

# SEMiX604GB12E4s



SEMiX® 4s

## Trench IGBT Modules

### SEMiX604GB12E4s

#### Features

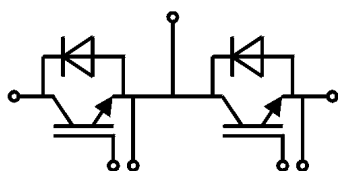
- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$  with positive temperature coefficient
- High short circuit capability
- UL recognized, file no. E63532

#### Typical Applications\*

- AC inverter drives
- UPS
- Electronic Welding

#### Remarks

- Case temperature limited to  $T_C=125^{\circ}\text{C}$  max.
- Product reliability results are valid for  $T_J=150^{\circ}\text{C}$
- Dynamic values apply to the following combination of resistors:  
 $R_{Gon,main} = 1,0 \Omega$   
 $R_{Goff,main} = 6,2 \Omega$   
 $R_{G,X} = 2,2 \Omega$   
 $R_{E,X} = 0,5 \Omega$



GB

#### Absolute Maximum Ratings

| Symbol              | Conditions                                                                     |                         | Values      | Unit |
|---------------------|--------------------------------------------------------------------------------|-------------------------|-------------|------|
| IGBT                |                                                                                |                         |             |      |
| V <sub>CES</sub>    | T <sub>j</sub> = 25 °C                                                         |                         | 1200        | V    |
| I <sub>C</sub>      | T <sub>j</sub> = 175 °C                                                        | T <sub>c</sub> = 25 °C  | 916         | A    |
|                     |                                                                                | T <sub>c</sub> = 80 °C  | 704         | A    |
| I <sub>Cnom</sub>   |                                                                                |                         | 600         | A    |
| I <sub>CRM</sub>    | I <sub>CRM</sub> = 3xI <sub>Cnom</sub>                                         |                         | 1800        | A    |
| V <sub>GES</sub>    |                                                                                |                         | -20 ... 20  | V    |
| t <sub>psc</sub>    | V <sub>CC</sub> = 800 V<br>V <sub>GE</sub> ≤ 20 V<br>V <sub>CES</sub> ≤ 1200 V | T <sub>j</sub> = 150 °C | 10          | μs   |
| T <sub>j</sub>      |                                                                                |                         | -40 ... 175 | °C   |
| Inverse diode       |                                                                                |                         |             |      |
| I <sub>F</sub>      | T <sub>j</sub> = 175 °C                                                        | T <sub>c</sub> = 25 °C  | 707         | A    |
|                     |                                                                                | T <sub>c</sub> = 80 °C  | 529         | A    |
| I <sub>Fnom</sub>   |                                                                                |                         | 600         | A    |
| I <sub>FRM</sub>    | I <sub>FRM</sub> = 3xI <sub>Fnom</sub>                                         |                         | 1800        | A    |
| I <sub>FSM</sub>    | t <sub>p</sub> = 10 ms, sin 180°, T <sub>j</sub> = 25 °C                       |                         | 3240        | A    |
| T <sub>j</sub>      |                                                                                |                         | -40 ... 175 | °C   |
| Module              |                                                                                |                         |             |      |
| I <sub>t(RMS)</sub> | T <sub>terminal</sub> = 80 °C                                                  |                         | 600         | A    |
| T <sub>stg</sub>    |                                                                                |                         | -40 ... 125 | °C   |
| V <sub>isol</sub>   | AC sinus 50Hz, t = 1 min                                                       |                         | 4000        | V    |

