



**SEMITRANS® 3**

## Trench IGBT Modules

### SKM600GAR07E3

#### Features\*

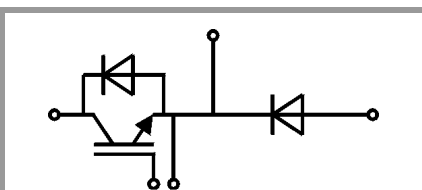
- $V_{CE(sat)}$  with positive temperature coefficient
- High short circuit capability, self limiting to  $6 \times I_{Cnom}$
- Fast & soft switching inverse CAL diodes
- Insulated copper baseplate using DCB Technology (Direct Copper Bonding)
- With integrated gate resistor

#### Typical Applications

- Electronic welders
- DC/DC – converter
- Brake chopper
- Switched reluctance motor

#### Remarks

- Case temperature limited to  $T_c = 125^\circ\text{C}$  max.
- Recommended  $T_{op} = -40 \dots +150^\circ\text{C}$
- Product reliability results valid for  $T_j = 150^\circ\text{C}$
- Use of soft  $R_G$  necessary



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#### Absolute Maximum Ratings

Symbol	Conditions		Values	Unit
IGBT				
V <sub>CES</sub>	T <sub>j</sub> = 25 °C		650	V
I <sub>C</sub>	T <sub>j</sub> = 175 °C	T <sub>c</sub> = 25 °C	852	A
		T <sub>c</sub> = 80 °C	644	A
I <sub>Cnom</sub>			600	A
I <sub>CRM</sub>			1800	A
V <sub>GES</sub>			-20 ... 20	V
t <sub>psc</sub>	V <sub>CC</sub> = 360 V V <sub>GE</sub> ≤ 15 V V <sub>CES</sub> ≤ 650 V	T <sub>j</sub> = 150 °C	6	μs
T <sub>j</sub>			-40 ... 175	°C
Inverse diode				
V <sub>RRM</sub>	T <sub>j</sub> = 25 °C		650	V
I <sub>F</sub>	T <sub>j</sub> = 175 °C	T <sub>c</sub> = 25 °C	812	A
		T <sub>c</sub> = 80 °C	595	A
I <sub>Fnom</sub>			600	A
I <sub>FRM</sub>			1200	A
I <sub>FSM</sub>	t <sub>p</sub> = 10 ms, sin 180°, T <sub>j</sub> = 25 °C		4320	A
T <sub>j</sub>			-40 ... 175	°C
Freewheeling diode				
V <sub>RRM</sub>	T <sub>j</sub> = 25 °C		650	V
I <sub>F</sub>	T <sub>j</sub> = 175 °C	T <sub>c</sub> = 25 °C	812	A
		T <sub>c</sub> = 80 °C	595	A
I <sub>Fnom</sub>			600	A
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I <sub>FSM</sub>	t <sub>p</sub> = 10 ms, sin 180°, T <sub>j</sub> = 25 °C		4320	A
T <sub>j</sub>			-40 ... 175	°C
Module				
I <sub>t(RMS)</sub>			500	A
T <sub>stg</sub>	module without TIM		-40 ... 125	°C
V <sub>isol</sub>	AC sinus 50 Hz, t = 1 min		4000	V

#### Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
<b>IGBT</b>					
$V_{CE(sat)}$	$I_C = 600\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	1.45	1.90	V
		$T_j = 150^\circ\text{C}$	1.70	2.10	V
$V_{CE0}$	chipelevel	$T_j = 25^\circ\text{C}$	0.90	1.00	V
		$T_j = 150^\circ\text{C}$	0.82	0.90	V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	0.92	1.50	$\text{m}\Omega$
		$T_j = 150^\circ\text{C}$	1.47	2.00	$\text{m}\Omega$
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 9.6\text{ mA}$	5.1	5.8	6.4	V
$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 650\text{ V}, T_j = 25^\circ\text{C}$			0.3	mA
$C_{ies}$	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$	37.0		nF
$C_{oes}$		$f = 1\text{ MHz}$	2.32		nF
$C_{res}$		$f = 1\text{ MHz}$	1.10		nF
$Q_G$	$V_{GE} = -8\text{ V} \dots +15\text{ V}$		4800		nC
$R_{Gint}$	$T_j = 25^\circ\text{C}$		0.5		$\Omega$



