



# Superheat controller

## EKE 315

It is a dedicated evaporator controller for industrial refrigeration applications

## Description

EKE 315 Superheat Controller can operate both Puls Width Modulated Valves and Motorized valves. A Remote display can be connected. Data communication via ModBus RTU, RS485 is included.

## Features & benefits

- Depending on selection of control functionality and valves, a number of IO's can be defined, which can be used to start/stop functions from external controllers (PLC's) or used to get controller or valve/actuator status
- Main switch by DI. Start and stop regulating using signal from digital input
- Min Cooling OD to turn On the Cooling Status (Digital Output and info on screen)
- Cooling on/off by digital Input
- Feedback from ICAD of ICM valve in Liquid feed line
- Extra temperature sensor
  - Reserves an analog input for an extra temperature sensor, which can be read from Modbus
- Extra pressure sensor
  - Reserves an analog input for an extra pressure transmitter, which can be read from Modbus
- Safety stop and alarm by digital input

## Ordering

### Product code numbers

| Display | Supply voltage | Code number     |
|---------|----------------|-----------------|
| Yes     | 24 V DC or AC  | <b>080G5042</b> |

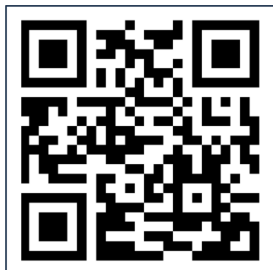
### Accessories code numbers

| Type                                        | Code number                                                                                                            |
|---------------------------------------------|------------------------------------------------------------------------------------------------------------------------|
| Remote display (HMI), type MMIGRS2          | <b>080G0294</b><br><b>Note:</b> The remote display cannot be used with Russian, Chinese, Korean or Japanese languages. |
| Cable between remote display and controller | <b>080G0075</b> = 1.5 m<br><b>080G0076</b> = 3 m                                                                       |

## Overview

### Product portfolio

Use CoolConfig for easy configuration of EKE 315:



<https://coolconfig.danfoss.com>

## Functions

### Technical data

#### Power supply

EKE has galvanic isolation by switch-mode power supply.

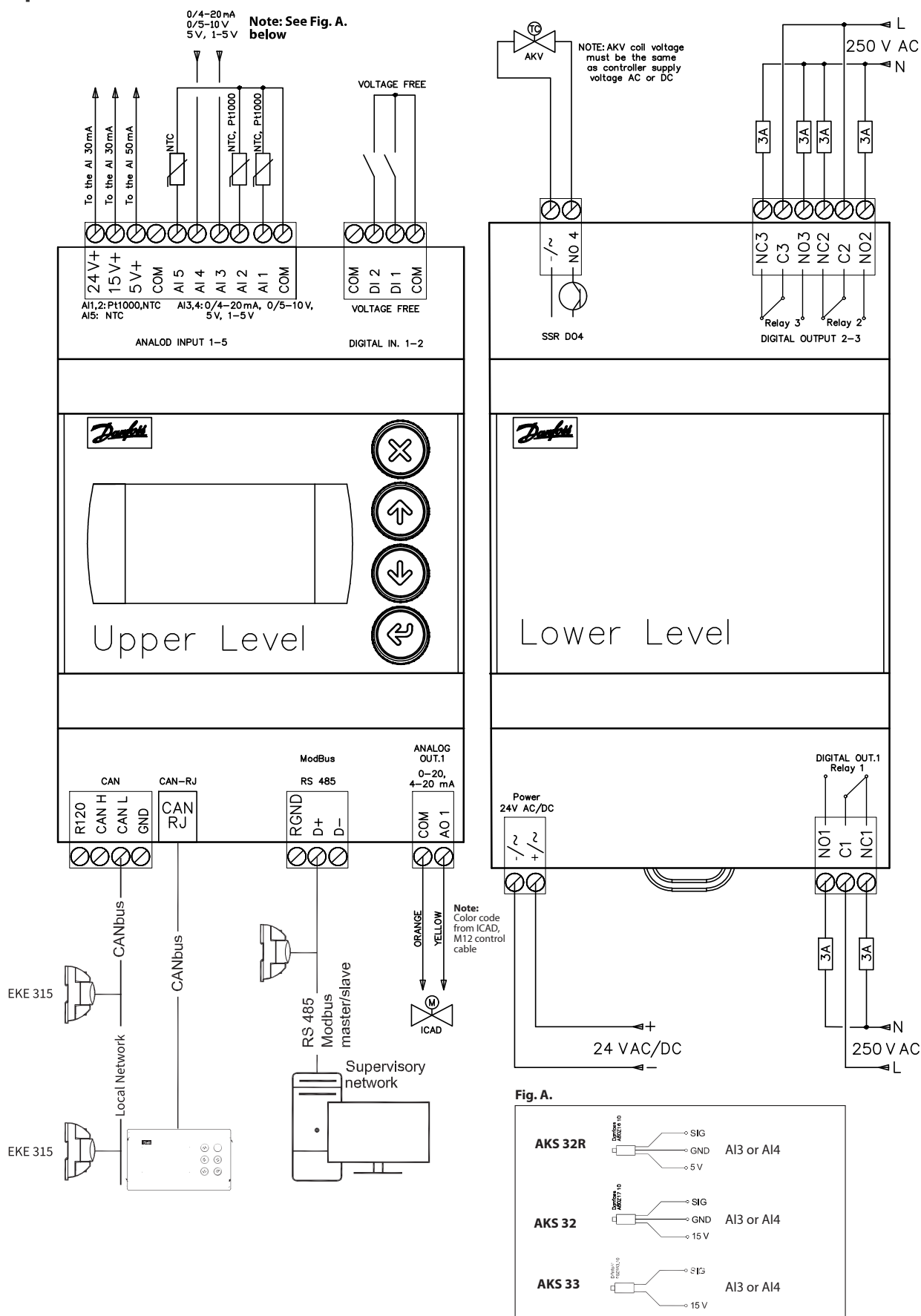
24 V AC  $\pm 20\%$ , 50/60 Hz. Maximum power consumption: 15 VA/10 W.

