



SEMITRANS® 3

High Speed IGBT4 Modules

SKM400GAR12F4

Features*

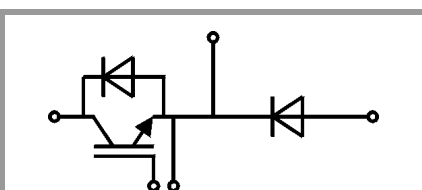
- High speed trench and field-stop IGBT
- CAL4 ultra-fast = soft switching 4. generation CAL-diode
- Insulated copper baseplate using DBC technology (Direct Bonded Copper)
- Increased power cycling capability
- For higher switching frequencies above 15kHz
- UL recognized, file no. E63532

Typical Applications

- Electronic welders
- DC/DC – converter
- Brake chopper
- Switched reluctance motor

Remarks

- Case temperature limited to $T_c = 125^\circ\text{C}$ max.
- Recommended $T_{j,op} = -40 \dots +150^\circ\text{C}$
- Product reliability results valid for $T_j = 150^\circ\text{C}$



GAR

| Absolute Maximum Ratings | | | | |
|--------------------------|---|-------------------------|-------------|------|
| Symbol | Conditions | | Values | Unit |
| IGBT | | | | |
| V _{CES} | | | 1200 | V |
| I _C | T _j = 175 °C | T _c = 25 °C | 567 | A |
| | | T _c = 80 °C | 433 | A |
| I _{Cnom} | | | 400 | A |
| I _{CRM} | | | 800 | A |
| V _{GES} | | | -20 ... 20 | V |
| t _{psc} | V _{CC} = 800 V V _{GE} ≤ 15 V V _{CES} ≤ 1200 V R _{G on/off} ≥ 3 Ω | T _j = 150 °C | 10 | μs |
| T _j | | | -40 ... 175 | °C |
| Inverse diode | | | | |
| V _{RRM} | T _j = 25 °C | | 1200 | V |
| I _F | T _j = 175 °C | T _c = 25 °C | 402 | A |
| | | T _c = 80 °C | 295 | A |
| I _{FRM} | | | 800 | A |
| I _{FSM} | t _p = 10 ms, sin 180°, T _j = 25 °C | | 1980 | A |
| T _j | | | -40 ... 175 | °C |
| Freewheeling diode | | | | |
| V _{RRM} | T _j = 25 °C | | 1200 | V |
| I _F | T _j = 175 °C | T _c = 25 °C | 402 | A |
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| I _{FRM} | | | 800 | A |
| I _{FSM} | t _p = 10 ms, sin 180°, T _j = 25 °C | | 1980 | A |
| T _j | | | -40 ... 175 | °C |
| Module | | | | |
| I _{t(RMS)} | | | 500 | A |
| T _{stg} | module without TIM | | -40 ... 125 | °C |
| V _{isol} | AC sinus 50 Hz, t = 1 min | | 4000 | V |

| Characteristics | | | | | | |
|----------------------|---|-------------------------|------|------|------|------|
| Symbol | Conditions | | min. | typ. | max. | Unit |
| IGBT | | | | | | |
| V _{CE(sat)} | I _C = 400 A | T _j = 25 °C | | 2.06 | 2.42 | V |
| | V _{GE} = 15 V chipelevel | T _j = 150 °C | | 2.59 | 2.97 | V |
| V _{CE0} | | T _j = 25 °C | | 1.10 | 1.28 | V |
| | chipelevel | T _j = 150 °C | | 0.95 | 1.13 | V |
| r _{CE} | V _{GE} = 15 V | T _j = 25 °C | | 2.4 | 2.9 | mΩ |
| | chipelevel | T _j = 150 °C | | 4.1 | 4.6 | mΩ |
| V _{GE(th)} | V _{GE} =V _{CE} , I _C = 15.2 mA | | 5.1 | 5.8 | 6.4 | V |
| I _{CES} | V _{GE} = 0 V | T _j = 25 °C | | | 5 | mA |
| | V _{CE} = 1200 V | T _j = 150 °C | | - | | mA |
| C _{ies} | V _{CE} = 25 V V _{GE} = 0 V | f = 1 MHz | | 24.6 | | nF |
| C _{oes} | | f = 1 MHz | | 1.62 | | nF |
| C _{res} | | f = 1 MHz | | 1.38 | | nF |
| Q _G | V _{GE} = - 8 V...+ 15 V | | | 2268 | | nC |
| R _{Gint} | T _j = 25 °C | | | 1.6 | | Ω |



