

SKM450GB12T4D1



SEMITRANS® 3

Fast IGBT4 Modules

SKM450GB12T4D1

Features*

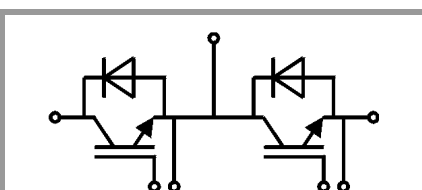
- IGBT4 = 4th generation fast trench IGBT (Infineon)
- CAL4 = Soft switching 4th generation CAL-diode
- Insulated copper baseplate using DBC technology (Direct Bonded Copper)
- Increased power cycling capability
- With integrated gate resistor
- For higher switching frequencies up to 20kHz
- UL recognized, file no. E63532
- SKM...D1: increased diode performance

Typical Applications

- AC inverter drives
- UPS
- Electronic welders at fsw up to 20 kHz

Remarks

- Case temperature limited to $T_c = 125^\circ\text{C}$ max.
- Recommended $T_{op} = -40 \dots +150^\circ\text{C}$
- Product reliability results valid for $T_j = 150^\circ\text{C}$



GB

| Absolute Maximum Ratings | | | | |
|--------------------------|--|-------------------------|-------------|------|
| Symbol | Conditions | | Values | Unit |
| IGBT | | | | |
| V _{CES} | T _j = 25 °C | | 1200 | V |
| I _C | T _j = 175 °C | T _c = 25 °C | 699 | A |
| | | T _c = 80 °C | 538 | A |
| I _{Cnom} | | | 450 | A |
| I _{CRM} | I _{CRM} = 3 x I _{Cnom} | | 1350 | A |
| V _{GES} | | | -20 ... 20 | V |
| t _{psc} | V _{CC} = 800 V V _{GE} ≤ 15 V V _{CES} ≤ 1200 V | T _j = 150 °C | 10 | μs |
| T _j | | | -40 ... 175 | °C |
| Inverse diode | | | | |
| V _{RRM} | T _j = 25 °C | | 1200 | V |
| I _F | T _j = 175 °C | T _c = 25 °C | 623 | A |
| | | T _c = 80 °C | 466 | A |
| I _{Fnom} | | | 500 | A |
| I _{FRM} | I _{FRM} = 2xI _{Fnom} | | 1000 | A |
| I _{FSM} | t _p = 10 ms, sin 180°, T _j = 25 °C | | 2736 | A |
| T _j | | | -40 ... 175 | °C |
| Module | | | | |
| I _{t(RMS)} | | | 500 | A |
| T _{stg} | module without TIM | | -40 ... 125 | °C |
| V _{isol} | AC sinus 50 Hz, t = 1 min | | 4000 | V |

| Characteristics | | | | | | |
|----------------------|---|-------------------------|------|-------|-------|------|
| Symbol | Conditions | | min. | typ. | max. | Unit |
| IGBT | | | | | | |
| V _{CE(sat)} | I _C = 450 A | T _j = 25 °C | | 1.84 | 2.07 | V |
| | V _{GE} = 15 V chiplevel | T _j = 150 °C | | 2.23 | 2.42 | V |
| V _{CE0} | chiplevel | T _j = 25 °C | | 0.80 | 0.90 | V |
| | | T _j = 150 °C | | 0.70 | 0.80 | V |
| r _{CE} | V _{GE} = 15 V chiplevel | T _j = 25 °C | | 2.3 | 2.6 | mΩ |
| | | T _j = 150 °C | | 3.4 | 3.6 | mΩ |
| V _{GE(th)} | V _{GE} =V _{CE} , I _C = 16.4 mA | | 5.3 | 5.8 | 6.3 | V |
| I _{CES} | V _{GE} = 0 V, V _{CE} = 1200 V, T _j = 25 °C | | | | 5 | mA |
| C _{ies} | V _{CE} = 25 V V _{GE} = 0 V | f = 1 MHz | | 27.2 | | nF |
| C _{oes} | | f = 1 MHz | | 1.76 | | nF |
| C _{res} | | f = 1 MHz | | 1.50 | | nF |
| Q _G | V _{GE} = - 8 V...+ 15 V | | | 2500 | | nC |
| R _{Gint} | T _j = 25 °C | | | 1.9 | | Ω |
| t _{d(on)} | V _{CC} = 600 V | T _j = 150 °C | | 248 | | ns |
| t _r | I _C = 450 A | T _j = 150 °C | | 59 | | ns |
| E _{on} | V _{GE} = +15/-15 V | T _j = 150 °C | | 28 | | mJ |
| t _{d(off)} | R _{G on} = 1 Ω | T _j = 150 °C | | 492 | | ns |
| t _f | R _{G off} = 1 Ω | T _j = 150 °C | | 100 | | ns |
| E _{off} | di/dt _{on} = 8300 A/μs | T _j = 150 °C | | 48 | | mJ |
| | di/dt _{off} = 3800 A/μs | | | | | |
| E _{off} | dv/dt = 3700 V/μs | | | | | |
| R _{th(j-c)} | per IGBT | | | | 0.062 | K/W |
| R _{th(c-s)} | per IGBT (λ _{grease} =0.81 W/(m*K)) | | | 0.028 | | K/W |
| R _{th(c-s)} | per IGBT, pre-applied phase change material | | | 0.017 | | K/W |