Input voltage rating (DC): 24 V DC  $\pm 20\%$ , 15 W.

| I/O            | Type                  | Number | Specification                                                                                                                           |
|----------------|-----------------------|--------|-----------------------------------------------------------------------------------------------------------------------------------------|
| Analog Inputs  | Voltage               | 2      | <b>AI3, AI4</b><br>0 – 5 V, 0 – 5 V ratiometric, 0 – 10 V, 1 – 5 V                                                                      |
|                | Current               |        | <b>AI3, AI4</b><br>0 – 20 mA, 4 – 20 mA                                                                                                 |
|                | NTC                   | 3      | <b>AI1, AI2, AI5</b><br>NTC temperature probes, 10 k $\Omega$ at 25 °C                                                                  |
|                | Pt 1000               |        | <b>AI1, AI2</b><br>Accuracy: $\leq 0.5$ K Resolution: 0.1 K.<br>Range: 723 $\Omega$ to 1684 $\Omega$                                    |
|                | Auxiliary Supplies    | 1      | <b>5 V +</b><br>Sensor supply: 5 V DC / 50 mA, overload protection approximately 150 mA                                                 |
|                |                       | 1      | <b>15 V +</b><br>Sensor supply: 15 V DC / 30 mA, overload protection approximately 200 mA                                               |
|                |                       | 1      | <b>24 V +</b><br>Sensor supply: 15 V DC / 30 mA, overload protection approximately 200 mA                                               |
| Digital Inputs | Voltage free contacts | 2      | <b>DI1, DI2</b><br>Steady current minimum 1mA Cleaning current 100mA at 15 V DC On: RIL < = 300 $\Omega$<br>Off: RIH > = 3.5 k $\Omega$ |

|                |                   |   |                                                                                                                                                                                                                                                                                                                                              |
|----------------|-------------------|---|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Digital Output | Solid state relay | 1 | <b>NO4</b><br>I max: 3A 24V AC/DC                                                                                                                                                                                                                                                                                                            |
|                | Relay             | 3 | <b>C1-NO1, C2-NO2, C3NO3</b><br><b>Normally Open:</b><br>3 A GP*, 2.2 FLA / 13.2 LRA, PD 220 VA, 250 V AC 100 k<br>3 FLA / 18 LRA, PD 150 VA, 125 V AC 100 k<br><b>Normally Closed:</b><br>3 A GP*, 250 V AC 100 k<br>(*GP = General purpose)<br>Max 240 V AC or 24 V AC / DC can be used, but same voltage type must be used on DO3 and DO2 |
| Analog Output  | Current Output    | 1 | 0 – 20 mA or 4 – 20 mA<br>Max. load: 500 ohm                                                                                                                                                                                                                                                                                                 |
| Environments   |                   |   | -20 °C – 55 °C, during operation<br>-30 °C – 80 °C, during storage 90% Rh, not condensed<br>No shock influence / vibrations                                                                                                                                                                                                                  |
| Enclosure      |                   |   | IP20 / IP40 for the front mounted into a panel                                                                                                                                                                                                                                                                                               |
| Weight         |                   |   | 193 g                                                                                                                                                                                                                                                                                                                                        |
| Mounting       |                   |   | DIN rail                                                                                                                                                                                                                                                                                                                                     |
| Display        |                   |   | Graphical LCD display                                                                                                                                                                                                                                                                                                                        |
| Terminals      |                   |   | plugs 1.5 or 2.5 mm <sup>2</sup> multicore                                                                                                                                                                                                                                                                                                   |
| Communication  | RS-485 RTU        | 1 | <b>RS485</b><br>Galvanic isolation<br>No Built-in termination                                                                                                                                                                                                                                                                                |
|                | CAN               | 1 | <b>CAN - RJ</b><br>RJ connector to directly connect and supply a MMI                                                                                                                                                                                                                                                                         |

## Operation



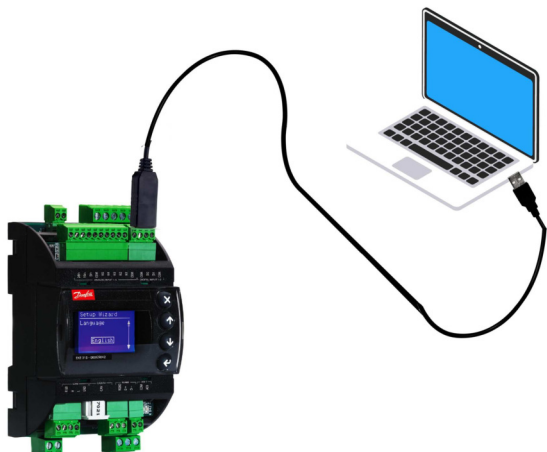
## Product details

### General data

#### Connecting CoolConfig to the EKE 315

To be able to connect CoolConfig to the controller, you will need to connect a USB port of your PC to the controller using a “Modbus to USB” cable. Most of the available “Modbus to USB” cables will do just fine.

**Figure: Connecting a PC with CoolConfig to EKE 315 using a USB to Modbus cable**



Before connecting the controller to CoolConfig, you will need to start up the EKE 315 controller and possibly assign a Modbus address. As default, the controller has address 1, but if you are configuring more than one controller on the Modbus network, you need to assign the different controller addresses using the display of the controller (note that CoolConfig supports easy configuration of multiple controllers in a network).

To change to controller Modbus address, do the following:

1. Power up controller and enter password:

- A. Press a key on the controller
- B. Press and hold the Enter key until the password screen appears
- C. Enter password using arrow keys (move to next digit by pressing Enter) and finish pressing Enter. Default passwords:

- |          |                                                          |
|----------|----------------------------------------------------------|
| I. 100   | Password level 1. Read only access                       |
| II. 200  | Password level 2. For installer for adjusting parameters |
| III. 300 | Password level 3. For system configuration               |

2. Set Modbus address:

- A. Enter level 3 password
- B. Go to “System | Network” menu
- C. Select “Modbus address” and set the wanted Modbus address of the controller

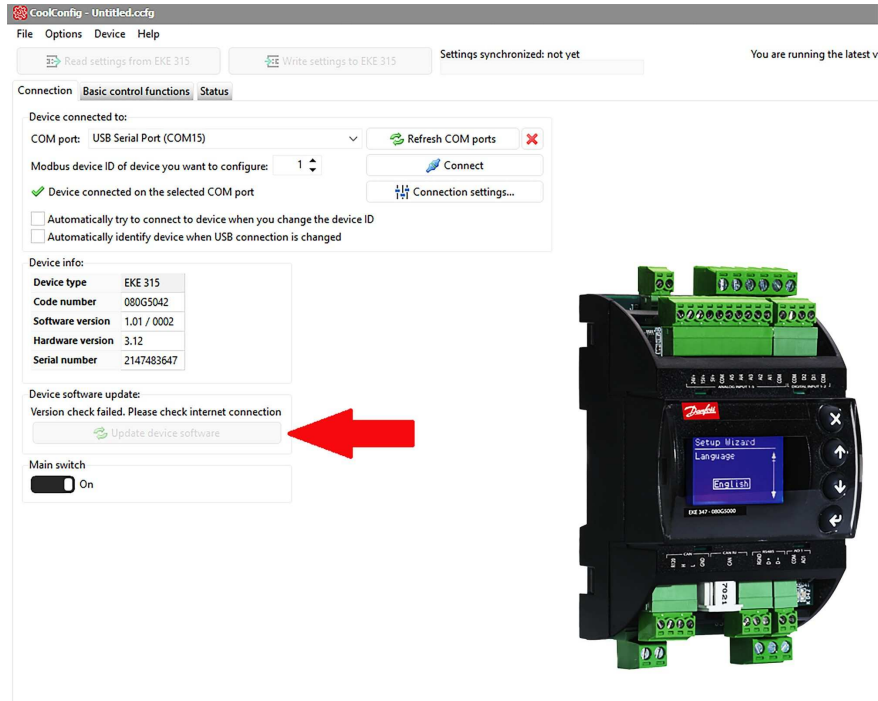
You are ready to use CoolConfig to configure the controller – or controllers – when you connect the controller to your PC’s USB port using a “Modbus to USB” cable.