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- Insulated copper baseplate using DCB Technology (Direct Copper Bonding)
- With integrated gate resistor

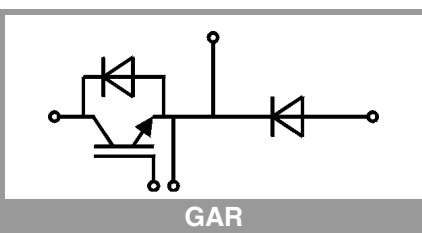
#### Typical Applications

- Electronic welders
- DC/DC – converter
- Brake chopper
- Switched reluctance motor

#### Remarks

- Case temperature limited to  $T_c = 125^\circ\text{C}$  max.
- Recommended  $T_{op} = -40 \dots +150^\circ\text{C}$
- Product reliability results valid for  $T_j = 150^\circ\text{C}$
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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
IGBT						
t <sub>d(on)</sub>	V <sub>CC</sub> = 300 V	T <sub>j</sub> = 150 °C		83		ns
t <sub>r</sub>	I <sub>C</sub> = 600 A	T <sub>j</sub> = 150 °C		121		ns
E <sub>on</sub>	V <sub>GE</sub> = +15/-7.5 V	T <sub>j</sub> = 150 °C		20		mJ
t <sub>d(off)</sub>	R <sub>G on</sub> = 3 Ω	T <sub>j</sub> = 150 °C		1100		ns
t <sub>f</sub>	R <sub>G off</sub> = 4.3 Ω	T <sub>j</sub> = 150 °C		93		ns
E <sub>off</sub>	di/dt <sub>on</sub> = 4900 A/μs di/dt <sub>off</sub> = 6700 A/μs dv/dt = 1330 V/μs L <sub>s</sub> = 20 nH	T <sub>j</sub> = 150 °C		37		mJ
R <sub>th(j-c)</sub>	per IGBT				0.066	K/W
R <sub>th(c-s)</sub>	per IGBT (λ <sub>grease</sub> =0.81 W/(m*K))			0.033		K/W
R <sub>th(c-s)</sub>	per IGBT, pre-applied phase change material			0.02		K/W
Inverse diode						
V <sub>F</sub> = V <sub>EC</sub>	I <sub>F</sub> = 600 A	T <sub>j</sub> = 25 °C		1.40	1.76	V
	V <sub>GE</sub> = 0 V chiplevel	T <sub>j</sub> = 150 °C		1.38	1.77	V
V <sub>F0</sub>	chiplevel	T <sub>j</sub> = 25 °C		1.04	1.24	V
		T <sub>j</sub> = 150 °C		0.85	0.99	V
r <sub>F</sub>	chiplevel	T <sub>j</sub> = 25 °C		0.60	0.88	mΩ
		T <sub>j</sub> = 150 °C		0.89	1.31	mΩ
I <sub>RRM</sub>	I <sub>F</sub> = 600 A	T <sub>j</sub> = 150 °C		390		A
Q <sub>rr</sub>	di/dt <sub>off</sub> = 4940 A/μs	T <sub>j</sub> = 150 °C		54		μC
E <sub>rr</sub>	V <sub>GE</sub> = -7.5 V V <sub>CC</sub> = 300 V	T <sub>j</sub> = 150 °C		9.1		mJ
R <sub>th(j-c)</sub>	per diode				0.096	K/W
R <sub>th(c-s)</sub>	per diode (λ <sub>grease</sub> =0.81 W/(m*K))			0.038		K/W
R <sub>th(c-s)</sub>	per diode, pre-applied phase change material			0.028		K/W
Freewheeling diode						
V <sub>F</sub> = V <sub>EC</sub>	I <sub>F</sub> = 600 A	T <sub>j</sub> = 25 °C		1.40	1.76	V
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R <sub>th(j-c)</sub>	per diode				0.096	K/W
R <sub>th(c-s)</sub>	per diode (λ <sub>grease</sub> =0.81 W/(m*K))			0.038		K/W
R <sub>th(c-s)</sub>	per diode, pre-applied phase change material			0.028		K/W