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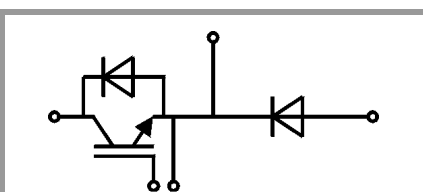
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GAR

| Characteristics | | | | | | |
|----------------------------------|--|-------------------------|------|--------|-------|------|
| Symbol | Conditions | | min. | typ. | max. | Unit |
| t _{d(on)} | V _{CC} = 600 V | T _j = 150 °C | | 110 | | ns |
| t _r | I _C = 400 A | T _j = 150 °C | | 55 | | ns |
| E _{on} | V _{GE} = +15/-15 V | T _j = 150 °C | | 28 | | mJ |
| t _{d(off)} | R _{G on} = 2 Ω | T _j = 150 °C | | 415 | | ns |
| t _f | R _{G off} = 1 Ω | T _j = 150 °C | | 75 | | ns |
| E _{off} | di/dt _{on} = 7960 A/μs di/dt _{off} = 4430 A/μs dv/dt = 4530 V/μs | T _j = 150 °C | | 32 | | mJ |
| R _{th(j-c)} | per IGBT | | | | 0.068 | K/W |
| R _{th(c-s)} | per IGBT, P12 (reference) | | | 0.041 | | K/W |
| Inverse diode | | | | | | |
| V _F = V _{EC} | I _F = 400 A | T _j = 25 °C | | 2.55 | 2.93 | V |
| | V _{GE} = 0 V chipelevel | T _j = 150 °C | | 2.44 | 2.80 | V |
| V _{F0} | chipelevel | T _j = 25 °C | | 1.51 | 1.75 | V |
| | | T _j = 150 °C | | 1.16 | 1.40 | V |
| r _F | chipelevel | T _j = 25 °C | | 2.6 | 2.9 | mΩ |
| | | T _j = 150 °C | | 3.2 | 3.5 | mΩ |
| I _{RRM} | I _F = 400 A | T _j = 150 °C | | 424 | | A |
| Q _{rr} | di/dt _{off} = 7183 A/μs | T _j = 150 °C | | 51 | | μC |
| E _{rr} | V _{GE} = -15 V V _{CC} = 600 V | T _j = 150 °C | | 18.5 | | mJ |
| R _{th(j-c)} | per diode | | | | 0.14 | K/W |
| R _{th(c-s)} | per diode, P12 (reference) | | | 0.047 | | K/W |
| Freewheeling diode | | | | | | |
| V _F = V _{EC} | I _F = 400 A | T _j = 25 °C | | 2.55 | 2.93 | V |
| | V _{GE} = 0 V chipelevel | T _j = 150 °C | | 2.44 | 2.80 | V |
| V _{F0} | chipelevel | T _j = 25 °C | | 1.51 | 1.75 | V |
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| R _{th(j-c)} | per diode | | | | 0.14 | K/W |
| R _{th(c-s)} | per diode, P12 (reference) | | | 0.047 | | K/W |
| Module | | | | | | |
| L _{CE} | | | | 15 | | nH |
| R _{CC'+EE'} | measured per switch | T _C = 25 °C | | 0.55 | | mΩ |
| | | T _C = 125 °C | | 0.85 | | mΩ |
| R _{th(c-s)1} | calculated without thermal coupling, P12 (reference) | | | 0.0219 | | K/W |
| R _{th(c-s)2} | including thermal coupling, T _s underneath module, P12 (reference) | | | 0.024 | | K/W |
| M _s | to heat sink M6 | | 3 | | 5 | Nm |
| M _t | | to terminals M6 | 2.5 | | 5 | Nm |
| | | | | | | Nm |
| w | | | | | 325 | g |