## Controller software update

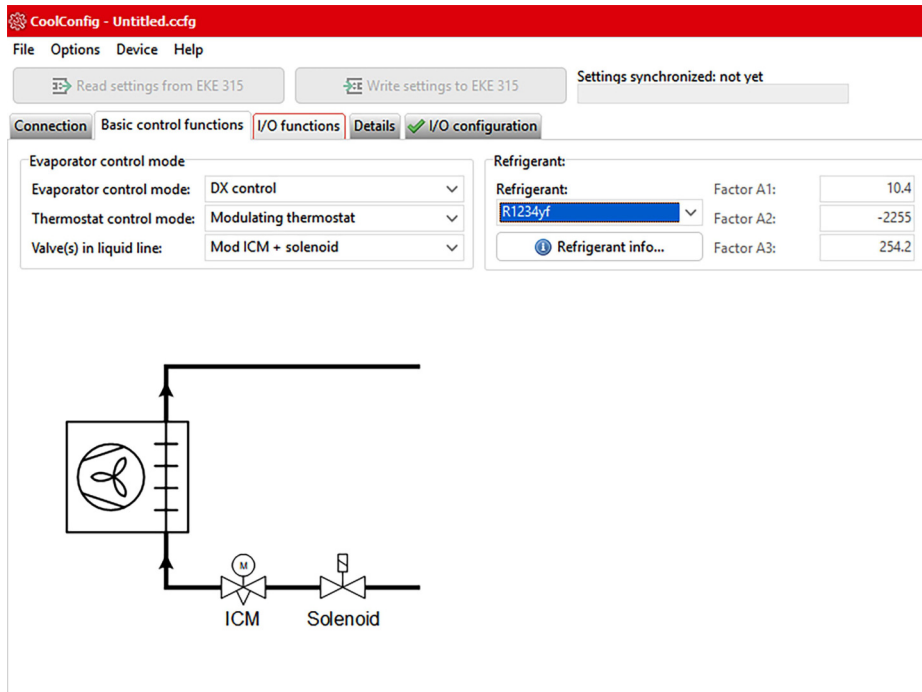
If CoolConfig is connected to a controller and the PC running CoolConfig is connected to the internet, CoolConfig will automatically check if the connected controller has the latest device software installed.

If a new device software is found, then CoolConfig will display a message that a new device software is found, and is ready for installation. The installation process will take a few minutes, and the controller will restart one or more times depending on the update.

**Figure: New device software check in CoolConfig**



**Figure: Basic control Functions**



### NOTE:

It is strongly recommended to save the controller setup before updating the device software! Do this by reading the controller setup using CoolConfig and save it to a file before updating the device software.

It is strongly recommended to remove CANbus and Modbus connection to other controllers while updating.

When setting up a new controller, always check if there is a new controller software available.

## Connecting controllers in Modbus network

Connecting multiple controllers in a Modbus network is essentially just connecting the individual controllers with a suitable cable while observing some basic rules for handling data communication.

A description of different suitable cable types and how to use them to connect controllers can be found in the Danfoss Data communication design guide.



[Data communication design guide](#)

## Po-optimization

If you connect the EKE 315 to a Danfoss system manager, you are able to do Po-optimization, i.e. raising the evaporation pressure depending on the load on the evaporators in a system (requires that a thermostat function is defined in the EKE 315). See the Danfoss System Manager documentation for more information.

**Figure 4. Danfoss System Manager**





## Main functionalities

### Parameters for selecting basic control functions

| Label                           | Name            | Description                                                  | Details                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|---------------------------------|-----------------|--------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>M01</b>                      | Main switch     | Control On/Off switch                                        | The controller does not start controlling until Main switch is set On, and moreover a lot of the parameters in the EKE 315 requires Main switch to be Off before they can be changed – this means that these parameters require you to stop controlling before they can be changed. If Main switch is On and there is a power failure, the Main switch will On when power returns (but the same procedure as switching Main switch Off/On will be run). |
| <b>Evaporator control mode</b>  |                 |                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>R01</b>                      | Evap. Ctrl mode | Evaporator control mode                                      | EKE 315<br>Select between: "Flooded evaporator On/Off control" or "DX control"                                                                                                                                                                                                                                                                                                                                                                          |
| <b>Refrigerant</b>              |                 |                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>R20</b>                      | Refrigerant     | Refrigerant                                                  | The EKE 315 comes with an extensive list of refrigerants supported. If you cannot find the wanted refrigerant, then you can select "User defined" and enter parameters for the Antoine equation, which is used to calculate saturation temperature based on measured pressure                                                                                                                                                                           |
| <b>R23</b>                      | Refrig fact. A1 | User defined refrigerant. Factor A1                          | The factors A1, A2 and A3 are used in the Antoine equation:<br>$\ln\{p\} = A1 + \frac{A2}{A3+T}$<br>Note that in this equation, the pressure, $p$ , is in bar and the temperature, $T$ , is in °C.                                                                                                                                                                                                                                                      |
| <b>R24</b>                      | Refrig fact. A2 | User defined refrigerant. Factor A2                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>R25</b>                      | Refrig fact. A3 | User defined refrigerant. Factor A3                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>Thermostat control</b>       |                 |                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>T1<br/>A, B, C,<br/>D, E</b> | Ther. mode      | Thermostat control mode depending on evaporator control mode | See chapter "Thermostat on/off control" for details                                                                                                                                                                                                                                                                                                                                                                                                     |

## Valves

The EKE 315 allows you to define the valves needed for the selected control functionality. The valve selection is important as it will define the needed analog and digital output connections between the controller and the valves/actuators. The valve, which can be selected are explained below according to the line they are located in.

### Valves in liquid/liquid feed line

| Label      | Name                   | Description                         | Details                                                                                                                                                                                                                                                                    |
|------------|------------------------|-------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>R2B</b> | Liq. line valve for DX | Valve(s) in liquid line, DX control | <p>Selected valve(s) can be:</p> <ul style="list-style-type: none"> <li>• AKV</li> <li>• AKV + Solenoid</li> <li>• Modulating ICM</li> <li>• Modulating ICM + solenoid</li> </ul> <p>DO5 and 6 (the solid-state digital outputs) can be used for connecting the valves</p> |

## I/O functions

Depending on selection of control functionality and valves, a number of IO's can be defined, which can be used to start/stop functions from external controllers (PLC's) or used to get controller or valve/actuator status.