#### Characteristics

| Symbol        | Conditions                                                                              | min.                        | typ. | max.  | Unit             |
|---------------|-----------------------------------------------------------------------------------------|-----------------------------|------|-------|------------------|
| <b>IGBT</b>   |                                                                                         |                             |      |       |                  |
| $V_{CE(sat)}$ | $I_C = 600 \text{ A}$<br>$V_{GE} = 15 \text{ V}$<br>chipelevel                          | $T_J = 25^{\circ}\text{C}$  | 1.8  | 2.05  | V                |
|               |                                                                                         | $T_J = 150^{\circ}\text{C}$ | 2.2  | 2.4   | V                |
| $V_{CE0}$     | chipelevel                                                                              | $T_J = 25^{\circ}\text{C}$  | 0.8  | 0.9   | V                |
|               |                                                                                         | $T_J = 150^{\circ}\text{C}$ | 0.7  | 0.8   | V                |
| $r_{CE}$      | $V_{GE} = 15 \text{ V}$<br>chipelevel                                                   | $T_J = 25^{\circ}\text{C}$  | 1.7  | 1.9   | $\text{m}\Omega$ |
|               |                                                                                         | $T_J = 150^{\circ}\text{C}$ | 2.5  | 2.7   | $\text{m}\Omega$ |
| $V_{GE(th)}$  | $V_{GE}=V_{CE}, I_C = 24 \text{ mA}$                                                    | 5                           | 5.8  | 6.5   | V                |
| $I_{CES}$     | $V_{GE} = 0 \text{ V}$<br>$V_{CE} = 1200 \text{ V}$                                     | $T_J = 25^{\circ}\text{C}$  |      | 5     | mA               |
|               |                                                                                         | $T_J = 150^{\circ}\text{C}$ |      |       | mA               |
| $C_{ies}$     | $V_{CE} = 25 \text{ V}$<br>$V_{GE} = 0 \text{ V}$                                       | $f = 1 \text{ MHz}$         | 37.2 |       | nF               |
| $C_{oes}$     |                                                                                         | $f = 1 \text{ MHz}$         | 2.32 |       | nF               |
| $C_{res}$     |                                                                                         | $f = 1 \text{ MHz}$         | 2.04 |       | nF               |
| $Q_G$         | $V_{GE} = -8 \text{ V...} + 15 \text{ V}$                                               |                             | 3400 |       | nC               |
| $R_{Gint}$    | $T_J = 25^{\circ}\text{C}$                                                              |                             | 1.25 |       | $\Omega$         |
| $t_{d(on)}$   | $V_{CC} = 600 \text{ V}$                                                                | $T_J = 150^{\circ}\text{C}$ | 374  |       | ns               |
| $t_r$         | $I_C = 600 \text{ A}$<br>$V_{GE} = \pm 15 \text{ V}$                                    | $T_J = 150^{\circ}\text{C}$ | 85   |       | ns               |
|               |                                                                                         | $T_J = 150^{\circ}\text{C}$ | 35   |       | mJ               |
| $E_{on}$      | $R_{Gon} = 1.7 \Omega$                                                                  | $T_J = 150^{\circ}\text{C}$ |      |       |                  |
| $t_{d(off)}$  | $R_{Goff} = 6.9 \Omega$                                                                 | $T_J = 150^{\circ}\text{C}$ | 1277 |       | ns               |
| $t_f$         | $di/dt_{on} = 7100 \text{ A}/\mu\text{s}$<br>$di/dt_{off} = 6350 \text{ A}/\mu\text{s}$ | $T_J = 150^{\circ}\text{C}$ | 114  |       | ns               |
|               |                                                                                         | $T_J = 150^{\circ}\text{C}$ | 110  |       | mJ               |
| $R_{th(j-c)}$ | per IGBT                                                                                |                             |      | 0.049 | K/W              |