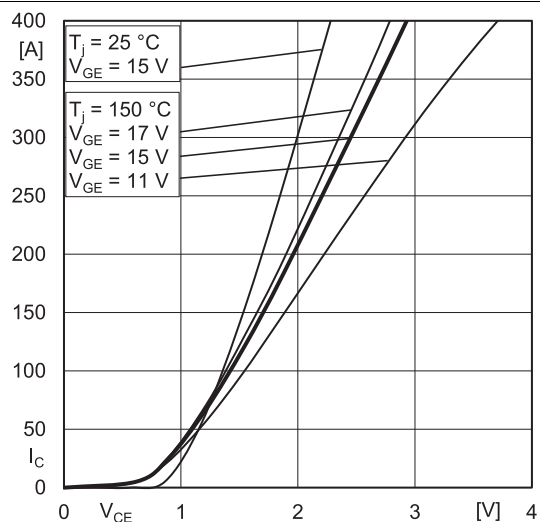


Fig. 1: Typ. output characteristic, inclusive $R_{CC'} + E_{E'}$

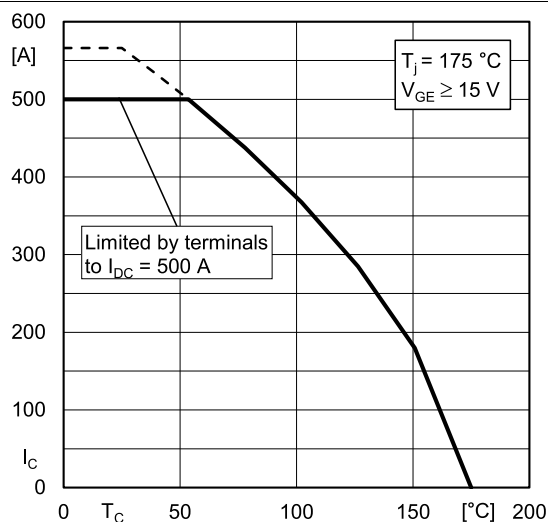


Fig. 2: Rated current vs. temperature $I_C = f(T_C)$

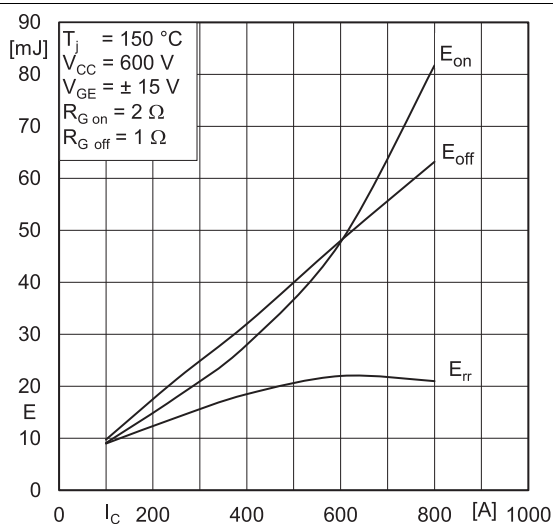


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

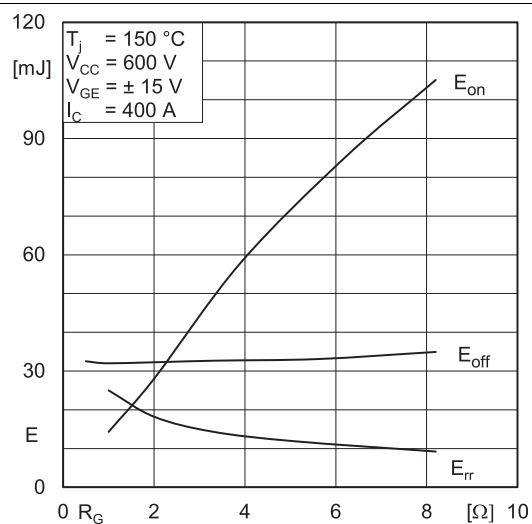


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

