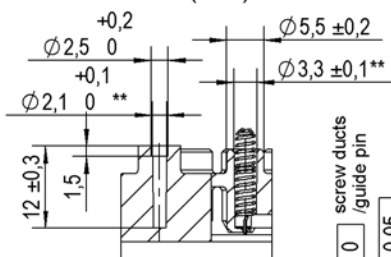
screw duct
(1x centre):
H-H (1 : 1)



□	0,3	connector 1-2 / 3-4	
//	0,2	each connector	A

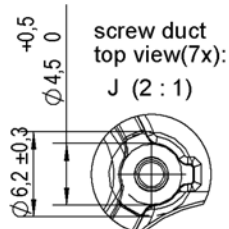
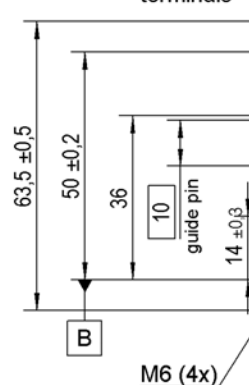
general tolerance:
ISO 2768-m
ISO 8015

screw duct (6x)
spring duct (16x):
G-G (1 : 1)



All measures in Z-direction
valid when mounted to heat sink

marking of
terminals



*guide pin left with

⊕	Ø 0,25	A	B	C
---	--------	---	---	---

**screw ducts / spring ducts / guide pin right with

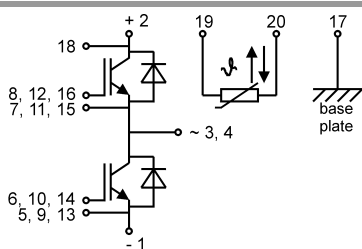
⊕	Ø 0,5	A	B	D
---	-------	---	---	---

Rules for the contact PCB:

- holes guidepins = $\varnothing 4 \pm 0,1$ / position tolerance $\pm 0,1$
- holes for screws = $\varnothing 3,3 \pm 0,1$ / position tolerance $\pm 0,1$
- spring contact pad = $\varnothing 3,6 \pm 0,1$ / position tolerance $\pm 0,1$

marking of
terminals

- 15 screw ducts
- 14 screw duct
- 6,9
- 6,45
- 0 guide pin
- 6,55
- 10 screw duct /guide pin
- 11,05
- 26,95
- 30,5
- 31,05
- 34 screw duct
- 35 screw ducts



spring configuration

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

***IMPORTANT INFORMATION AND WARNINGS**

The specifications of SEMIKRON products may not be considered as guarantee or assurance of product characteristics ("Beschaffenheitsgarantie"). The specifications of SEMIKRON products describe only the usual characteristics of products to be expected in typical applications, which may still vary depending on the specific application. Therefore, products must be tested for the respective application in advance. Application adjustments may be necessary. The user of SEMIKRON products is responsible for the safety of their applications embedding SEMIKRON products and must take adequate safety measures to prevent the applications from causing a physical injury, fire or other problem if any of SEMIKRON products become faulty. The user is responsible to make sure that the application design is compliant with all applicable laws, regulations, norms and standards. Except as otherwise explicitly approved by SEMIKRON in a written document signed by authorized representatives of SEMIKRON, SEMIKRON products may not be used in any applications where a failure of the product or any consequences of the use thereof can reasonably be expected to result in personal injury. No representation or warranty is given and no liability is assumed with respect to the accuracy, completeness and/or use of any information herein, including without limitation, warranties of non-infringement of intellectual property rights of any third party. SEMIKRON does not assume any liability arising out of the applications or use of any product; neither does it convey any license under its patent rights, copyrights, trade secrets or other intellectual property rights, nor the rights of others. SEMIKRON makes no representation or warranty of non-infringement or alleged non-infringement of intellectual property rights of any third party which may arise from applications. Due to technical requirements our products may contain dangerous substances. For information on the types in question please contact the nearest SEMIKRON sales office. This document supersedes and replaces all information previously supplied and may be superseded by updates. SEMIKRON reserves the right to make changes.