ENGINEERING
TOMORROW

User Guide

Electronic Refrigeration Controller
ERC 112

This user guide is intended to be used by OEMs for the purpose of programming ERC 112. It may also be useful for technicians. However, it is not intended as a user guide for end users.

www.danfoss.com/erc

Introduction

Application

Temperature control for refrigeration appliances. Front panel mounting.

Advantages

The latest generation CPU, plenty of memory and high-end electronic components allow for a uniquely versatile software. Three separate password-protected user levels can be used to control more than 300 different parameters to fit all individual requirements.

Approvals

R290/R600a end-use applications employing in accordance to EN/IEC 60335-2-24, annex CC and EN/IEC 60335-2-89, annex BB;

Glow wire according to EN/IEC 60335-1;

IEC/EN 60730

UL60730

NSF

CQC

EAC

Ukraine

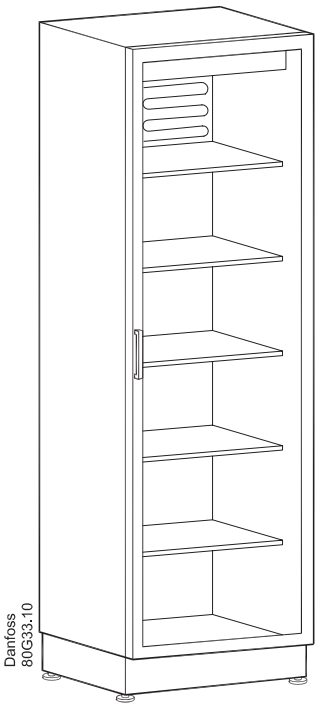
Password protected

The access level can be set separately for each parameter using KoolProg KoolProg Software. There are three levels of access 1, 2, 3:
- level 1 is for shop access;
- level 2 for technicians;
- level 3 for OEMs.

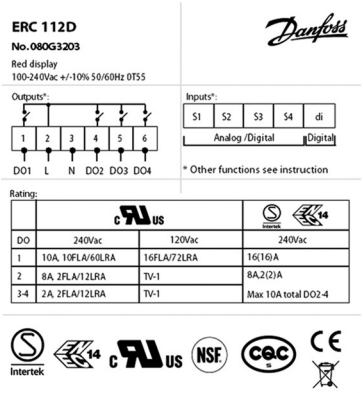
The access levels cannot be set using the buttons. Passwords for the different levels can however be altered for the level of access you have, e.g. a level 2 user can change the password for level 1 and level 2 but not level 3.

© Danfoss | Climate Solutions | 2024.12

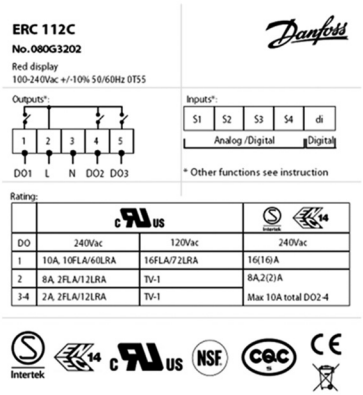
Typical application



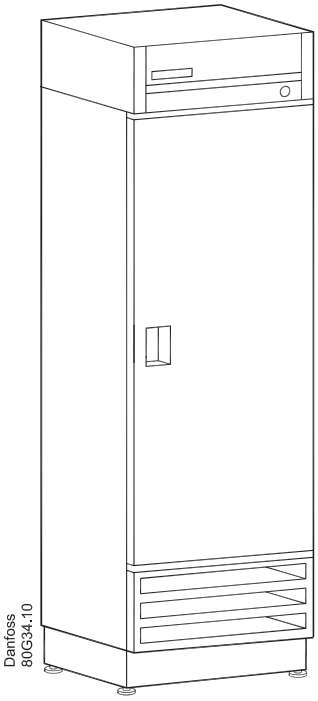
Glass Door Merchandiser
No-frost freezer/sub-zero cooler



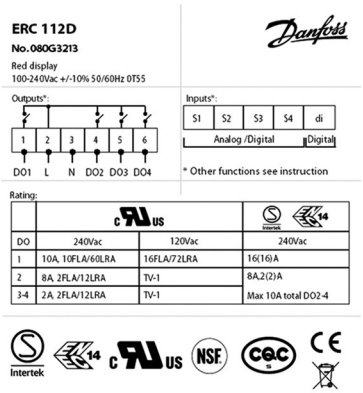
S3, S4 are optional



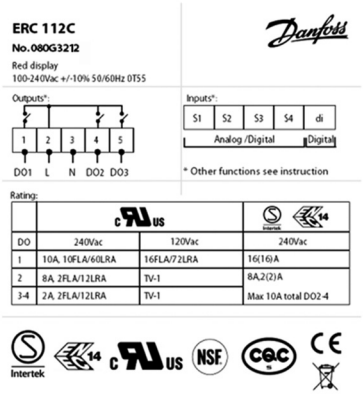
S2, S3, S4 are optional



Gastro
No-frost freezer/Cooler



S3, S4 are optional



S2, S3, S4 are optional

Product overview

Display

Buttons

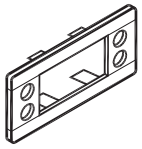
The ERC 112 is an electronic refrigeration controller with an LED display especially developed for bottle coolers and commercial fridges and freezers. It is particularly suited for OEM customers where time, easy and reliable installation and high quality need to go hand in hand with flexibility.
The display can be ordered in red or blue.
The controller is available with the upper left button as "*ECO*" or "*Defrost*".
The lower left-button can be supplied with "*Light*", "*Stand by*" or "*Super chill*".

Clips

Are used to secure the controller in place in the case of rear mounting. They are not used with front mounting.
There are two identical clips, one placed on either side of the controller.

Front frame

Controller without front frame



Front frame

The front frame provides a proper finish but can also be used to secure the controller in place when using front mounting. In this case, clamps are not required. Contact Danfoss for details.

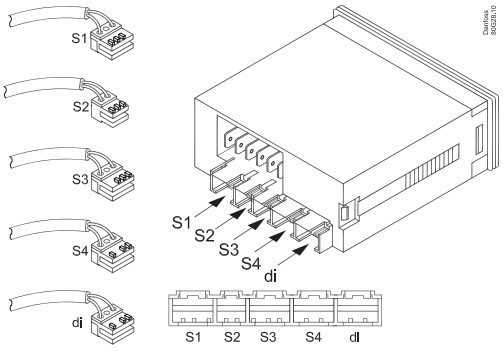
"*S1*"
Temperature sensor for cabinet

"*S2*"
Temperature sensor for defrost

"*S3*"
Temperature sensor for condenser, light sensor or Motion sensor

"*S4*"
Temperature sensor
Pt 1000 ohm/0°C
or door signal

"*di*"
Door signal or
Motion sensor



Control temperature sensor
There are different lengths.

Defrost temperature sensor
Should be mounted on the evaporator.

Condenser temperature sensor
Should be mounted on the condenser.

Light sensor
Is optional and is used to measure the level of ambient light around the cabinet so that night and day "*Economy*", "*Normal*" modes of operation can automatically be set, as well as the brightness of the display.

Motion sensor
Should be mounted on the cabinet front.

Door sensor connector cable
Is optional and is a connector and cable with spade terminals compatible with door contacts used in refrigeration applications.

The function of an input can be reprogrammed, but the connector can not be moved.
The connector is designed to only one location.
"*S1*" to "*S1*", "*S2*" to "*S2*", etc.

© Danfoss | Climate Solutions | 2024.12

Quick programming

Software for PC

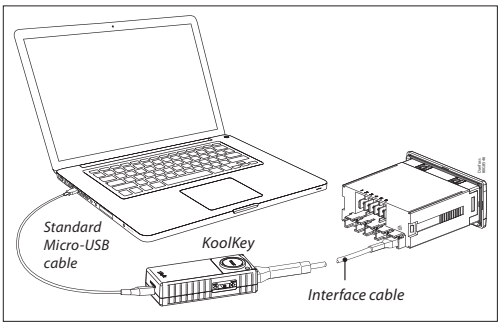
KoolProg
Software from Danfoss for programming the ERC-controller via a PC rather than with the front panel buttons.

https://www.danfoss.com/en/service-and-support/downloads/dcs/koolprog/

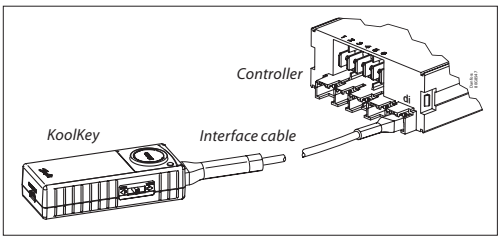
KoolKey (EKA200)

KoolKey (EKA 200)
KoolKey is a smart device that acts as a Gateway to connect ERC controller to PC software"KoolProg" as well as a Programming key for fast programming.

Refer to the KoolKey installation guide for detailed instructions.

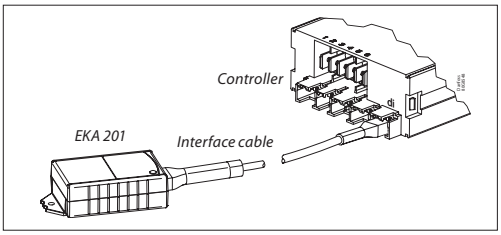


KoolKey as a Gateway
KoolKey in Gateway mode connects the ERC controller to PC to work online with PC software "KoolProg".



KoolKey as a Programming key is used for transferring parameter settings files from the KoolKey to the controller and vice versa (bidirectional setting file transfer)

Mass programming Key (EKA 201)



Mass Programming Key (EKA 201)
Mass Programming Key is a simple programming key for programming the controller in production assembly line. This is write only device and requires KoolProg software to load the setting file in to the device.

Refer to the EKA 201 installation guide for detailed instructions.