# SEMiX604GB12E4s



SEMiX® 4s

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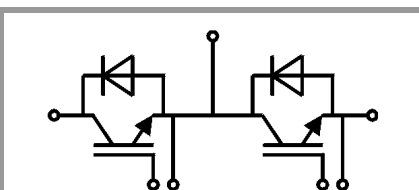
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#### Characteristics

| Symbol                    | Conditions                                                                                                                  | min.                                                                | typ.                                                                | max.        | Unit          |
|---------------------------|-----------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------|---------------------------------------------------------------------|-------------|---------------|
| <b>Inverse diode</b>      |                                                                                                                             |                                                                     |                                                                     |             |               |
| $V_F = V_{EC}$            | $I_F = 600 \text{ A}$<br>$V_{GE} = 0 \text{ V}$<br>chiplevel                                                                |                                                                     | $T_J = 25^\circ\text{C}$<br>2.1<br>$T_J = 150^\circ\text{C}$<br>2.1 | 2.46<br>2.4 | V             |
| $V_{F0}$                  | chiplevel                                                                                                                   | $T_J = 25^\circ\text{C}$<br>1.1<br>$T_J = 150^\circ\text{C}$<br>0.7 | 1.3<br>0.9                                                          | 1.5<br>1.1  | V             |
| $r_F$                     | chiplevel                                                                                                                   | $T_J = 25^\circ\text{C}$<br>1.1<br>$T_J = 150^\circ\text{C}$<br>1.7 | 1.4<br>1.9                                                          | 1.6<br>2.1  | m $\Omega$    |
| $I_{RRM}$                 | $I_F = 600 \text{ A}$<br>$di/dt_{off} = 6000 \text{ A}/\mu\text{s}$<br>$V_{GE} = -15 \text{ V}$<br>$V_{CC} = 600 \text{ V}$ | $T_J = 150^\circ\text{C}$                                           | 430                                                                 |             | A             |
| $Q_{rr}$                  |                                                                                                                             | $T_J = 150^\circ\text{C}$                                           | 100                                                                 |             | $\mu\text{C}$ |
| $E_{rr}$                  |                                                                                                                             | $T_J = 150^\circ\text{C}$                                           | 44                                                                  |             | mJ            |
| $R_{th(j-c)}$             | per diode                                                                                                                   |                                                                     |                                                                     | 0.086       | K/W           |
| <b>Module</b>             |                                                                                                                             |                                                                     |                                                                     |             |               |
| $L_{CE}$                  |                                                                                                                             |                                                                     | 22                                                                  |             | nH            |
| $R_{CC'+EE'}$             | res., terminal-chip                                                                                                         | $T_C = 25^\circ\text{C}$<br>$T_C = 125^\circ\text{C}$               | 0.7<br>1                                                            |             | m $\Omega$    |
| $R_{th(c-s)}$             | per module                                                                                                                  |                                                                     | 0.03                                                                |             | K/W           |
| $M_s$                     | to heat sink (M5)                                                                                                           |                                                                     | 3                                                                   | 5           | Nm            |
| $M_t$                     |                                                                                                                             | to terminals (M6)                                                   | 2.5                                                                 | 5           | Nm            |
| $w$                       |                                                                                                                             |                                                                     |                                                                     | 400         | g             |
| <b>Temperature Sensor</b> |                                                                                                                             |                                                                     |                                                                     |             |               |
| $R_{100}$                 | $T_C=100^\circ\text{C}$ ( $R_{25}=5 \text{ k}\Omega$ )                                                                      |                                                                     | 493 $\pm$ 5%                                                        |             | $\Omega$      |
| $B_{100/125}$             | $R(T)=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[K]$                                                                     |                                                                     | 3550 $\pm$ 2%                                                       |             | K             |