### Cooling status

| Label      | Name              | Description                                                                      | Details                                                                                                                                                |
|------------|-------------------|----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>P03</b> | Main switch by DI | Main switch by DI. Start and stop regulating using signal from digital input     | Turn the Main switch parameter On/Off by digital input – for example from a PLC. Note that turning Main switch off, will stop controlling immediately. |
| <b>T09</b> | Cool. status DO   | Actual cooling status to be read on a DO                                         | If defined, the cooling status (on/off) will be routed to a digital output                                                                             |
| <b>T22</b> | Min. Cooling OD   | Min Cooling OD to turn On the Cooling Status (Digital Output and info on screen) | If application is DX, CCR or WDX then Cooling on signal is not routed to digital output until valve opening degree is higher than this value           |

### Evaporator control

| Label      | Name               | Description                           | Details                                                                                                                                                                                                                                                                                                                    |
|------------|--------------------|---------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>R05</b> | Cool On/Off by DI  | Cooling on/off by digital Input       | Reserves a digital input for starting and stopping cooling by an external controller (for example a PLC). Note though that if signal for example is send during defrost, then the defrost will be ended safely before cooling is started                                                                                   |
| <b>R06</b> | Forced closing     | Forced cooling stop via network       | Set this parameter over Modbus (or on controller) to stop cooling. The parameter will automatically be reset. If set On, the parameter will automatically go back to Off after 15 minutes                                                                                                                                  |
| <b>R08</b> | Forced close by DI | Forced cooling stop by digital Input  | Will reserve a digital input, which – when enabled – will force cooling to stop                                                                                                                                                                                                                                            |
| <b>R07</b> | Forced cooling     | Forced cooling start via network      | Set this parameter over Modbus (or on controller) to start cooling. The parameter will automatically be reset. Note though that if signal for example is send during defrost, then the defrost will be ended safely before cooling is started. If set On, the parameter will automatically go back to Off after 15 minutes |
| <b>R09</b> | Forced cool by DI  | Forced cooling start by digital Input | Will reserve a digital input, which – when enabled – will force cooling to start. Note though that if signal for example is send during defrost, then the defrost will be ended safely before cooling is started                                                                                                           |

## Valve status

| Label      | Name                 | Description                                         | Details                                                                                                                                                                                      |
|------------|----------------------|-----------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>R10</b> | LL valve AI feedback | Feedback from ICAD of ICM valve in Liquid feed line | Will reserve 1 analog input for feedback signal – the actual opening degree in pct – from ICAD. Signal can be used to check if requested opening degree is the same as actual opening degree |

## Additional AI's

| Label      | Name               | Description              | Details                                                                                   |
|------------|--------------------|--------------------------|-------------------------------------------------------------------------------------------|
| <b>SS1</b> | Temperature sensor | Extra temperature sensor | Reserves an analog input for an extra temperature sensor, which can be read from Modbus   |
| <b>SP1</b> | Pressure sensor    | Extra pressure sensor    | Reserves an analog input for an extra pressure transmitter, which can be read from Modbus |

## Safety stop

| Label      | Name               | Description                               | Details                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|------------|--------------------|-------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>A71</b> | Safety stop by DI  | Safety stop and alarm by digital input    | <p>If selected a digital input will be reserved for a safety stop signal. If the safety stop is enabled, the following will happen:</p> <ul style="list-style-type: none"> <li>• Liquid/liquid feed line valves will be closed</li> <li>• Hot gas valves will be closed</li> <li>• Drip tray valve will be closed</li> <li>• Quick drain valve will be closed</li> <li>• Drain valve will be closed</li> <li>• An alarm will be raised</li> </ul> <p>Note that the state is persistent (i.e., stored in controller even if power goes off)</p> |
| <b>S70</b> | Manual alarm reset | Require manual reset of safety stop alarm | If set, it will always require a manual reset of the alarm in the controller                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |

## Thermostat control

The EKE 315 includes three different methods for controlling air temperature:

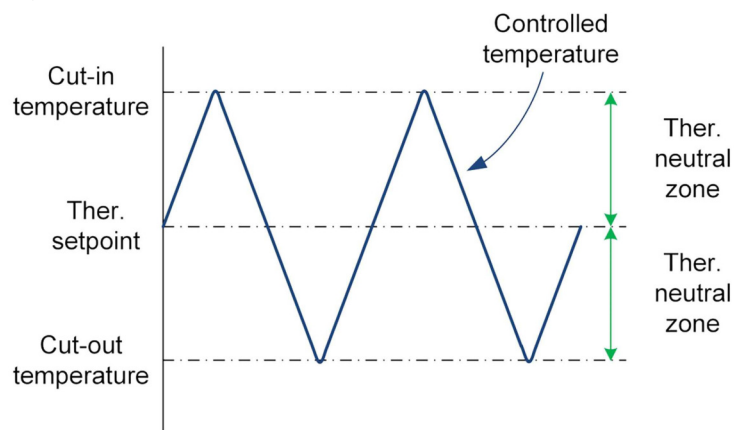
1. On/off thermostat control
2. Modulating thermostat control

For details on PWM liquid control and modulating thermostat see chapters "*Direct expansion evaporator control mode*".

### Thermostat On/Off control

Thermostat On/Off control is normally used to control a solenoid valve in the liquid line to start/stop flow of refrigerant to the evaporator depending on an air temperature setpoint and a neutral zone:

**Figure: Thermostat On/Off control**



The EKE 315 supports two types of On/Off thermostat modes:

1. **Individual On/Off.** In this mode each controller has its own thermostat settings, and each controller works independently of other controllers
2. **Common On/Off.** In this mode the thermostat is controlled by the primary controller in a controller group. When the main controller switch On or Off, all other controllers in that group will switch On or Off. See chapter "*Controller coordination*" on how to define controller groups and which controller will be primary in a group

**The following parameters are used to define an On/Off thermostat:**

| Label      | Name                | Description                                       | Details                                                                                                                                                      |
|------------|---------------------|---------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>T04</b> | Ther. setpoint      | Thermostat setpoint                               | The setpoint in °C or °F for the air temperature                                                                                                             |
| <b>T05</b> | Ther. neutral zone  | Thermostat neutral zone                           | Neutral zone temperature difference in K or °F. Actual cut-in = setpoint + neutral zone. Actual cut-out = setpoint - neutral zone                            |
| <b>T02</b> | No. of ther. sensor | Number of thermostat sensors                      | Up to three sensors are supported                                                                                                                            |
| <b>T03</b> | Ctrl temp. method   | Calculation of control temperature for thermostat | Only available if more than one sensor is selected. You can then select if the control temperature should be the average of all sensors or the maximum value |

If needed, you can define a night-setback temperature difference of the thermostat setpoint (note that similar functionality can be defined using the External reference functionality – see chapter "*External reference*").

