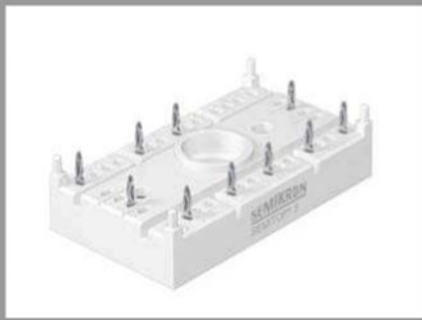


SK50MLI07F3D1p



SEMITOP® 3 Press-Fit

3-Level NPC Inverter

SK50MLI07F3D1p

Features

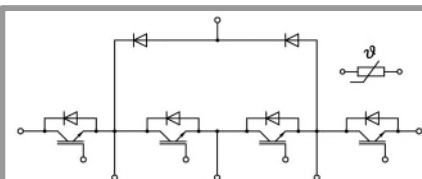
- One screw mounting module
- Solder free mounting with Press-Fit terminals
- Fully compatible with other SEMITOP® Press-Fit types
- Improved thermal performances by aluminium oxide substrate
- 650V Fast Trench IGBT technology
- CAL4F technology FWD
- Rapid switching clamping diode technology
- UL recognized, file no. E 63 532

Remarks*

- Recommended $T_{jop} = -40 \dots +150^{\circ}\text{C}$
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer Diodes D1 & D4
- Diode2: inner Diodes D2 & D3
- Diode5: clamping diode D5 & D6

Footnotes

- 1) Please find further technical information on the Semikron – Danfoss website

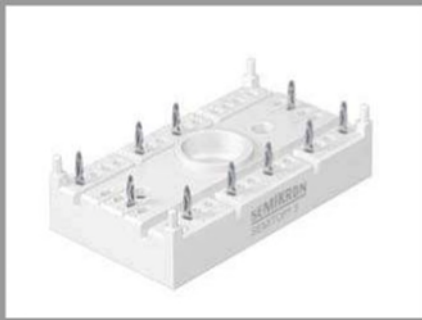


MLI - T

Absolute Maximum Ratings

Symbol	Conditions	Values	Unit
IGBT1			
V_{CES}	$T_j = 25^{\circ}\text{C}$	650	V
I_C	$T_j = 175^{\circ}\text{C}$	$T_s = 25^{\circ}\text{C}$ $T_s = 70^{\circ}\text{C}$	A A
I_{Cnom}		50	A
I_{CRM}		100	A
V_{GES}		-20 ... 20	V
t_{psc}	$V_{CC} = 400\text{ V}, V_{GE} \leq 15\text{ V}, T_j = 150^{\circ}\text{C}, V_{CES} \leq 650\text{ V}$	5	μs
T_j		-40 ... 175	$^{\circ}\text{C}$
IGBT2			
V_{CES}	$T_j = 25^{\circ}\text{C}$	650	V
I_C	$T_j = 175^{\circ}\text{C}$	$T_s = 25^{\circ}\text{C}$ $T_s = 70^{\circ}\text{C}$	A A
I_{Cnom}		50	A
I_{CRM}		100	A
V_{GES}		-20 ... 20	V
t_{psc}	$V_{CC} = 360\text{ V}, V_{GE} \leq 15\text{ V}, T_j = 150^{\circ}\text{C}, V_{CES} \leq 650\text{ V}$	6	μs
T_j		-40 ... 175	$^{\circ}\text{C}$
Diode1			
V_{RRM}	$T_j = 25^{\circ}\text{C}$	650	V
I_F	$T_j = 175^{\circ}\text{C}$	$T_s = 25^{\circ}\text{C}$ $T_s = 70^{\circ}\text{C}$	A A
I_{Fnom}		50	A
I_{FRM}		100	A
I_{FSM}	10 ms, sin 180°, $T_j = 25^{\circ}\text{C}$	550	A
T_j		-40 ... 175	$^{\circ}\text{C}$
Diode2			
V_{RRM}	$T_j = 25^{\circ}\text{C}$	650	V
I_F	$T_j = 175^{\circ}\text{C}$	$T_s = 25^{\circ}\text{C}$ $T_s = 70^{\circ}\text{C}$	A A
I_{Fnom}		50	A
I_{FRM}		100	A
I_{FSM}	10 ms, sin 180°, $T_j = 25^{\circ}\text{C}$	550	A
T_j		-40 ... 175	$^{\circ}\text{C}$
Diode5			
V_{RRM}	$T_j = 25^{\circ}\text{C}$	650	V
I_F	$T_j = 175^{\circ}\text{C}$	$T_s = 25^{\circ}\text{C}$ $T_s = 70^{\circ}\text{C}$	A A
I_{Fnom}		60	A
I_{FRM}		120	A
I_{FSM}	10 ms, sin 180°, $T_j = 25^{\circ}\text{C}$	432	A
T_j		-40 ... 175	$^{\circ}\text{C}$
Module			
$I_{t(RMS)}$		40	A
T_{stg}		-40 ... 125	$^{\circ}\text{C}$
V_{isol}	AC, sinusoidal, $t = 1\text{ min}$	2500	V

SK50MLI07F3D1p



SEMISTOP® 3 Press-Fit

3-Level NPC Inverter

SK50MLI07F3D1p

Features

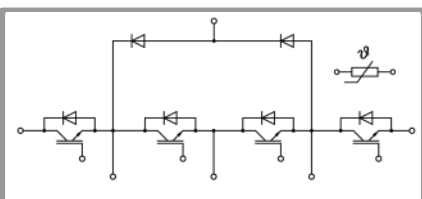
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- Solder free mounting with Press-Fit terminals
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- Improved thermal performances by aluminium oxide substrate
- 650V Fast Trench IGBT technology
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- Rapid switching clamping diode technology
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Remarks*