GB

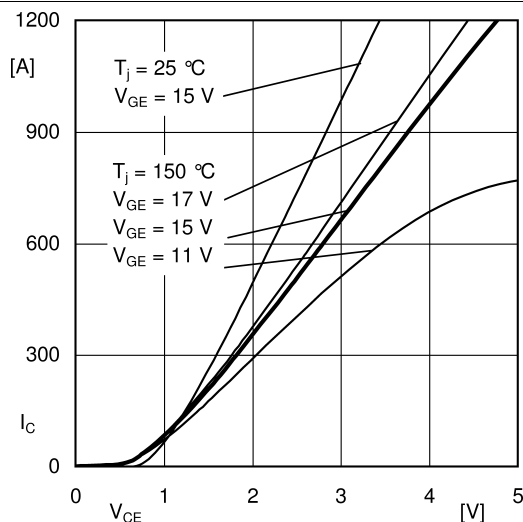


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'} + E_{E'}$

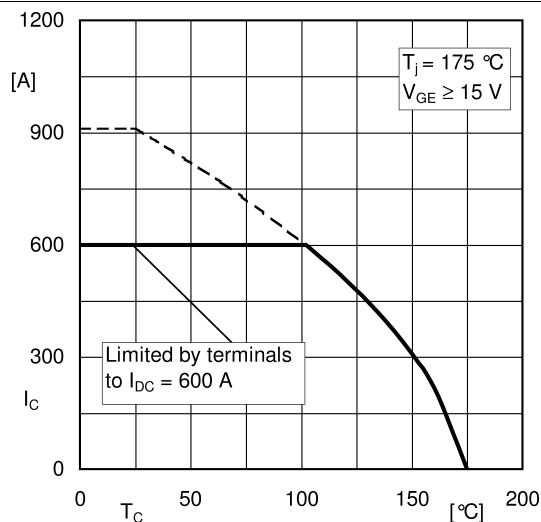


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

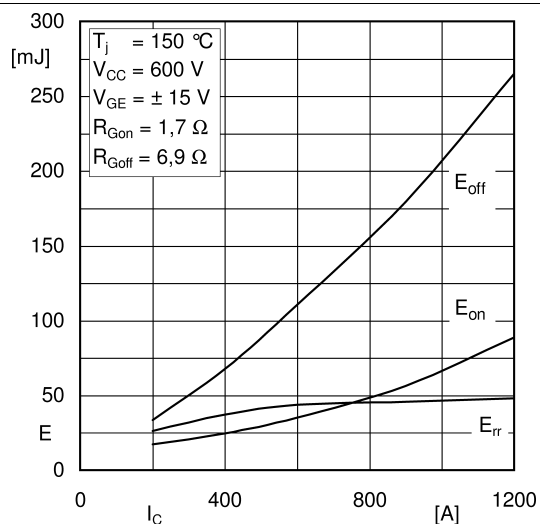


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

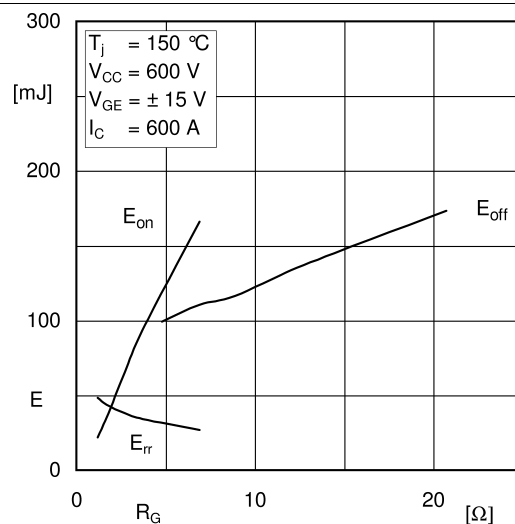


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

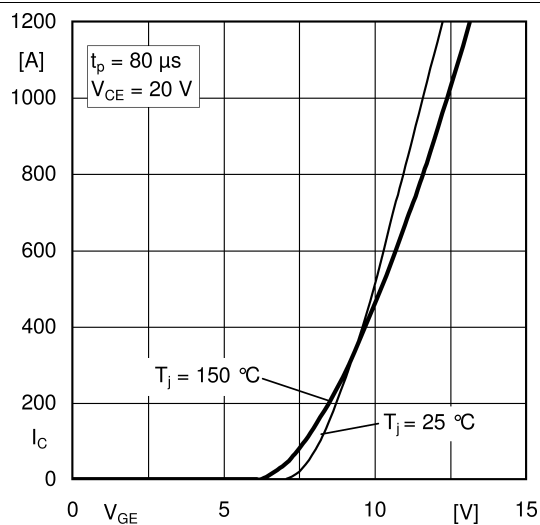


