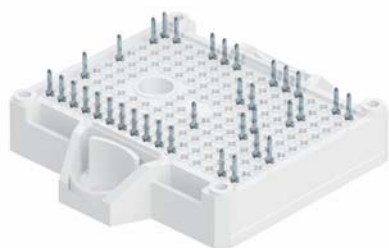


# SK25DGD12T7ETE2s



SEMITOP®E2 Solder

## 3-phase Converter-Inverter (CI)

### SK25DGD12T7ETE2s

#### Features\*

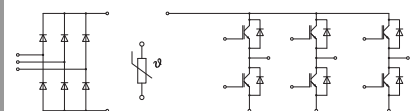
- Optimized design for superior thermal performance
- Low inductive design
- Solder contact technology
- 1200V Generation 7 IGBT (T7)
- Robust and soft switching CAL4F diode technology
- PEP rectifier diode technology for enhanced power and environmental robustness
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

#### Typical Applications

- Motor drives
- Air conditioning
- Auxiliary Inverters

#### Remarks

- Recommended  $T_{j,op} = -40 \dots +150 \text{ }^{\circ}\text{C}$
- $T_{j,op} > 150 \text{ }^{\circ}\text{C}$  during overload (details in AN19-002)



DGD-ET

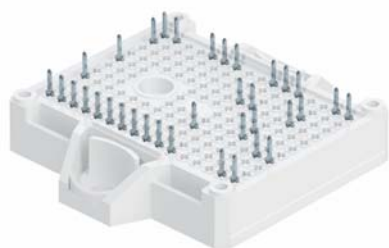
#### Absolute Maximum Ratings

| Symbol              | Conditions                                                                     |                         | Values      | Unit             |
|---------------------|--------------------------------------------------------------------------------|-------------------------|-------------|------------------|
| Inverter - IGBT     |                                                                                |                         |             |                  |
| V <sub>CES</sub>    |                                                                                |                         | 1200        | V                |
| I <sub>C</sub>      | P12                                                                            | T <sub>s</sub> = 70 °C  | 33          | A                |
|                     | T <sub>j</sub> = 175 °C                                                        | T <sub>s</sub> = 100 °C | 27          | A                |
| I <sub>C</sub>      | HPTP / HP-PCM                                                                  | T <sub>s</sub> = 70 °C  | 38          | A                |
|                     | T <sub>j</sub> = 175 °C                                                        | T <sub>s</sub> = 100 °C | 31          | A                |
| I <sub>Cnom</sub>   |                                                                                |                         | 25          | A                |
| I <sub>CRM</sub>    |                                                                                |                         | 50          | A                |
| V <sub>GES</sub>    |                                                                                |                         | -20 ... 20  | V                |
| t <sub>psc</sub>    | V <sub>CC</sub> = 800 V<br>V <sub>GE</sub> ≤ 15 V<br>V <sub>CES</sub> ≤ 1200 V | T <sub>j</sub> = 175 °C | 7           | µs               |
| T <sub>j</sub>      |                                                                                |                         | -40 ... 175 | °C               |
| Inverse - Diode     |                                                                                |                         |             |                  |
| V <sub>RRM</sub>    | T <sub>j</sub> = 25 °C                                                         |                         | 1200        | V                |
| I <sub>F</sub>      | P12                                                                            | T <sub>s</sub> = 70 °C  | 24          | A                |
|                     | T <sub>j</sub> = 175 °C                                                        | T <sub>s</sub> = 100 °C | 20          | A                |
| I <sub>F</sub>      | HPTP / HP-PCM                                                                  | T <sub>s</sub> = 70 °C  | 28          | A                |
|                     | T <sub>j</sub> = 175 °C                                                        | T <sub>s</sub> = 100 °C | 23          | A                |
| I <sub>FRM</sub>    |                                                                                |                         | 50          | A                |
| I <sub>FSM</sub>    | t <sub>p</sub> = 10 ms, sin 180°, T <sub>j</sub> = 150 °C                      |                         | 100         | A                |
| T <sub>j</sub>      |                                                                                |                         | -40 ... 175 | °C               |
| Rectifier - Diode   |                                                                                |                         |             |                  |
| V <sub>RRM</sub>    | T <sub>j</sub> = 25 °C                                                         |                         | 1600        | V                |
| I <sub>F</sub>      | P12                                                                            | T <sub>s</sub> = 70 °C  | 47          | A                |
|                     | T <sub>j</sub> = 175 °C                                                        | T <sub>s</sub> = 100 °C | 37          | A                |
| I <sub>F</sub>      | HPTP / HP-PCM                                                                  | T <sub>s</sub> = 70 °C  | 57          | A                |
|                     | T <sub>j</sub> = 175 °C                                                        | T <sub>s</sub> = 100 °C | 45          | A                |
| I <sub>FSM</sub>    | t <sub>p</sub> = 10 ms                                                         | T <sub>j</sub> = 25 °C  | 370         | A                |
|                     | sin 180°                                                                       | T <sub>j</sub> = 150 °C | 270         | A                |
| i <sup>2</sup> t    | t <sub>p</sub> = 10 ms                                                         | T <sub>j</sub> = 25 °C  | 685         | A <sup>2</sup> s |
|                     | sin 180°                                                                       | T <sub>j</sub> = 150 °C | 365         | A <sup>2</sup> s |
| T <sub>j</sub>      |                                                                                |                         | -40 ... 175 | °C               |
| Module              |                                                                                |                         |             |                  |
| I <sub>t(RMS)</sub> | , ΔT <sub>terminal</sub> at PCB joint = 30 K, per pin                          |                         | 30          | A                |
| T <sub>stg</sub>    | module without TIM                                                             |                         | -40 ... 125 | °C               |
| V <sub>isol</sub>   | AC, sinusoidal, 1 min                                                          |                         | 2500        | V                |