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- Diode5: clamping diode D5 & D6

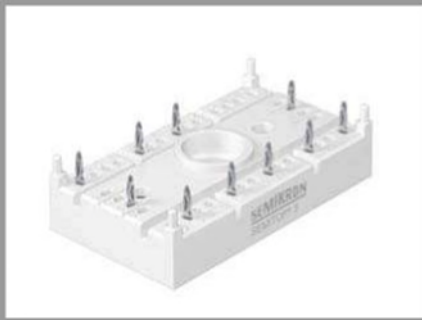
Footnotes

- 1) Please find further technical information on the Semikron – Danfoss website



MLI - T

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
IGBT1						
V _{CE(sat)}	I _C = 50 A V _{GE} = 15 V	T _J = 25 °C		1.85	2.22	V
	chiplevel	T _J = 150 °C		2.18	2.55	V
V _{CE0}	chiplevel	T _J = 25 °C		1.10	1.20	V
		T _J = 150 °C		1.00	1.10	V
r _{CE}	V _{GE} = 15 V	T _J = 25 °C		15	20	mΩ
	chiplevel	T _J = 150 °C		24	29	mΩ
V _{GE(th)}	V _{GE} = V _{CE} , I _C = 0.8 mA		4.2	5.1	5.6	V
I _{CES}	V _{GE} = 0 V, V _{CE} = 650 V, T _J = 25 °C				0.15	mA
C _{ies}	V _{CE} = 25 V V _{GE} = 0 V	f = 1 MHz		3.1		nF
C _{oes}		f = 1 MHz		0.320		nF
C _{res}		f = 1 MHz		0.09		nF
Q _G	-15V ... +15 V			250		nC
R _{Gint}	T _J = 25 °C			0		Ω
t _{d(on)}	V _{CE} = 300 V	T _J = 150 °C		43		ns
t _r	I _C = 50 A	T _J = 150 °C		77		ns
E _{on}	V _{GE} = +15/-15 V	T _J = 150 °C		2.40		mJ
t _{d(off)}	R _{Gon} = 14Ω	T _J = 150 °C		219		ns
t _f	R _{Goff} = 14Ω	T _J = 150 °C		23		ns
E _{off}	di/dt _{off} = 2100A/μs dV _{CE} /dt= 8700V/μs	T _J = 150 °C		0.70		mJ
R _{th(j-s)}	per IGBT ((λgrease=0.81 W/(m²K))			1.11		K/W
IGBT2						
V _{CE(sat)}	I _C = 50 A V _{GE} = 15 V	T _J = 25 °C		1.45	1.85	V
	chiplevel	T _J = 150 °C		1.70	2.10	V
V _{CE0}	chiplevel	T _J = 25 °C		0.90	1.00	V
		T _J = 150 °C		0.82	0.90	V
r _{CE}	V _{GE} = 15 V	T _J = 25 °C		11	17	mΩ
	chiplevel	T _J = 150 °C		18	24	mΩ
V _{GE(th)}	V _{GE} = V _{CE} , I _C = 0.8 mA		5	5.8	6.5	V
I _{CES}	V _{GE} = 0 V, V _{CE} = 650 V, T _J = 25 °C				0.15	mA
C _{ies}	V _{CE} = 25 V V _{GE} = 0 V	f = 1 MHz		3.14		nF
C _{oes}		f = 1 MHz		0.20		nF
C _{res}		f = 1 MHz		0.093		nF
Q _G	-15V ... +15 V			253		nC
R _{Gint}	T _J = 25 °C			0		
t _{d(on)}	V _{CE} = 300 V	T _J = 150 °C		48		ns
t _r	I _C = 50 A	T _J = 150 °C		54		ns
E _{on}	V _{GE} = +15/-15 V	T _J = 150 °C		2.0		mJ
t _{d(off)}	R _{Gon} = 14Ω	T _J = 150 °C		241		ns
t _f	R _{Goff} = 14Ω	T _J = 150 °C		42		ns
E _{off}	di/dt _{on} = 900A/μs di/dt _{off} = 835A/μs dV _{CE} /dt= 4600V/μs	T _J = 150 °C		1.60		mJ
R _{th(i-s)}	per IGBT ((λgrease=0.81 W/(m²K))			1.11		K/W



SEMISTOP® 3 Press-Fit

3-Level NPC Inverter

SK50MLI07F3D1p

Target Data

Features

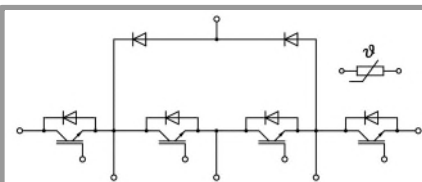
- One screw mounting module
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- Fully compatible with other SEMISTOP® Press-Fit types
- Improved thermal performances by aluminium oxide substrate
- 650V Fast Trench IGBT technology
- CAL4F technology FWD
- Rapid switching clamping diode technology
- UL recognized, file no. E 63 532

Remarks*

- Recommended $T_{jop} = -40 \dots +150^\circ\text{C}$
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer Diodes D1 & D4
- Diode2: inner Diodes D2 & D3
- Diode5: clamping diode D5 & D6

