POWER ELECTRONICS FOR GREEN HYDROGEN



Green Hydrogen



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HYDROGEN POWER



H₂

Electrolysis

Semikron Danfoss has a comprehensive power module portfolio to support DC and AC coupled electrolysis up to several megawatts. Semikron Danfoss also offers modules with dedicated drivers such as the high-power SKiiP IPMs equipped with silicon or silicon carbide chips which are ready to address 1500V_{DC} applications. Further offerings include ready-to-use power electronic assemblies to address time-to-market challenges. These assemblies are available as active and passive rectifiers and choppers in 2-level and 3-level configurations.

MEDIUM POWER AC SYSTEMS

200kW - 1MW

- Active rectifiers
- Choppers

HIGH POWER AC SYSTEMS

1MW - 5MW

- Controlled and uncontrolled rectifiers
- Active rectifiers
- Choppers

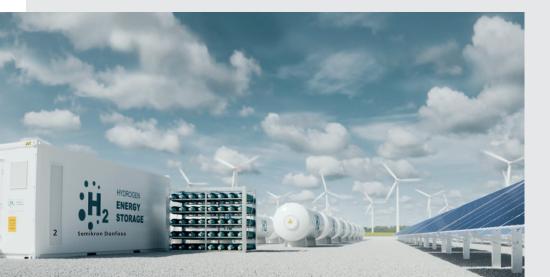
High efficiency systems Compact designs and high power density

Products

SEMIX 5	
SEMiX 3 Press-Fit	
SEMITRANS Classic	
SEMITRANS 10	
SEMITRANS 20	
SKiiP 4/7 IPM	
Drivers	
Power Electronic Stacks	

High efficiency systems Compact designs and high power density

Products
SEMiX 5
SEMiX 3 Press-Fit
SEMITRANS Classic
SEMITRANS 10
SEMITRANS 20
SEMIPACK
SKIIP 4/7 IPM
Drivers
Power Electronic Stacks
Discretes



Fuel Cells

For interfacing with fuel cells, Semikron Danfoss offers a wide selection of power modules for use in isolated or non-isolated DC/DC conversion stages, as well as for DC/AC inverters configured in traditional or advanced topologies. These modules are equipped with the latest generation silicon and silicon carbide to create converters with kilowatt to megawatt power levels. In addition, blocking diodes are available for preventing reverse current flow to fuel cells to meet isolation requirements.

RESIDENTIAL

< 10kW

- Isolated DC/DC converters
- High frequency rectification
- Single or 3-phase inverters
- Blocking diodes

Highest efficiency systems with the latest silicon carbide chips SiC diodes for HF rectification

Products

SEMITOP E			
SEMIPACK			
Drivers			

POWER CONDITIONING SYSTEMS BACKUP POWER SYSTEMS

10kW - 500kW

- Boosters
- Inverters
- Blocking diodes

Compact designs and high power density Common and advanced topologies

Products

SEMITOP E MiniSKiiP

SEMIX 5

SEMiX 3 Press-Fit

SEMITRANS Classic

SEMITRANS 10

Drivers



Innovative **Power Modules** and **Solutions** that **Push the Limits of SiC**

SEMITOP E2 for the Highest Performance

By utilizing advanced 2kV SiC technology, the SEMITOP E2 performs exceptionally well in 1500V solar and ESS applications. This cutting-edge design allows for compact installations while maximizing overall performance. Designed with low stray inductance, this module features an innovative baseplate-less design, optimized for efficient liquid cooling.

Key Features

Baseplate-less design, optimized for liquid cooling
Industry standard package design
2kV blocking voltage enables 1500V $_{ m bc}$ with 2-level topology
Scalable through paralleling
Low stray inductance
Optimized thermal performance

SEMITRANS for Extreme Power Density

Thanks to new 2kV SiC technology, the SEMITRANS power modules boost the power density of power electronics compared to 3-level silicon solutions. A high blocking voltage capability offers safety for 2-level converters operating at 1500V, simplifying converter design. The SEMITRANS 20 offers an optimized construction for scaling to even higher power levels through paralleling. The SEMITRANS 3 enables medium power converter design, bridging the gap from low to high power.