#### Characteristics

| Symbol               | Conditions                                                   |                         | min. | typ. | max. | Unit |
|----------------------|--------------------------------------------------------------|-------------------------|------|------|------|------|
| Inverter - IGBT      |                                                              |                         |      |      |      |      |
| V <sub>CE(sat)</sub> | I <sub>C</sub> = 25 A                                        | T <sub>j</sub> = 25 °C  |      | 1.60 | 1.75 | V    |
|                      | V <sub>GE</sub> = 15 V<br>chiplevel                          | T <sub>j</sub> = 150 °C |      | 1.78 | 1.93 | V    |
|                      |                                                              | T <sub>j</sub> = 175 °C |      | 1.82 | 1.97 | V    |
| V <sub>CE0</sub>     | chiplevel                                                    | T <sub>j</sub> = 25 °C  |      | 1.00 | 1.05 | V    |
|                      |                                                              | T <sub>j</sub> = 150 °C |      | 0.80 | 0.85 | V    |
|                      |                                                              | T <sub>j</sub> = 175 °C |      | 0.75 | 0.80 | V    |
| r <sub>CE</sub>      | V <sub>GE</sub> = 15 V<br>chiplevel                          | T <sub>j</sub> = 25 °C  |      | 24   | 28   | mΩ   |
|                      |                                                              | T <sub>j</sub> = 150 °C |      | 39   | 43   | mΩ   |
|                      |                                                              | T <sub>j</sub> = 175 °C |      | 43   | 47   | mΩ   |
| V <sub>GE(th)</sub>  | V <sub>GE</sub> = V <sub>CE</sub> , I <sub>C</sub> = 0.53 mA |                         | 5.15 | 5.8  | 6.45 | V    |

# SK25DGD12T7ETE2s



SEMITOP®E2 Solder

## 3-phase Converter-Inverter (CI)

### SK25DGD12T7ETE2s

#### Features\*

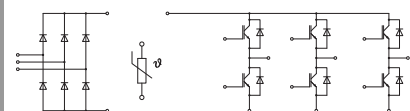
- Optimized design for superior thermal performance
- Low inductive design
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- 1200V Generation 7 IGBT (T7)
- Robust and soft switching CAL4F diode technology
- PEP rectifier diode technology for enhanced power and environmental robustness
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

#### Typical Applications

- Motor drives
- Air conditioning
- Auxiliary Inverters

#### Remarks

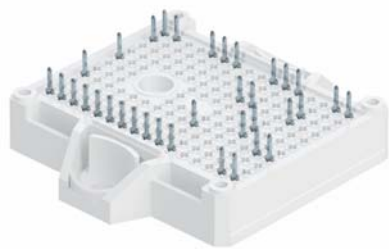
- Recommended  $T_{j,op} = -40 \dots +150 \text{ }^{\circ}\text{C}$
- $T_{j,op} > 150 \text{ }^{\circ}\text{C}$  during overload (details in AN19-002)



