ENGINEERING
TOMORROW

Data sheet

Sight glass (Low pressure)
Types SG, SGI, SGN, SGR, SGRI and SGRN

SG is sight glasses for low pressure application (Max Working Pressure 500 psig).
SG is available with flare, solder and socket connections, and with and without moisture indicators.
SG and SGR, without moisture indicator, are mainly used to indicate the condition of the refrigerant in the liquid line or the flow in the oil return line from the oil separator.
SGI / SGN and SGRI / SGRN are equipped with sensitive indicators that reflects a changes colour, depending on the moisture content in the refrigerant.

Features

- Provides fast and easy indication of:
  - High system moisture content
  - Lack of subcooling or low system charge
  - Liquid level in receiver (vessel mount versions only)
- Oil level in compressor (vessel mount versions only)
- Two Indicator types:
  - Type "I" – provides optimal moisture indication for HCFC refrigerants with mineral oil, e.g. R22
  - Type "N" – provides optimal moisture indication for all HCFC and Non-flammable HFC refrigerants
- All indicators are dirt resistant
- Available in both inline and vessel mount versions
- Hermetically sealed, tempered glass for easy viewing
- Available in flare / flare, solder / solder connection or socket type

Approvals

Technical data

Refrigerants	HCFC / Non- flammable HFC
Media temperature	-58 – 175 °F
Maximum working pressure	PS / MWP = 500 psig

Selection

Prior to selecting a sightglass with moisture indicator, the following should be considered:

- Type of refrigerant
- Water solubility of refrigerant
- The level at which a danger signal is required to prevent the formation of harmful acids

The following tables indicate moisture content levels at which the sightglass indicator will register a dry or wet system for various refrigerants.
The values under "*green / dry*" are to be taken as the maximum permissible moisture content for the system. When the green color begins to fade indicating an increase in moisture levels, the sightglass should be checked more frequently.
If the moisture levels increase enough to change the indicator to "*yellow*" indicating a wet system, the filter drier must be changed immediately.

Note: when storing, transporting or installing the Sight Glass, avoid the chemical indicator to get in contact with non-refrigerant medium or fluid (like water, oil, ect.)

Refrigerant	Type	Moisture content ppm = parts per million					
		77 °F [1])			110 °F [1])		
		Green / dry	Intermed. color	Yellow / wet	Green / dry	Intermed. color	Yellow / wet
R22	SGI	< 150	150 – 300	> 300	< 250	250 – 500	> 500
	SGN (recommended)	< 30	30 – 120	> 120	< 50	50 – 200	> 200
R134a	SGI	< 130	130 – 270	> 270	< 210	210 – 430	> 430
	SGN (recommended)	< 30	30 – 100	> 100	< 45	45 – 170	> 170
R404A	SGI	< 90	90 – 170	> 170	< 125	125 – 250	> 250
	SGN (recommended)	< 20	20 – 70	> 70	< 25	25 – 100	> 100
R407C	SGI	< 170	170 – 350	> 350	< 280	280 – 560	> 560
	SGN (recommended)	< 30	30 – 140	> 140	< 60	60 – 225	> 225
R507	SGI	< 80	80 – 160	> 160	< 140	140 – 280	> 280
	SGN (recommended)	< 15	15 – 60	> 60	< 30	30 – 110	> 110

[1]) The values refer to liquid temperature

Note: for colours reflecting moisture values of other refrigerants, please contact Danfoss

Metric conversions
1 psi = 0.07 bar
5/9 (t1 °F - 32) = t2 °C

Ordering

SG without indicator

	Valve type	Connection type	Connection [in.]	Code no.
	SG 22s	Solder ODF x ODF	7/8	014-1207
	SGR	NPT	1/2	014-0002

SGI with I type indicator

	Valve type	Connection type	Connection [in.]	Code no.
	SGI 6	Flare int. x ext. [1]	1/4	014-0063
	SGI 10		3/8	014-0064
	SGI 6s	Solder ODF x ODF	1/4	014-0066
	SGI 10s	Solder ODF x ODF	3/8	014-0067
	SGI 12s	Solder ODF x ODF	1/2	014-0068
	SGI 16s	Solder ODF x ODF	5/8	014-0069
	SGI 22s	Solder ODF x ODF	7/8	014-0070
	SGRI	NPT	1/2	014-0131

[1]) Can be screwed directly onto the Danfoss filter drier

SGN with N type indicator

	Valve type	Connection type	Connection [in.]	Code no.
	SGN 6	Flare int. x ext.	1/4	014-0132
	SGN 10		3/8	014-0133
	SGN 6	Flare int. x ext. [1]	1/4	014-0137
	SGN 10		3/8	014-0138
	SGN 12		1/2	014-0139
	SGN 6s	Solder ODF x ODF	1/4	014-0142
	SGN 10s		3/8	014-0143
	SGN 12s		1/2	014-0144
	SGN 16s		5/8	014-0145
	SGN 22s		7/8	014-0147
	SGN 6s	Solder ODF x ODM	1/4	014-0151
	SGN 12s		5/16	014-0155
	SGRN	NPT	1/2	014-0006

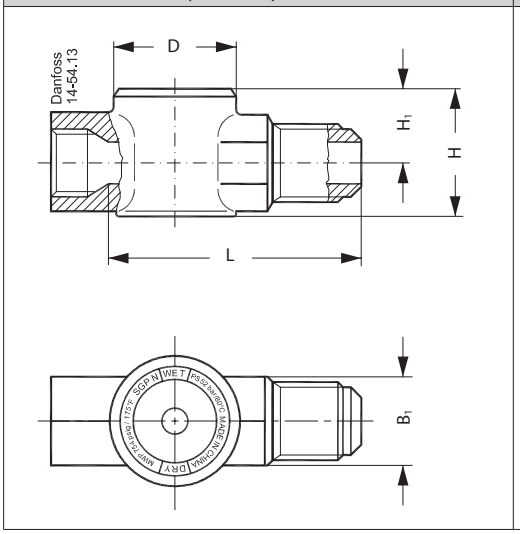
[1]) Can be screwed directly onto the Danfoss filter drier