Key Features



SEMITOP®E2 150kW up to 250kW



SEMITRANS®3 200kW up to 400kW



SEMITRANS®20 from 500kW



SKiiP 4 SiC IPM for Reduced Time-to-Profit

The new SKiiP 4 SiC with 2kV SiC devices enable safe operation of 1500V applications thanks to an integrated driver, current sensing, and protection functions. The SKiiP includes an air- or water-cooled heatsink and is 100% tested. The digital driver enables the use of multiple SiC MOSFET suppliers, and the current rating is adjustable based on the quantity of chips in parallel.

Key Features

2kV blocking voltage enables 1500V_{DC} with 2-level topology Includes driver, current sensor, and liquid- or air-cooled heatsink Driver includes Semikron Danfoss ASIC and multiple protection features

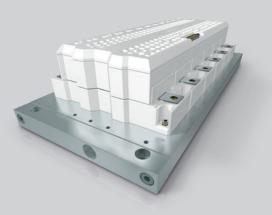
100% burn-in testing

SEMITACK RE SiC for Increased Integration

Our power electronic stacks empower customers to thrive in dynamic markets and tackle global challenges with confidence. The latest SEMISTACK RE leverages 2kV SiC technology, enabling a simplified 2-level design for 1500V applications. Its modular, interconnectable architecture integrates SKiiP 4 SiC with DC Link and busbarring, delivering higher integration and accelerating your time-to-profit.

Key Features

2kV blocking voltage enables $1500V_{DC}$ with 2-level topology	
Shortest time to market	
Cost savings in R&D, production and qualification	
Global Semikron Danfoss stack production footprint	
Highly experienced engineering team	



SKiiP[®]4 SiC 500kW up to 2MW



SEMISTACK[®] RE SiC 1.5MW up to 8MW

PRODUCT HIGHLIGHT - ELECTROLYSIS

Compact Module for Current Source Rectifiers

In electrolysis applications it is required to supply the electrolyzer with constant current and variable voltage. A power electronic converter is necessary to accomplish this. The easiest solutions are thyristor or diode rectifiers in combination with a chopper, thus not meeting grid code requirements.

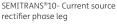
A current source rectifier topology elegantly fulfills the above requirements. This topology has the inherent feature of achieving a power factor of unity on the grid side while providing a buck function in a compact setup. This topology requires a unidirectional switch in a low inductance package. The switch is comprised with an IGBT in series with a diode to achieve bidirectional blocking capability.

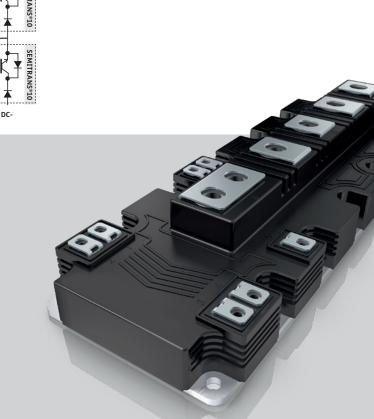
The SEMITRANS 10 module is a cost effective, flexible platform and is very well suited for high power applications. The current source rectifier switch is implemented in one SEMITRANS 10 module with a nominal current rating 1400A and with a blocking voltage of 1700V.

Key Features

Industry standard module housing Optimized module design Current source rectifier switch in one package Robust mechanical design







Current Source

SEMITRANS®10

Rectifier switch up to 1400A

Increased Performance in 3-Level Topologies

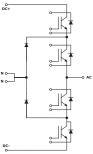
In medium power electrolysis applications, the trend is to increase stack voltages for improved efficiency. In parallel, high power electrolysis applications also require higher voltages (up to $1500V_{\rm DC}$) due to increased power ratings. The 3-level NPC topology addresses this trend towards higher operating voltage. However, creating an NPC phase leg with individual half-bridge modules presents problems with external inductance in the commutation loop.

The SEMITRANS 10 P3L utilizes our packaging expertise to fit an entire NPC phase leg in a single power module. For even higher power converters, the SEMITRANS 10 MLI utilizes a unique split-NPC approach to build a compact, powerful phase leg.