DGD-ET

| Characteristics        |                                                                                                                                                                   |                                      |      |      |               |
|------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|------|------|---------------|
| Symbol                 | Conditions                                                                                                                                                        | min.                                 | typ. | max. | Unit          |
| <b>Inverter - IGBT</b> |                                                                                                                                                                   |                                      |      |      |               |
| $I_{CES}$              | $V_{GE} = 0 \text{ V}$ , $V_{CE} = 1200 \text{ V}$ , $T_j = 25 \text{ }^{\circ}\text{C}$                                                                          |                                      |      | 1    | mA            |
| $C_{ies}$              | $f = 1 \text{ MHz}$                                                                                                                                               |                                      | 4.80 |      | nF            |
| $C_{oes}$              | $V_{CE} = 25 \text{ V}$ , $f = 1 \text{ MHz}$                                                                                                                     |                                      | 0.06 |      | nF            |
| $C_{res}$              | $V_{GE} = 0 \text{ V}$ , $f = 1 \text{ MHz}$                                                                                                                      |                                      | 0.02 |      | nF            |
| $Q_G$                  | $V_{GE} = -15 \text{ V} \dots +15 \text{ V}$                                                                                                                      |                                      | 354  |      | nC            |
| $R_{Gint}$             | $T_j = 25 \text{ }^{\circ}\text{C}$                                                                                                                               |                                      | 0    |      | $\Omega$      |
| $t_{d(on)}$            | $T_j = 25 \text{ }^{\circ}\text{C}$                                                                                                                               |                                      | 28   |      | ns            |
|                        | $T_j = 150 \text{ }^{\circ}\text{C}$                                                                                                                              |                                      | 30   |      | ns            |
|                        | $T_j = 175 \text{ }^{\circ}\text{C}$                                                                                                                              |                                      | 32   |      | ns            |
| $t_r$                  | $T_j = 25 \text{ }^{\circ}\text{C}$                                                                                                                               |                                      | 23   |      | ns            |
|                        | $T_j = 150 \text{ }^{\circ}\text{C}$                                                                                                                              |                                      | 25   |      | ns            |
|                        | $T_j = 175 \text{ }^{\circ}\text{C}$                                                                                                                              |                                      | 26   |      | ns            |
| $E_{on}$               | $V_{CC} = 600 \text{ V}$<br>$I_C = 25 \text{ A}$<br>$R_{G on} = 6.2 \text{ } \Omega$<br>$R_{G off} = 6.2 \text{ } \Omega$                                         |                                      | 1.65 |      | mJ            |
|                        | $T_j = 25 \text{ }^{\circ}\text{C}$                                                                                                                               |                                      | 2.42 |      | mJ            |
|                        | $T_j = 150 \text{ }^{\circ}\text{C}$                                                                                                                              |                                      | 2.72 |      | mJ            |
| $t_{d(off)}$           | $V_{GE} = +15/-15 \text{ V}$<br>( $T_j = 150 \text{ }^{\circ}\text{C}$ )<br>$di/dt_{on} = 880 \text{ A}/\mu\text{s}$<br>$di/dt_{off} = 210 \text{ A}/\mu\text{s}$ |                                      | 191  |      | ns            |
|                        | $T_j = 150 \text{ }^{\circ}\text{C}$                                                                                                                              |                                      | 231  |      | ns            |
|                        | $T_j = 175 \text{ }^{\circ}\text{C}$                                                                                                                              |                                      | 251  |      | ns            |
| $t_f$                  | $dv/dt = 5400 \text{ V}/\mu\text{s}$                                                                                                                              |                                      | 66   |      | ns            |
|                        | $T_j = 150 \text{ }^{\circ}\text{C}$                                                                                                                              |                                      | 101  |      | ns            |
|                        | $T_j = 175 \text{ }^{\circ}\text{C}$                                                                                                                              |                                      | 108  |      | ns            |
| $E_{off}$              | $T_j = 25 \text{ }^{\circ}\text{C}$                                                                                                                               |                                      | 2.04 |      | mJ            |
|                        | $T_j = 150 \text{ }^{\circ}\text{C}$                                                                                                                              |                                      | 2.71 |      | mJ            |
|                        | $T_j = 175 \text{ }^{\circ}\text{C}$                                                                                                                              |                                      | 3.09 |      | mJ            |
| $R_{th(j-s)}$          | per IGBT, P12 (Reference)                                                                                                                                         |                                      | 1.32 |      | K/W           |
| $R_{th(j-s)}$          | per IGBT, HPTP / HP-PCM                                                                                                                                           |                                      | 1.06 |      | K/W           |
| <b>Inverse - Diode</b> |                                                                                                                                                                   |                                      |      |      |               |
| $V_F = V_{EC}$         | $I_F = 25 \text{ A}$                                                                                                                                              | $T_j = 25 \text{ }^{\circ}\text{C}$  | 2.41 | 2.74 | V             |
|                        |                                                                                                                                                                   | $T_j = 150 \text{ }^{\circ}\text{C}$ | 2.45 | 2.79 | V             |
|                        | chiplevel                                                                                                                                                         | $T_j = 175 \text{ }^{\circ}\text{C}$ | 2.30 | 2.62 | V             |
| $V_{F0}$               |                                                                                                                                                                   | $T_j = 25 \text{ }^{\circ}\text{C}$  | 1.30 | 1.50 | V             |
|                        | chiplevel                                                                                                                                                         | $T_j = 150 \text{ }^{\circ}\text{C}$ | 0.90 | 1.10 | V             |
|                        |                                                                                                                                                                   | $T_j = 175 \text{ }^{\circ}\text{C}$ | 0.82 | 0.98 | V             |
| $r_F$                  |                                                                                                                                                                   | $T_j = 25 \text{ }^{\circ}\text{C}$  | 44   | 50   | m $\Omega$    |
|                        | chiplevel                                                                                                                                                         | $T_j = 150 \text{ }^{\circ}\text{C}$ | 62   | 68   | m $\Omega$    |
|                        |                                                                                                                                                                   | $T_j = 175 \text{ }^{\circ}\text{C}$ | 59   | 66   | m $\Omega$    |
| $I_{RRM}$              |                                                                                                                                                                   | $T_j = 25 \text{ }^{\circ}\text{C}$  | 20   |      | A             |
|                        |                                                                                                                                                                   | $T_j = 150 \text{ }^{\circ}\text{C}$ | 28   |      | A             |
|                        |                                                                                                                                                                   | $T_j = 175 \text{ }^{\circ}\text{C}$ | 30   |      | A             |
| $Q_{rr}$               | $I_F = 25 \text{ A}$<br>$V_{GE} = -15 \text{ V}$<br>$V_{CC} = 600 \text{ V}$<br>( $T_j = 150 \text{ }^{\circ}\text{C}$ )                                          | $T_j = 25 \text{ }^{\circ}\text{C}$  | 1.41 |      | $\mu\text{C}$ |
|                        |                                                                                                                                                                   | $T_j = 150 \text{ }^{\circ}\text{C}$ | 3.71 |      | $\mu\text{C}$ |
|                        |                                                                                                                                                                   | $T_j = 175 \text{ }^{\circ}\text{C}$ | 4.19 |      | $\mu\text{C}$ |
| $E_{rr}$               | $di/dt_{off} = 1050 \text{ A}/\mu\text{s}$                                                                                                                        | $T_j = 25 \text{ }^{\circ}\text{C}$  | 0.51 |      | mJ            |
|                        |                                                                                                                                                                   | $T_j = 150 \text{ }^{\circ}\text{C}$ | 1.61 |      | mJ            |
|                        |                                                                                                                                                                   | $T_j = 175 \text{ }^{\circ}\text{C}$ | 2.46 |      | mJ            |
| $R_{th(j-s)}$          | per Diode, P12 (Reference)                                                                                                                                        |                                      | 1.66 |      | K/W           |
| $R_{th(j-s)}$          | per Diode, HPTP / HP-PCM                                                                                                                                          |                                      | 1.29 |      | K/W           |