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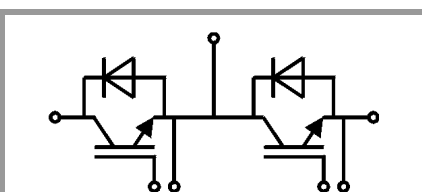
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- Case temperature limited to $T_c = 125^\circ\text{C}$ max.
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| Characteristics | | | | | | |
|----------------------------------|--|-------------------------|------|-------|-------|------|
| Symbol | Conditions | | min. | typ. | max. | Unit |
| Inverse diode | | | | | | |
| V _F = V _{EC} | I _F = 450 A | T _j = 25 °C | | 2.04 | 2.35 | V |
| | V _{GE} = 0 V chipelevel | T _j = 150 °C | | 1.94 | 2.23 | V |
| V _{F0} | chipelevel | T _j = 25 °C | | 1.30 | 1.50 | V |
| | | T _j = 150 °C | | 0.90 | 1.10 | V |
| r _F | chipelevel | T _j = 25 °C | | 1.64 | 1.88 | mΩ |
| | | T _j = 150 °C | | 2.3 | 2.5 | mΩ |
| I _{RRM} | I _F = 450 A | T _j = 150 °C | | 498 | | A |
| Q _{rr} | di/dt _{off} = 7900 A/μs | T _j = 150 °C | | 79 | | μC |
| E _{rr} | V _{GE} = -15 V V _{CC} = 600 V | T _j = 150 °C | | 32 | | mJ |
| R _{th(j-c)} | per diode | | | | 0.095 | K/W |
| R _{th(c-s)} | per diode (λ _{grease} =0.81 W/(m*K)) | | | 0.037 | | K/W |
| R _{th(c-s)} | per diode, pre-applied phase change material | | | 0.03 | | K/W |
| Module | | | | | | |
| L _{CE} | | | | 15 | | nH |
| R _{CC'+EE'} | measured per switch | T _C = 25 °C | | 0.55 | | mΩ |
| | | T _C = 125 °C | | 0.85 | | mΩ |
| R _{th(c-s)1} | calculated without thermal coupling | | | 0.008 | | K/W |
| R _{th(c-s)2} | including thermal coupling, Ts underneath module (λ _{grease} =0.81 W/(m*K)) | | | 0.013 | | K/W |
| R _{th(c-s)2} | including thermal coupling, Ts underneath module, pre-applied phase change material | | | 0.009 | | K/W |
| M _s | to heat sink M6 | | 3 | | 5 | Nm |
| M _t | | to terminals M6 | 2.5 | | 5 | Nm |
| | | | | | | Nm |
| w | | | | | 325 | g |