SEMITRANS® 10 P3L

Compact NPC phase-leg up to 500kW





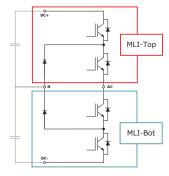
By incorporating the latest Generation 7 IGBTs, additional area is available inside the module to increase the clamping diode rating. This enables the modules to efficiently operate in both inversion and conversion modes.

Key Features

SEMITRANS® 10 MLI

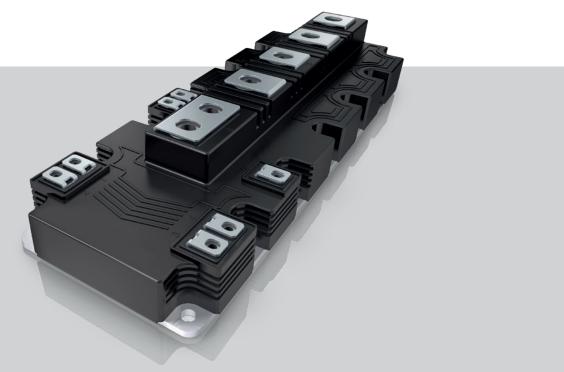
NPC phase-leg split between two modules for up to $1.5 \mathrm{MW}$





SKM1400MLI12TM7

SKM1400MLI12BM7



SEMITRANS®10 500kW up to 1.5MW



Most Flexible Rectifiers **for High Power Multipulse Rectification**



When first released, the SEMIPACK set a new industry standard for power semiconductor modules. It was the first fully isolated power module available on the market and it was the basis for many innovations to come.

Today, almost 50 years later, SEMIPACK is still setting benchmarks. With a mean on-state current of up to 145A and a super low thermal resistance the 6th generation of SEMIPACK 1 is the most powerful 20mm module available in the market. The complete SEMIPACK product line consists of uncontrolled, half-controlled and full-controlled rectifier modules in six module lines covering voltage classes from 1200V to 2200V, insulation voltages of 3.6kV, 4.8kV@1s and rated currents from 20A to 1360A.

With all of this, the SEMIPACK is the ideal module platform for medium- to high-power rectification.

Scalable Product Range

Six industrial standard housings
Covering 20A to 1360A in 1200/2400V
Uncontrolled, half-controlled, fully-controlled
rectifier legs and switches

Setting Benchmarks - 6th Generation of SEMIPACK 1

$\rm I_{TAV}/~I_{FAV}$ up to 145A and $\rm I_{TSM}/I_{FSM}$ up to 2210A
New, lighter baseplate for optimal heat spread
50% lower R _{th} compared with market standard
Full lineup for applications up to 75kW

SEMIPACK[®] 5 B6U up to 1.5MW

SEMIPACK[®] 6 B6U up to 2.5MW





SEMIPACK® 1 6th Generation

PRODUCT HIGHLIGHT - ELECTROLYSIS

The New Standard in High Power

Meet increasing power demands for renewable, drive, and electrolyzer applications with the SEMITRANS 20. The symmetrical layout and low inductance package allow for simple paralleling up to 5MW and beyond, including 3-level topologies such as ANPC for ultra-low harmonic active rectification. The 1700V SEMITRANS 20 also includes sintering technology to increase reliability for harsh and environmental challenging applications.

Key Features

1200V and 1700V half-bridge modules

Simplified inverter design for reduced assembly and material costs

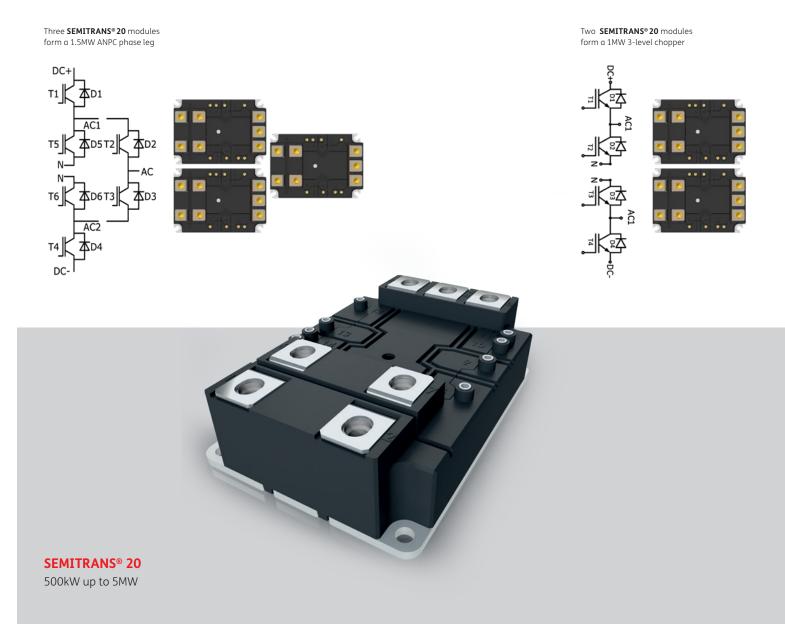
Low inductance package for high switching frequencies with the latest technology

