



SEMITOP®E1

IGBT module

SK35GD12T4ETE1

Features*

- Low inductive design
- Press-Fit contact technology
- Rugged mounting due to integrated mounting clamps
- Heat transfer and insulation through direct copper bonded aluminium oxide ceramic (DBC)
- Trench4 IGBT technology
- Robust and soft switching CAL4F diode technology
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

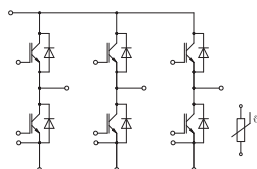
Typical Applications

- Motor drives
- Servo drives
- Air conditioning
- Auxiliary Inverters
- UPS

Absolute Maximum Ratings				
Symbol	Conditions		Values	Unit
IGBT 1				
V _{CES}	T _j = 25 °C		1200	V
I _C	λ _{paste} =0.8 W/(mK) T _j = 175 °C	T _s = 25 °C	49	A
		T _s = 70 °C	40	A
I _C	λ _{paste} =2.5 W/(mK) T _j = 175 °C	T _s = 25 °C	60	A
		T _s = 70 °C	49	A
I _{Cnom}			35	A
I _{CRM}	I _{CRM} = 3 x I _{Cnom}		105	A
V _{GES}			-20 ... 20	V
t _{psc}	V _{CC} = 800 V V _{GE} ≤ 15 V V _{CES} ≤ 1200 V	T _j = 150 °C	10	μs
T _j			-40 ... 175	°C

Absolute Maximum Ratings				
Symbol	Conditions		Values	Unit
Diode 1				
V _{RRM}	T _j = 25 °C		1200	V
I _F	λ _{paste} =0.8 W/(mK)	T _s = 25 °C	41	A
		T _j = 175 °C	33	A
I _F	λ _{paste} =2.5 W/(mK)	T _s = 25 °C	49	A
		T _j = 175 °C	40	A
I _{Fnom}			35	A
I _{FRM}	I _{FRM} = 2 x I _{Fnom}		70	A
I _{FSM}	10 ms	T _j = 25 °C	170	A
	sin 180°	T _j = 150 °C	170	A
T _j			-40 ... 175	°C

Absolute Maximum Ratings			
Symbol	Conditions	Values	Unit
Module			
I _{t(RMS)}	ΔT _{terminal} at PCB joint = 30 K, per pin	30	A
T _{stg}		-40 ... 125	°C
V _{isol}	AC, sinusoidal, t = 1 min	2500	V



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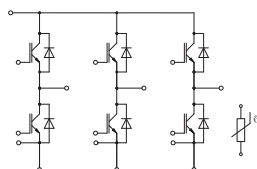
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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
IGBT 1						
V _{CE(sat)}	I _C = 35 A	T _J = 25 °C		1.85	2.10	V
	V _{GE} = 15 V chiplevel	T _J = 150 °C		2.25	2.45	V
V _{CE0}	chiplevel	T _J = 25 °C		0.80	0.90	V
		T _J = 150 °C		0.70	0.80	V
r _{CE}	V _{GE} = 15 V	T _J = 25 °C		30	34	mΩ
	chiplevel	T _J = 150 °C		44	47	mΩ
V _{GE(th)}	V _{GE} = V _{CE} , I _C = 1.2 mA		5	5.8	6.5	V
I _{CES}	V _{GE} = 0 V, V _{CE} = 1200 V, T _J = 25 °C				1	mA
C _{ies}	V _{CE} = 25 V V _{GE} = 0 V	f = 1 MHz		1.95		nF
C _{oes}		f = 1 MHz		0.155		nF
C _{res}		f = 1 MHz		0.115		nF
Q _G	V _{GE} = -15V ... +15V			258		nC
R _{Gint}	T _J = 25 °C			0		Ω
t _{d(on)}	V _{CC} = 600 V	T _J = 150 °C		17		ns
t _r	I _C = 35 A	T _J = 150 °C		30		ns
E _{on}	V _{GE} = +15/-15 V R _{G on} = 8 Ω	T _J = 150 °C		2.61		mJ
t _{d(off)}	R _{G off} = 8 Ω	T _J = 150 °C		232		ns
t _f	di/dt _{on} = 825 A/μs di/dt _{off} = 438 A/μs	T _J = 150 °C		69		ns
E _{off}	dv/dt = 4865 V/μs	T _J = 150 °C		2.85		mJ
R _{th(j-s)}	per IGBT, λ _{paste} =0.8 W/(mK)			0.96		K/W
R _{th(j-s)}	per IGBT, λ _{paste} =2.5 W/(mK)			0.67		K/W