GB

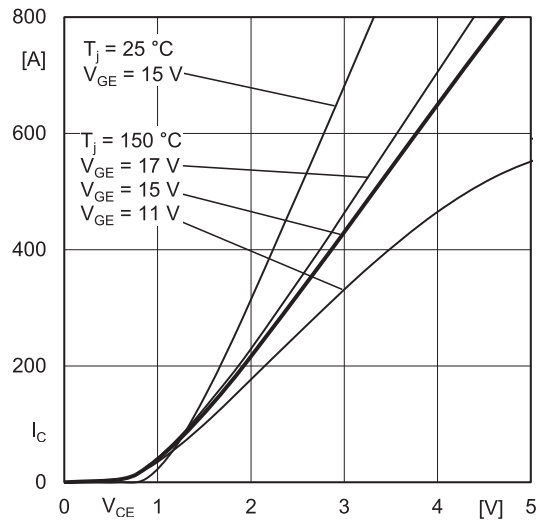


Fig. 1: Typ. output characteristic, inclusive $R_{CC'} + E_{E'}$

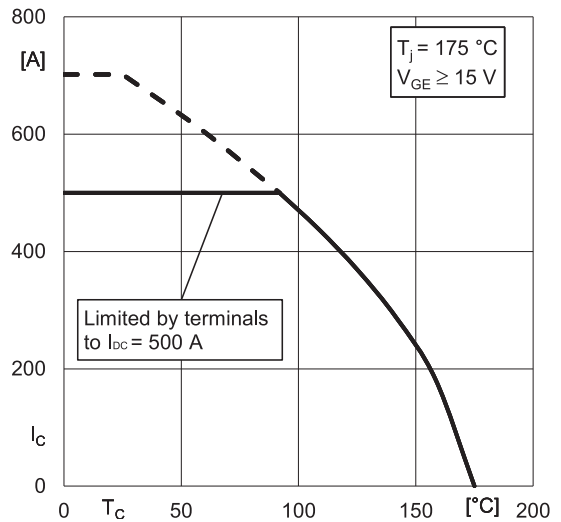


Fig. 2: Rated current vs. temperature $I_C = f(T_C)$

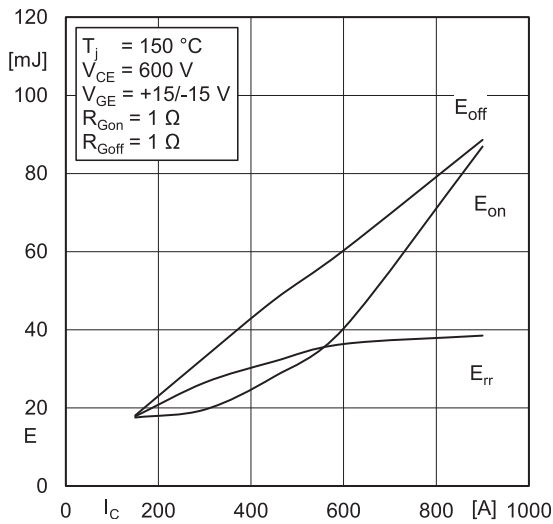


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

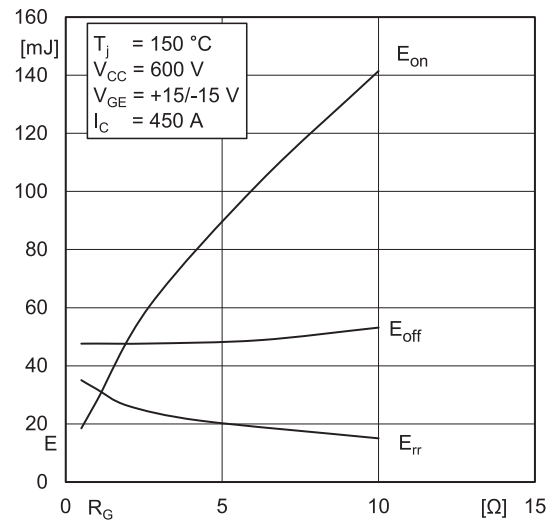