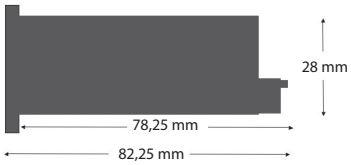
Technical specs

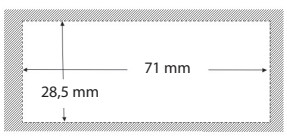
Power Supply	100 - 240 V AC Switch mode power supply. Average 0.7 W		
Purpose of control	To control commercial Refrigeration Applications		
Construction of Control	Electronic control for incorporation for use in Class I and Class II appliance		
Automatic Action	Micro- disconnection on operation type 1.B		
Input	5 inputs: 4 analogue (digital), 1 digital; user specific assignment; Optional: External button input		
	• Cabinet air/Evaporator/Condenser	• Door sensor: all types, user specific	
	• Light sensor: Danfoss ECO light sensor	• Motion sensor	
Output		UL60730	EN60730
	"DO1" (Compressor relay)	120 V AC: 16 A resistive/FLA16/LRA72 240 V AC: 10 A resistive/FLA10/LRA60	16(16) A
	"DO4"	8 A resistive, FLA2/LRA12, TV-1	8 A resistive, 2(2) A
	"DO5"	FLA2/LRA12, TV-1	8 A resistive, 2(2) A
	"DO6"	FLA2/LRA12, TV-1	8 A resistive, 2(2) A
			Max 10 A total "DO4-6"
Probes	Danfoss NTC sensors and Danfoss ECO accessories (Light, Motion and Door sensors) Danfoss Pt 1000 ohm/0°C		
Connectors	Modular connector system for OEM customers, with optional output screw terminal adapter; Input connector type: Rast2 5 Edge connectors; output connector type: RAST 5 standard		
Programming	Programming with Danfoss KoolProg PC software, Docking station and Programming key		
Assembly	Front mounting; Brackets		
Display	LED display, 3 digit, decimal point and multi functionality icons; °C/°F scale		
Keypad	4 buttons (integrated IP65 design), 2 left, 2 right; user programmable		
Operating Conditions	0 – +55 °C, 93% RH, non-condensing		
Storage Conditions	-40 – +85 °C, 93% RH		
Range of Measurement	-40 – +85 °C with standard sensors (-40 – +200 °C when using NTC 100K sensors)		
Protection	Front: IP65 Rear: water and dust protection corresponds to IP31, accessibility of connectors limit rear part rating to IP00		
Environmental	Pollution degree II, non-condensing		
Resistance to heat & fire	Category D (UL94-V0)		
EMC category	Category I		
Over Voltage Category	Category II (IEC 60664-1)		
Temperature for Ball Pressure Test	According to EN 60730-1, Annex G		
For SELV Circuits	Input Probes or Digital Input connected to SELV limited energy >15W		
Operating Cycles	Compressor relay: more than 175,000 at full load (16A (16A))		
Approvals	R290/R600a end-use applications employing in accordance to EN/IEC 60335-2-24, annex CC and EN/IEC 60335-2-89, annex BB Glow wire according to EN/IEC 60335-1 IEC/EN 60730 UL60730 NSF CQC EAC Ukraine	These approvals are only valid when used with recommended Danfoss accessories.	

IMPORTANT NOTE

The inputs are not galvanic isolated and are connected directly to the mains supply!
For that reason, door-switches, sensors as well as the cables must fulfil the reinforced insulation requirements.

Dimensions





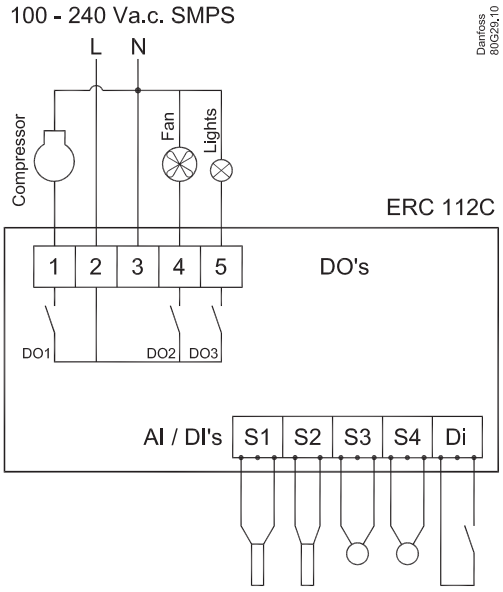
Front mounting
(Lock with frame)

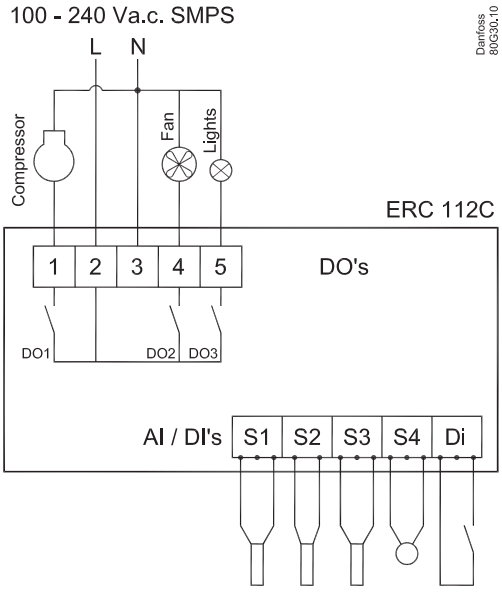
Rear mounting
(Lock with clips)

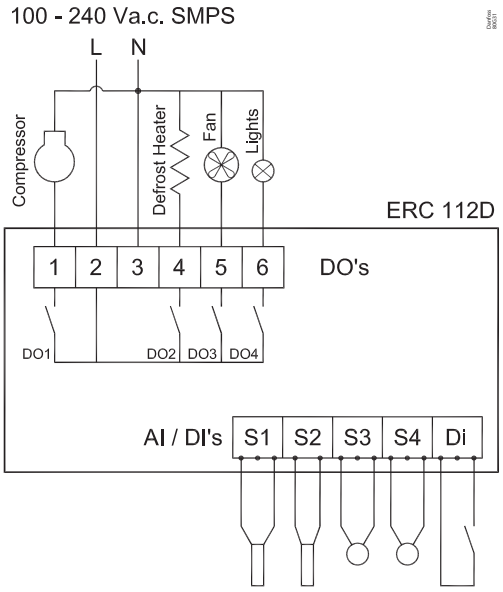
© Danfoss | Climate Solutions | 2024.12

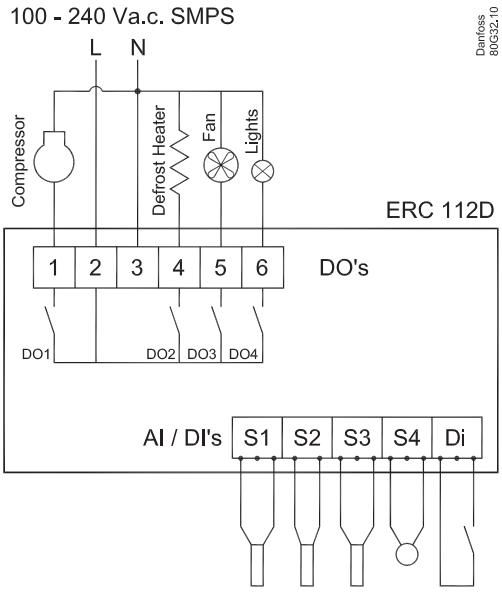
Connections

(Inputs and outputs are configurable)









Note
S4 Port can also be used to connect other sensors and Door sensor.

Code numbers

Type	I-Pack	
	Qty.	Code no.
ERC 112C GDM - Red	27	**080G3202**
ERC 112D GDM - Red	27	**080G3203**
ERC 112C GDM - Blue	27	**080G3206**
ERC 112D GDM - Blue	27	**080G3207**
ERC 112C GDM - Red, STM32	27	**080G3489**
ERC 112D GDM - Red, STM32	27	**080G3490**
ERC 112C GDM - Blue, STM32	27	**080G3491**
ERC 112D GDM - Blue, STM32	27	**080G3492**
ERC 112C CFF - Red, Buzzer	27	**080G3212**
ERC 112D CFF - Red, Buzzer	27	**080G3213**
ERC 112C CFF - Blue, Buzzer	27	**080G3216**
ERC 112D CFF - Blue, Buzzer	27	**080G3217**
ERC 112C CFF - Red, Buzzer, STM32	27	**080G3493**
ERC112D CFF - Red, Buzzer, STM32	27	**080G3498**
ERC 112C CFF - Blue, Buzzer, STM32	27	**080G3494**
ERC 112D CFF - Blue, Buzzer, STM32	27	**080G3499**
ERC 112D CFF - Red, Buzzer, STM32	27	**080G3471**
ERC 112C CFF - Blue, Buzzer	27	**080G3233**
ERC 112D CFF - Blue, Buzzer,	27	**080G3413**
ERC 112C CFF - Blue, Buzzer, STM32	27	**080G3496**
Temperature sensors		
-40 – 85 °C, PVC Standard, NTC 5 K		
S1, 470 mm, 3-pole	120	**077F8751**
S1, 1000 mm, 3-pole	120	**077F8757**
S1, 1500 mm, 3-pole	120	**077F8761**
S1, 2000 mm, 3-pole	120	**077F8765**
S1, 2200 mm, 3-pole	120	**077F8767**
S1, 3000 mm, 3-pole	60	**077F8769**
S1, 3500 mm, 3-pole	60	**077F8723**
S1, 6000 mm, 3-pole	27	**080G2019**
-40 – 120 °C, TPE precision NTC 5 K, Santroprene		
S1, 1500 mm, 3-pole	120	**077F8726**
-20 – 175 °C, Silicone rubber cable, NTC 100 K		
S1/S3, 2000 mm, 3-pole	108	**080G2043**
-40 – 85 °C, PVC Standard, NTC 5 K		
S2, 1000 mm, 2-pole	120	**077F8786**
S2, 1500 mm, 2-pole	120	**077F8790**
S2, 2000 mm, 2-pole	120	**077F8794**
S2, 3000 mm, 2-pole	60	**077F8798**
S2, 6000 mm, 2-pole	27	**080G2029**
S3, 1000 mm, 3-pole	120	**077F8756**
S3, 1500 mm, 3-pole	120	**077F8760**
S3, 2200 mm, 3-pole	120	**077F8766**
S3, 3000 mm, 3-pole	60	**077F8768**
-100 – 200 °C, Pt 1000		
S4, 1000 mm, 3-pole	108	**080G3350**

Type	I-Pack	
	Qty.	Code no.
Light-sensors		
S3, 3000 mm, 3-pole	108	**080G3315**
Magnetic door sensor		
di/S4, 2000 mm, 3-pole	81	**080G3322**
di/S4, 3000 mm, 3-pole	81	**080G3324**
Cable door sensor		
di/S4, 1000 mm, 3-pole	108	**080G3340**
di/S4, 2000 mm, 3-pole	108	**080G3341**
di/S4, 3000 mm, 3-pole	108	**080G3342**
di/S4, 4000 mm, 3-pole	81	**080G3343**
Motion sensor		
S3/di, 3000 mm, 3-pole	27	**080G3392**
Clips		
Black (2 needed per controller)	54	**080G3308**
Programming tools and other accessories		
KoolKey (EKA 200)	1	**080N0020**
Mass Programming Key (EKA 201)	1	**080N0021**
Interface cable, ERC11x (to connect with EKA 200 and EKA 201)	1	**080N0328**
Interface cable to connect EKA 201 in gateway mode	1	**080N0324**
Power plug *		
6-pole with screw	54	**080G3357**

* The connectors are rated for 28 Amps max.

Note: For more information about temperature sensor types and connectors, please refer to Danfoss' technical brochure "*NTC type temperature sensors for ETC & ERC controllers*".

Sx (di)= connector position.
Inputs are configurable.

© Danfoss | Climate Solutions | 2024.12

Operation

Programming Tools

The controller can be configured in four ways:
Using:
- KoolProg and KoolKey as Gateway
- KoolKey as Copy key
- KoolKey with Docking station
- Buttons on the front panel of the controller.

All these tools are supplied separately.
For technical literature and further information, please contact your local Danfoss representative.

Manual operation with buttons (Direct Access)

1 Press: variable direct function, e.g. "*ECO*"/"*Night mode*"
Sub function: back

1 Press: variable direct function, e.g. light
Sub function: "*OK*"

1 Press: temperature set point
Sub function: "*up*"

1 Press: temperature set point
Sub function: "*down*"

Examples

Changing the Desired Temperature Set point:
1. The display shows the current temperature.
2. Press "*up/down*" to access set point.
3. Press "*up/down*" to adjust set point.

After 30 seconds, the display automatically reverts to showing the current temperature

Turning ON/OFF the ECO Function:
1. Press "*ECO*".