Fig. 5: Typ. transfer characteristic

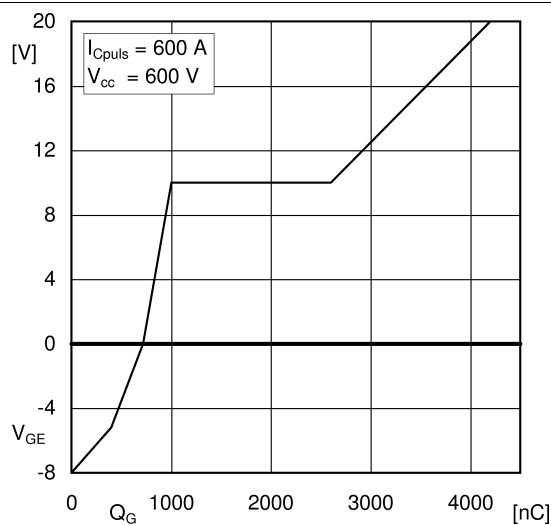


Fig. 6: Typ. gate charge characteristic

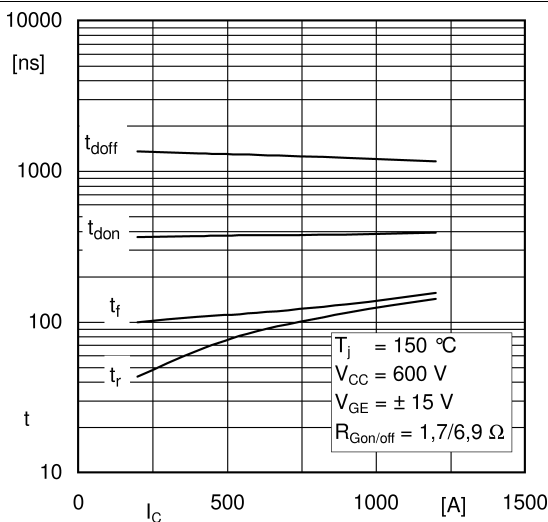


Fig. 7: Typ. switching times vs.  $I_C$

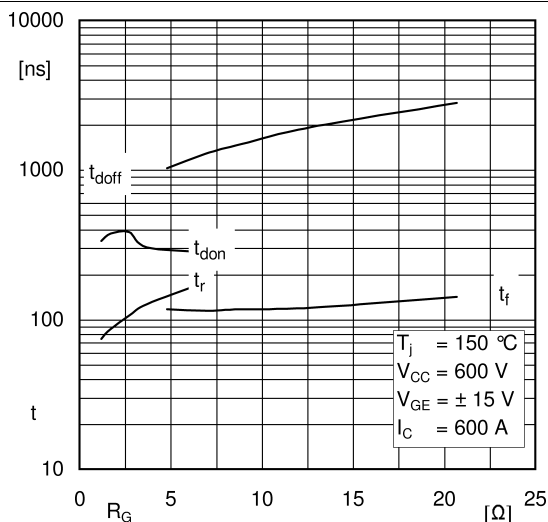


Fig. 8: Typ. switching times vs. gate resistor  $R_G$

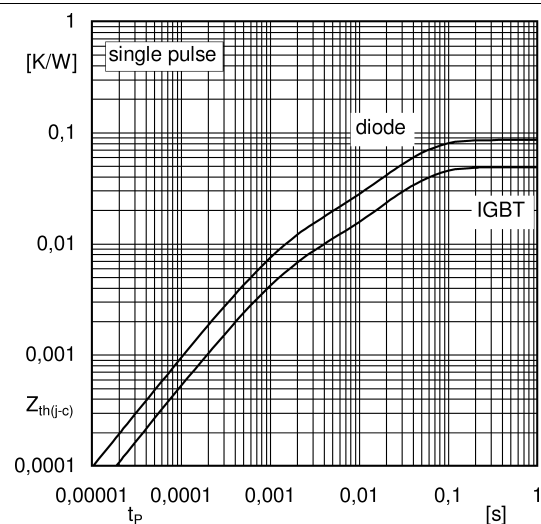


Fig. 9: Typ. transient thermal impedance

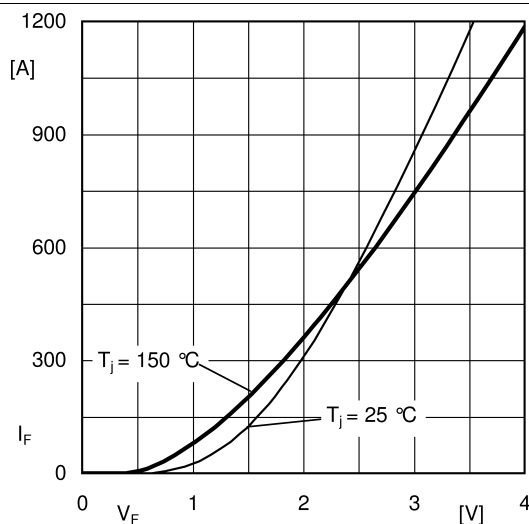