# SK25DGD12T7ETE2s



SEMITOP®E2 Solder

## 3-phase Converter-Inverter (CI)

### SK25DGD12T7ETE2s

#### Features\*

- Optimized design for superior thermal performance
- Low inductive design
- Solder contact technology
- 1200V Generation 7 IGBT (T7)
- Robust and soft switching CAL4F diode technology
- PEP rectifier diode technology for enhanced power and environmental robustness
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

#### Typical Applications

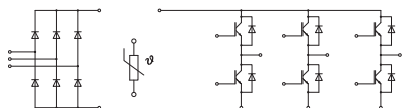
- Motor drives
- Air conditioning
- Auxiliary Inverters

#### Remarks

- Recommended  $T_{j,op} = -40 \dots +150 \text{ }^{\circ}\text{C}$
- $T_{j,op} > 150 \text{ }^{\circ}\text{C}$  during overload (details in AN19-002)

#### Characteristics

| Symbol                           | Conditions                                                       | min.                    | typ.     | max. | Unit |
|----------------------------------|------------------------------------------------------------------|-------------------------|----------|------|------|
| Rectifier - Diode                |                                                                  |                         |          |      |      |
| V <sub>F</sub> = V <sub>EC</sub> | I <sub>F</sub> = 25 A<br>chiplevel                               | T <sub>j</sub> = 25 °C  | 1.04     | 1.30 | V    |
|                                  |                                                                  | T <sub>j</sub> = 150 °C | 0.95     | 1.21 | V    |
|                                  |                                                                  | T <sub>j</sub> = 175 °C | 0.94     | 1.21 | V    |
| V <sub>F0</sub>                  | chiplevel                                                        | T <sub>j</sub> = 25 °C  | 0.89     | 1.09 | V    |
|                                  |                                                                  | T <sub>j</sub> = 150 °C | 0.73     | 0.92 | V    |
|                                  |                                                                  | T <sub>j</sub> = 175 °C | 0.69     | 0.88 | V    |
| r <sub>F</sub>                   | chiplevel                                                        | T <sub>j</sub> = 25 °C  | 6.2      | 8.5  | mΩ   |
|                                  |                                                                  | T <sub>j</sub> = 150 °C | 8.8      | 12   | mΩ   |
|                                  |                                                                  | T <sub>j</sub> = 175 °C | 10.0     | 13   | mΩ   |
| I <sub>R</sub>                   | T <sub>j</sub> = 150 °C, V <sub>RRM</sub>                        |                         |          | 2    | mA   |
| R <sub>th(j-s)</sub>             | per Diode, P12 (Reference)                                       |                         | 1.48     |      | K/W  |
| R <sub>th(j-s)</sub>             | per Diode, HPTP / HP-PCM                                         |                         | 1.14     |      | K/W  |
| Module                           |                                                                  |                         |          |      |      |
| M <sub>s</sub>                   | to heatsink                                                      | 1.6                     |          | 2.3  | Nm   |
| w                                |                                                                  |                         | 35       |      | g    |
| L <sub>CE</sub>                  |                                                                  |                         | 30       |      | nH   |
| Temperature Sensor               |                                                                  |                         |          |      |      |
| R <sub>100</sub>                 | T <sub>c</sub> =100°C (R <sub>25</sub> =5 kΩ)                    |                         | 493 ± 5% |      | Ω    |
| B <sub>25/85</sub>               | R(T)=R <sub>25</sub> *exp[B <sub>25/85</sub> *(1/T-1/298)], T[K] |                         | 3420     |      | K    |