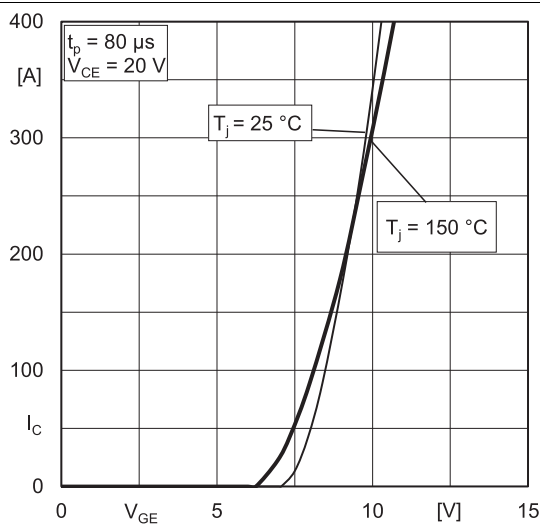


Fig. 5: Typ. transfer characteristic

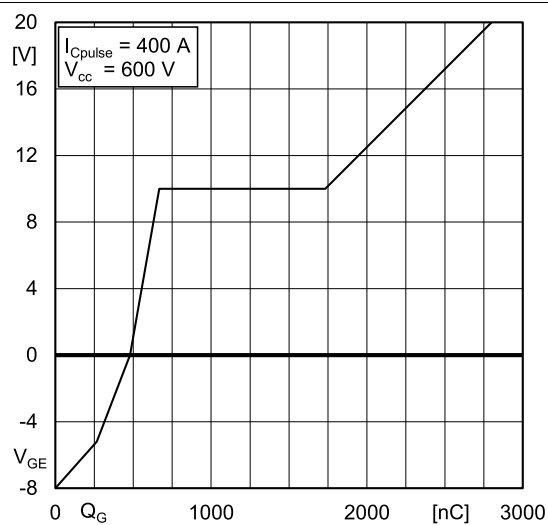


Fig. 6: Typ. gate charge characteristic

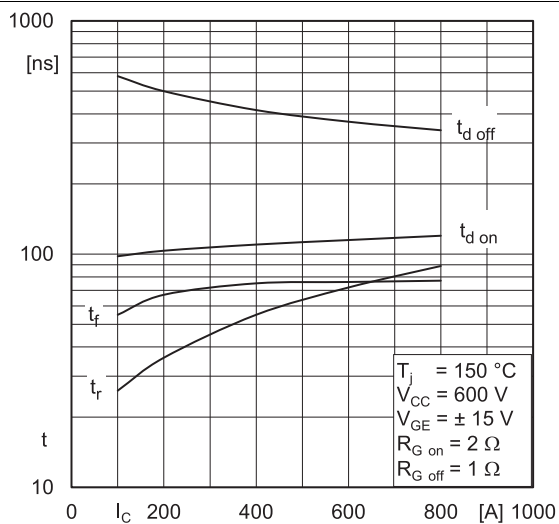


Fig. 7: Typ. switching times vs. I_C

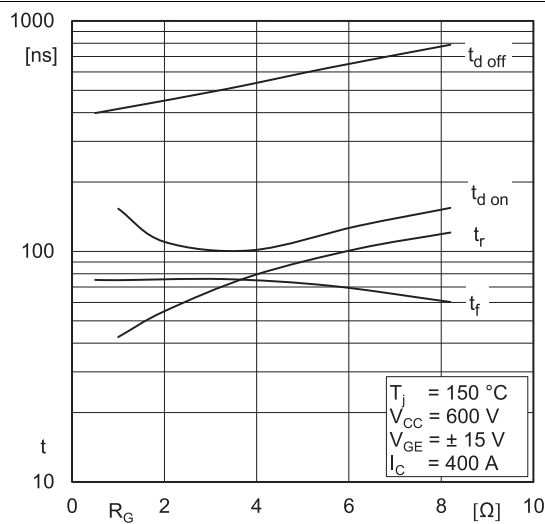


Fig. 8: Typ. switching times vs. gate resistor R_G