Three AC terminal connectors for low operating temperatures, even at high loads

Simple paralleling of modules thanks to symmetrical module design

New standard package for high power applications

Sinter technology in 1700V for harsh applications



Increase Converter Compactness in Medium Power

Today in green hydrogen applications the demand of power dense inverters has already been extended from low to medium power ranges. SEMITRANS 10 is an industry package popular among designers. SEMITRANS 10 P2 or P3L are attractive modules in 2-level, 3-level NPC or TNPC configurations from Semikron Danfoss.

Thanks to latest Generation 7 IGBTs, compact and simplified design are achieved in medium power arena whether it is electrolysis or fuel cells applications.

Key Features
SEMITRANS 10 P2
1200V IGBT: 900A
Latest Generation 7 IGBTs
High power density
SEMITRANS 10 P3L
NPC and TNPC topology
Full 3-level NPC or 3-level TNPC
Latest Generation 7 IGBTs
Extended current rating
Highest power density
High voltage margin (1200V on all positions)





SEMITRANS® 10 P2

Half-bridge up to 200kW

SEMITRANS 10 P3L®

3-level NPC or TNPC phase leg Up to 750kW

Low Profile Reverse Current Blocking Diode

In fuel cell application, a reverse current blocking diode is necessary to prevent current flowing from the upstream converter to the fuel cell stack. This blocking diode is typically on the main current path and is carrying heavy current. Depending upon application, it maybe inserted on the positive current path or on positive and negative current paths simultaneously. It is also desired to have high isolation voltage and low profile power module. In addition a cost effective power module is desired without compromising performance and reliability.

SEMiX 3p is an industry housing module platform that is able to address all the above challenges. The reverse current blocking diode is implemented in one SEMiX 3p module with a current rating, $I_{FAV@85C}=956A$, an isolation voltage, $V_{isol}=4000V$ and blocking voltage, $V_{RRM}=2200V$. In addition 17mm terminal height realizes significant improvement compared to existing modules with higher height.

The SEMiX 3p rectifier module simplifies design and accomplishes implementation of reverse current blocking diode in an industry standard housing module. Thus achieving low profile and high isolation voltage requirements simultaneously. Hence, this module SEMiX 3p rectifier portfolio.

Key Features

Industry standard module housing
Low Profile
High isolation voltage
High blocking voltage
Enhanced power and environmental robustenes

SEMiX883KE22p





SEMiX[®] 3p

reverse current blocking diode up to 1000A

Best-in-Class 3-Level Modules for **Fuel Cell Electric Vehicle** Air Compressors

High-speed compressors in the range 20kW to 60kW in Fuel Cell Electric Vehicles (FCEV) pose significant challenges. Inverters need to switch at high switching frequencies to support the compressor's high fundamental frequency and at the same time be cost-efficient. Two well-known 3-level topologies effectively addresses these concerns.

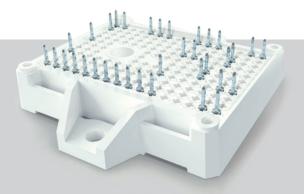
Semikron Danfoss offers two product lines based on the latest silicon chips. SEMITOP E and MiniSKiiP allow for compact 3-level designs. Other options with hybrid Si/SiC are also available to balance cost and performance.