DGD-ET

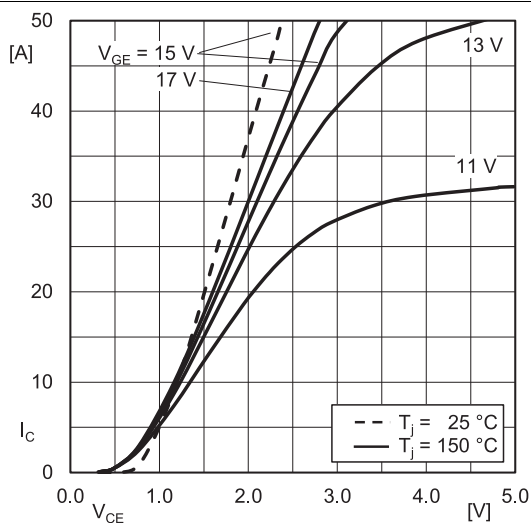


Fig. 1: Typ. IGBT output characteristic, incl.  $R_{CC+EE'}$

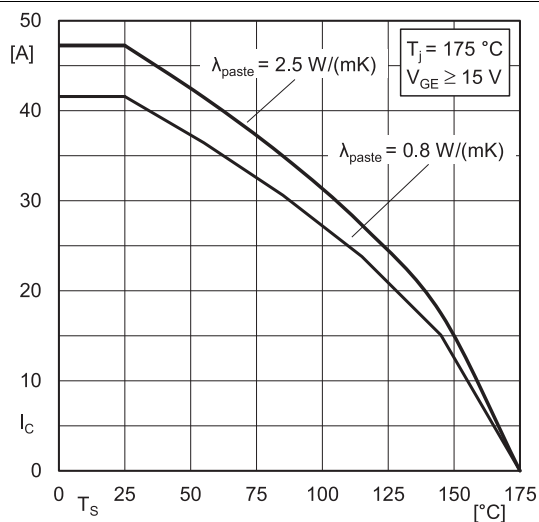


Fig. 2: IGBT rated current vs. temperature  $I_C=f(T_s)$

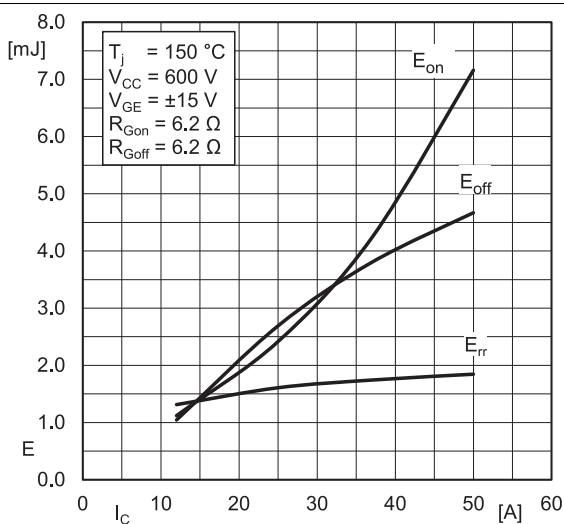


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

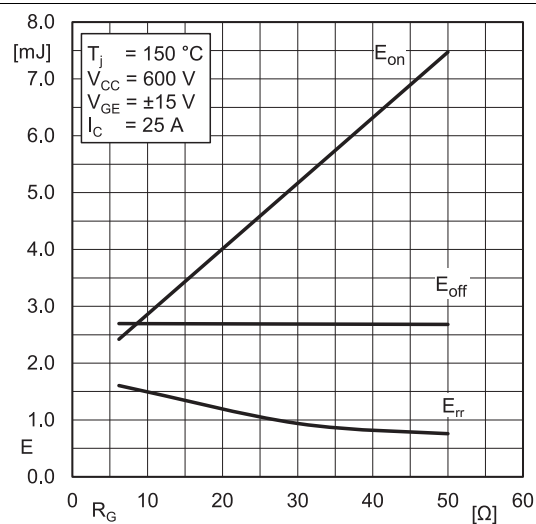


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