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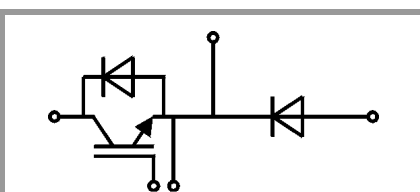
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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Module						
L <sub>CE</sub>			15			nH
R <sub>CC'+EE'</sub>	measured per switch	T <sub>C</sub> = 25 °C	0.55			mΩ
		T <sub>C</sub> = 125 °C	0.85			mΩ
R <sub>th(c-s)1</sub>	calculated without thermal coupling		0.0177			K/W
R <sub>th(c-s)2</sub>	including thermal coupling, T <sub>s</sub> underneath module (λ <sub>grease</sub> =0.81 W/(m*K))		0.018			K/W
R <sub>th(c-s)2</sub>	including thermal coupling, T <sub>s</sub> underneath module, pre-applied phase change material		0.012			K/W
M <sub>s</sub>	to heat sink M6		3		5	Nm
M <sub>t</sub>		to terminals M6	2.5		5	Nm
						Nm
w			325			g



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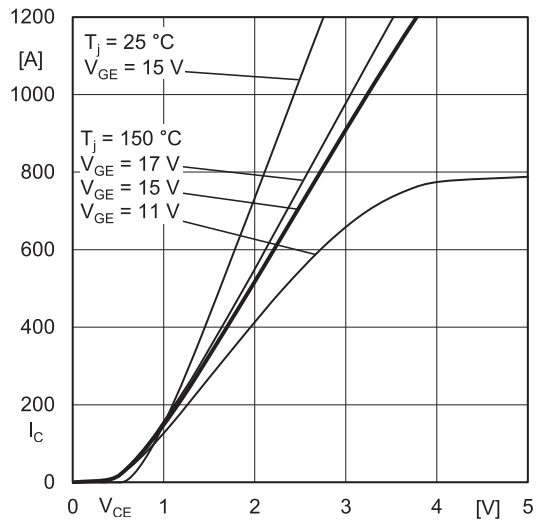