The green "*ECO*" symbol is lit when in "*ECO*" mode.

Turn ON/Off the Light:
1. Press the "*Light*" button.

Acknowledging Alarms:
1. Display Flashing the alarm message.
2. Press any button to acknowledge.

Password protection:
1. Press "^" *and* "v" together and hold 5 seconds to access the menu.
2. The display shows "*PAS*" (only if configured for password protection).
3. Press "*OK*".
4. Press "^"/"v" to the code.
5. Press "*OK*".

Password protection on three levels:
1. Level 1: "*shop*" (daily use by shop personnel).
2. Level 2: "*ser*" (service technician).
3. Level 3: "*OEM*" (OEM programming).

Changing a Parameter
Some parameters may be hidden to you.
Your access level will determine which parameters you can view and edit:
1. Press "^" *and* "v" together and hold 5 seconds to access the menu.
2. First parameter group is shown "*tHE*".
3. Press "^" *and* "v" to find the desired group.
4. Press "*OK*".
5. First parameter is shown.
6. Press "^" *and* "v" to find the desired parameter.
7. Press "*OK*".
8. Press "^" *and* "v" to find the desired setting.
9. Press "*OK*".

After 30 seconds, the display automatically reverts to showing the current temperature.
Or Press 2 x "*Back*".

Info Menu:
The Info Menu feature provides the user with key information about the controller, allowing them to quickly access critical data points. Here are the informations that can be viewed through the Info Menu button (based on the button configuration on page 21):

Highest Cab Air Temperature: Displays the highest cab air temperature since the last power on.

Lowest Cab Air Temperature: Displays the lowest cab air temperature since the last power on.

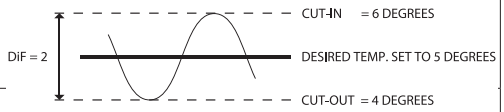
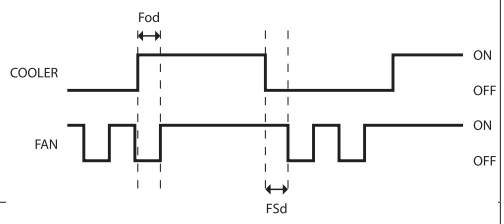
Average Cab Air Temperature: Displays the average cab air temperature since the last power on.

Active Alarms: Displays any active alarms currently being triggered in the system.

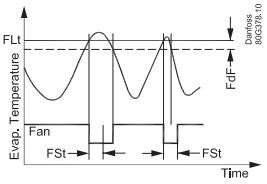
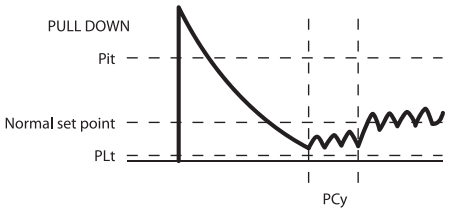
Resetting Temperature Values:
You can reset the highest, lowest, and average temperature values by pressing the Info Menu button for 5 seconds after entering the menu. This will clear the data collected since the last power on and start fresh.

Note:
Incorrect parameter settings can lead to inadequate cooling, excessive energy consumption, unnecessary alarms and in the case of temperature-sensitive food storage, breaches in food hygiene principles and regulations.
Only a trained operator should make changes to parameters.

Menu/functions

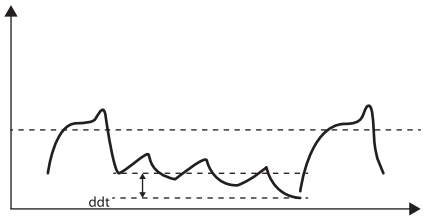
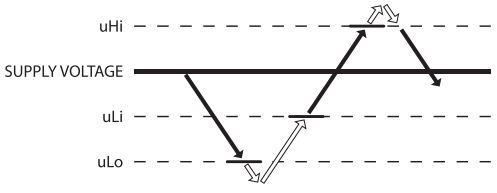
ERC menu code		Description
"tHE		**Thermostat settings**
	"*SEt*" Min. -100.0°C Max. 200.0°C Default 2.0°C	**Set point** This parameter defines desired temperature to be maintained in the cabinet or storage area. The set point can be locked to a range within "HSE" and "LSE" settings. The set point can be changed quickly by simply pressing the "temperature up/down" buttons.
	"*SPr*" Min. 0.0 Max. 1.0 Default 0.5	**Current set point adjustment value diF * SPr** The default value is set to 0.5 and the parameter is hidden by default. "*Spr*" defines the position of the set point in relation to cut-in and cut-out. "*Spr=0,5*" sets the set point mid between cut-in and cut-out. "Spr=0" sets the set point at the cutout. "*Spr=1*" sets the set point at cut-in.
	"*diF*" Min. 0.0 K Max. 20.0 K Default 2.0 K	**Thermostat differential** This defines the difference between the cut-out and the cut-in. The desired temperature is determined by "*SPr*" and "*diF*". 
	"*HSE*" Min. -100.0°C Max. 200.0°C Default 50.0°C	**Upper limit of thermostat set point** Define the temperature range limit of the controller. Once set, the desired temperatue (set point) can not go above "*HSE*" or below "*LSE*".
	"*LSE*" Min. -100.0°C Max. 200°C Default -35.0°C	**Lower limit of thermostat set point** Define the temperature range limit of the controller. Once set, the desired temperatue (set point) can not go below "*LSE*".
	"*iCi*" Min. no Max. yes Default no	**Initial cut in** Comp relay action when Tair is between cut-in and cut-out at power-up: "*yES*": cut in the compressor. "*no*": cut out the compressor.
	"*SP2*" Min. -25 K Max. 25 K Default 0	**Seasonal offset temperature** (This parameter is only available from Product version PV03 onwards. Please check product label for Product version of your controller.) Offset value for set point and alarms when the seasonal offset button is activated. It is an additional offset mode to have separate set points during summer and winter season, which can be activated by long press button after configuring in assignments as "tEc".
	"*dF2*" Min. 0 K Max. 20 K Default 2	**Seasonal differential** Temperature differential during seasonal offset mode. Only applicable during normal operation. During ECO mode, the controller will be worked to the ECO Differential setting. See ECO management section for more details.
FAn		**Fan settings**
	"*FCt*" Default FAo	**Fan control method** "*FAo*": fan always on "*SEt*": fan follow compressor by manual settings. (FoC and FSC needs to be set accordingly) "*Aut*": automatical fan control
	"*Fod*" Min. 0 s Max. 240 s Default 0 s	**Fan ON Delay/Fod** Fod defines the fan delay (in seconds) after a compressor cut-in. **Fan Stop Delay/FSd** "*FSd*" defines the fan delay after a compressor cut-out. If both "*Fod*" and "*FSd*" are set to zero then the fan runs whenever the compressor runs. 
	"*FSd*" Min. 0 s Max. 240 s Default 0 s	
	"*FoC*" Min. 0 s Max. 960 s Default 0 s	**Fan ON Cycle/FoC** **Fan Stop Cycle/FSC** When the compressor is OFF, and "*FoC*" or "*FSC*" are not zero, the fan runs in cycles according to "*FoC*" and "*FSC*". Example: "*FoC=120*" [sec] and "*FSC=120*" [sec] means that the fan runs for half the time when the compressor is OFF. When the compressor is on, the fan is always ON (according to "*FAo*" and "*Fod*").
	"*FSC*" Min. 0 s Max. 960 s Default 0 s	

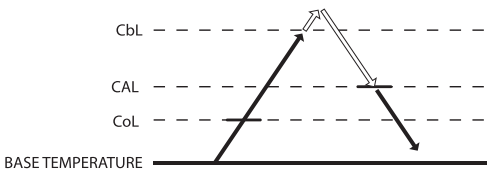
© Danfoss | Climate Solutions | 2024.12

	"*FSt*" Min. 0 s Max. 960 s Default 10 s	**Fan Minimum Stop time** Minimum stop time for fan protection.
	"*FdC*" Min. -10.0 K Max. 10.0 K Default 0.0 K	**Fan Δt cut in** (This parameter is only applicable with Automatic fan control "Aut" mode.) Delta T for fan to cut in which the temperature offset comparing with thermostat cut in temperature.
	"*Fdt*" Min. 0 s Max. 999 s Default 0 s	**Fan stop time on door open** The delay with wich the fan will be stopped after the door has been opened. "*0*": fan stop immediately when door open. "*1-998*": delay for fan stop after door open. "*999*": fan keep running all the time during door open.
	"*FLt*" Min. 0°C Max. 50°C Default 50	**Fan limit temperature** This function prevents the evaporator fan to operate if the temperature is above the fan limit temperature. If the defrost sensor registers a higher temperature than the one set here, the fan will be stopped to avoid the warm air circulation in the cabinet. This parameter is active only when evaporator sensor is connected. 
	"*FdF*" Min. 1 K Max. 10 K Default 2	**Fan limit Delta temperature** This is the evaporator delta temperature for the fan to switch ON after it is switched off due to FLt setting.
Lig		**Light settings**
	"*CLC*" Min. on Max. dor Default on	**Cabinet Light Control** This parameter can be set to one of these alternatives to control the light in the cabinet: "*on*": always ON. "*oFF*": always OFF. "*dor*": door sensor only.
	"*Lod*" Min. 0 s Max. 300 s Default 0 s	**Light OFF delay** Number of seconds the light will stay ON after the door has been closed.
Pud		**Pull Down settings**
		Pull down (sometimes known as Super Cool) is a procedure for improving cooling performance, accelerating the time used to reach the desired temperature. Pull down settings overrule all other settings.
	"*Pit*" Min. -40.0°C Max. 50.0°C Default 50.0°C	**Pull Down Initiate Temperature** This parameter indicates the temperature which causes a pull down to start. If the temperature measured inside the cabinet exceeds this value for longer than one hour, then pull down will start. The compressor will have already cut-in, so the only effect is to stop defrost cycles until the desired temperature is reached. The period of one hour is fixed and cannot be altered. 
	"*PCy*" Min. 0 min Max. 360 min Default 30 min	**Pull Down Cycling** This is the duration in minutes of the compressor cycling at the reduced set point temperature. Once the desired pull down limit temperature "*PLt*" has been reached during pull down, the compressor will continue to cycle ON/OFF for the duration of "*PCy*". At the end of the period defined by "*PCy*", the set point temperature will return to normal and pull down will cease.
	"*Pdi*" Min. 0 hour Max. 48 hour Default 15 hour	**Pull Down Defrost Interval** This is the time between defrost cycles during pull down. It is measured in hours and can be up to 48 hours. During pull down, this setting overrides the defrost interval and defrost time settings (see the defrost section).
	"*Pdd*" Min. 0 hour Max. 48 hour Default 24 hour	**Pull Down Duration** Maximum time for pull down. If time expires pull down will stop, regardless of temperature.