SEMITOP E 3-level NPC topology

Highest efficiency thanks to optimised Si or Si/SiC chipsets	
Improved robustness against humidity	
3-level NPC phase leg per module in E2 housing	

MiniSKiiP 3-level TNPC topology

Power density master 3-level TNPC topology, 1200V/650V with optimized Si chipsets MiniSKiiP 2 or MiniSKiiP 3 packages



SEMITOP® E2

3-level NPC module up to 200A Si or hybrid SiC



MiniSKiiP® 3-level TNPC module up to 200A Si

Product Portfolio

IGBT and Rectifier Modules



SEMITOP® E

5kW to 50kW

Exceeding the Standard for Superior Performance

Industry standard baseplate-less housing in two sizes PCB-based, press-fit connections 650V / 1200V IGBT: 10A to 100A 1200V SiC: 40A to 300A Sixpack, half-bridge, buck/boost/symmetrical boost and 3-Level NPC/TNPC topologies Optimized mounting concept and pre-applied TIM provide lowest thermal resistance in class

RGA IGBT and Generation 7 IGBT for true multiple sourcing



MiniSKiiP [®] 0.4kW to 110kW

Solder-Free Spring Technology for Minimum Assembly Time

Full family of power modules up to 110kW 650V / 1200V / 1700V IGBT: 4A to 400A 1200V hybrid and full SiC: 30 to 150A 1600V / 2200V Rectifiers: up to 229A

Comprehensive set of topologies: CIB, sixpack, twelvepacks, H-bridge, half-bridge, 3-level, bridge rectifiers with brake chopper Easy and flexible PCB routing without pin holes Easy manufacturing of single-PCB

multi-axis designs

RGA IGBT and Generation 7 IGBT for true multiple sourcing



800V to 2200V

Bipolar Modules from the Market Leader

6 housing sizes SEMIPACK 1 to 6 800V to 2200V: 20A to 1360A Semikron Danfoss diode and thyristor chips Diodes, thyristors in half-controlled, fully controlled and uncontrolled topologies Different technologies for certain packages: high reliability pressure contact or cost-effective wire-bonded modules Perfect for reverse current blocking applications Ideal for multi-pulse passive rectification



Discretes – Diodes

Uncontrolled passive rectification
Voltage range up to 2200V
Current range up to 1500A
Metal case with epoxy or ceramic insulation
Rugged construction
Industry standard case
Capsule package for double-sided cooling
Flat design for single-sided cooling



Discretes – Thyristors

Controlled rectification
Voltage range up to 1800V
Current range from 340A up to 1200A
Metal case with epoxy or ceramic insulation
Rugged construction
Industry standard case
Capsule package for double-sided cooling
Flat design for single-sided cooling



SEMITRANS[®] Classic 100kW to 1MW

The Proven Power Electronics Package

Robust industry standard package for multiple sourcing in 6 housing sizes 600V / 650V / 1200V / 1700V IGBT: 50A to 900A 1200V / 2000V Full SiC: 250A to 650A

Half-bridge, single switch and buck/boost topologies, ready for TNPC / NPC / ANPC topology

Multiple IGBT sources including Generation 7 IGBTs

Full power TNPC topology thanks to half-bridge and AC switch (common emitter) with increased free-wheeling diode rating



SEMiX® 5 50kW to 150kW

Extended Porfolio with Superior Thermal and Dynamic Performance

Industry standard baseplate module 650V / 1200V / 1700V IGBT: 150A to 400A Sixpack, NPC and TNPC topologies Optimized module layout for maximum heat transfer Enhanced thermal and electrical diode

performance



SEMiX[®] 3 Press-Fit 55kW to 350kW

For Scalable Large-Power Designs

Industry standard press-fit design with 17mm height

Optimized design for maximum power density

1600V / 2200V Rectifier: up to 500A

(half-bridge)/800A (single switch)

2200V / 1000A blocking diode

650V / 1200V / 1700V IGBT: 225A to 900A

1200V Hybrid SiC: 600A

Complete and standard topologies available: half-bridge, buck and boost, full controlled, half controlled and uncontrolled rectifiers, blocking diodes

Direct driver assembly

Available with integrated shunt resistor for current measurement



SEMITRANS[®] 10 500kW to 2MW

Robust High Power Module

Established high power module package 1200V / 1700V IGBT: 450A to 1800A 2300V IGBT: 1800A Half-bridge, buck/boost, TNPC, NPC, and split NPC topologies Full multiple sourcing thanks to Generation 7 IGBT M7