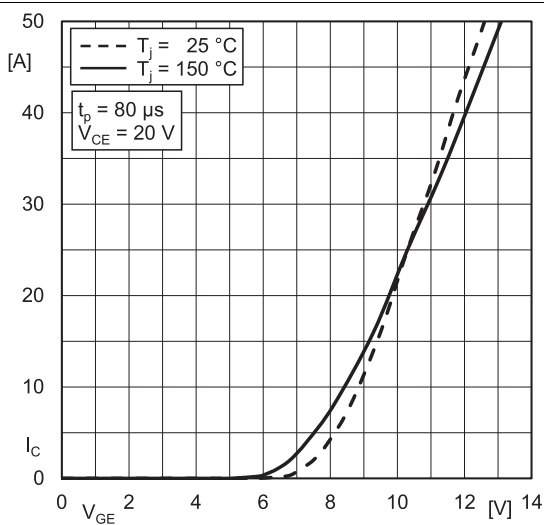


Fig. 5: Typ. IGBT transfer characteristic

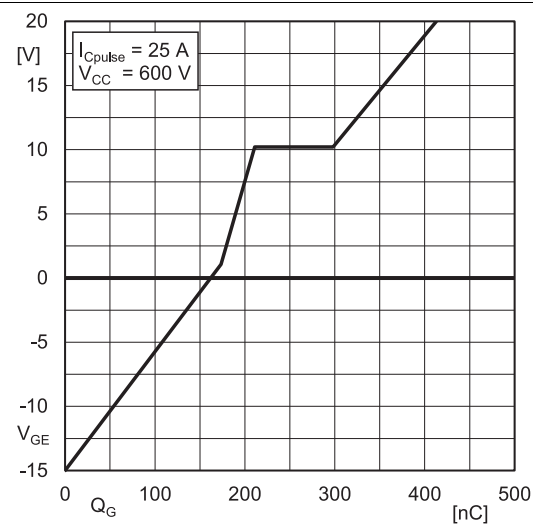


Fig. 6: Typ. IGBT gate charge characteristic

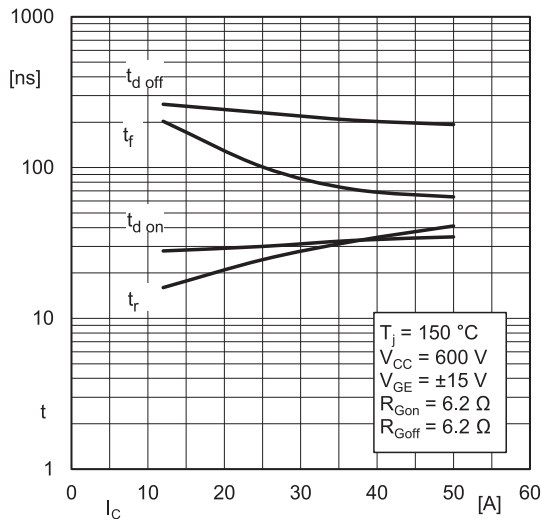


Fig. 7: Typ. switching times =  $f(I_C)$

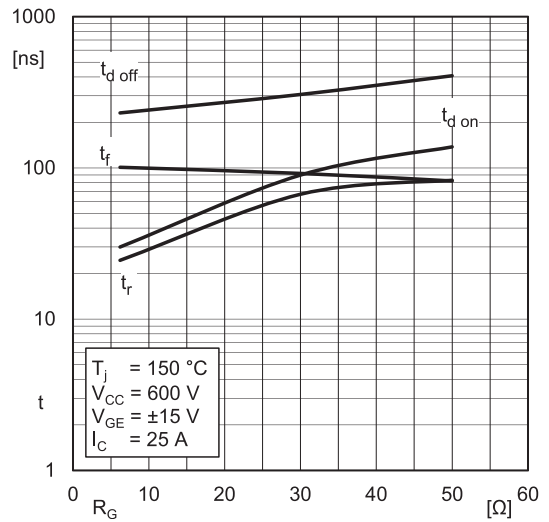


Fig. 8: Typ. switching times =  $f(R_G)$

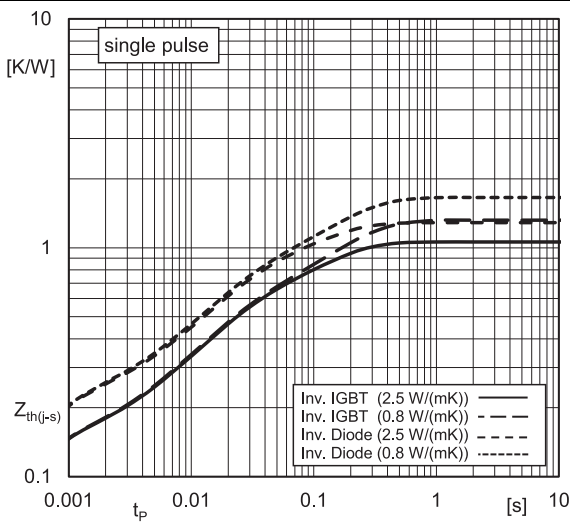


Fig. 9: Typ. transient thermal impedance