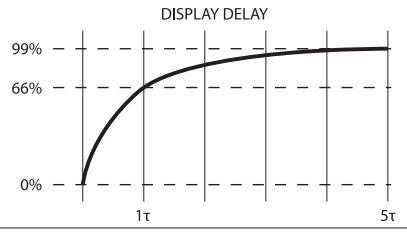
	"*PLt*" Min. -55.0°C Max. 55.0°C Default 0.0°C	**Pull Down Limit Temperature** This parameter sets the minimum allowed temperature during pull-down. In order to protect valuable contents you must always specify the absolute minimum temperature allowed in your application. For glass door merchandisers 0°C/32°F protects bottles from freezing; for commercial fridges you may opt for a slightly higher temperature (e.g. 2°C)
	"*Prt*" Min. 0.0 K Max. 10.0 K Default 0.1 K	**Pull Down Reduction Temperature Δt** The controller calculates a lower set point during pull down mode to increase the cooling capacity of your appliance. For each hour the cabinet temperature is above the pull down initiate temperature, the set point is reduced with the value of "*Prt*".
dEF		**Defrost settings**
	"*dFt*" Default no	**Defrost Type** "*no*": defrost function is disabled. "*EL*": electrical defrost. "*Hgd*": hot gas defrost (contact Danfoss for details). "*nat*": OFF-cycle defrost (natural defrost).
	"*Add*" Min. no Max. yes Default no	**Adaptive defrost** "*no*": defrost controlled by time. "*yES*": automatic defrost control activated.
	"*dtt*" Min. 0.0°C Max. 25.0°C Default 6.0°C	**Terminate Temperature** This parameter defines at what temperature the defrost cycle will stop. The temperature is given by the evaporator sensor or by the cabinet temperature sensor if no evaporator sensor is used.
	"*drt*" Min. 0.0°C Max. 200.0°C Default 5.0°C	**Defrost reset temperature** The defrost counter is saved and restored at power-up, but if the temperature sensor, used for defrost, is higher than this value at power-up, it is assumed that the evaporator is free of ice and the defrost counter will be cleared.
	"*dii*" Min. 1 hour Max. 96 hour Default 6 hour	**Defrost minimum Interval/dii** Defines the minimum time period between the start of two defrost cycles. This parameter is applicable only in Adaptive defrost mode. Once the minimum interval has expired, controller will monitor the evaporator temperature and it will start the defrost if evaporator temperature goes below "dEt" or "ddt" value. If not, it will trigger the defrost once the maximum interval "dAi" has been reached. In case of time based defrost it always trigger the defrost at Maximum interval"dAi".
	"*dAi*" Min. 1 hour Max. 96 hour Default 7 hour	**Maximum Interval** Defines the maximum time period between the start of two defrost cycles.
	"*dit*" Min. 0 min Max. 240 min Default 5 min	**Minimum Time** Defines the minimum duration of a defrost cycle. During this period, the controller will not check the temperature. Once the minimum time has expired, the temperature will be checked and if the terminate temperature "*dtt*" has been reached, the defrost cycle will end. If dtt has not been reached, defrost will continue until either dtt is reached or the maximum time "*dAt*" reached, whichever occurs first.
	"*dAt*" Min. 0 min Max. 480 min Default 30 min	**Maximum Time** Defines the maximum duration of a defrost cycle. The controller will not allow a maximum time to be entered which is less than the minimum time, or a minimum time which is more than the maximum time.
	"*dot*" Min. 0 min Max. 60 min Default 0 min	**Drip OFF Time** This parameter can be set to between 0 and 60 minutes and defines how long the delay is between the heater being switched OFF and the compressor starting again.
	"*Fdd*" Min. 0 s Max. 600 s Default 0 s	**Fan Delay after Defrost** Defines how long the delay is between the start of the compressor after defrost and the fan starting again.
	"*Ftd*" Min. -25.0°C Max. 25.0°C Default 25.0°C	**Fan Start Temperature** This only applies if an evaporator temperature sensor is fitted. This parameter determines at what evaporator temperature the fan will start after a defrost cycle is complete. If the time set in "*Fdd*" occurs before the temperature set in "*Ftd*", the fan will start in line with "*Fdd*". If the temperature set in "*Ftd*" occurs first, then the fan will start in line with "*Ftd*". It is therefore a case of whichever parameter's setting is reached first which determines when the fan starts.

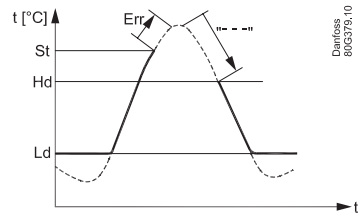
© Danfoss | Climate Solutions | 2024.12

	"*dFA*" Min. no Max. yes Default no	**Defrost Fan On** Set to "*yES*", the fan will constantly run during defrost cycles. Set to "*no*", the fan will not run during defrost cycles.
	"*dCt*" Min. no Max. yes Default no	**Defrost by accumulated compressor run time** If Yes: Defrost time based on actual accumulated compressor ON time"doC" If NO: Defrost Times based on elapsed time.
	"*doC*" Min. 0 hour Max. 24 hour Default 0 hour	**Defrost by continuous compressor ON time** Continuous compressor running can cause defrost. "*0*" = deactived
	"*dEt*" Min. -50.0°C Max. 0.0°C Default -50.0°C	**Defrost start evaporator temp** Defrost will get triggered at this temperature after expiry of minimum defrost interval "dii" (adaptive defrost only).
	"*ddt*" Min. 0.0 K Max. 30.0 K Default 5.0 K	**Defrost Δt** Defrost Δt compare with evaporator temperature of first cut out after defrost to trigger defrost start. The defrost start if evaporator temperature has decreased more the "ddt" 
	"*idi*" Min. 0 hour Max. 96 hour Default 3 hour	**Initial Defrost Interval** The initial defrost interval determines the time for first defrost after power-up. The initial defrost is mainly intended for factory testing of the defrost functionality and can be set to expire after a number compressor cycles according to the setting of parameter idd. During normal operation, the defrost counter will be saved in memory and restored after power loss, making the initial defrost unnecessary.
	"*idd*" Min. 0 Max. 999 Default 100	**Initial Defrost Duration** The initial defrost duration is the number of compressor cycles before the initial defrost is deactivated. "*0*": "*idi*" No initial defrost. "*1-998*": number of compressor cycles before deactivation. "*999*": initial defrost always active.
CoP		**Compressor settings**
	"*uPt*" Min. no Max. yes Default no	**Voltage protection** "*no*": no voltage protection. "*yES*": voltage protection activated based on voltage related settings.
	"*uLi*" Min. 0 V AC Max. 270 V AC Default 0 V **"*uLo*"** Min. 0 V AC Max. 270 V AC Default 0 V **"*uHi*"** Min. 0 V AC Max. 270 V AC Default 270 V	**Minimum cut-in voltage/uLi. Minimum cut-out voltage/uLo. Maximum voltage/uHi** These three parameters provide voltage protection to the compressor. Start by setting "*uHi*", followed by "*uLo*" and "*uLi*". "*uLi*": when the compressor is due to start, the voltage of the power supply will be checked and the compressor will only be allowed to start if it is at least the value given in this parameter. "*uLo*": when the compressor is running, it will be switched OFF if the voltage goes below that given in this parameter. "*uHi*": when the compressor is running, it will be switched OFF if the voltage exceeds that given in this parameter. If the compressor is already stopped, it will remain switched OFF. 
	"*EHd*" Default no	**Sensor Error Type** "*no*": no sensor error handling. "*SEt*": in case of control sensor error, follow error run/stop time.
	"*Ert*" Min. 0 min Max. 60 min Default 0 min	**Error Run Time** The parameter only become active in the unlikely event of a broken temperature sensor. It is used to run the application in safety mode. At the same time the sensor error will be shown in the display. "*Ert*" define the duration the compressor will run. Example: "*Ert=4*" [min] and "*ESt=16*" [min] will provide an average cooling system activity of 20%. Ert and "*ESt*" values are based on OEM experience and are by default inactive.

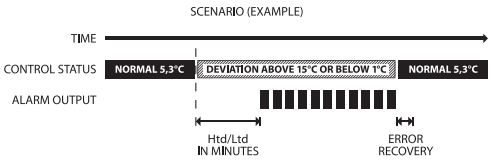
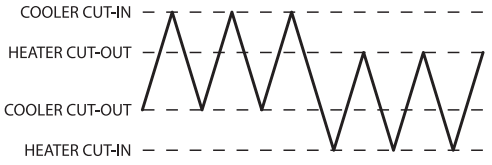
	"*ESt*" Min. 0 min Max. 60 min Default 1 min	**Error Stop Time** The parameter only become active in the unlikely event of a broken temperature sensor. It is used to run the application in safety mode. At the same time the sensor error will be shown in the display. "*ESt*" define the duration the compressor will be "*idle*".
	"*CSt*" Min. 0 min Max. 30 min Default 2 min	**Minimum Stop Time** It determines the minimum number of minutes the compressor must remain idle before a Temperature cut-in can take effect. For example, if the temperature sensor indicates that the cut-in temperature has been reached, but the number of minutes set in this parameter have not elapsed since the compressor last stopped, then the compressor will stay OFF. It will only start once the duration given by "*CSt*" has been reached provided the temperature is still high enough. "*CSt*" thus overrides the cut-in.
	"*Crt*" Min. 0 min Max. 30 min Default 0 min	**Minimum Run Time** It determines the minimum number of minutes the compressor must run before a Temperature cut-out can take effect. For example, if the temperature sensor indicated that the cut-out temperature has been reached, but the number of minutes set in this parameter have not elapsed since the compressor last started, then the compressor will continue. It will only stop once the duration given by "*Crt*" has been reached – provided the temperature is still low enough. "*Crt*" thus overrides the cut-out.
	"*Cot*" Min. 0 min Max. 480 min Default 0 min	**Maximum OFF Time** This is the maximum time in minutes the compressor is allowed to "*idle*" – up to 480 minutes. Cot is set to zero by default (inactive). If the controller is used on a draft beer (ice bank) application, this parameter can be used to control the ice thickness.
	"*Cdd*" Min. 0 min Max. 15 min Default 0 min	**Compressor Door Open Delay/Cdd** This parameter sets the delay in minutes before the compressor stops when the door is opened. If set to zero, the function is disabled.
	"*Srt*" Min. 0 min Max. 60 min Default 0 min	**System resume after door open** Fan and Compressor resume after cut out by door open.
	"*Pod*" Min. 0 s Max. 300 s Default 300 s	**Power ON Delay** This is the delay in seconds between power-on and the compressor being activated. Depends on the power ON temperature setting as explained below.
	"*Pot*" Min. -100.0 °C Max. 200.0 °C Default -100.0 °C	**Power ON Temperature** This parameter is used to accelerate the first application test on the OEM assembly line; if the cabinet temperature is higher than this parameter the power ON Delay is overruled and the outputs are activated without delay.
	"Scd" Min. 0 sec Max. 960 sec Default 10 sec	**Second Compressor delay**[1)] This parameter defines the time delay to start the second compressor in dual compressor application, This parameter is active only when the second compressor is configured to one of the auxiliary relays under assignment "ASI" menu group (o2C or o3C or o4C) [1)] This parameter applicable only for dual compressor code 080G3471.
Con		**Condenser Protection settings**
		NOTE: A condensor temperature sensor is required to use these parameters. Condenser protection is generally used in dusty environments where the condenser may accumulate a layer of dust or dirt and therefore be at risk of overheating.
	"*CAL*" Min. 0°C Max. 200°C Default 80°C	**Condenser Alarm Limit/CAL** This parameter sets the temperature for the condenser at which an alarm will be generated. 
	"*CbL*" Min. 0°C Max. 200°C Default 85°C	**Condenser Block Limit/CbL** This parameter sets the temperature which if reached will cause the compressor to switch OFF.