SEMITRANS[®] 20 from 500kW

The New Standard in High Power

The latest industry standard power module for high power applications 1200V / 1700V IGBT: 1200A to 1800A 2000V SiC: 1700A (1mΩ) Half-bridge topology Low stray inductance, high power density package Increased reliability thanks to the latest packaging technology



Intelligent Power Modules – IPMs The Most Powerful IPM in the Market

The SKiiP IPM product line set the benchmark for high performance and robust inverter designs. Both SKiiP 4 and SKiiP 7 feature high power densities combined with flexible cooling options such as air or water cooling, as well as with customized heatsinks. Reliable driver technology, integrated current sensors and comprehensive protection functions complete the IPM design.

SKiiP 7 has become increasingly popular through the industrial applications. With its sixpack or half-bridge topologies, it covers a current range of 500A to 2400A.

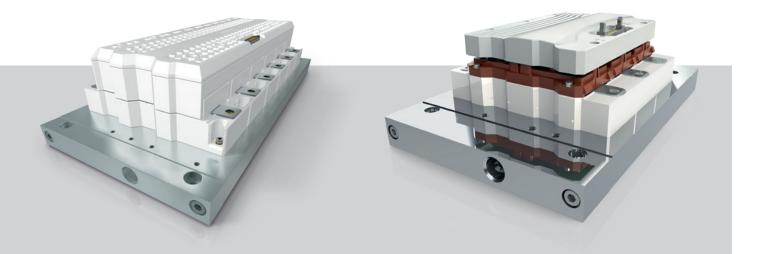
The SKiiP 4, available in half-bridge topology, has been optimized for ultra-high power cycling requirements and covers a higher power range up to 3600A.

To ensure maximum reliability and service life, the power circuitry is 100% solder-free. Sinter die attach technology replaces the solder layer, the common cause of module lifetime limitations, thus improving power and thermal cycling capability. High Performance Cooling (HPC) technology has been introduced, to provide 25% more output power capability compared to standard water cooling. A double-sided mounting HPC is also available, enabling ever higher power density.

The integrated gate driver in the SKiiP 4 has set new standards in terms of reliability and enhanced functionality through its CAN interface. The digital driver guarantees safe isolation between the primary and secondary side for both switching signals and parameter measurements. The CAN interface allows setting the SKiiP 4 configuration parameter and reading application parameter.

Key Features

Half-bridges and sixpacks 1200V / 1700V IGBT: 500A to 3600A 2000V SiC: 1200A to 2400A Flexible cooling options: air, water or customized cooling options Parallel operation for even higher output power possible



SKiiP®4 up to 2MW available with full SiC MOSFETs SKiiP®7 150kW up to 2.4MW



Power Electronic **Stack Platforms** for **Fully Qualified** Inverter Assemblies Tailored to Your **Specific Needs**

Standard Stacks

Our Power Electronic Stacks enable our customers to succeed in dynamic markets and meet any global challenge. We deliver rectifier, IGBT and SiC-based stacks for AC voltages from 380V to 1000V. Our standard stacks cover an output current range of 70A to 4000A and building blocks based on three level topologies that are ready to use in 1500V_{DC} environment.

Water-Cooled IGBT Stacks

SKIIPRACK SEMISTACK RE

Air-Cooled IGBT Stacks

SEMIKUBE SEMIKUBE SlimLine SEMIKUBE MLI (1500V capable)

Diode/Thyristor Stacks

SEMISTACK CLASSIC B6U/B6C/W3C

Customized Stacks (>5MW)

In addition to standard stacks, Semikron Danfoss has vast experience in developing customer-specific solutions. Engineers are available in our stack centers around the globe to offer specific solutions by adapting existing platforms or designing customized converters.