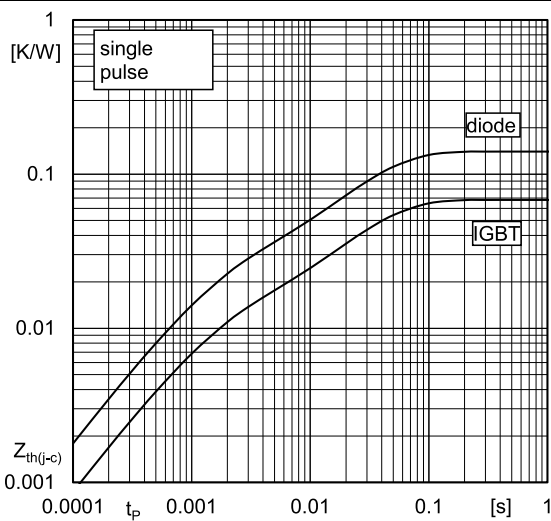


Fig. 9: Transient thermal impedance

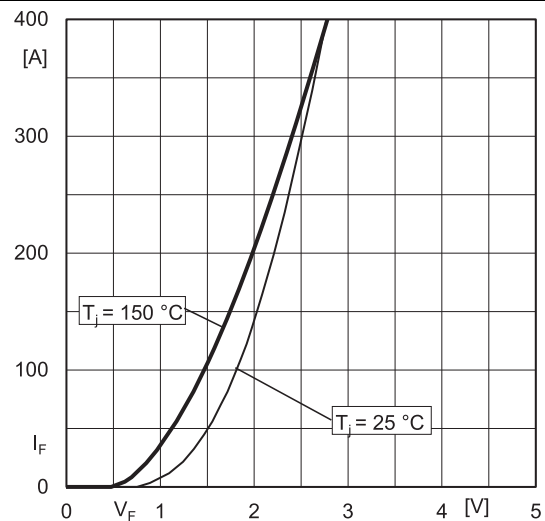


Fig. 10: Typ. CAL diode forward charact., incl. $R_{CC'}+EE'$

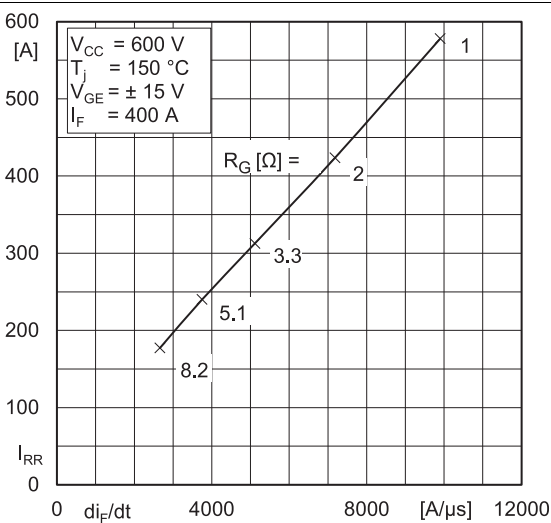


Fig. 11: Typ. CAL diode peak reverse recovery current

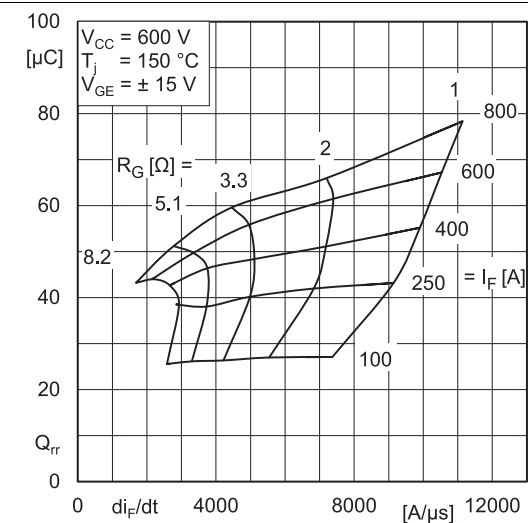
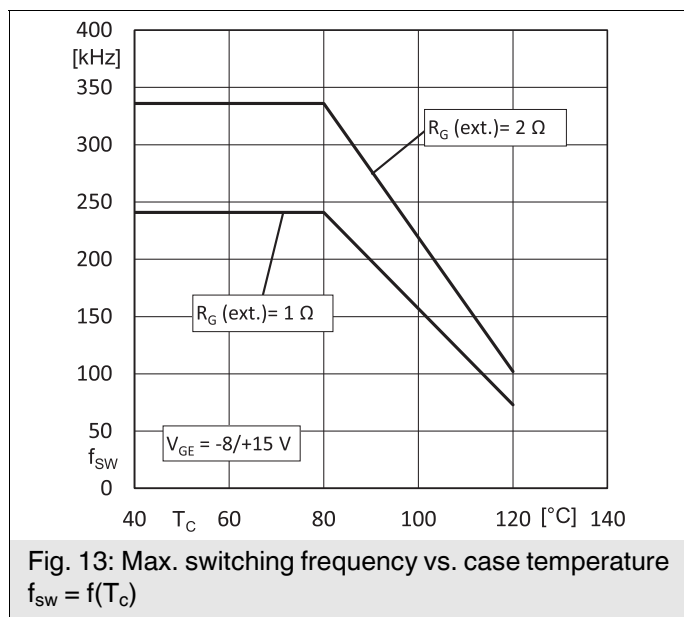
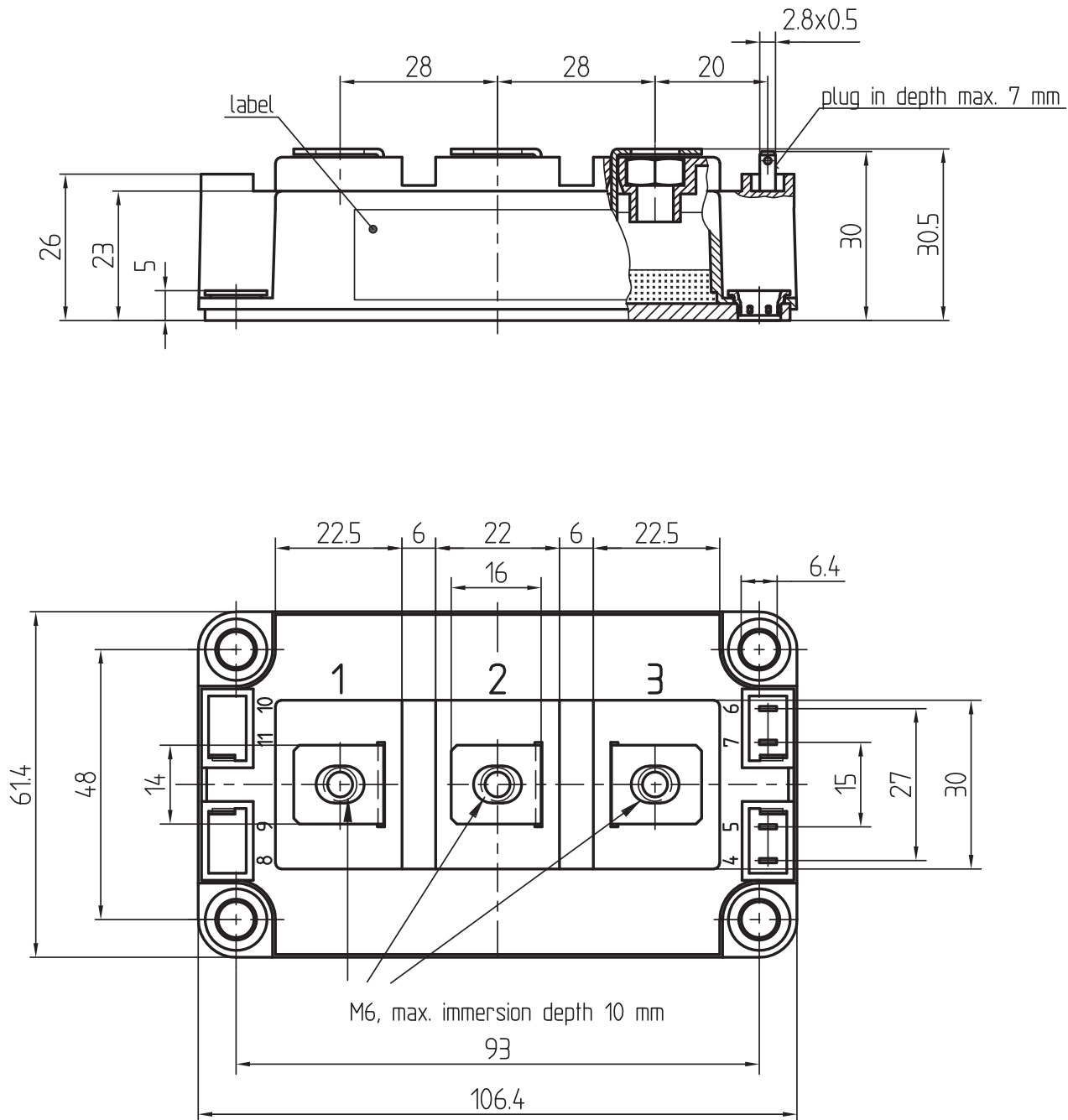


Fig. 12: Typ. CAL diode peak reverse recovery charge



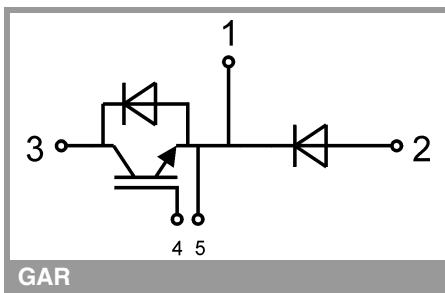
SKM400GAR12F4

Dimensions in mm



General tolerance ± 0.5 mm

SEMITRANS 3



IMPORTANT INFORMATION AND WARNINGS

This is an electrostatic discharge sensitive device (ESDS) according to international standard IEC 61340.

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