Footnotes

- 1) Please find further technical information on the Semikron – Danfoss website



MLI-T

Characteristics					
Symbol	Conditions		min.	typ.	max. Unit
Diode1					
V _F = V _{EC}	I _F = 50 A	T _J = 25 °C		1.37	1.73 V
		T _J = 150 °C		1.35	1.72 V
V _{F0}	chiplevel	T _J = 25 °C		1.04	1.24 V
		T _J = 150 °C		0.85	0.99 V
r _F	chiplevel	T _J = 25 °C		6.7	9.8 mΩ
		T _J = 150 °C		10	15 mΩ
I _{RRM}	I _F = 50 A V _R = 300 V V _{GE} = -15 V di/dt _{off} = 900A/μs R _{Goff} = 14Ω	T _J = 150 °C		32.9	A
Q _{rr}		T _J = 150 °C		4.3	μC
E _{rr}		T _J = 150 °C		0.4	mJ
R _{th(j-s)}	per diode (λgrease=0.81 W/(m*K))			1.55	K/W
Diode2					
V _F = V _{EC}	I _F = 50 A	T _J = 25 °C		1.37	1.73 V
		T _J = 150 °C		1.35	1.72 V
V _{F0}	chiplevel	T _J = 25 °C		1.04	1.24 V
		T _J = 150 °C		0.85	0.99 V
r _F	chiplevel	T _J = 25 °C		6.7	9.8 mΩ
		T _J = 150 °C		10	15 mΩ
I _{RRM}	I _F = 50 A V _R = 300 V V _{GE} = -15 /+15V di/dt _{off} = 900A/μs R _{Goff} = 14Ω	T _J = 150 °C		32.9	A
Q _{rr}		T _J = 150 °C		4.3	μC
E _{rr} ¹⁾		T _J = 150 °C		-	mJ
R _{th(j-s)}	per diode (λgrease=0.81 W/(m*K))			1.55	K/W
Diode5					
V _F = V _{EC}	I _F = 50 A	T _J = 25 °C		1.35	1.77 V
		T _J = 150 °C		1.30	1.72 V
V _{F0}	chiplevel	T _J = 25 °C		0.95	1.15 V
		T _J = 150 °C		0.75	0.95 V
r _F	chiplevel	T _J = 25 °C		6.7	10 Ω
		T _J = 150 °C		9.2	13 Ω
I _{RRM}	I _F = 50 A V _R = 300 V V _{GE} = +15/-15 V di/dt _{off} = 516 A/μs	T _J = 150 °C		20	A
Q _{rr}		T _J = 150 °C		2.2	μC
E _{rr}		T _J = 150 °C		0.30	mJ
R _{th(j-s)}	per diode (λgrease=0.81 W/(m*K))			1.35	K/W

Characteristics				
Symbol	Conditions	min.	typ.	max. Unit
Module				
L_{SCE}			33	nH
R_{CC+EE}		$T_s = 25^\circ\text{C}$		mΩ
				mΩ
M_s	to heatsink	2.25		2.5 Nm
W			30	g