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

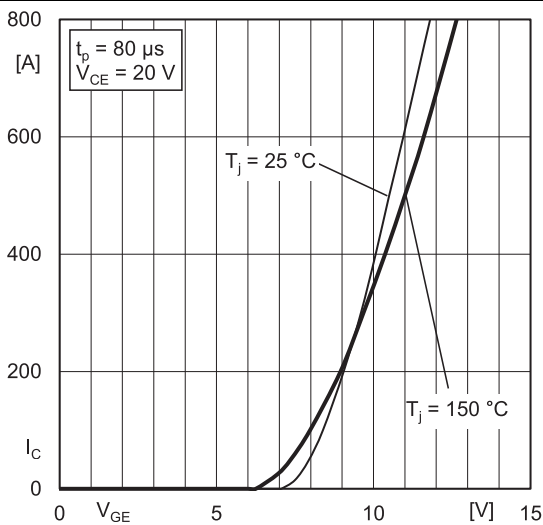


Fig. 5: Typ. transfer characteristic

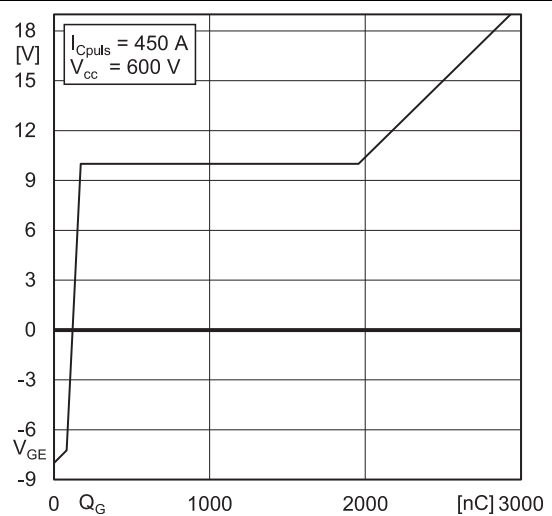


Fig. 6: Typ. gate charge characteristic

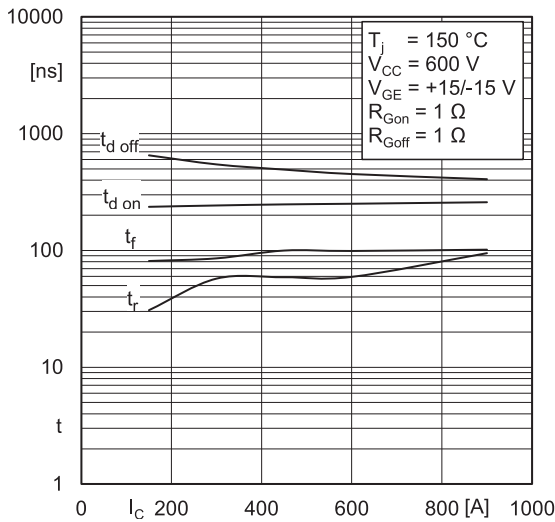


Fig. 7: Typ. switching times vs. I_C

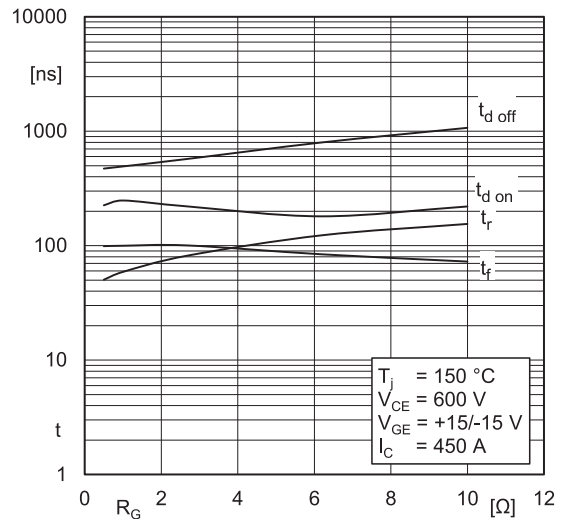