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'} + E_{E'}$

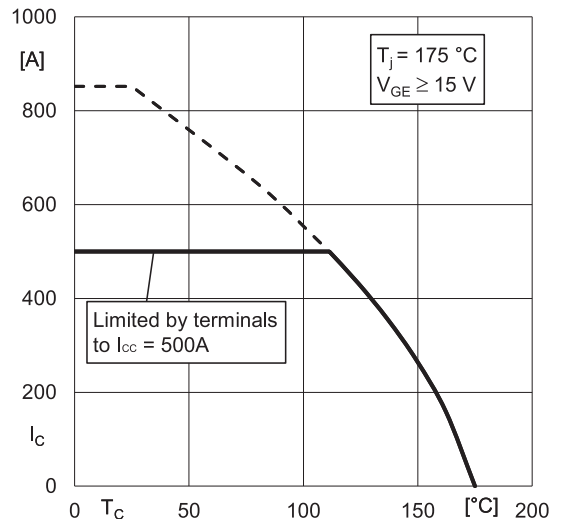


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

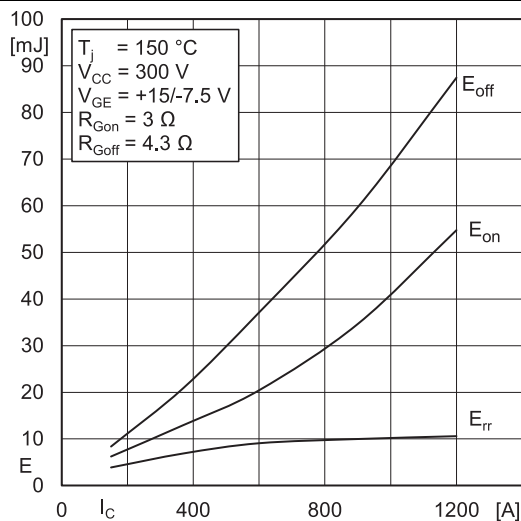


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

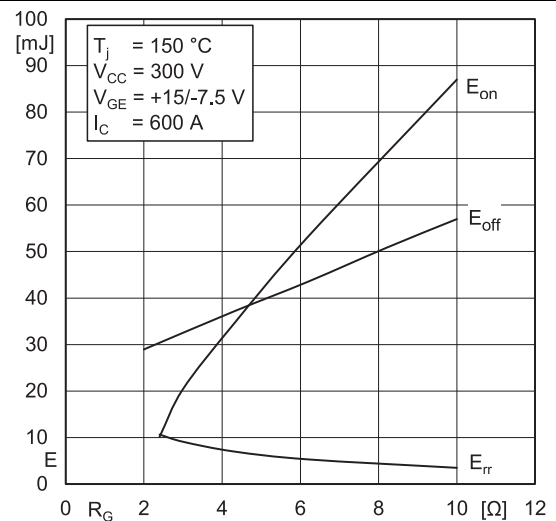


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

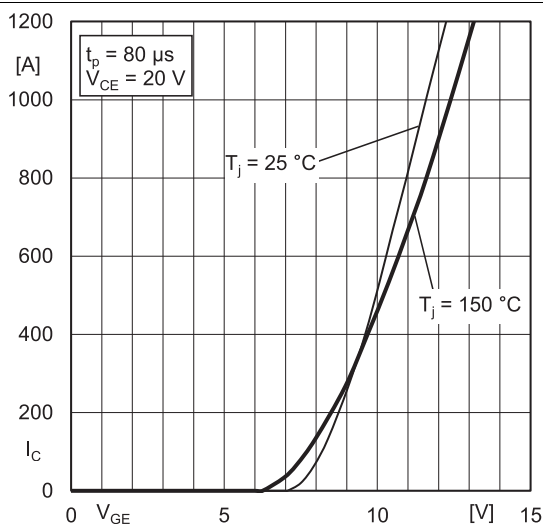


Fig. 5: Typ. transfer characteristic