© Danfoss | Climate Solutions | 2024.12

	"*CoL*" Min. 0°C Max. 200°C Default 60°C	**Condenser OK Limit/CoL** This parameter sets the temperature at which the compressor is allowed to start again after the temperature set in "*CbL*" above has been exceeded and the compressor stopped.
	"*CLL*" Min. -100°C Max. 20°C Default -5°C	**Condenser Low Limit/CLL** This parameter sets the lowest (condenser) temperature at which the compressor is allowed to start.
diS		**Display settings**
		NOTE: some display parameters can be set in such as way that they may be illegal in some jurisdictions. Please check local legislation.
	"*diC*" Min. no Max. yes Default no	**Display intensity auto control** "*no*": display intensity use fixed value.
	"*din*" Min. 2 Max. 10 Default 10	**Display Intensity** The controller can have its display intensity (brightness) set in one of two ways: A) With a Danfoss ambient light sensor attached, the brightness of the display is adjusted automatically according to the ambient light level (see the assignments section). B) When no ambient light sensor is attached, the display intensity can be set to a fixed intensity. Both options are on a scale of 1 to 10, where 10 is the brightest.
	"*CFu*" Min. °C Max. °F Default °C	**Display Unit** This parameter sets the display to Fahrenheit or Celsius. Switching from one to the other will cause all temperature settings to be automatically updated accordingly.
	"*trS*" Default SCo	**Temp sensor to display** "*SCo*": temperature control. "*EuA*": evaporator temperture. "*Con*": condenser temperature (condenser cleaning). "AuS": only for showing on display.
	"*rES*" Min. 0.1 Max. 1 Default 0.1	**Display Resolution** This parameter can be set to 0.1, 0.5 or 1 and affects the way the temperature is displayed. With the parameter set to 1, the display will only ever show temperatures rounded to the nearest whole degree. At 0.5, it will round the temperature to the nearest half degree for display. For example, 3.3 degrees will be shown in the display as 3.5 degrees and 3.9 as 4.0. With the parameter set to 0.1, no rounding occurs. This parameter does **not** affect the temperature itself, merely the display.
	"*rLt*" Min. no Max. yes Default no	**Display Range Limit** In some point of sales applications you may want to show the desired instead of the real temperature. This parameter sets whether the displayed temperature is the actual temperature or whether it is restricted to the cut-in / cut-out limits. Set to "*nO*" means that the actual temperature will de displayed. The parameter is set to "*nO*" by default.
	"*ddL*" Min. 0 min. Max. 10 min Default 0 min	**Display Delay** In order to provide a realistic temperature appearance for an application, a display delay can be set. The parameter sets the time constant τ (tau) of the moving average filter for the display. Physically, one time constant represents the time it takes the system's step-response to reach 66% of its final value and five time-constants the time it takes to reach 99% of its final value. 
	"*doF*" Min. -10.0 K Max. 10.0 K Default 0.0 K	**Display Offset** This parameter is a relative value and allows the temperature displayed to be different to the temperature measured. For instance, at a measured temperature of 7°C and "*doF*" set to -2K, the displayed temperature will be 5°C instead.

	"*dLt*" Min. 0 min Max. 60 min Default 15 min	**Lock Time After Defrost** In order not to show a rising temperature during defrosting, the displayed temperature is locked at the temperature shown at the start of the defrost cycle for the number of minutes set in this parameter. "*0*": no lock.
	"*SEC*" Min. no Max. yes Default no	**Show Economy State** If set to "*yES*", this parameter causes the display to show ECO when the system is in ECO mode. If set to "*nO*", the temperature continues to be displayed.
	"*SSC*" Min. no Max. yes Default no	**Show Pull down state** If set to "*yES*", this parameter causes the display to show SC when the system is in pull down mode. If set to "*nO*", the temperature continues to be displayed.
	"*SHo*" Min. no Max. yes Default no	**Show Holiday** "*no*": display will show temperature or ECO mode during holiday mode. "*yES*": display will show "*HoL*" during holiday mode.
	"*SdF*" Min. no Max. yes Default yes	**Show Defrost** If set to "*yES*", this parameter causes the display to show DEF when the system is in defrost mode. If set to "*nO*", the temperature continues to be displayed.
	"*SCS*" Min. no Max. yes Default yes	**Show compressor symbol** "*no*": compressor symbol will not show on display. "*yES*": show compressor symbol on display.
	"*SFS*" Min. no Max. yes Default yes	**Show Fan symbol** "*no*": san symbol will not show on display. "*yES*": show fan symbol on display.
	"*SdS*" Min. no Max. yes Default yes	**Show Defrost symbol** "*no*": defrost symbol will not show on display. "*yES*": show defrost symbol on display.
	"*SES*" Min. no Max. yes Default yes	**Show ECO symbol** "*no*": ECO symbol will not show on display. "*yES*": show ECO symbol on display.
	"*Ld*" Min. -100.0°C Max. 200.0°C Default -100	**Minimum Display value** If the probe value is less than minimum display value mentioned in this parameter, it doesn't show the actual value and instead show this minimum only until the probe starts reading a higher value than minimum display value set here.
	"*Hd*" Min. -100.0°C Max. 200.0°C Default 200	**Maximum display value** • Controller will display actual temperature, if the probe value is between Maximum display value and Signaling threshold value and the trend of the probe is increasing (trend is based on past 10 readings) • Controller will display Error "Err", if the probe value is more than Signaling threshold value and the trend of the probe is increasing (based on the past 10 readings) • Controller will display "---"if the probe value is more than signaling threshold and trend of the probe is decreasing (based on the past 10 readings) • Controller will display "---"if the probe value is bigger than Max display value and the trend of the probe is decreasing (based on the past 10 readings) 
	"*St*" Min. -100.0°C Max. 200.0°C Default 200	**Signalling threshold value** Temperature limit for Maximum display visualization
ALA		**Alarm settings**
	"*HAt*" Min. -100.0°C Max. 200°C Default 15.0°C	**High Temp Alarm** Absolute value. By setting "*HAt*" to the maximum alarms will be deactivated.

© Danfoss | Climate Solutions | 2024.12

	"*LAt*" Min. -100.0°C Max. 200°C Default -50.0°C	**Low Temp Alarm** Absolute value. By setting "*LAt*" to the minimum value, alarms will be deactivated. In most situations, the low alarm delay will be set to 0 to warn about too low a temperature immediately.
	"*Htd*" Min. 0 min Max. 240 min Default 30 min	**Alarm delay on high temperature alarm** The number of minutes to wait before sounding an alarm once the high temperature alarm temperature is reached.
	"*Ltd*" Min. 0 min Max. 240 min Default 0 min	**Alarm delay on low temperature alarm** The number of minutes to wait before sounding an alarm once the low temperature alarm temperature is reached.
	"*Pdd*" Min. 0 min Max. 960 min Default 240 min	**Pull down delay** Normally, it is not necessary or desirable to sound an alarm during a pull down (the initial phase of reaching the desired temperature). This parameter prevents the high temperature alarm "*HAt*" sounding during pull down and after a defrost for the number of minutes set for the parameter. NOTE: it does not apply to the low temperature alarm "*LAt*".
	"*dod*" Min. 0 min Max. 60 min Default 2 min	**Door Open delay** It is possible to indicate to customers that a door has accidentally been left open. This parameter sets the delay in minutes before the alarm sounds. This is useful in environments where customers/users may hold the door open while making their selection. If the door is closed again before the set number of minutes is reached, the alarm does not sound. NOTE: a door sensor is required if this parameter is to be activated.
	"*uAL*" Min. no Max. yes Default no	**Voltage alarm** "*no*": no voltage alarm. "*yES*": voltage alarm activated.
	"*LEA*" Min. 0 hour Max. 96 hour Default 0 hour	**Leakage alarm** Leakage detection for compressor protection. If compressor operates for more than the set time, an alarm will be triggered. "*0*": disable
	"*Abd*" Min. 0 min Max. 999 min Default 0 min	**Alarm Buzzer Duration** The alarm sounds for 10 seconds, followed by silence for 50 seconds. One alarm sequence therefore lasts 60 seconds. These values cannot be changed. This parameter determines how long in minutes an audible alarm will continue while there is still a reason to have an alarm. If set to 999, the alarm will continue to sound until the reason for the alarm is cleared – for example the temperature has dropped enough or the door closed. In some cases, it may be necessary for a user or technician to take action in order to clear the alarm. If set to 0, the alarm will never sound.
	"*ACA*" Min. no Max. yes Default yes	**Auto Clear of Alarm/Error/ACA** If this parameter is set to "*nO*": The alarm status will not disappear automatically even if the condition which caused the alarm is no longer valid or present. If set to "*yES*": As soon as the condition which caused the alarm is no longer valid or present, the alarm status will automatically change back to inactive. There will be no trace of the alarm having occurred. In general, glass door merchandise applications will be set to "*yES*" and commercial fridges and freezers set to "*nO*". For example, if the temperature goes too high for a period there may be food safety considerations in a freezer containing food but not in a fridge with cold drinks. 
AHC		**Automatic Heater settings**
		Automatic Heater Control applies reverse cooling mode (heating) to your refrigeration appliance where the ambient temperature can go below the set point. A) It will use the Defrost output to control the heating function when needed. Defrost operations will operate as normal. B) Automatic heater will only operate when using Electric Defrost. It is disabled with Natural Defrost or Hot Gas Defrost. 

	"*AuH*" Min. no Max. yes Default no	**Automatic Heater Mode Enable** This setting is normally set to "*no*". When set to "*yES*", parameters "*End*", "AHS" and "AHD" apply.
	"*End*" Min. 0 min Max. 360 min Default 60 min	**Energy Mode Delay** This is the delay in minutes between the heater and the compressor operation. The heater is not allowed to start until this number of minutes has expired after the compressor has cut out and vice versa.
	"*AHS*" Min. -100.0 °C Max. 200.0 °C Default 2.0°C	**Auto Heat set point** Set point of auto heating.
	"*AHd*" Min. 0.0 K Max. 20.0 K Default 2.0 K	**Auto heat differential** Thermostat differential for auto heatting.
ECS		**ECO strategy**
		NOTE: some of these parameters require the installation of the Danfoss Ambient Light Sensor. The Danfoss USB Gateway in combination with "*KoolProg Software*" allows for real time measurement of the current light intensity. Danfoss recommends testing and adjusting "*SLd*" and "*SLn*" values according to customers' specific needs.
	"*ECo*" Min. no Max. yes Default Yes	**ECO ON/OFF** ECO active or not. If no all other settings are not active.
	"*EdA*" Min. 1 Max. 10 Default 1	**Door Actions** Times of door action to trigger exiting ECO
	"*EPA*" Min. 1 Max. 10 Default 1	**Pir Actions** Times of "*PIR*" action to trigger exiting ECO
	"*ECt*" Min. 0 min Max. 180 min Default 30 min	**Action counter time** It is the duration of time for which the controller will check for number of times of Door action or activity through PIR sensor (mentioned in "EDA" and "EPA" parameters) to exit the ECO mode.
	"*Edd*" Min. 0 min Max. 180 min Default 180 min	**Door delay** Door delay after door close to trigger entering ECO
	"*EPd*" Min. 0 min Max. 180 min Default 120 min	**Pir delay** "*PIR*" delay to trigger entering ECO
	"*SLd*" Min. 0 Max. 80 Default 5	**Shop Light Day/SLd** **Shop Light Night/SLn** These parameters are set as the percentage of the maximum light and determine when the device moves into or out of ECO mode for power-saving purposes. Requires Light Sensor. "*SLd*" is the amount of ambient light which will cause the device to move to normal/serving mode from ECO mode (normally occurs in the morning). "*SLn*" is the amount of ambient light which will cause the device to move to ECO mode from normal/serving mode (normally occurs in the evening).
	"*SLn*" Min. 0 Max. 80 Default 3	
	"*tto*" Min. 0 hour Max. 168 hour Default 0 hour	**Time to pull down** Time that ERC must stay in ECO to go into Pulldown upon exiting ECO. E.g: If tto = 2, if the ERC stays in ECO for 2 or more hours, it will go into Pulldown after exiting ECO. If it stays in ECO for less than 2 hours, it will go to Serving Mode upon exiting ECO.
	"*LSd*" Min. 0 min Max. 180 min Default 0 min	**Light Source delay on ECO** The time delay from the moment the sensor detects a light level below SLn until the device enters ECO mode. This delay prevents rapid mode switching if someone temporarily obstructs the light sensor. For instance, if LSd is set to 15 minutes, the controller will transition to ECO mode 15 minutes after the light level drops below SLn and remains below that threshold..