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Diode 1						
V _F	I _F = 35 A	T _j = 25 °C		2.30	2.62	V
	chiplevel	T _j = 150 °C		2.29	2.62	V
V _{F0}	chiplevel	T _j = 25 °C		1.30	1.50	V
		T _j = 150 °C		0.90	1.10	V
r _F	chiplevel	T _j = 25 °C		29	32	mΩ
		T _j = 150 °C		40	43	mΩ
I _{RRM}	I _F = 35 A	T _j = 150 °C		25		A
Q _{rr}	di/dt _{off} = 825 A/μs	T _j = 150 °C		5.5		μC
E _{rr}	V _{GE} = -15 V V _{CC} = 600 V	T _j = 150 °C		2.27		mJ
R _{th(j-s)}	per Diode, λ _{paste} =0.8 W/(mK)			1.34		K/W
R _{th(j-s)}	per Diode, λ _{paste} =2.5 W/(mK)			1		K/W



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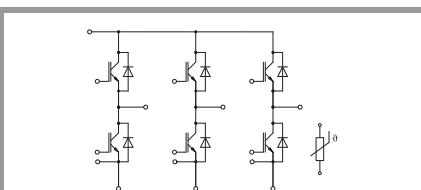
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Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
Module					
M_s	to heatsink	1.6		2.3	Nm
w	weight		25		g

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
Temperature Sensor					
R_{100}	$T_r = 100\text{ °C}$		$493 \pm 5\%$		Ω
$B_{100/125}$	$R(T) = R_{100} \exp[B_{100/125}(1/T - 1/T_{100})]$; $T[K]$		$3550 \pm 2\%$		K



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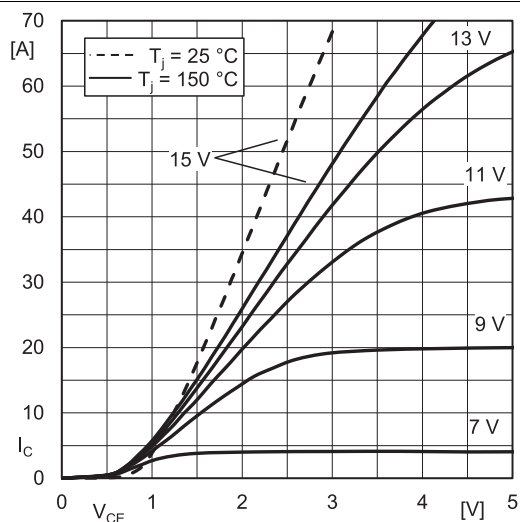