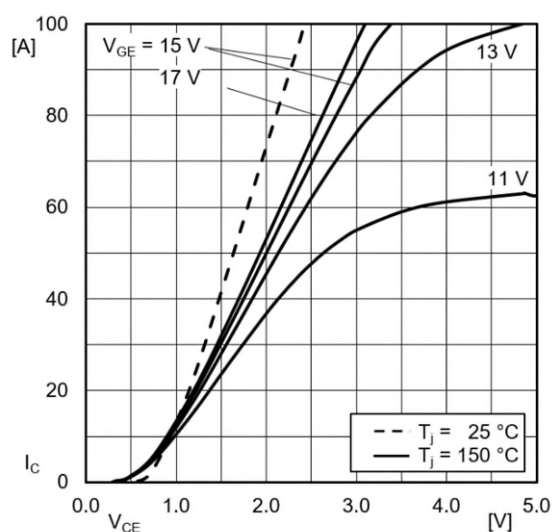


Fig. 1: Typ. IGBT1 output characteristic, incl. $R_{CC}+EE'$

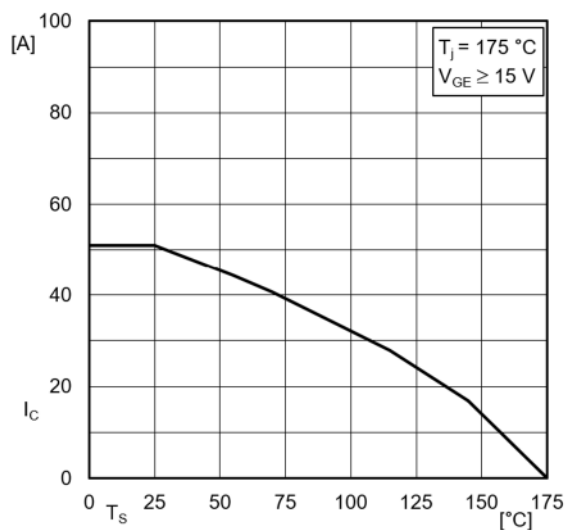


Fig. 2: IGBT1 rated current vs. Temperature $I_C=f(T_s)$

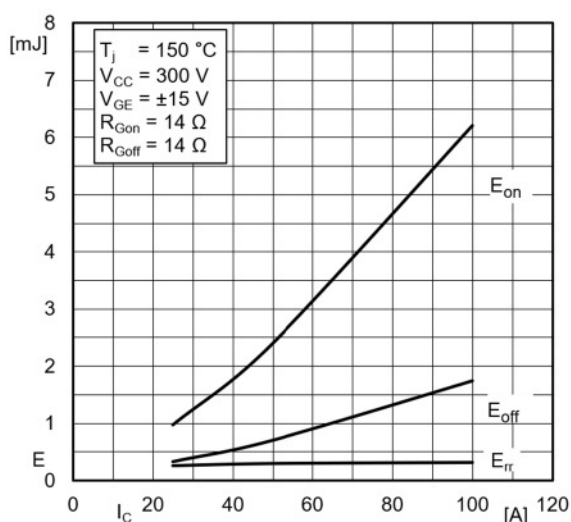


Fig. 3: Typ. IGBT1 & Diode5 turn-on /-off energy = $f(I_C)$

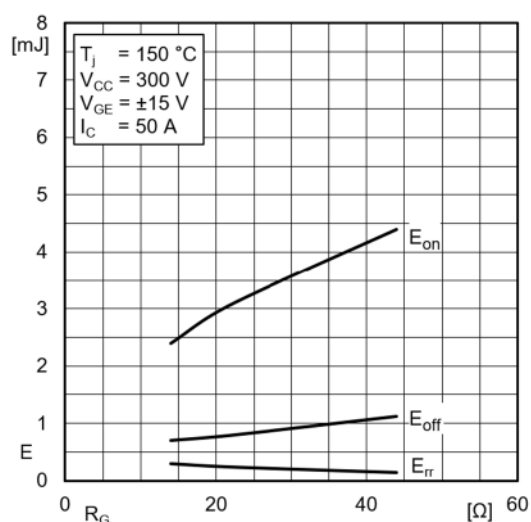


Fig. 4: Typ. IGBT1 & Diode5 turn-on /-off energy = $f(R_G)$

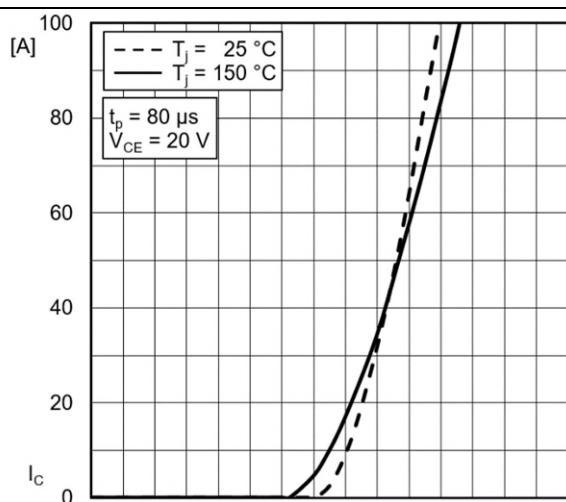


Fig. 5: Typ. IGBT1 transfer characteristic

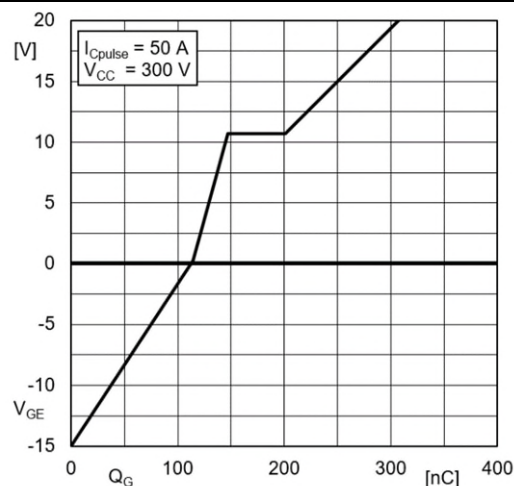


Fig. 6: Typ. IGBT1 gate charge characteristic

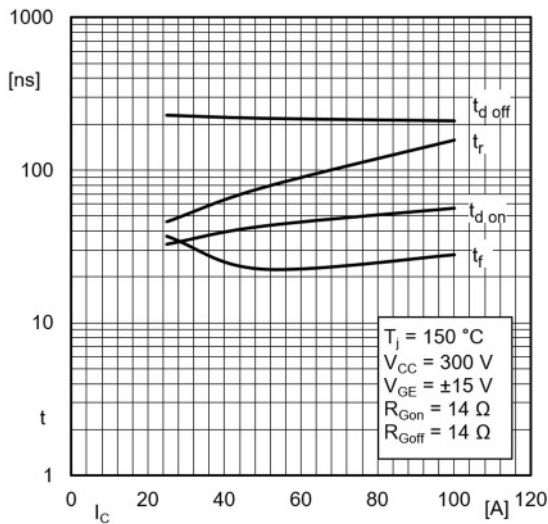