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC'+EE'}$

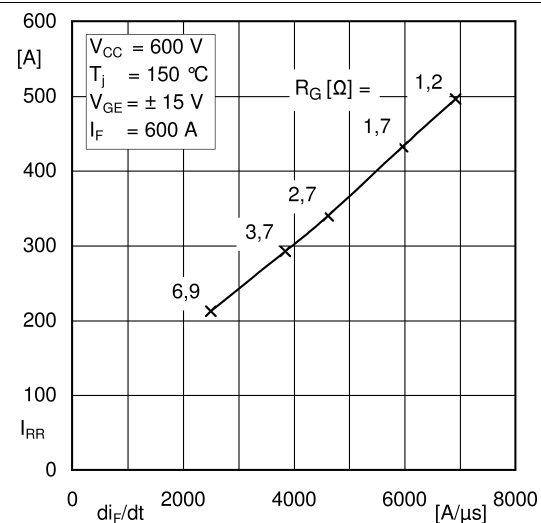


Fig. 11: Typ. CAL diode peak reverse recovery current

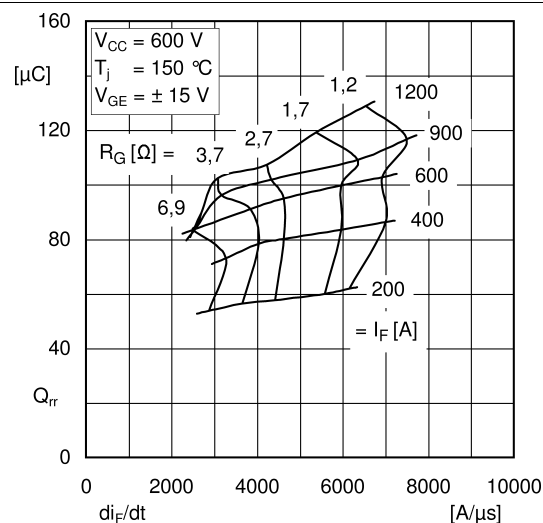
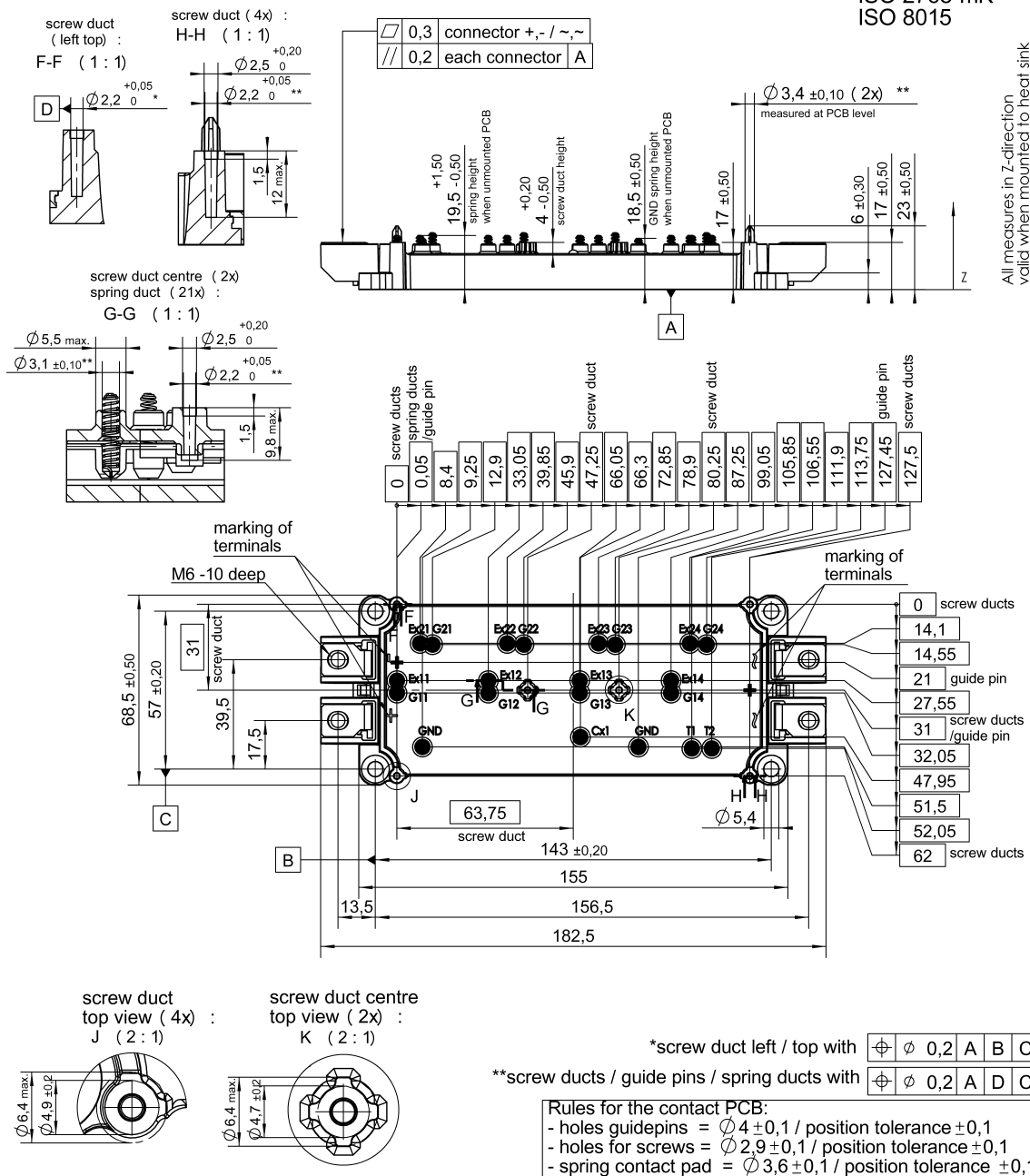


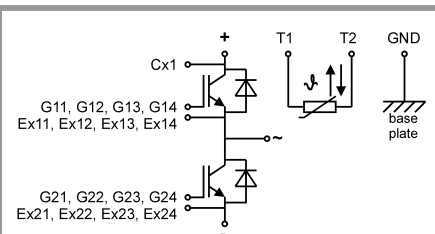
Fig. 12: Typ. CAL diode recovery charge

Case: SEMiX 4s

general tolerance:  
ISO 2768-mK  
ISO 8015



SEMiX 4s



spring configuration

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, Chapter IX

\* The specifications of our components may not be considered as an assurance of component characteristics. Components have to be tested for the respective application. Adjustments may be necessary. The use of SEMIKRON products in life support appliances and systems is subject to prior specification and written approval by SEMIKRON. We therefore strongly recommend prior consultation of our staff.