**Night setback parameters:**

| Label      | Name              | Description                                        | Details                                                                                                                                                                      |
|------------|-------------------|----------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>T06</b> | Day/night control | Allow manual (or via network) control of Day/Night | Set this parameter to allow for day/night control                                                                                                                            |
| <b>T07</b> | Night operation   | Night operation                                    | Set this parameter to true to start night mode. Set it to false to end night mode. Setting the parameter can be done manually in the display, via Modbus or using CoolConfig |
| <b>T08</b> | Night offset      | Night offset                                       | The offset (temperature difference) to add to the thermostat setpoint when in night mode                                                                                     |

**Air temperature alarm function**

A temperature alarm can be setup for the measured air temperature. The following parameters are available:

| Label      | Name             | Description                                                                           | Details                                                                                                                                                                                                                                                                                                                                      |
|------------|------------------|---------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>B01</b> | Air temp. alarm  | Air temperature alarm function                                                        | Select between: "None", "Separate sensor", "Thermostat temp"<br>Note that if "Thermostat temp" is selected (default), then an analog input for will be reserved for a temperature sensor – even if thermostat control is set to "None". If separate sensor is selected, another analog input will be reserved for an air temperature sensor. |
| <b>B02</b> | High alarm limit | Upper alarm limit for the room temperature alarm function                             |                                                                                                                                                                                                                                                                                                                                              |
| <b>B03</b> | Low alarm limit  | Lower alarm limit for the room temperature alarm function                             |                                                                                                                                                                                                                                                                                                                                              |
| <b>B04</b> | Alarm delay      | Alarm delay time during normal control used for both high- and low temperature alarms | Alarm delay in minutes                                                                                                                                                                                                                                                                                                                       |

**Product temperature alarm function**

A temperature alarm can be setup for a separate product temperature sensor. The following parameters are available:

| Label      | Name                   | Description                                         | Details                                                                              |
|------------|------------------------|-----------------------------------------------------|--------------------------------------------------------------------------------------|
| <b>B05</b> | Product alarm function | Product temperature alarm                           | If "Yes", then a product temperature sensor needs to be connected to an analog input |
| <b>B06</b> | Prod. high alarm limit | Upper alarm limit for the product temperature alarm |                                                                                      |
| <b>B07</b> | Prod. low alarm limit  | Lower alarm limit for the product temperature alarm |                                                                                      |
| <b>B08</b> | Prod. alarm delay      | Alarm delay time for the product temperature alarm  | Alarm delay in minutes                                                               |

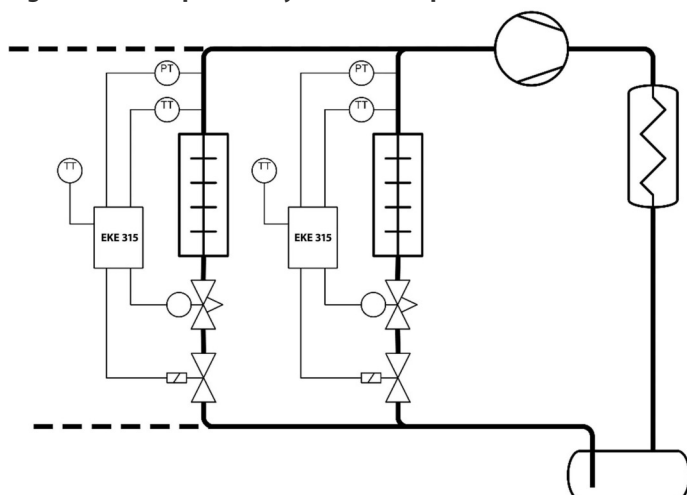
## Thermostat IO definition

| IO                     | Type | Description                      | Details                                                                                                                                                                                                                 |
|------------------------|------|----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Ther. air</b>       | AI   | Air temperature sensor           | Can be positioned on any of the 8 analog inputs. This parameter will be visible if at least one temperature sensor has been selected or if the room temperature alarm function (B01) refers to "Thermostat temperature" |
| <b>Ther. air 2</b>     | AI   | Air temperature sensor           | Available if 2 temperature sensors are selected (see parameter T02)                                                                                                                                                     |
| <b>Ther. air 3</b>     | AI   | Air temperature sensor           | Available if 3 temperature sensors are selected (see parameter T02)                                                                                                                                                     |
| <b>Air temp. alarm</b> | AI   | Air temperature alarm sensor     | Available if parameter B01 (see above) is set to "Separate sensor"                                                                                                                                                      |
| <b>Product temp.</b>   | AI   | Product temperature alarm sensor | Available if parameter B05 is "Yes"                                                                                                                                                                                     |

## Direct expansion evaporator control mode

In direct expansion (DX) evaporator control mode, the EKE 315 can control injection valve according to a superheat signal:

Figure: Direct expansion system with superheat control and On/Off thermostat



## Modulating Thermostat (DX systems only)

In modulating thermostat mode, the injection to the evaporator is controlled so that the air temperature is kept close to a given setpoint. If the measured superheat gets below a threshold value, the controller automatically switch to superheat control, and when possible, the controller switch back to modulating thermostat control.

Important: Modulating thermostat is not recommended on systems with one evaporator.

When using modulating thermostat, the evaporator will in part load situations be starved – i.e., the amount of gas in the evaporator outlet will be high and the load on the evaporator will not be evenly distributed. But compared to On/Off thermostat, the evaporator will still be running, and the temperature control will be more precise.

Due to the uneven load on the evaporator in part load situations, using modulating thermostat on low temperature applications is generally not recommended. The uneven load distribution will typically lead to uneven frost formation, which can make defrosting difficult.

## Parameters specific to modulating thermostat:

| Label                      | Name   | Description                             | Details                                                                                                  |
|----------------------------|--------|-----------------------------------------|----------------------------------------------------------------------------------------------------------|
| <b>Advanced parameters</b> |        |                                         |                                                                                                          |
| <b>N15</b>                 | MTR Tn | Integration time for the MTR algorithm  | Integration time of the PI controller used to control the expansion valve according to room temperature  |
| <b>N16</b>                 | MTR Kp | Proportional gain for the MTR algorithm | Proportional gain of the PI controller used to control the expansion valve according to room temperature |

The parameters for On/Off thermostat (including night setback) will also be available if modulating thermostat is selected, but the thermostat setpoint and the neutral zone will be used to control the opening of the expansion valve.