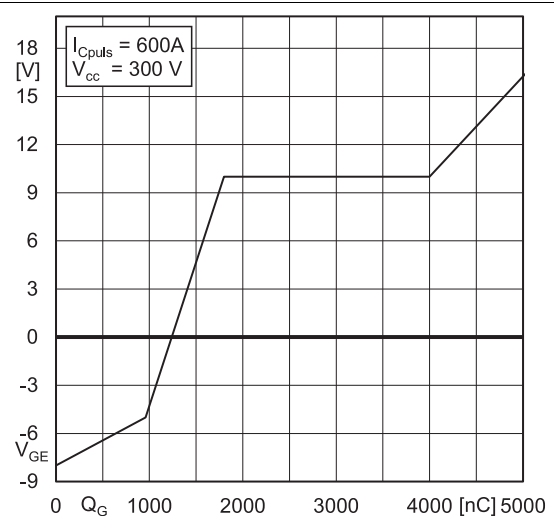


Fig. 6: Typ. gate charge characteristic

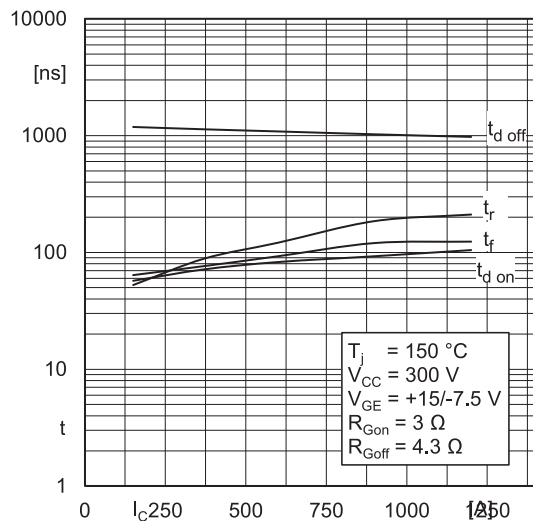


Fig. 7: Typ. switching times vs.  $I_C$

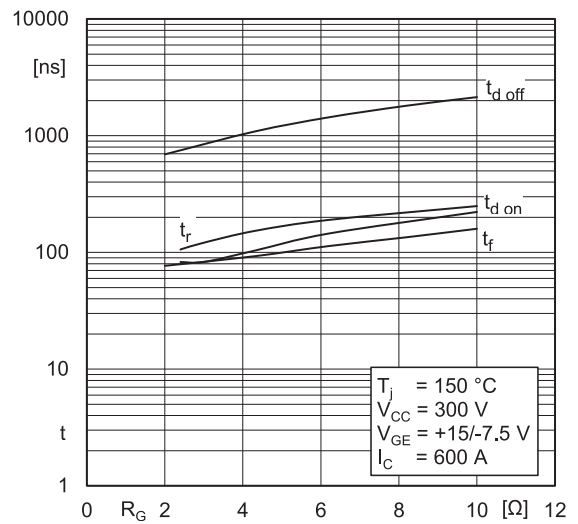


Fig. 8: Typ. switching times vs. gate resistor  $R_G$

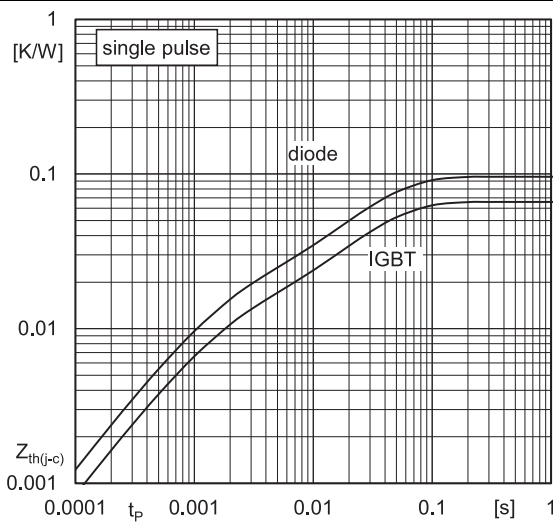


Fig. 9: Transient thermal impedance

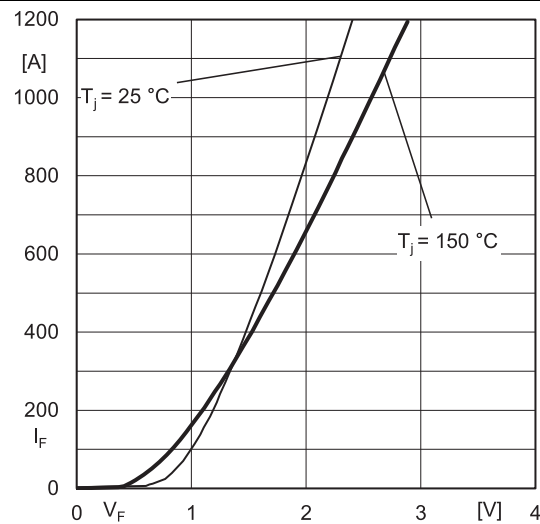


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC'+EE'}$