Fig. 1: Typ. IGBT output characteristic, incl. $R_{CC'+EE'}$

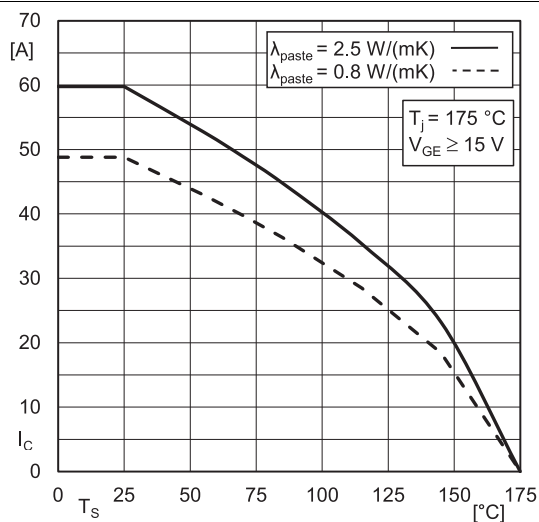


Fig. 2: IGBT rated current vs. temperature $I_C=f(T_s)$

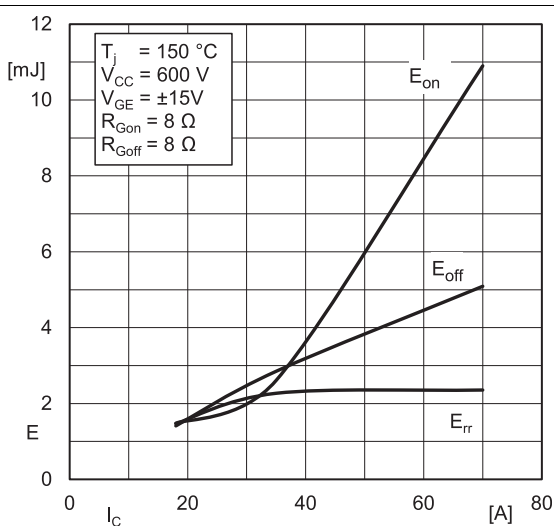


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

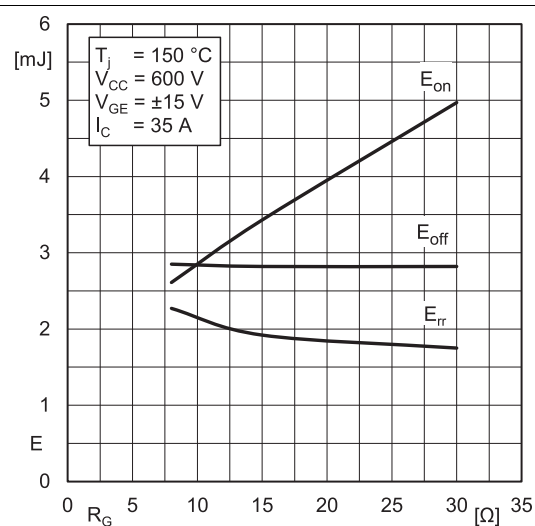


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

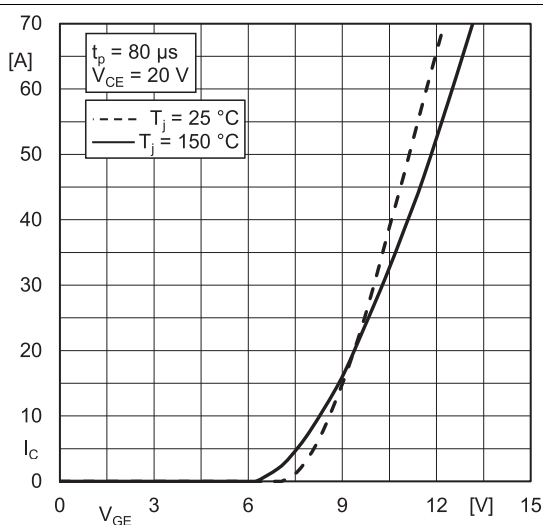


Fig. 5: Typ. IGBT transfer characteristic

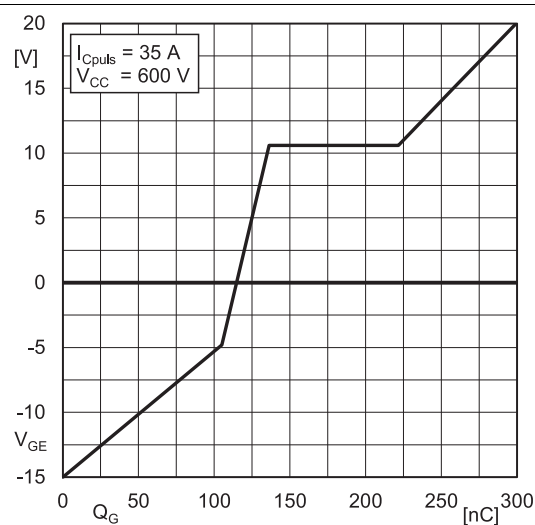


Fig. 6: Typ. IGBT gate charge characteristic

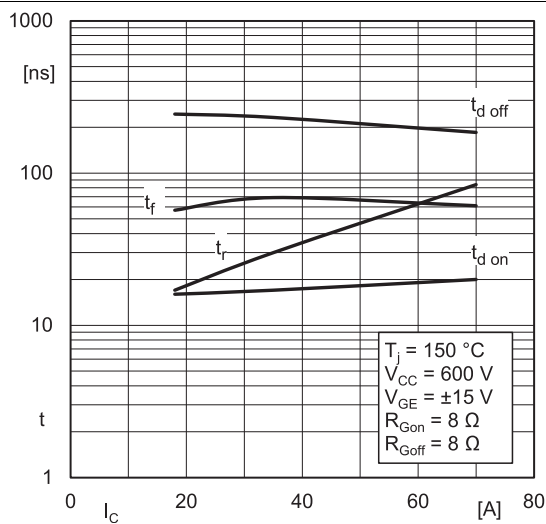