Fig. 7: Typ. IGBT1 switching times vs. I_c

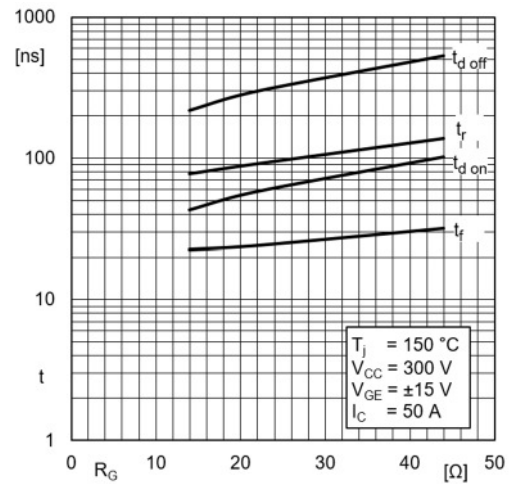


Fig. 8: Typ. IGBT1 switching times vs. gate resistor R_G

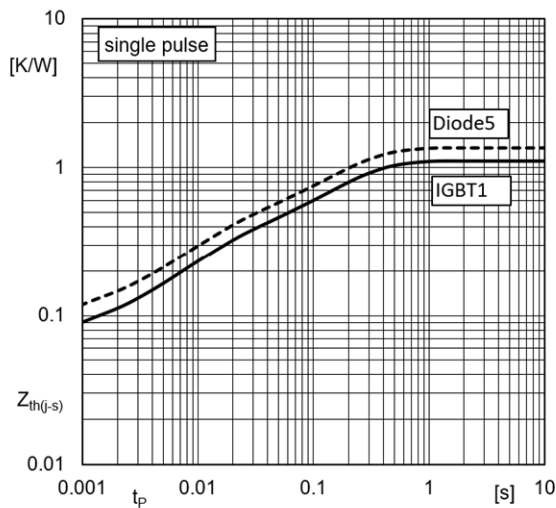


Fig. 7: Transient thermal impedance of IGBT1 & Diode5

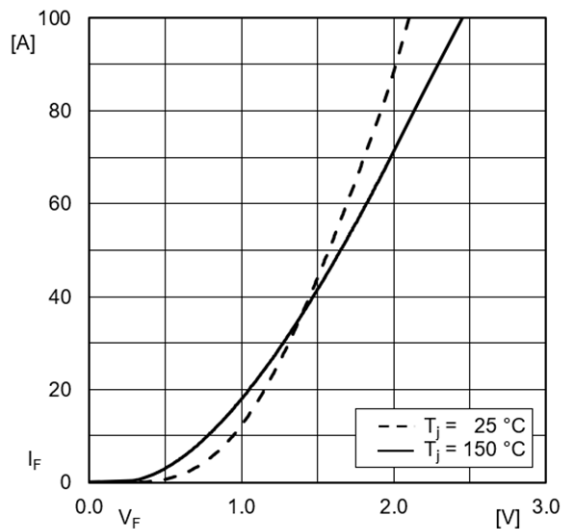


Fig. 10: Typ. Diode5 forward characteristic, incl. $R_{CC}+EE'$

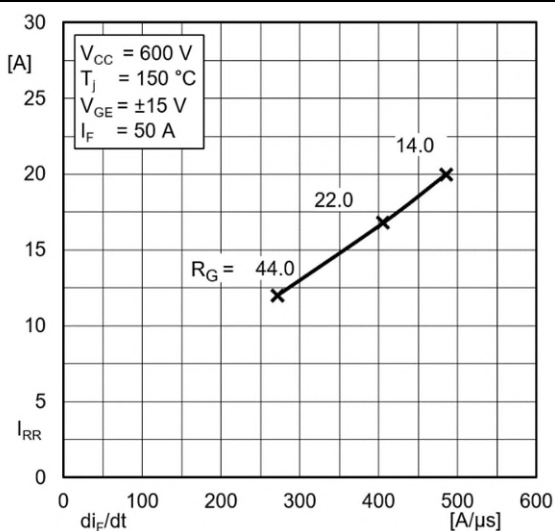


Fig. 11: Typ. Diode5 peak reverse recovery current

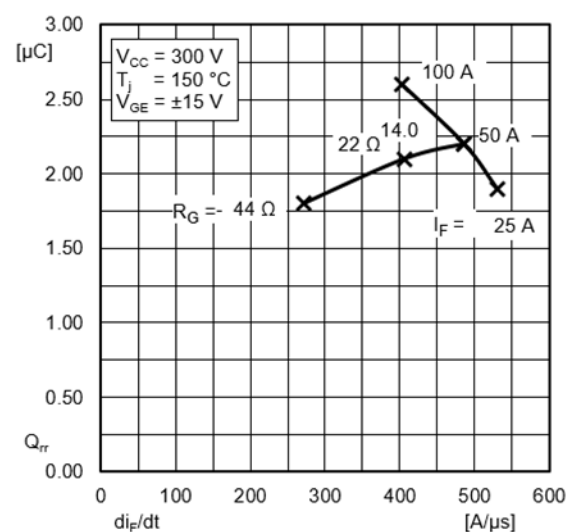


Fig. 12: Typ. Diode5 reverse recovery charge

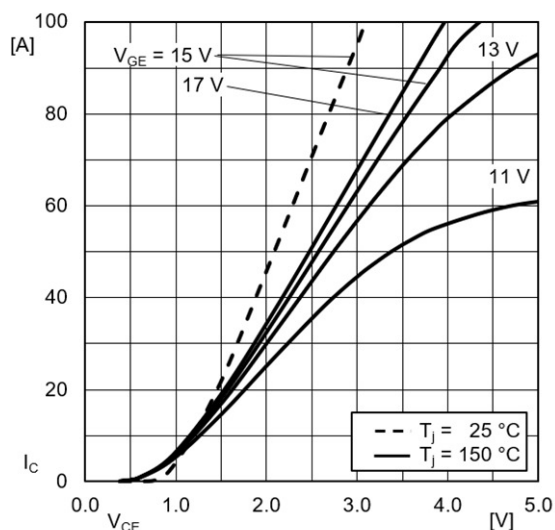


Fig. 13: Typ. IGBT2 output characteristic, incl. RCC'+ EE'