Fig. 8: Typ. switching times vs. gate resistor R_G

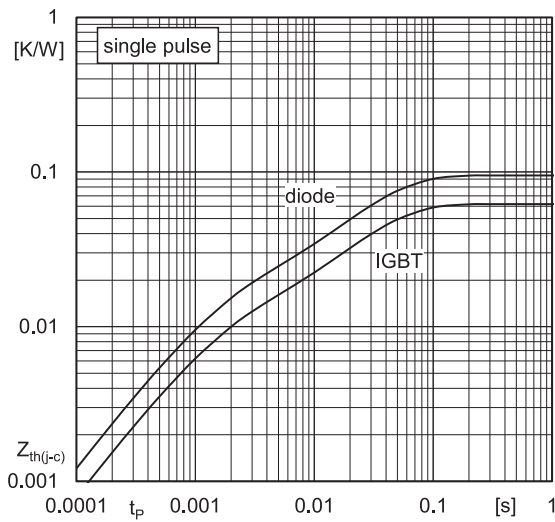


Fig. 9: Transient thermal impedance

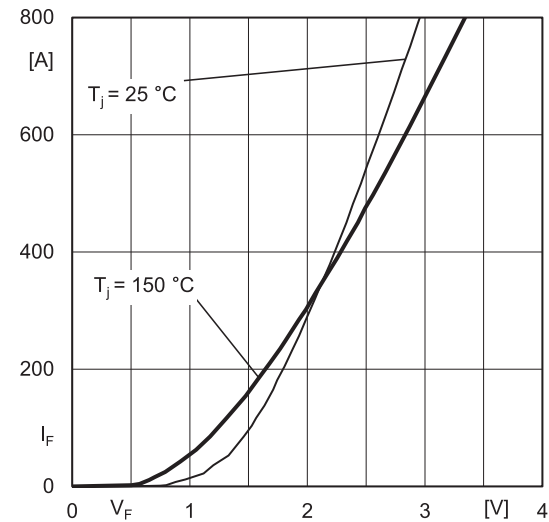


Fig. 10: Typ. CAL diode forward charact., incl. $R_{CC'} + EE'$

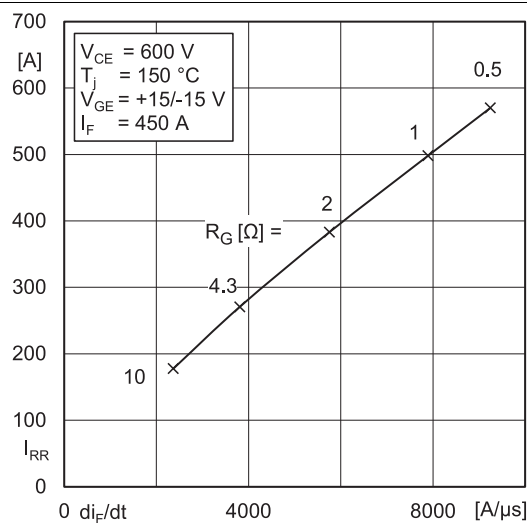


Fig. 11: Typ. CAL diode peak reverse recovery current