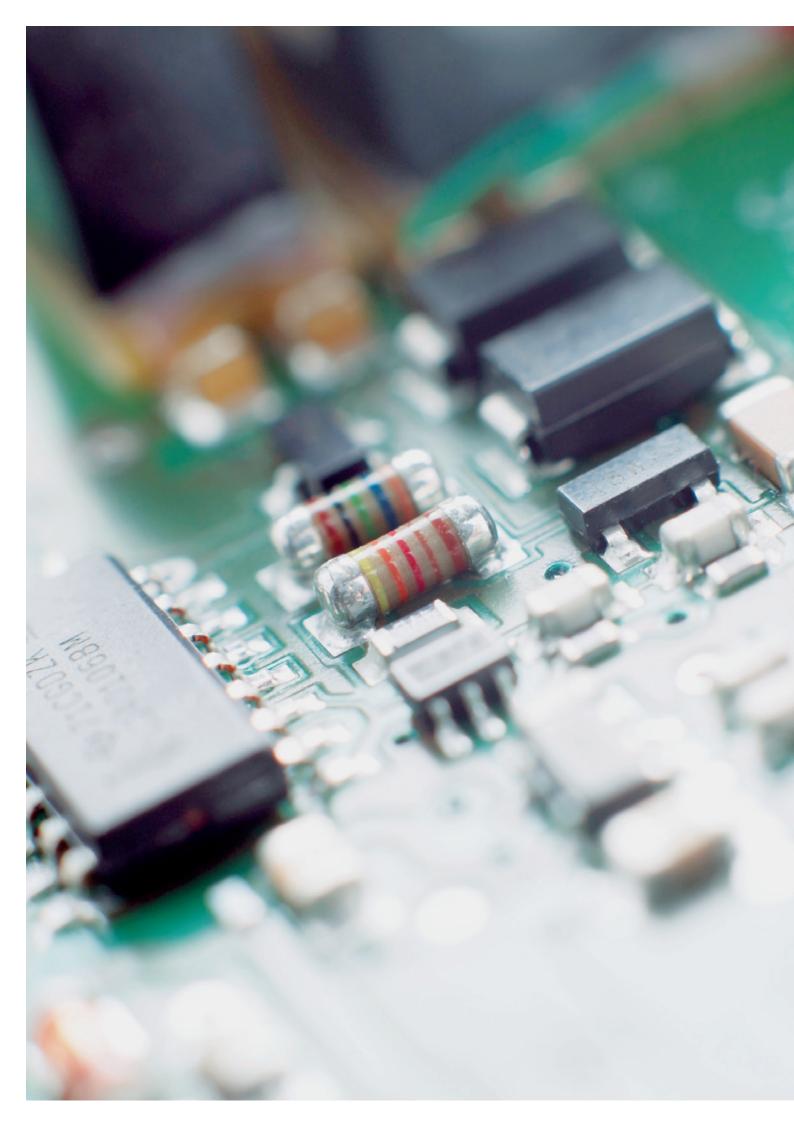
Four Key Factors to Your Success

Shortest time to market
Cost savings in R&D, production and qualification
Global Semikron Danfoss stack production footprint
Highly experienced engineering team



Customized Stacks 3000A controlled rectifier





Product Portfolio IGBT Driver

The unique product portfolio enables access to all established industries with a one-stop solution that combines state-of-the-art power modules and driver electronics.

Our IGBT drivers are available as two-channel driver cores suitable for any standard semiconductor power module or as Plug-and-Play solutions, which perfectly fit the SEMiX 3 Press-Fit, SEMITRANS 10 and other compatible modules.

Cost Efficient

Achieve outstanding system compactness and create spaceand cost-effective inverter designs with our drivers, utilizing highly integrated ASIC technology. Isolated DC-link voltage and temperature sensor signals at the driver's interface along with over-voltage and over-temperature lockout also help to reduce system costs significantly.

Time Efficient

More than 25 years of experience in developing innovative IGBT driver electronics enables Semikron Danfoss to have a short-term solution for almost every challenge related to driver electronics. The Plug-and-Play drivers connect directly to most common standard IGBT modules. The IGBT driver cores fit with our adapter boards or application sample PCBs. For the latter, Semikron Danfoss shares the entire manufacturing data to decrease development time, speeding up the time-to-market.