## Superheat control

The superheat control algorithm in the EKE 315 is a PI controller with advanced adjustments that will assist in controlling evaporators in DX refrigeration systems in a stable manner.

The superheat control algorithm has a dedicated startup control mode, which is used to fill the evaporator efficiently after for example a thermostat cut-out.

After the startup mode, the EKE 315 supports the following methods for setting the reference for the superheat control algorithm:

1. Fixed superheat reference
2. Load defined control
3. Adaptive superheat control

The startup mode and the 3 different superheat reference modes are explained in detail below, but there are a couple of common parameters when using superheat control:

| Label                            | Name               | Description                                                                                                                                               | Details                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|----------------------------------|--------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| N09                              | SH close function  | Superheat close function                                                                                                                                  | Close the expansion valve completely if superheat gets below a given value                                                                                                                                                                                                                                                                                                                                                                 |
| N10                              | SH close setpoint  | Superheat close limit. The valve is forced to close                                                                                                       | The minimum superheat when expansion valve is closed in N09 is true. below this superheat value                                                                                                                                                                                                                                                                                                                                            |
| N11                              | SH close Tn divide | Division factor on integration time for PI controller closing valve at low superheat (increase value to decrease integration time and close valve faster) | If N09 is selected, then a separate and more aggressive PI controller (based on the standard superheat PI controller) is used when the superheat is close to the value specified in N10.<br><br>The N11 and N12 parameters are used to modify the integration time and gain inherited from the standard PI controller so that the “superheat close PI controller” becomes more aggressive (reacts faster) than the standard PI controller. |
| N12                              | SH close Kp factor | Factor on proportional gain for PI controller closing valve at low superheat (increase value to increase gain and close valve faster)                     |                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Maximum operating pressure limit |                    |                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| N13                              | MOP function       | Maximum Operating Pressure                                                                                                                                | If selected, then the valve will start to close if the evaporation pressure is above the defined setpoint. MOP is typically used to prevent overloading the compressor motor during startup.                                                                                                                                                                                                                                               |
| N14                              | MOP setpoint       | Maximum Operating Pressure setpoint                                                                                                                       | Setpoint for the MOP function                                                                                                                                                                                                                                                                                                                                                                                                              |
| N26                              | MOP Kp             | MOP Kp                                                                                                                                                    | Proportional gain of controller when managing MOP                                                                                                                                                                                                                                                                                                                                                                                          |
| N27                              | MOP Tn             | MOP Tn                                                                                                                                                    | Integration time of controller when managing MOP                                                                                                                                                                                                                                                                                                                                                                                           |
| Expansion valve settings         |                    |                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| N17                              | AKV period         | AKV or AKVA period is seconds                                                                                                                             | The period for a pulse width modulated expansion valve. Within this period, the valve both opens and closes. 40% opening degree for example means that the valve is open 40 % of the period time and closed the rest                                                                                                                                                                                                                       |
| N24                              | Minimum OD         | Minimum Opening Degree                                                                                                                                    | Minimum opening degree of the expansion valve. Default is 0 %, but this can be changed if needed                                                                                                                                                                                                                                                                                                                                           |
| N25                              | Maximum OD         | Maximum Opening Degree                                                                                                                                    | Maximum opening degree of the expansion valve. Default is 100 %, but this can be changed if needed. Can be used to limit the opening degree of an oversized expansion valve                                                                                                                                                                                                                                                                |

The PI controller controlling the superheat according to the selected reference mode has the following parameters:

| Label | Name       | Description                             | Details                                                                                                                                                                                                                                 |
|-------|------------|-----------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| N05   | SH Tn      | Superheat controller integration time   | Superheat controller integration time. If the integration time is increased the regulation becomes slower. Lowering the integration time will create a faster superheat control. Too low value will create superheat fluctuation        |
| N06   | SH Kp damp | Damping of gain near superheat setpoint | Damping of gain when superheat is near the wanted reference value. This setting damps the normal gain (N07, SH Kp), but only just around the reference value. A setting of 0.5 will reduce the gain to half of the defined value in N07 |
| N07   | SH Kp      | Superheat controller proportional gain  | Superheat controller proportional gain. If the gain is reduced the regulation becomes slower. If the gain is increased the regulation becomes faster. Too high value will create superheat fluctuation                                  |
| N08   | SH KpTe    | Suction pressure feedback gain          | Suction pressure (temperature) feedback gain to the PI controller                                                                                                                                                                       |

#### Startup mode

Startup mode allows the controller to open the expansion valve faster at startup – for example after a thermostat cut-in, a finished defrost or when Main switch is turned On. This can be useful if the compressor pulls down the suction pressure faster than desired at startup (especially relevant in systems with few evaporators).

The startup mode parameter has the following options:

| Label | Name         | Description  | Details                                                                                                                            |
|-------|--------------|--------------|------------------------------------------------------------------------------------------------------------------------------------|
| N20   | Startup mode | Startup mode | Can be:<br>Proportional control Fixed OD with protection<br>Fixed OD without protection<br>The different modes are explained below |

#### Proportional control

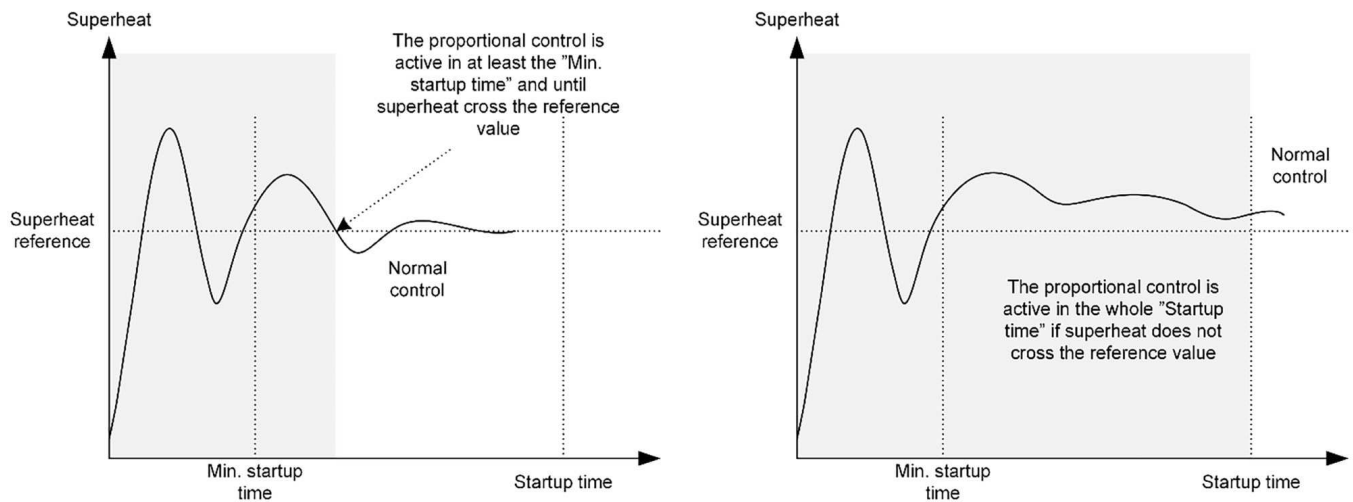
The proportional control function can be used to quickly get close to the system's superheat reference. The controller is programmed for auto-proportional control that will quickly change the opening degree based on evaporating temperature and the superheat of the system.