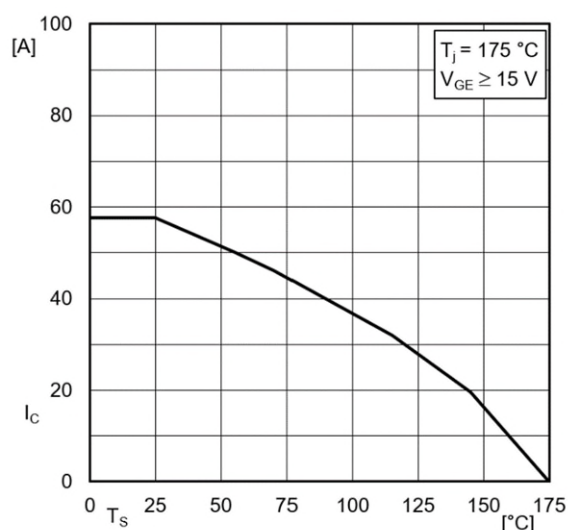


Fig. 14: IGBT2 Rated current vs. Temperature $I_c = f(T_s)$

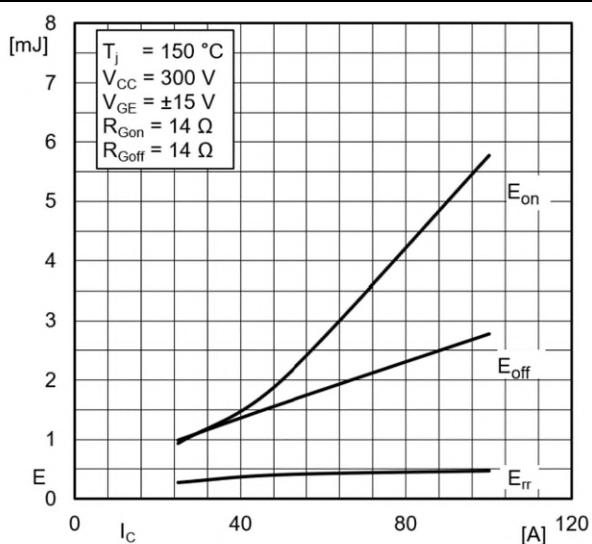


Fig. 15: Typ. IGBT2 & Diode1 turn-on /-off energy = $f(I_c)$

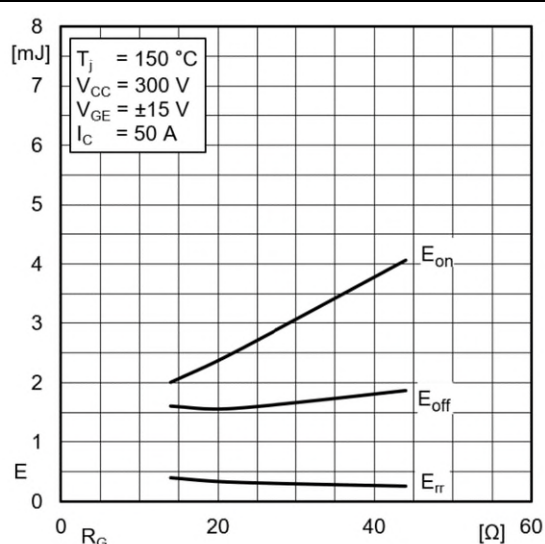


Fig. 16: Typ. IGBT2 & Diode1 turn-on /-off energy = $f(R_G)$

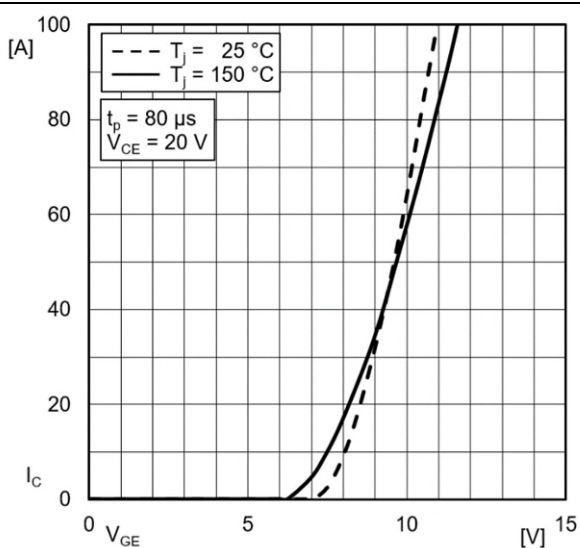


Fig. 17: Typ. IGBT2 transfer characteristic

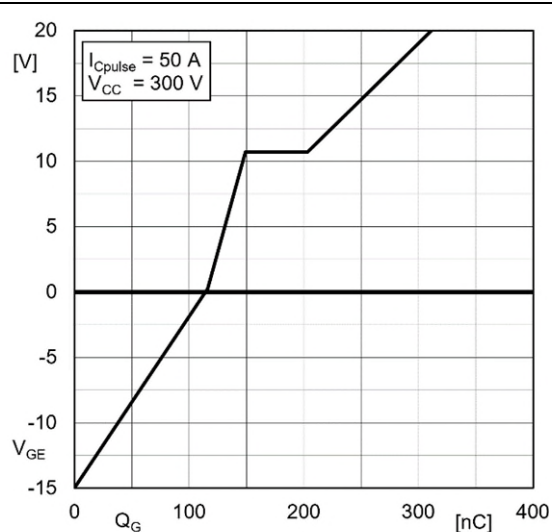