Reliable

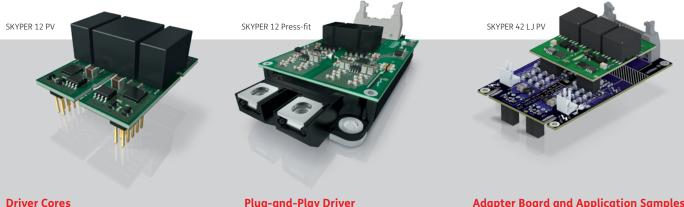
Our SKYPER are well-known, highly robust and reliable IGBT driver solutions under demanding environmental conditions. Over many years of field operation experience the proprietary IGBT driver technology has been relentlessly developed further. This technology sets new standards for the essential features of safe gate control, reliable gate protection and reinforced insulation.

Compact Design

Our SKIC ASIC technology enables very compact system design with minimal peripheral components. With highly integrated signal processing and multi-channel failure management, our ASICs offer robust gate control

Key Factors

Reinforced insulation for signal and power transmission	
Two-channel driver	
Up to 1700V transients	
Up to 1500V continuous DC bus voltage	
8Apk to 35Apk per channel	
1W to 4.2W peak per channel	
Suitable for multi-level topologies and Generation 7 IGBT	



Two-channel driver cores for PCB integration with Semikron Danfoss ASIC technology and integrated safety functions

Plug-and-Play Driver

Two-channel drivers for direct module mounting with electrical or optical interface

Adapter Board and Application Samples Adapter boards for driver core mounting to Semikron Danfoss IGBT and SiC modules



Thermal Interface Materials Stay Cool: Heat Dissipation is Our Job

Semikron Danfoss was the first power module manufacturer to offer modules with pre-applied thermal interface material (TIM). We now have over two decades of experience and more than 33 million pre-printed modules in the field. We design print patterns for each module type for the best TIM distribution and thickness when the module is mounted to a heatsink. These patterns are printed in a clean environment using automated silkscreen and stencil machines. Statistical process control (SPC) is used to ensure consistency. Special packaging ensures the TIM arrives in pristine condition.

We offer either thermal grease or phase change material (PCM) based on customer needs (e.g., performance or reduced handling effort) and module type. Baseplate-less modules benefit from low-viscosity materials like thermal paste. Our High Performance Thermal Paste (HPTP) provides top-tier thermal performance with optimized filler content.

For easier assembly, most power modules are also available with pre-applied PCM. PCM is solid at room temperature but becomes fluid during operation, filling gaps for thermal contact. HP-PCM, our exclusive High Performance Phase Change Material, combines the benefits of PCM with the performance of the best thermal paste.

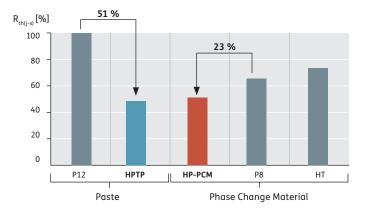
For field serviceability, compressible graphite sheets are an innovative option. Panasonic Industry has overcome the shortcomings of traditional graphite sheets with a new compressible pyrolytic graphite sheet called G-TIM (GraphiteTIM). This compressible sheet conforms to the underside of the module during mounting. The crystalline structure of the graphite outstanding long-term stability. Panasonic offers pre-cut graphite sheets for Semikron Danfoss modules.

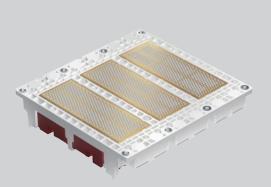
Key Features

Best possible thermal performance
Simplified logistics and reduced production costs
Improved assembly robustness
Increased lifetime and reliability

Portfolio

HPTP: High Performance Thermal Paste	
HP-PCM: High Performance Phase Change Material	





Baseplate-less module with pre-applied thermal paste



Baseplate module with pre-applied phase change material

Semikron Danfoss is a global technology leader in power electronics. Our product offerings include semiconductor devices, power modules, stacks and systems. In a world that is going electric, Semikron Danfoss technologies are more relevant than ever. With our innovative solutions for automotive, industrial and renewable applications we help the world utilize energy more efficiently and sustainably and thus to significantly reduce overall CO₂ emissions – facing one of the biggest challenges today. We take care of our employees and create value for our customers by investing significantly in innovation, technology, capacity, and service to deliver best-in-industry performance and for a sustainable future.





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Note: All information is based on our present knowledge and is to be used for information purposes only. The specifications of our products may not be considered as an assurance of component characteristics.