Parameters for proportional control:

| Label | Name              | Description            | Details                                                               |
|-------|-------------------|------------------------|-----------------------------------------------------------------------|
| N23   | Startup OD        | Startup opening degree | Initial opening degree of the expansion valve                         |
| N21   | Startup time      | Startup time           | Maximum time to use in startup mode                                   |
| N22   | Min. startup time | Minimum startup time   | Minimum amount of time controller at least must spend in startup mode |



**Figure: Proportional startup mode. Illustration of startup time settings**

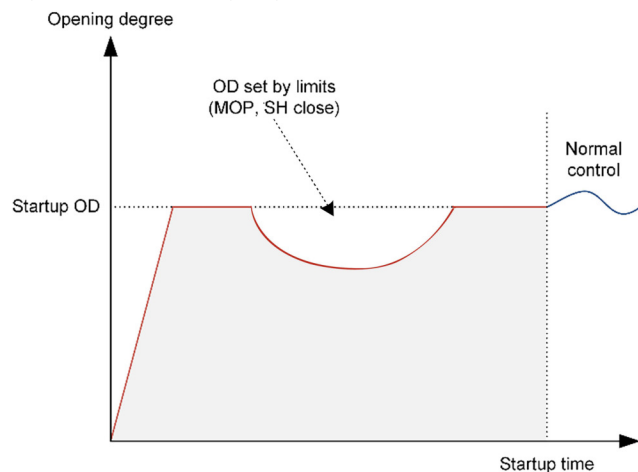


#### Fixed opening degree with and without protection

After startup (for example after cut-in of the thermostat), this function will provide an initial opening degree during a defined period.

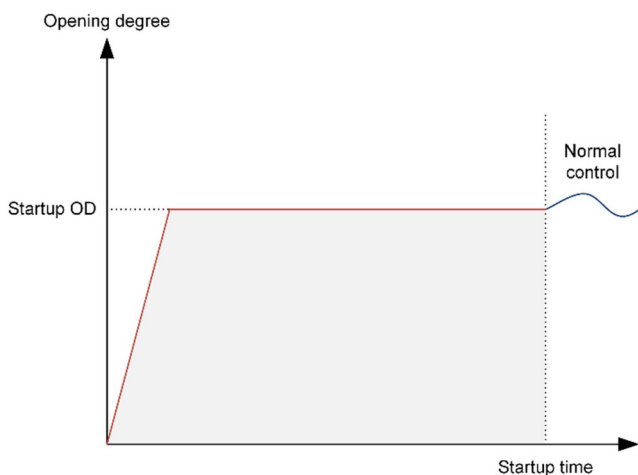
If "fixed opening degree with protection" is defined and any of the superheat control limits (MOP, SH close function) are defined, then the controller will set the opening degree of the valve based on the fixed opening degree value and the set limits, where the limits will override the fixed opening degree:

**Figure: Fixed opening degree startup mode with protection**



If "fixed opening degree without protection" is defined, then the specified valve opening degree will be set regardless of any limits:

**Figure: Fixed opening degree startup mode without protection**

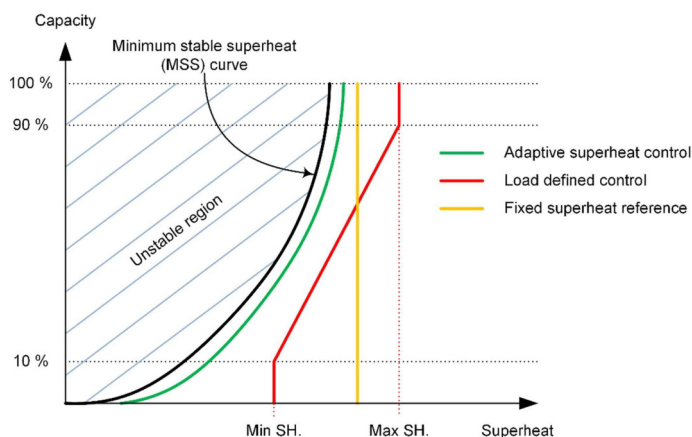


| Label | Name         | Description            | Details                                        |
|-------|--------------|------------------------|------------------------------------------------|
| N23   | Startup OD   | Startup opening degree | The fixed opening degree to use during startup |
| N21   | Startup time | Startup time           | Maximum time to use in startup mode            |

### Superheat reference mode

The three different superheat reference modes are illustrated below:

**Figure: Superheat reference modes**



Selection of the wanted reference mode is done using the parameter:

| Label | Name         | Description              | Details                                                                         |
|-------|--------------|--------------------------|---------------------------------------------------------------------------------|
| N01   | SH ref. mode | Superheat reference mode | This parameter is used to select which of the 3 reference modes you want to use |

### Fixed superheat reference

The "Fixed superheat reference" mode will just keep a preset and fixed reference for the superheat control. The fixed superheat control can be used in systems with stable operating conditions.

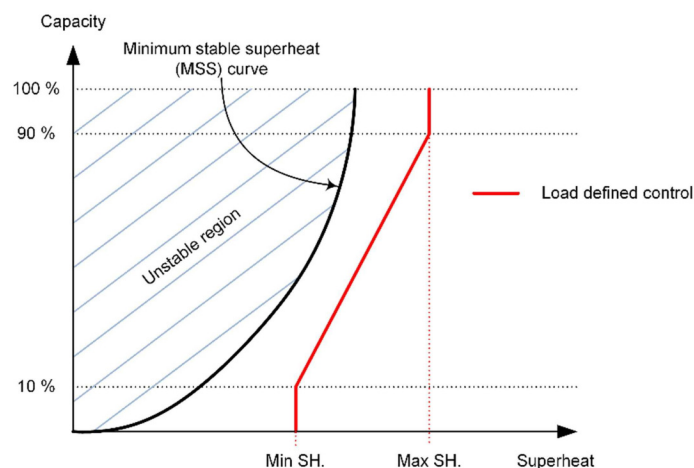
The superheat setpoint is defined using the parameter:

| Label | Name              | Description              | Details                                                                                |
|-------|-------------------|--------------------------|----------------------------------------------------------------------------------------|
| N02   | SH Fixed setpoint | Superheat fixed setpoint | Fixed setpoint for the superheat control if "Fixed superheat reference" method is used |

### Load defined control

The "Load defined control" will adjust the superheat reference to be higher if the load is higher. The load is indicated by the opening degree of the expansion valve.