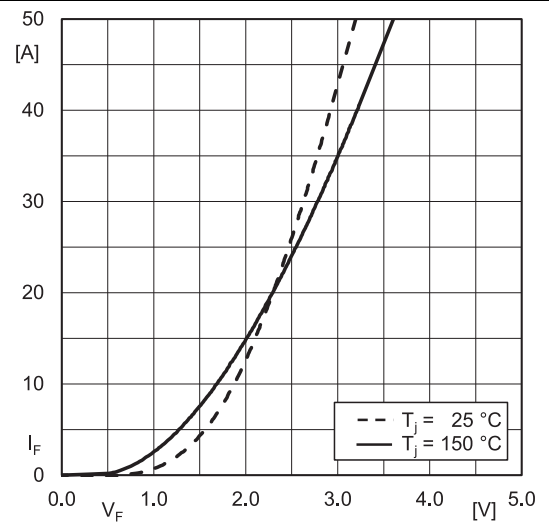


Fig. 10: Typ. Inv. diode forward charact., incl.  $R_{CC'} + EE'$

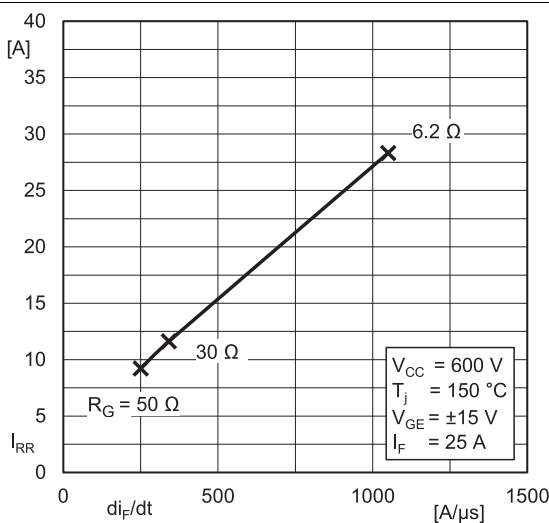


Fig. 11: Typ. Inv. diode peak reverse recovery current

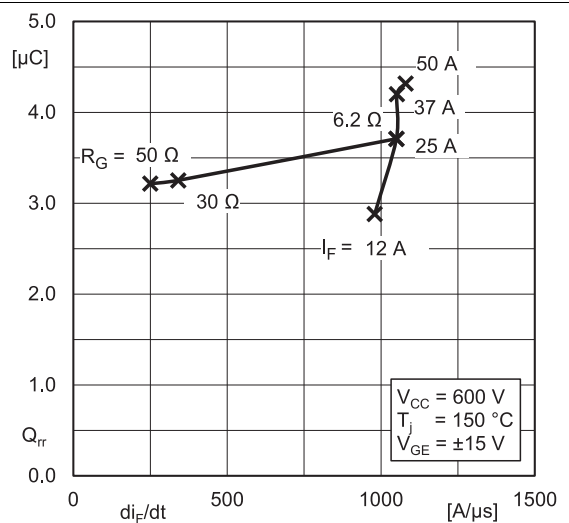


Fig. 12: Typ. Inv. diode reverse recovery charge

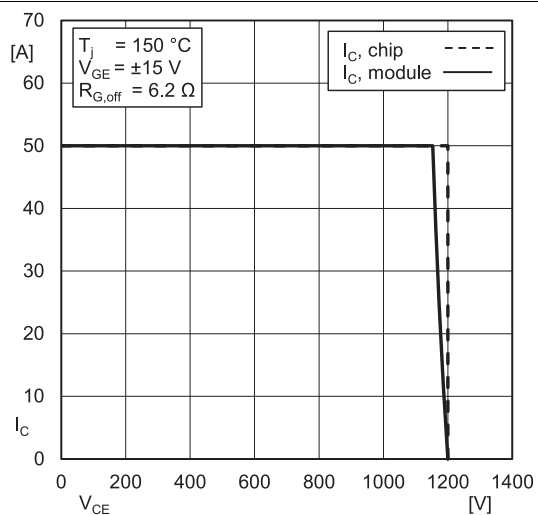


Fig. 13: IGBT Reverse Bias Safe Operating Area (RBSOA)