Note: for other connection SG codes, please contact Danfoss manufacture factory

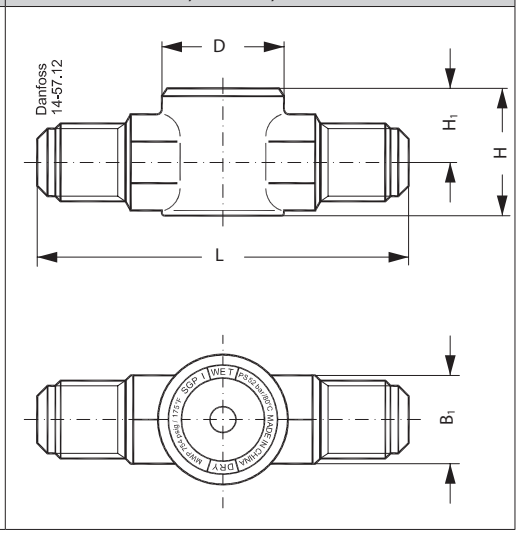
Metric conversions
1 in. = 25.4 mm

Dimensions and weights

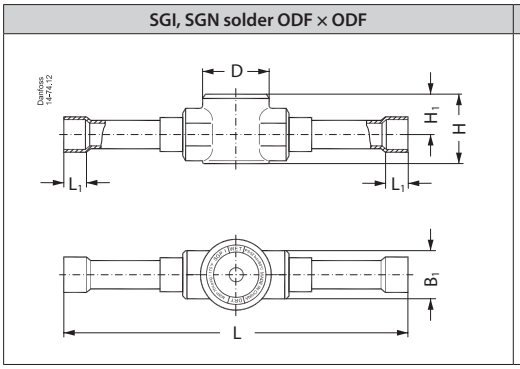
SGI, SGN flare, int. × ext.



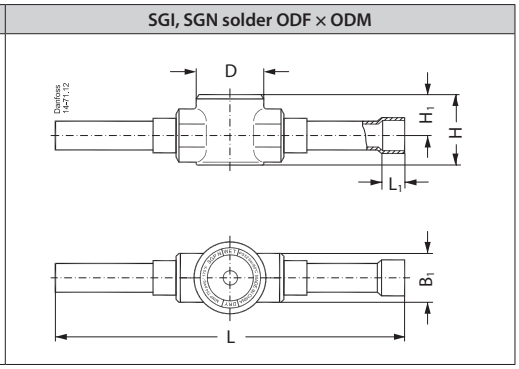
SGI, SGN flare, ext. × ext.



SGI, SGN solder ODF × ODF



SGI, SGN solder ODF × ODM

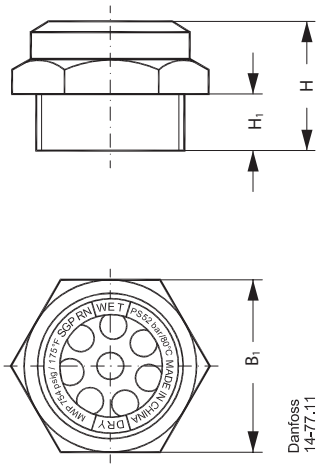


Type	Connection type	L	L_1	H	H_1	B_1	øD	Net weight
		[in.]	[in.]	[in.]	[in.]	[in.]	[in.]	[lbs.]
SGI / SGN 6	Flare ext. × ext.	2.638	—	0.945	0.551	0.551	1.063	0.22
SGI / SGN 10		3.228	—	1.102	0.630	0.748	1.260	0.44
SGI / SGN 6	Flare int. × ext	1.811	—	0.945	0.551	0.630	1.063	0.22
SGI / SGN 10		2.244	—	1.181	0.669	0.866	1.260	1.260
SGI / SGN 12		2.323	—	1.181	1.181	0.945	1.260	0.66
SGI / SGN 6s	ODF × ODF solder	3.976	0.276	0.945	0.551	0.551	1.063	0.22
SGI / SGN 10s		4.685	0.354	0.945	0.551	0.551	1.063	0.22
SGI / SGN 12s		5.748	0.394	1.102	0.630	0.748	1.063	0.44
SGI / SGN 16s		5.748	0.472	1.181	0.709	0.866	1.063	0.44
SGI / SGN 22s		6.811	0.699	1.457	0.827	1.063	1.260	0.66
SGI / SGN 6s	ODF × ODM solder	3.976	0.276	0.945	0.551	0.551	1.063	0.22
SGI / SGN 12s		5.748	0.394	1.102	0.630	0.748	1.063	0.44

Metric conversions
1 in. = 25.4 mm
1 lb = 0.454 kg

Dimensions and weights
(continued)

SG socket



Type	Connection type	L	L_1	H	H_1	B_1	øD	Net weight
		[in.]	[in.]	[in.]	[in.]	[in.]	[in.]	[lbs.]
SGR 1/2	NPT	—	—	1.181	0.709	1.063	—	0.22
SGRI / SGRN 1/2	NPT	—	—	1.181	0.709	1.063	—	0.22

Metric conversions
1 in. = 25.4 mm
1 lb = 0.454 kg