Fig. 18: Typ. IGBT2 gate charge characteristic

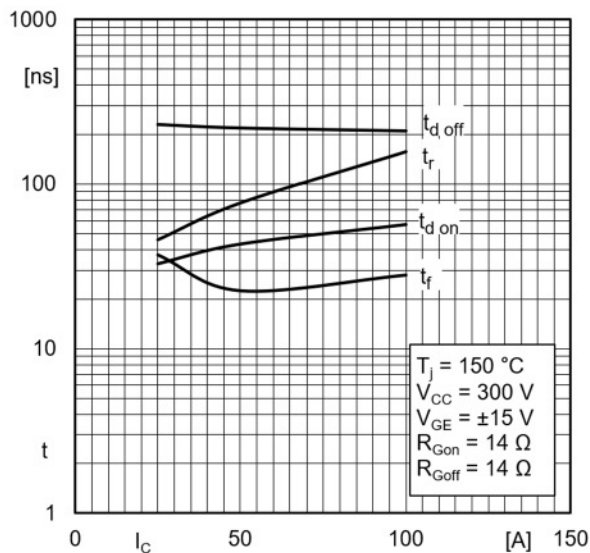


Fig. 19: Typ. IGBT2 switching times vs. I_C

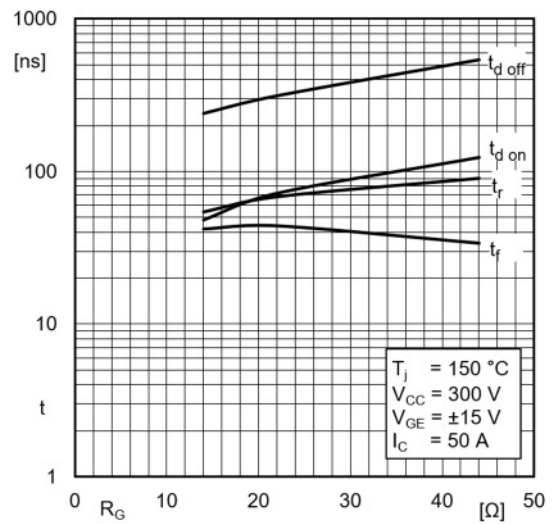


Fig. 20: Typ. IGBT2 switching times vs. gate resistor R_G

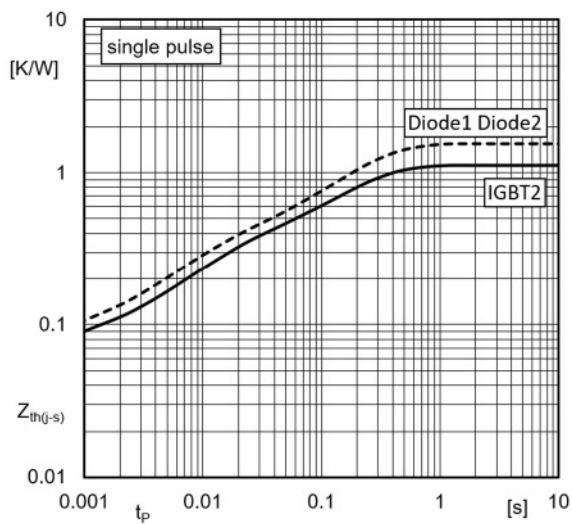


Fig. 21: Transient thermal impedance of IGBT2, Diode1 & Diode2

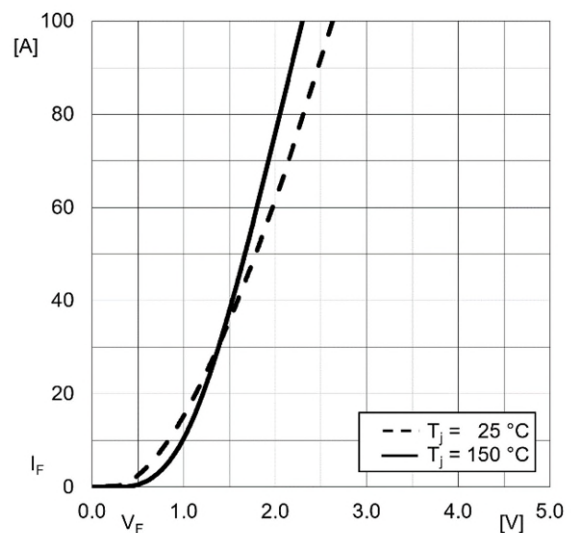


Fig. 22: Typ. Diode1 & Diode2 forward characteristic, incl. RCC'+ EE'