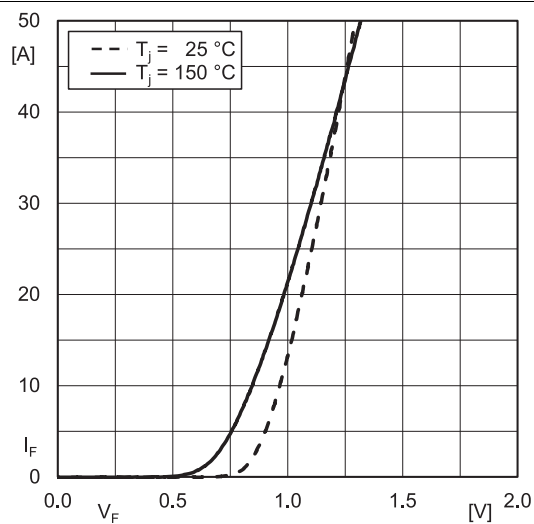
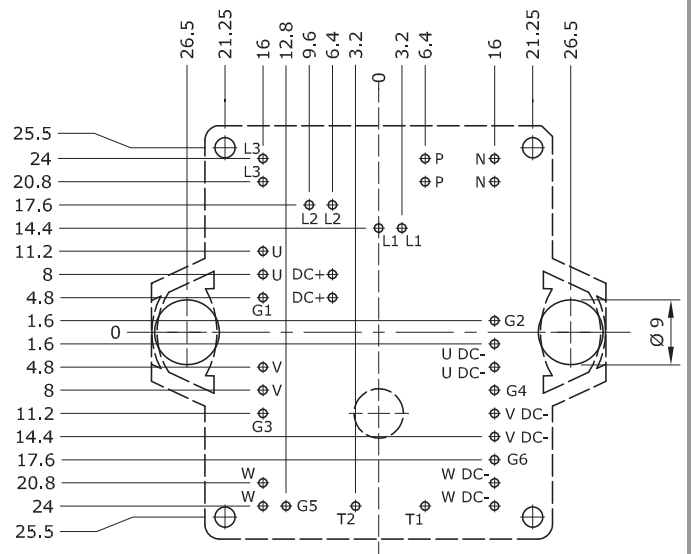
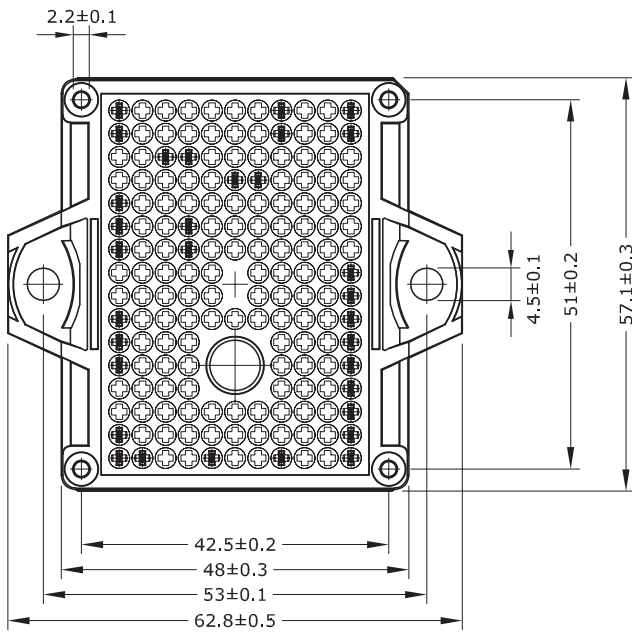
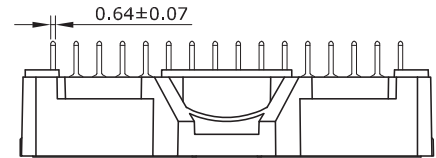
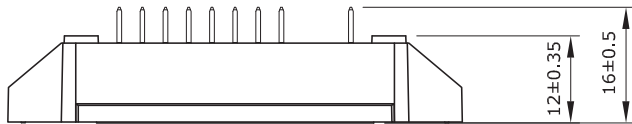


Fig. 14: Typ. Rect. diode forward charact., incl.  $R_{CC'+EE'}$

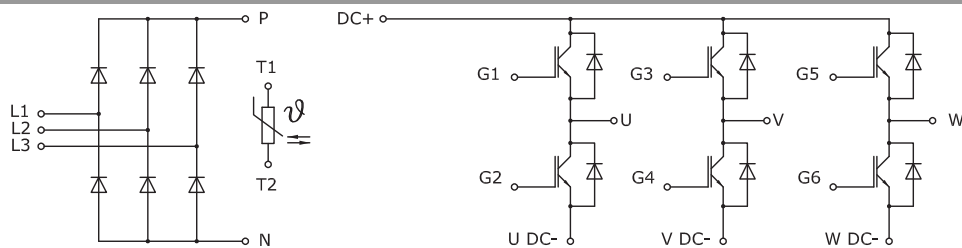
# SK25DGD12T7ETE2s



- Pin-Grid 3.2 mm

- Tolerance of pinpositions  $\Phi \pm 0.4$

SEMITOP®E2 Solder



DGD-ET

## IMPORTANT INFORMATION AND WARNINGS

This is an electrostatic discharge sensitive device (ESDS) according to international standard IEC 61340.

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