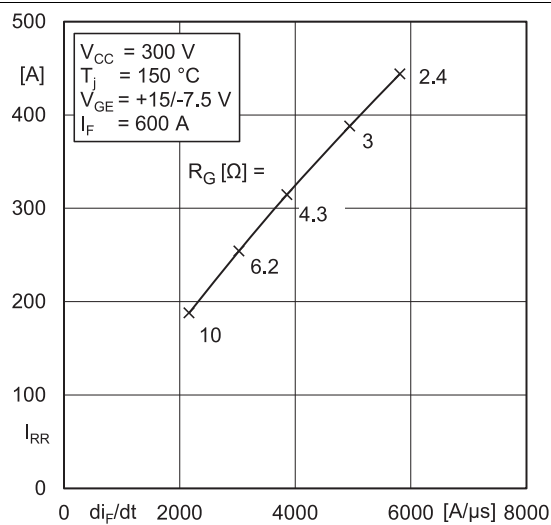


Fig. 11: Typ. CAL diode peak reverse recovery current

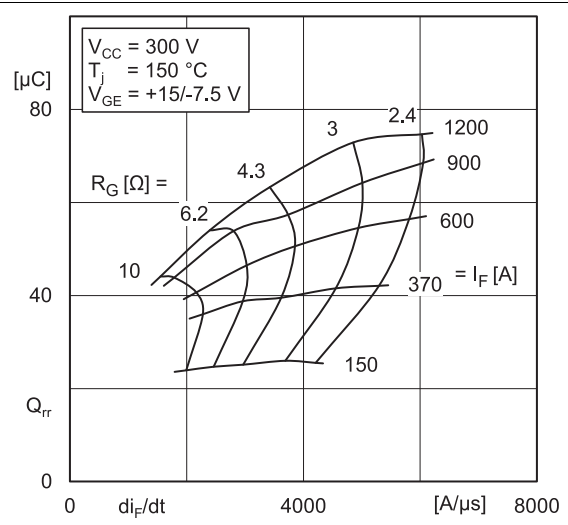
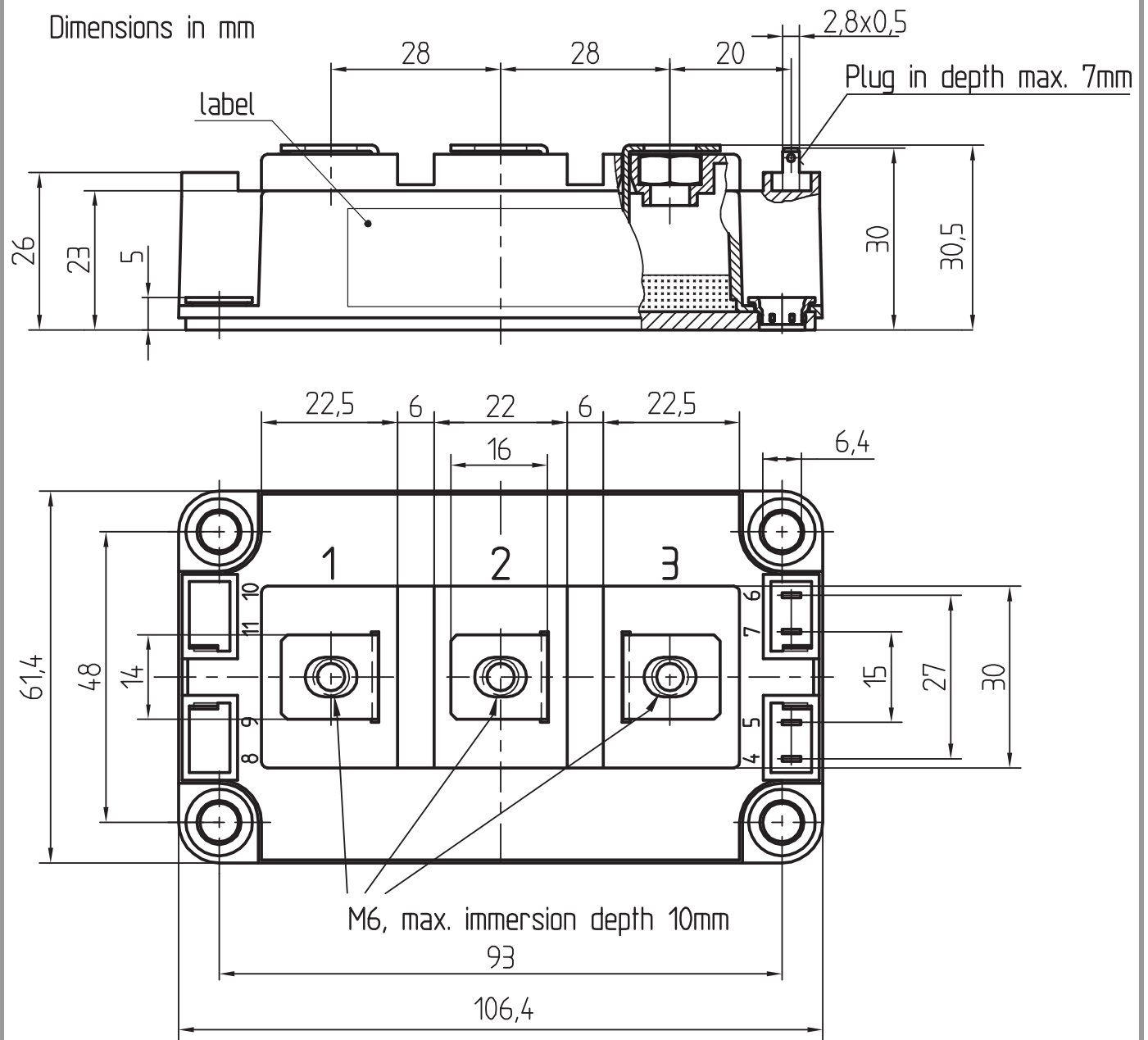
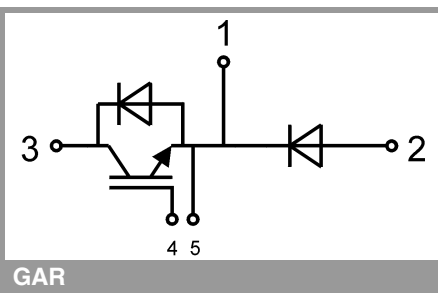


Fig. 12: Typ. CAL diode peak reverse recovery charge



General tolerance  $\pm 0,5$  mm

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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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