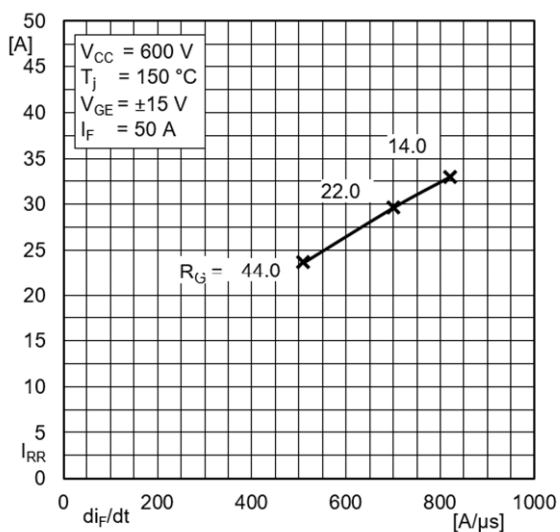


Fig. 23: Typ. Diode1 peak reverse recovery current

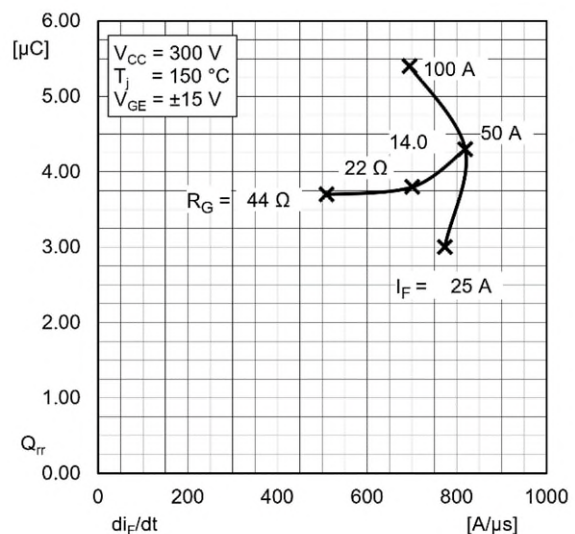
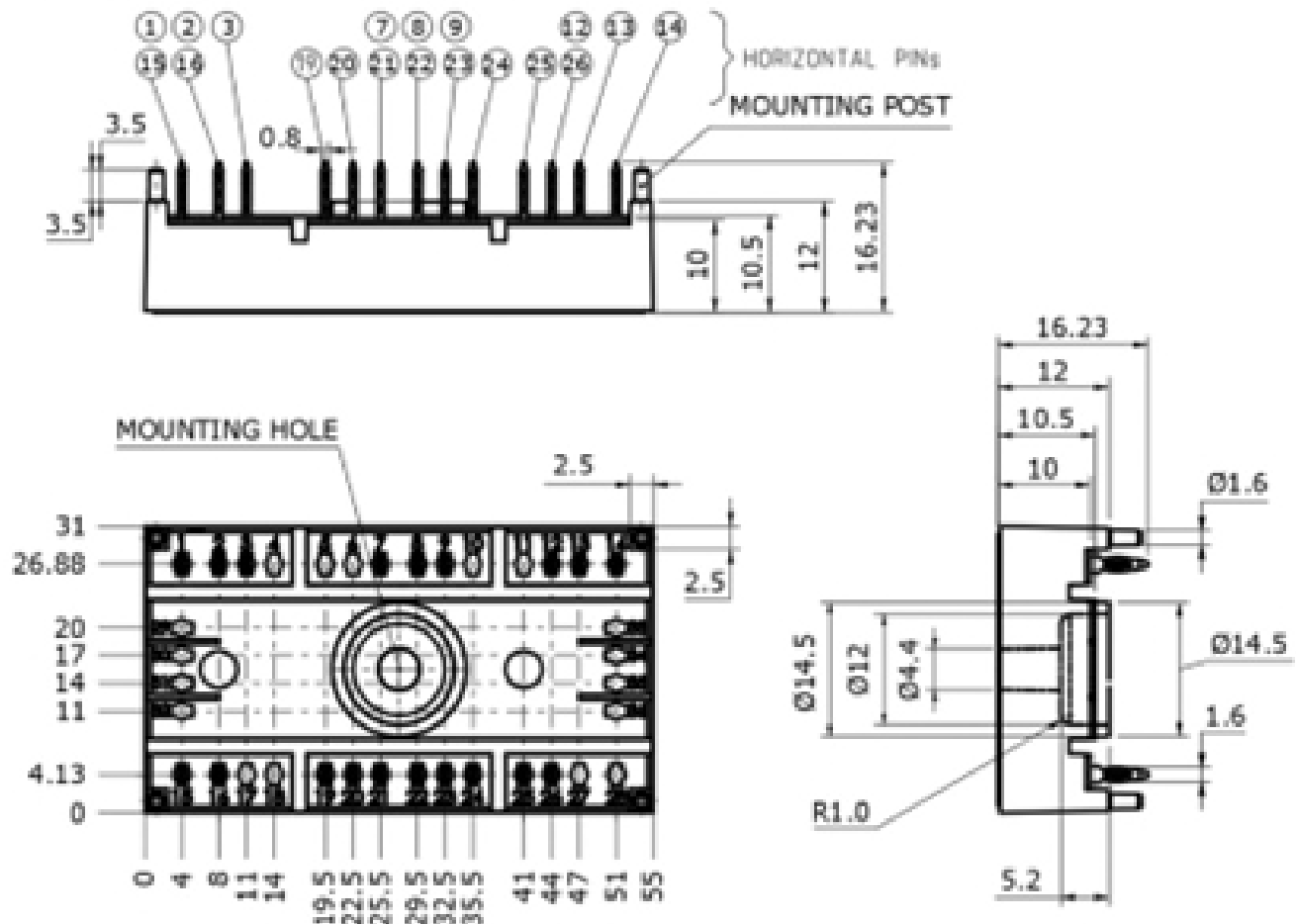


Fig. 24: Typ. Diode1 reverse recovery charge

Dimensions: mm

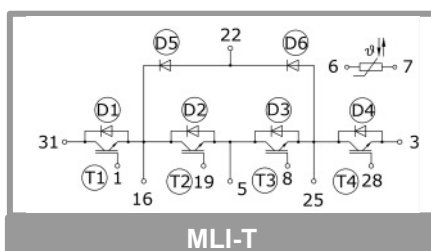
Tolerance system: ISO 2768-m



Suggested drilled hole diameter for terminal pins in the circuit board:

- refer Mounting Instruction SEMITOP® Classic

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MLI-T

this is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

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