Fig. 7: Typ. switching times = $f(I_C)$

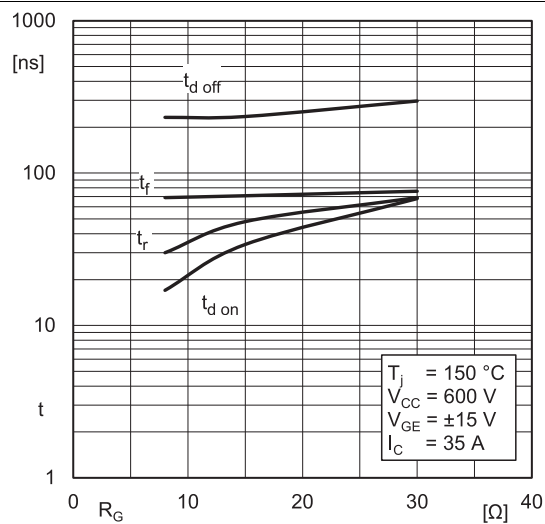


Fig. 8: Typ. switching times = $f(R_G)$

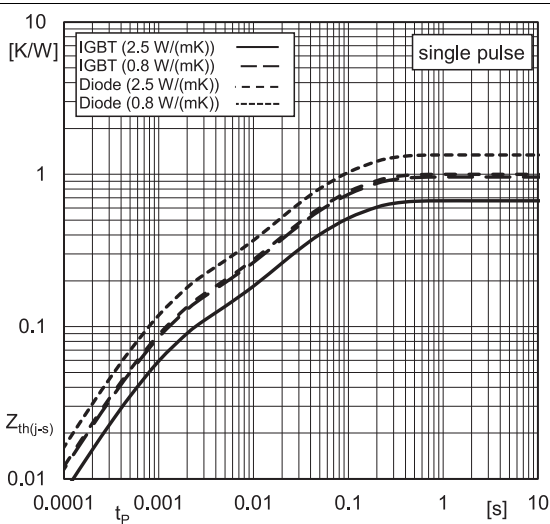


Fig. 9: Typ. transient thermal impedance

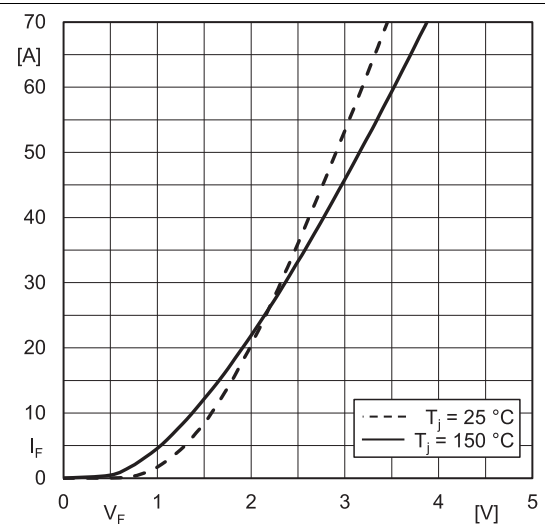


Fig. 10: Typ. Diode forward charact., incl. $R_{CC'+EE'}$

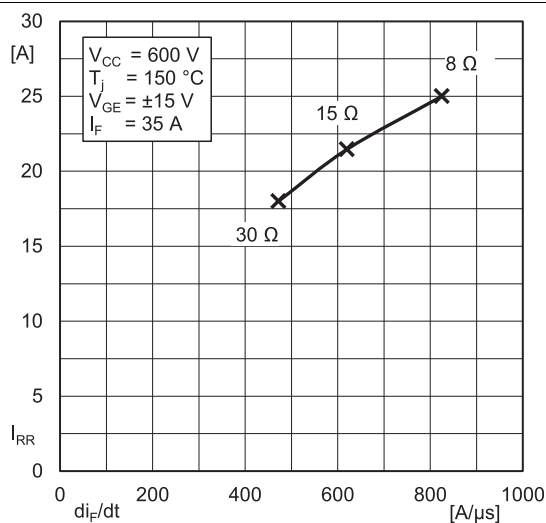


Fig. 11: Typ. Diode peak reverse recovery current

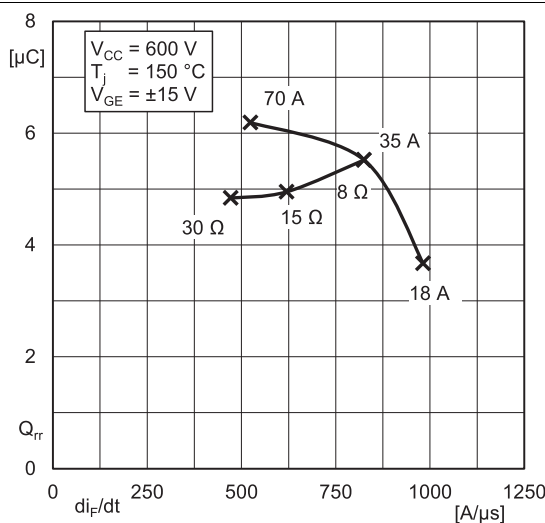


Fig. 12: Typ. Diode reverse recovery charge

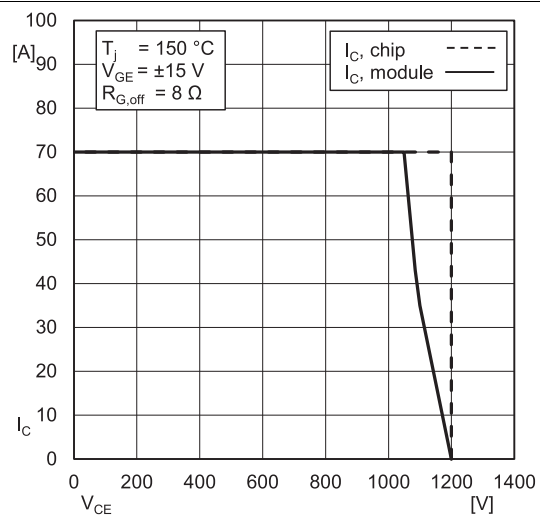
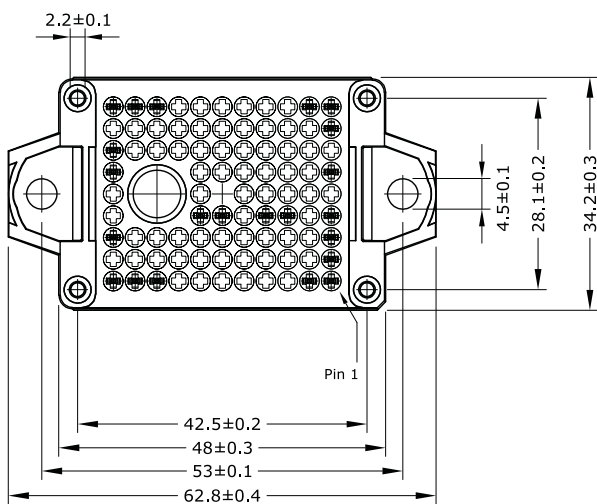
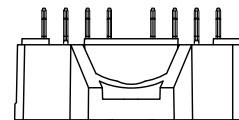