© Danfoss | Climate Solutions | 2024.12

	"*Euu*" Min. no Max. yes Default yes	**EWU active on/OFF** Enable or disable early wake up.
	"*CLH*" Min. 0 hour Max. 24 hour Default 6 hour	**Shop close hour** Shop is assumed to be closed when staying in ECO mode longer than shop close hour.
	"*ErL*" Min. 0 min Max. 240 min Default 120 min	**Early wake up time offset** Time of exiting ECO mode for next day= Time of first activity to exit ECO mode - the early wake-up time. "*0*": early wake up function disabled."
	"*HoL*" Min. 0 hour Max. 999 hour Default 72 hour	**Holiday Length** If controller stays for longer than HoL in ECO and no activity is detected, the controller will go into Holiday Mode. Early Wake Up is disabled.
ECA		**ECO management**
	"*Eto*" Min. -25,0 K Max. 25.0 K Default 4.0 K	**Eco Temperature Offset** This parameter gives a relative temperature in degrees. It is the difference in temperature for ECO mode operation compared to normal mode. NOTE: setting a temperature offset may be illegal in some jurisdictions.
	"*Hto*" Min. -25.0 K Max. 25.0 K Default 6.0 K	**Holiday Temperature Offset** Increase or decrease of temperature with respect to normal mode during holiday mode.
	"*diE*" Min. 0.0 K Max. 10.0 K Default 2.0 K	**ECO Differential** Thermostat differential for ECO.
	"*FoE*" Min. 0 s Max. 960 s Default 0 s	**ECO Fan on cycle** On time for fan during compressor OFF period in ECO mode.
	"*FSE*" Min. 0 s Max. 960 s Default 0 s	**ECO Fan stop cycle** OFF time for fan during compressor OFF period in ECO mode.
	"*ELC*" Default on	**ECO Cabinet light control** "*on*": always ON (Button is default to control light for all these options). "*oFF*": always OFF. "*dor*": door sensor only.
	"*ELd*" Min. 0 min Max. 10 min Default 5 min	**Eco Light Delay** This parameter defines the delay to switch off cabinet light on entering Eco mode caused by store light level (Light sensor input).
ASi		**Assignments settings**
	"*uSA*" Min. no Max. yes Default no	**MODBUS Safety** "*no*": MODBUS auto detection is enable and serial communication is available for configuration KoolProg Software. "*yES*": MODBUS communication is deactivated.
	"*t1A*" Min. -20.0 K Max. 20.0 K Default 0.0 K	**Air Temperature Adjustment** **(applies to non-Danfoss temperature sensors only)** This parameter is a relative value and allows adjustment of the control sensor temperature. For instance, at a measured temperature of 7*C and "*tAd*" set to -2 K, the input from the control sensor will be 5*C instead.
	"*t2A*"	
	"*t3A*"	
	"*t4A*"	

		Inputs and outputs are configurable There are two steps: 1. Define the type of sensor attached to the input: - **temperature**: light/digital. 2. Define the application for the sensor: - **temperature**: control/condenser/evaporator. - **light**: ECO/display/both. - **motion** - **digital**: door sensor. Please contact your local Danfoss representative for information about default settings. NOTE: coded sensors will impact on the number of possible configurations. For instance: Danfoss supplies only 2-pole defrost sensors, so input "*S3*" will most likely be used as a defrost/evaporator temperature sensor input.
	"*S1C*" Default Stn	**S1 Config/S1C** **S2 Config/S2C** **S3 Config/S3C** **S4 Config/S4C** Available options are: "*Stn*": for a standard temperature sensor NTC 5 K @ 25°C and TPE precision. "*Htn*": for a high temperature sensor NTC 100 K @ 25°C. "*Pt1*": for a temperature sensor Pt1000 ohm @ 0°C (only "*S4*"). "*Ldr*": for a light sensor (values given in Luminens). "*dig*": for a digital sensor with simple ON/OFF indication (motion, magnet, switch, buttom).
	"*S2C*" Default Stn	
	"*S3C*" Default Stn	
	"*S4C*" Default Stn	
	"*S1A*" Default SCo	**S1 Application/S1A** **S2 Application/S2A** **S3 Application/S3A** **S4 Application/S4A** Available options are: "*nC*": not connected. "*SCo*": temperature control. "*EuA*": evaporator temperature. "*Con*": condenser temperature (Condenser cleaning). "*AuS*": only for showing temperature on display. "*Ldr*": light sensor, Luminens. "*ECo*": external input to control ECO mode. "*doC*": door contact, contact closed when door closed. "*doo*": door contact, contact open when door closed. "*Pir*": motion sensor (only "*S3*"). "*bt5*": button 5 (only "*S4*").
	"*S2A*" Default nC	
	"*S3A*" Default nC	
	"*S4A*" Default nC	
	"*diC*" Default non	**DI Config** This is the digital input used for a digital sensor or bus communications. "*non*": not used. "*doC*": door contact, contact closed when door closed. "*doo*": door contact, contact open when door closed. "*ECo*": external input to control ECO mode. "*Pir*": motion sensor. Passive infrared.
	"*o1C*" Default CoP	**D01 Config** "*CoP*": direct compressor control. "*PiC*": pilot Relay (no zero cross) – if using pilot relay to control a compressor, this option must be used instead of "*CoP*". "*HEt*": heating application, inverse output. "PiH": pilot heat relay (no zero cross).
	"*o2C*" Default dEF	**D02 Config/o2C** **D03 Config/o3C** **D04 Config/o4C** "no": not used. "dEF": electric defrost heater/valve for hot gas. "ALA": alamr output. "FAn": fan control. "Lig": light control. "SCC": Second compressor control (applicable only for dual compressor code 080G3471).
	"*o3C*" Default FAn	
	"*o4C*" Default Lig	

© Danfoss | Climate Solutions | 2024.12

	"*b1C*" Default noP	Lower left button: **Button 1 Config (short press)/b1C** **Button 1 Config (long press)/b1L**
	"*b1L*" Default PoF	
	"*b2C*" Default dEF	Upper left button: **Button 2 Config (short press)/b2C** **Button 2 Config (long press)/b2L**
	"*b2L*" Default inF	
	"*b3C*" Default tP	Upper right button: **Button 3 Config (short press)/b3C** **Button 3 config (long press)/b3L**
	"*b3L*" Default ECo	
	"*b4C*" Default tn	Lower right button: **Button 4 Config (short press)/b4C** **Button 4 Config (long press)/b4L**
	"*b4L*" Default Lig	

The buttons can be programmed as follows:

Short press function	Long press function (3 s.)
"*noP*": not operating	"*noP*": not operating
"*tP*": increase set point	"*tP*": increase set point
"tn": decrease set point	"*tn*": decrease set point
"*ECo*": toggle Eco mode	"*ECo*": toggle Eco mode
"*Lig*": toggle light	"*Lig*": toggle light
"*dEF*": toggle defrost	"*dEF*": toggle defrost
"*SuP*": toggle super-cool/pull down	"*SuP*": toggle super-cool/pull down
"*diP*" : increase display intensity	"*diP*": increase display intensity
"*din*" : decrease display intensity	"*din*": decrease display intensity
"*CFA*": toggle °C and °F	"*CFA*": toggle °C and °F
	"*PoF*": ERC power ON/OFF
	"*HoL*": enter holiday mode
	"*inF*": enter info menu
	"*tEc*": Toggle Winter & Summer Eco mode

NOTE: Your assignments may not be shown on the printed buttons. We advice to use this functionality together with the fully integrated mounting model only.

	"*b5C*" Default noP	**Button 5 Config (short press) / b5C** **Button 5 Config (long press) / b5L** (Button 5 is an external button option which can be connected and configured through S4 sensor.)
	"*b5L*" Default noP	

Short press function	Long Press function (3 s.)
"*noP*": not operating	"*noP*": Not operating
"*ECo*": toggle ECO mode	"*ECo*": Toggle Eco mode
"*SuP*": toggle super-cool/pull down	"*SuP*": Toggle Super-Cool /Pull-down
"*Lig*": toggle light	"*Lig*": Toggle light
"*dEF*": toggle defrost	"*dEF*": Toggle defrost
	"*PoF*": ERC power ON/OFF
	"*HoL*": enter holiday mode

	"*PS1*" Min. 0 Max. 999 Default 0	**Password level 1 / PS1** **Password Level 2 / PS2** **Password Level 3 / PS3** These assign passwords to the three levels of access. The password is a three-digit number. Access levels are Shop, Service and OEM. You may not therefore have access to change all the passwords. Passwords are entered by using the up and down arrow buttons. Danfoss advises against using passwords which are easy to remember or enter, for example 111, 222, 123 etc. **NOTE**: When accessing the controller with 3 wrong password in a sequence ERC will automatically block access for 15 minutes.
	"*PS2*" Min. 0 Max. 999 Default 0	
	"*PS3*" Min. 0 Max. 999 Default 0	
Ser		**Service information settings**
		The parameters in the following section are READ ONLY and cannot be changed by the user. They provide information for technicians and OEM users. **NOTE**: the only parameters that can be configured are: "*oEL*", "*oEn*", "*oEH*". These parameters allow OEMs to enter their own product code.
	"*ACt*"	**Accumulated Comp. run time**
	"*AFt*"	**Accumulated Fan run time**
	"*ALt*"	**Accumulated Light run time**

	"*AEt*"	**Accumulated ERC up time**
	"*Sdi*"	**DI** physcial DI pin state (ON; OFF).
	"*uAC*"	**Voltage value** Current main power supply voltage.
	"*ouS*"	**DOs Status** Current relay open closed status. "*////*" = all relay ON (Upper bar for on, Lower bar for OFF). "*//*" = DO1 ON, DO2 OFF, DO3 & DO4 NA (no bar if relay not mounted). "*////*" = all relay OFF (Upper bar for on, Lower bar for OFF).
	"*rL1*"	**Relay 1 counter** Thousands of cycles of compressor relay since manufacture.
	"*rL2*"	**Relay 2 counter** Thousands of cycles of no. 2 relay since manufacture.
	"*rL3*"	**Relay 3 counter** Thousands of cycles of no. 3 relay since manufacture.
	"*rL4*"	**Relay 4 counter** Thousands of cycles of no. 4 relay since manufacture.
	"*int*"	**Interval Counter** Compressor run time since last defrost.
	"*dnt*"	**Defrost time counter** Duration of last defrost cycle [min].
	"*ont*"	**Door open counter** "*ont/100*"=number of door openings since last reset.
	"*Snu*"	**Serial number** Serial number given at manufacturing.
	"*Fir*"	**SW version** Danfoss software version number.
	"*HAr*"	**HW version** Danfoss hardware version number.
	"*onL*"	**OrderNoLow** Danfoss order code number.
	"*onH*"	**OrderNoHigh** Danfoss order code number.
	"*oEL*"	**OEM code Low**
	"*oEn*"	**OEM code Middle**
	"*oEH*"	**OEM code High**
	"*PAr*"	**Parameter version** OEM parameter version number [requires EKA copy key update].
	"*CHd*"	**Manufacturing date** Programme date WWY: week number and year number (2010-19).
	"*SFC*"	**Set as Default** Resets all parameters to last good OEM settings.
	"*Ctt*"	**Condenser Temp** Temperature of the condensor sensor.
	"*Et1*"	**Evaporator1 Temp** Temperature of the evaporator sensor1.
	"*Et2*"	**Evaporator2 Temp** Temperature of the evaporator sensor2.
	"*AuS*"	**AUX Temp.** Temperature of the AUX sensor. invisible.
	"*LLu*"	**Light level value** Actual light level value from light sensor.