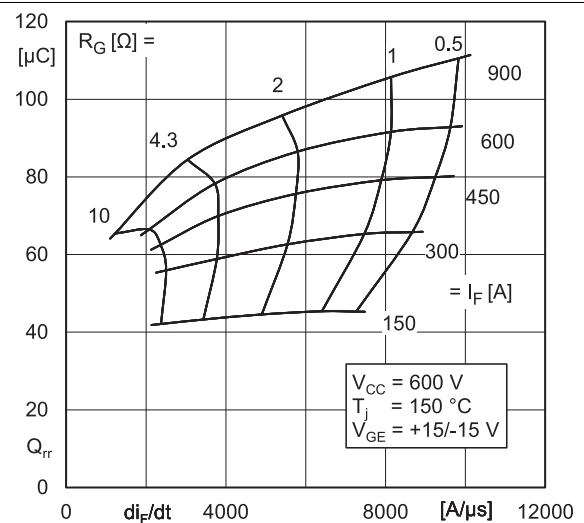
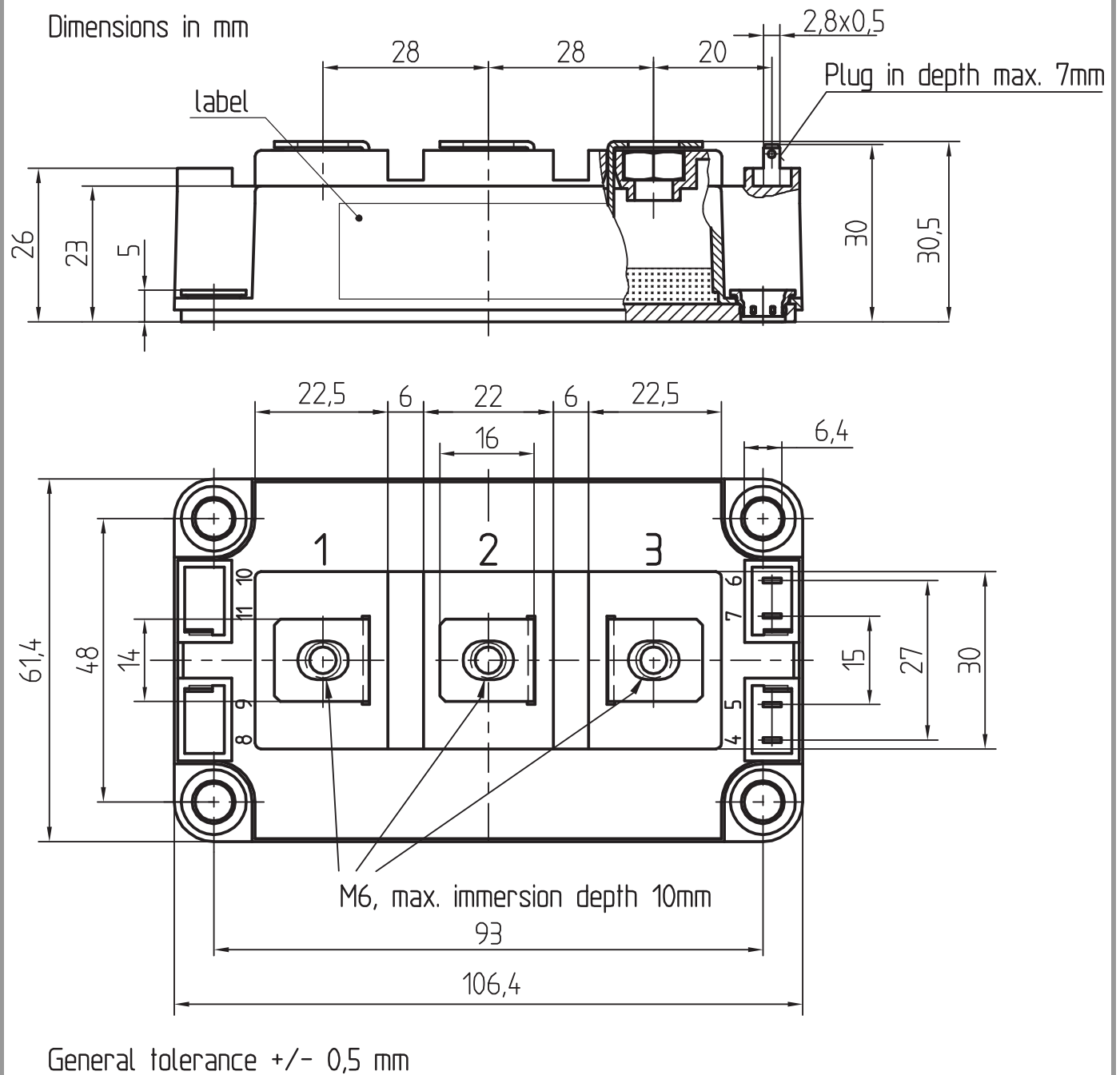
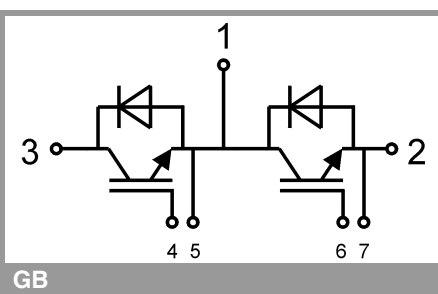


Fig. 12: Typ. CAL diode peak reverse recovery charge



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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

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