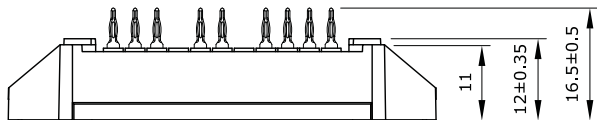
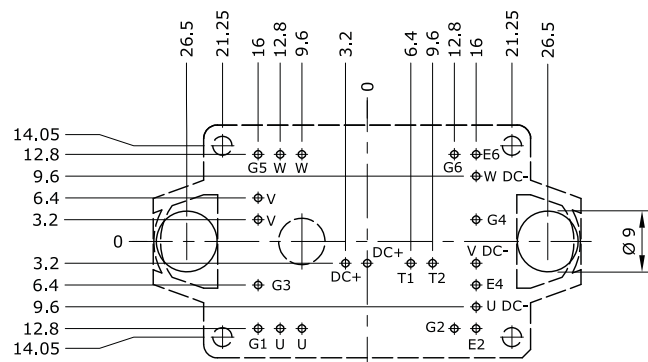


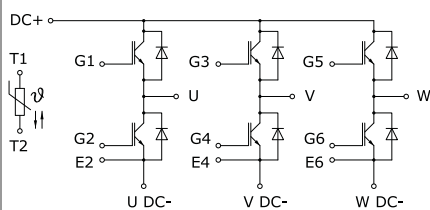
Fig. 13: IGBT Reverse Bias Safe Operating Area (RBSOA)



- Pin-Grid 3.2 mm
- Tolerance of PCB hole pattern ± 0.025
- Diameters of drill $\varnothing 1.15\text{mm}$
- Copper thickness in hole 25 - 50 μm
- Hole specification for contacts: refer to SEMITOP E1, E2 mounting instructions



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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

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