© Danfoss | Climate Solutions | 2024.12

	"*Pir*"	**Motion sensor state**
	"*att*"	**Raw Sair Temp**
	"*ESS*"	**External ECO switch state**
		Display messages
	"*unP*"	**Device is unprogrammed (relay output is locked)**
	"*Prg*"	**Device has not finished programming (relay output is locked)**
	"*Eco*"	**Device is in Eco mode**
	"*SC*"	**Device is in pull-down mode (super-chill)**
	"*dEF*"	**Device is defrosting**
	"*HoL*"	**Device is in Holiday mode**

Troubleshooting

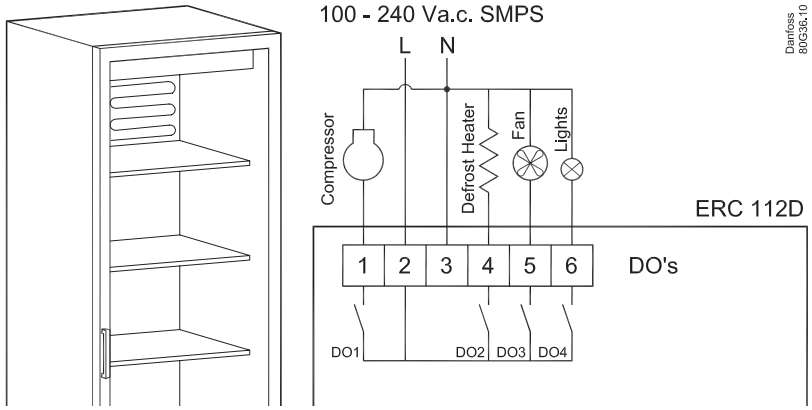
Problem	Probable cause	Remedy
Compressor does not start	Waiting for compressor delay timer Defrost in progress Line voltage to compressor too low or too high	Check CoP->CSt Check CoP ->Pot /Pod Check dEF ->dit, dot Check CoP->uLi, uLo, uHi
Fan does not start	Door is open or door contact is defective	Fan stops when door is opened Check that door contact is ok
Defrost does not start	Controller in pull down mode	Defrost might be delayed during pull down Check parameter Pud->Pdi
Alarm does not sound	Alarm delayed	Check ALA->Htd, Abd Check Pud->Pdd
Display brightness is weak	Ambient light sensor broken	Replace sensor
Shift between ECO and normal mode does not happen on ambient light change	Ambient light sensor broken or light level not set properly	Check Eng->SLd, SLn
Display alternates between condenser and temperature	Condenser too hot	Clean condenser Check Con ->CAL, CbL
Display alternates between high and temperature	Temperature too high	Check ALA->HAt
Display alternates between low and temperature	Temperature too low	Check ALA -> LAt
Display shows "*dEf*"	Defrost in progress	Check diS ->SdF

Alarm code	Trigger	Automatic clearance	Outputs	Comments
"*Hi*"	Air temperature is higher than "*ALA->Hat*" for "*ALA->Htd*"	User configured	Blink "*Hi*" with the highest temperature; If configured: cut in alarm relay, beep the buzzer	High temperature alarm
"*Lo*"	Air temperature is lower than "*LAt*" for "*Ltd*"	User configured	Blink "*Lo*" with the lowest temperature. If configured: cut in alarm relay, beep the buzzer	Low temperature alarm
"*Con*"	Condenser temperature is too high or too low	User configured	Blink "*Con*". If configured: cut in alarm relay, beep the buzzer	Condenser alarm
"*dor*"	Door open for more than "*ALA -> dod*"	Always	Blink "*dor*". If configured: cut in alarm relay, beep the buzzer	Door open alarm
"*uHi*"	Line voltage is higher than "*Cop->uHi*"	Always	Blink "*uHi*". If configured: cut in alarm relay, beep the buzzer	High voltage alarm
"*uLi*"	Line voltage is lower than "*Cop->uLi*"	Always	Blink "*uLo*". If configured: cut in alarm relay, beep the buzzer.	Low voltage alarm
"*LEA*"	Compressor continuous running for more than "*ALA->LEA*"	Always	Blink "*LEA*". If configured: cut in alarm relay, beep the buzzer	Leakage alarm
"*E01*"	"*S1*" error	Always	Blink "*E01*". If configured: cut in alarm relay, beep the buzzer	"*S1*" sensor failure (short or open)
"*E02*"	"*S2*" error	Always	Blink "*E02*". If configured: cut in alarm relay, beep the buzzer	"*S2*" sensor failure (short or open)
"*E03*"	"*S3*" error	Always	Blink "*E03*". If configured: cut in alarm relay, beep the buzzer	"*S3*" sensor failure (short or open)
"*E04*"	"*S4*" error	Always	Blink "*E04*". If configured: cut in alarm relay, beep the buzzer	"*S4*" sensor failure (short or open)

© Danfoss | Climate Solutions | 2024.12

Typical applications

Glass Door Merchandiser, No-frost freezer/sub-zero cooler



Danfoss 80G36.10

Note: this is a typical (default) wiring diagram since both inputs (AI/DI's) and outputs (DO's) can be assigned differently. Please see "*ASi*", assignment

ERC 112D	
Red LED without buzzer	**080G3203**
Blue LED without buzzer	**080G3207**
Red LED without Buzzer, STM32	**080G3490**
Blue LED without Buzzer, STM32	**080G3492**

Temperature Sensor for Cabinet Temperature Control	
PVC Standard Connector type (S1) 3-pole	
470 mm	**077F8751**
1000 mm	**077F8757**
1500 mm	**077F8761**
2000 mm	**077F8765**
2200 mm	**077F8767**
3000 mm	**077F8769**
3500 mm	**077F8723**
6000 mm	**080G2019**

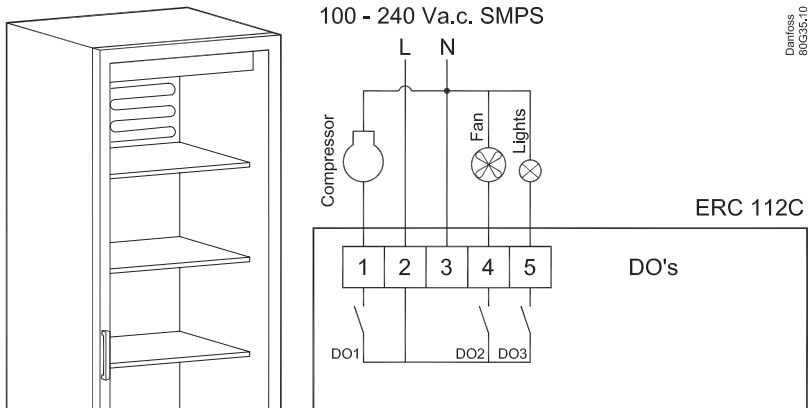
Temperature Sensor for Evaporator Temperature Control	
PVC Standard Connector type (S2) 2-pole	
1000 mm	**077F8786**
1500 mm	**077F8790**
2000 mm	**077F8794**
3000 mm	**077F8798**
6000 mm	**080G2029**

Temperature Sensor for Condenser Temperature Control	
PVC Standard Connector type (S3) 3-pole	
1000 mm	**077F8756**
1500 mm	**077F8760**
2200 mm	**077F8766**
3000 mm	**077F8768**
6000 mm	**080G2039**

Motion detection also connectable to S3	
Motion sensor Connector type (di) 3-pole	
1000 mm	**080G3390**
2000 mm	**080G3391**
3000 mm	**080G3392**
4000 mm	**080G3393**

Door input			
Door sensor cable di/S4 3-pole		Magnetic door sensor di/S4 3-pole	
1000 mm	**080G3340**	1000 mm	**080G3320**
2000 mm	**080G3341**	2000 mm	**080G3322**
3000 mm	**080G3342**	3000 mm	**080G3324**
4000 mm	**080G3343**		

Glass Door Merchandiser



Danfoss 80G35.10

ERC 112C Controller	
Red LED without buzzer	**080G3202**
Blue LED without buzzer	**080G3206**
Red LED without buzzer, STM32	**080G3489**
Blue LED without buzzer, STM32	**080G3491**

Temperature Sensor for Cabinet Temperature Control	
PVC Standard Connector type (S1) 3-pole	
470 mm	**077F8751**
1000 mm	**077F8757**
1500 mm	**077F8761**
2000 mm	**077F8765**
2200 mm	**077F8767**
3000 mm	**077F8769**
3500 mm	**077F8723**
6000 mm	**080G2019**

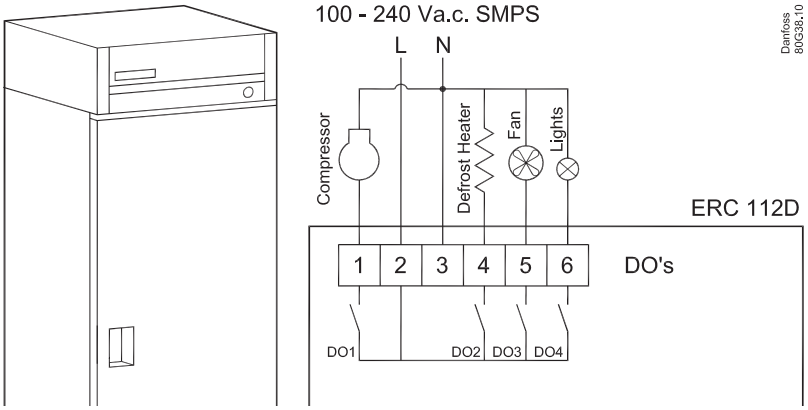
Temperature Sensor for Evaporator Temperature Control	
PVC Standard Connector type (S2) 2-pole	
1000 mm	**077F8786**
1500 mm	**077F8790**
2000 mm	**077F8794**
3000 mm	**077F8798**
6000 mm	**080G2029**

Temperature Sensor for Condenser Temperature Control	
PVC Standard Connector type (S3) 3-pole3-pole	
1000 mm	**077F8756**
1500 mm	**077F8760**
2200 mm	**077F8766**
3000 mm	**077F8768**
6000 mm	**080G2039**

Motion detection also connectable to S3	
Motion sensor Connector type (di) 3-pole	
1000 mm	**080G3390**
2000 mm	**080G3391**
3000 mm	**080G3392**
4000 mm	**080G3393**

Door input			
Door sensor cable di/S4 3-pole		Magnetic door sensor di/S4 3-pole	
1000 mm	**080G3340**	1000 mm	**080G3320**
2000 mm	**080G3341**	2000 mm	**080G3322**
3000 mm	**080G3342**	3000 mm	**080G3324**
4000 mm	**080G3343**		

Gastro No-frost freezer



ERC 112D Controller	
Red LED with buzzer	**080G3213**
Blue LED with buzzer	**080G3217**
Red LED with buzzer, STM32	**080G3498**
Blue LED with buzzer, STM32	**080G3499**

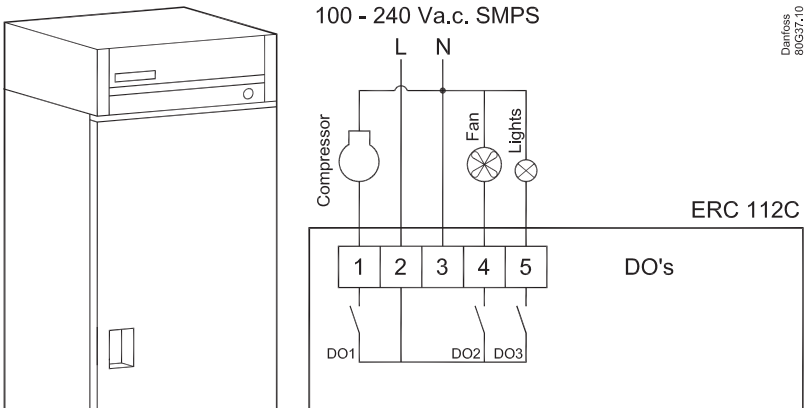
Temperature Sensor for Cabinet Temperature Control	
PVC Standard Connector type (S1) 3-pole	
470 mm	**077F8751**
1000 mm	**077F8757**
1500 mm	**077F8761**
2000 mm	**077F8765**
2200 mm	**077F8767**
3000 mm	**077F8769**
3500 mm	**077F8723**
6000 mm	**080G2019**

Temperature Sensor for Evaporator Temperature Control	
PVC Standard Connector type (S2) 2-pole	
1000 mm	**077F8786**
1500 mm	**077F8790**
2000 mm	**077F8794**
3000 mm	**077F8798**
6000 mm	**080G2029**

Temperature Sensor for Condenser Temperature Control	
PVC Standard Connector type (S3) 3-pole	
1000 mm	**077F8756**
1500 mm	**077F8760**
2200 mm	**077F8766**
3000 mm	**077F8768**
6000 mm	**080G2039**

Door input			
Door sensor cable di/S4 3-pole		**Magnetic door sensor di/S4 3-pole**	
1000 mm	**080G3340**	1000 mm	**080G3320**
2000 mm	**080G3341**	2000 mm	**080G3322**
3000 mm	**080G3342**	3000 mm	**080G3324**
4000 mm	**080G3343**		

Gastro Cooler



ERC 112C Controller	
Red LED with buzzer	**080G3212**
Blue LED with buzzer	**080G3216**
Red LED with Buzzer, STM32	**080G3493**
Blue LED with buzzer, STM32	**080G3494**

Temperature Sensor for Cabinet Temperature Control	
PVC Standard Connector type (S1) 3-pole	
470 mm	**077F8751**
1000 mm	**077F8757**
1500 mm	**077F8761**
2000 mm	**077F8765**
2200 mm	**077F8767**
3000 mm	**077F8769**
3500 mm	**077F8723**
6000 mm	**080G2019**

Temperature Sensor for Evaporator Temperature Control	
PVC Standard Connector type (S2) 2-pole	
1000 mm	**077F8786**
1500 mm	**077F8790**
2000 mm	**077F8794**
3000 mm	**077F8798**
6000 mm	**080G2029**

Temperature Sensor for Condenser Temperature Control	
PVC Standard Connector type (S3) 3-pole	
1000 mm	**077F8756**
1500 mm	**077F8760**
2200 mm	**077F8766**
3000 mm	**077F8768**
6000 mm	**080G2039**

Door input			
Door sensor cable di/S4 3-pole		**Magnetic door sensor di/S4 3-pole**	
1000 mm	**080G3340**	1000 mm	**080G3320**
2000 mm	**080G3341**	2000 mm	**080G3322**
3000 mm	**080G3342**	3000 mm	**080G3324**
4000 mm	**080G3343**		

© Danfoss | Climate Solutions | 2024.12

Application Matrix

ERC 112		Output				Input				
Application	**ERC type**	**DO1**	**DO2**	**DO3**	**DO4**	**S1**	**S2**	**S3**	**S4**	**Di**
Standard beverage cooler	ERC 112C	Comp	Fan	Lamp		Control	Defrost	Condenser or Ambient Light or Motion detection		Door or Motion detection
Sub-zero beverage cooler	ERC 112D	Comp	Heater	Fan	Lamp	Control	Defrost	Condenser or Ambient Light or Motion detection		Door or Motion detection
Out-door beverage cooler	ERC 112D	Comp	Heater	Fan	Lamp	Control	Condenser	Ambient Light or Motion detection		Door or Motion detection
Nofrost freezer w. glassdoor	ERC 112D	Comp	Heater	Fan	Lamp	Control	Evaporator	Condenser or Ambient Light or Motion detection		Door or Motion detection
CFF refrigerator	ERC 112C	Comp	Fan	Lamp		Control	Defrost	Condenser		Door
CFF freezer	ERC 112D	Comp	Heater	Fan	Lamp	Control	Defrost	Condenser		Door

S: connector position

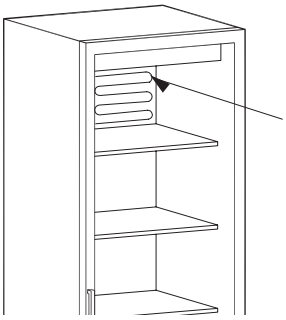
NOTE:
- Select only one function per input, e.g. condenser sensor or ambient light sensor.
- Make sure that the accessory you select has a matching connector to the input, e.g. a sensor for input "*S2*" must have "*S2*" connector.
- Condenser sensor or light sensor are optional and can be omitted.
- Defrost sensor is mandatory when electrical heater is used for defrost. For natural defrost it can be omitted.

Sensor placement

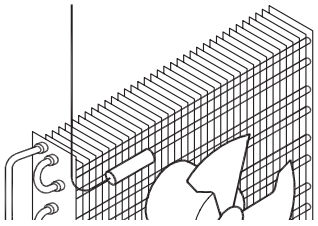
Control sensor

The control sensor must always be connected and is used for controlling the cut-in and cut-out of the compressor according to the set point.
The sensor is also used for the displayed temperature.

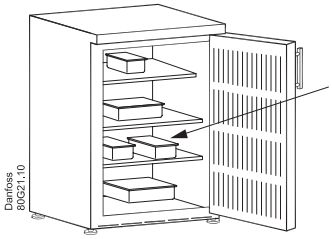
Control sensor



Vertical coolers with fan
Most common placement is in the return air to the evaporator. The sensor can be placed close to the fan – even when the fan is pulsed during compressor OFF periods: the updating of the temperature is blocked when the fan is stopped and only updated when the fan has been running for a while, so that the heat from the fan does not affect the temperature reading.
For applications sensitive to sub-zero temperatures, sensor placement in the evaporator outlet air can be considered.



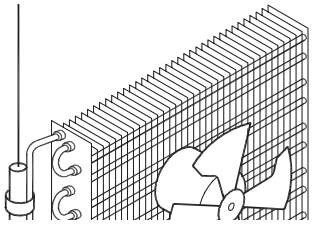
Vertical freezers with fan
Placement in the return air or in the freezer compartment.



Coolers without fan
The best results are normally obtained when the sensor is placed at the side-wall, 10 cm from the back and approximately at 1/3 from the bottom or where the evaporator ends.
The control sensor must always be connected and is used for controlling the cut-in and cut-out of the compressor according to the set point.
The sensor is also used for the displayed temperature.

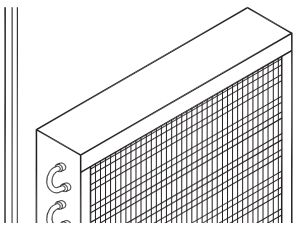
Evaporator sensor

The evaporator sensor is only used for de-icing of the evaporator and has no control purpose.



Placement of sensor
Place the sensor where the ice melts last.
Please be aware of that sharp finns can damage the cable.

Condenser sensor

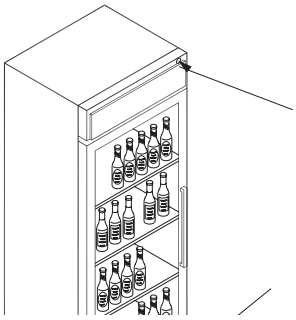


The condenser sensor is used to protect the compressor against high pressure when the condenser is blocked or the condenser fan fails.

Condenser sensor
Place the sensor at the liquid side of the condenser. Use a metal bracket or metal tape to ensure good thermal conductivity. Be sure that the cable does not pass hot spots at the compressor or condenser that exceeds 80°C.

© Danfoss | Climate Solutions | 2024.12

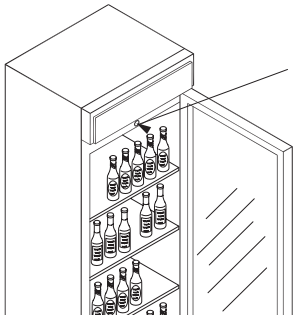
Ambient light sensor



The ambient light sensor is used to detect opening hours of the shop.

Placement of sensor
The sensor must be placed so that the interior light does not affect the sensor.
Possible placement could be in the front of the cooler or at the top.

Door sensor



The door sensor is used to detect buying activity and to stop the fan when the door is opened.

Door sensor
Danfoss does not supply the door-switch. Use the door-switch you have and connect it to the cable supplied by Danfoss.

Danfoss A/S
Climate Solutions • danfoss.com • +45 7488 2222

Any information, including, but not limited to information on selection of product, its application or use, product design, weight, dimensions, capacity or any other technical data in product manuals, catalogues descriptions, advertisements, etc. and whether made available in writing, orally, electronically, online or via download, shall be considered informative, and is only binding if and to the extent, explicit reference is made in a quotation or order confirmation. Danfoss cannot accept any responsibility for possible errors in catalogues, brochures, videos and other material.
Danfoss reserves the right to alter its products without notice. This also applies to products ordered but not delivered provided that such alterations can be made without changes to form, fit or function of the product.
All trademarks in this material are property of Danfoss A/S or Danfoss group companies. Danfoss and the Danfoss logo are trademarks of Danfoss A/S. All rights reserved.