**Figure: Load defined control of superheat reference**



“Load defined control” can be seen as a preprogrammed MSS curve, defined by the minimum superheat, the maximum superheat, and 90 % opening degree, and 10% opening degree of the expansion valve as illustrated in Figure *Load defined control of superheat reference*.

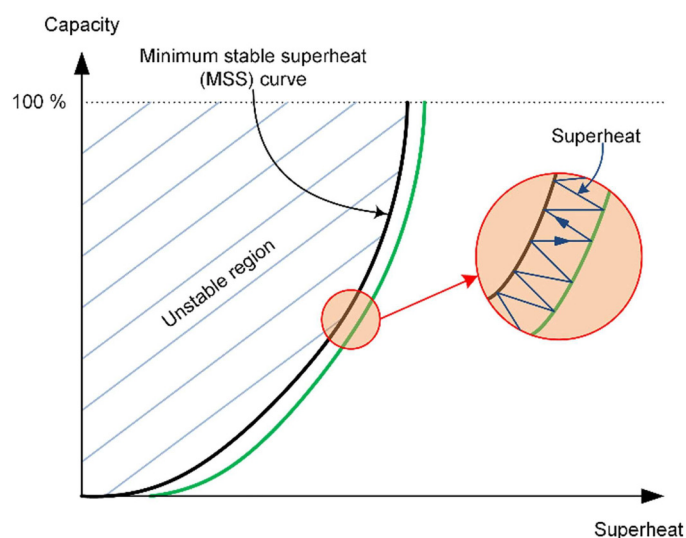
“Load defined control” will give a robust superheat reference and can in many cases be the best fit for a given system.

The parameters used to setup “Load defined control” are:

| Label | Name   | Description       | Details                            |
|-------|--------|-------------------|------------------------------------|
| N03   | SH max | Superheat maximum | Maximum allowed superheat setpoint |
| N04   | SH min | Superheat minimum | Minimum allowed superheat setpoint |

### Adaptive superheat control

The “adaptive superheat control” will continuously try to optimize the superheat reference so that the system always will run with the minimum possible superheat. Figure *Adaptive superheat control* shows an illustration of the principle:



“Adaptive superheat control” is a benefit for systems with a long runtime and slow changing conditions like cold rooms, display cases and chillers. Short cycling times and system with fast changing operation condition will not benefit from “adaptive superheat control” as this feature will take time to find the optimal reference. Adaption to a new set point is approximately 15 minutes.

The “Adaptive superheat control” is configured by the following parameters:

| Label | Name          | Description                        | Details                                                                                                                                                                     |
|-------|---------------|------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| N03   | SH max        | Superheat maximum                  | Maximum allowed superheat setpoint. Used to limit the setpoint found by adaptive algorithm                                                                                  |
| N04   | SH min        | Superheat minimum                  | Minimum allowed superheat setpoint. Used to limit the setpoint found by adaptive algorithm                                                                                  |
| N18   | MSS stability | Minimum Stable Superheat stability | Stability factor for regulation of superheat.<br>With a higher value the control function will allow a greater fluctuation of the superheat before the reference is changed |

|            |                         |                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|------------|-------------------------|----------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>N19</b> | MSS T0 stability factor | Minimum Stable Superheat stability T0 factor | <p>Evaporation temperature stability factor.</p> <p>Defines if a variation in suction pressure will influence the superheat reference or if the reference is only influenced by variation in suction temperature, S2.</p> <p>The evaporation temperature stability factor can be adjusted between 0 and 1:</p> <p>0 = Superheat reference only influenced by S2 temperature</p> <p>1 = Maximum evaporation temperature, T0, influence.</p> <p>In systems with frequent changes in suction pressure due to compressor start/stop, some T0 (and S2) influence on MSS stability is recommended. Default value is 0</p> |
|------------|-------------------------|----------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

## Controller coordination

If several controllers are connected on the CAN bus, then these controllers can share functionality, such as:

- Common thermostat (see chapter External reference)
- Common pressure transmitter
- NeoCharge and defrost coordination

A CAN bus network can consist of maximum 120 controllers. These 120 controllers can be divided into groups, and within each group, functionality can be shared.

The way to divide the controllers into groups, is to specify the number of groups (on each controller in the network). If the number of groups are set to for example 10, then there will be maximum  $120 / 10 = 12$  controllers in each group. (note that there does not need to be 12 controllers in each group – there can be less).

The controllers are placed in groups by the controller address (which equals the Modbus address). If there is for example 10 groups, then the controllers will be grouped like this:

| Group           | Modbus addresses       |
|-----------------|------------------------|
| <b>Group 1</b>  | 1, 2, 3, ... 12        |
| <b>Group 2</b>  | 13, 14, 15, ... 24     |
| <b>Group 3</b>  | 25, 26, 27, ... 36     |
| ...             | ...                    |
| <b>Group 10</b> | 109, 110, 111, ... 120 |

If for example 9 groups are defined, then each group will have maximum 13 controllers – except the last group, which will maximum have the remaining number of controllers (which in the case of 9 groups will leave  $120 - 8 \cdot 13 = 16$  controllers for the last group).

Whitin each group, the controller with the first address will be designated the “default main controller”. If for some reason the main controller changes state – for example when the controller enters defrost – the “main controller” shifts to the next controller in the group (which is not in the defrost state). When the default main controller is bac to normal state, it will automatically again be the “main controller”.

It is the main controller’s responsibility to coordinate the different functionalities that are defined.

The following parameters defines the functions to be coordinated between controllers in a group:

| Label                 | Name                                 | Description                                           | Details                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|-----------------------|--------------------------------------|-------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>G17</b>            | Number of groups                     | Number of controller groups                           | See description above                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>Sensor sharing</b> |                                      |                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>R11</b>            | Com. press transmitter               | Common pressure transmitter                           | <p>Select between: "No", "Sharing on CAN-bus", "Receiving from CAN bus". If "Sharing on CAN-bus" is selected, then the pressure transmitter connected to this controller will be shared on the CAN bus.</p> <p>If "Receiving from CAN bus" is selected, the no pressure transmitter is connected to this controller, and it is relying on the shared pressure received from the CAN bus (will be communicated by the main controller). If more controllers are sharing a transmitter, then the main controller will calculate the average value, and if one transmitter fails, the system will continue to run using the remaining transmitters (and raise an alarm on the controller where the transmitter failed)</p> |
| <b>G18</b>            | CAN Bus sharing min. update interval | Minimum update interval for sharing values on CAN bus | Minimum update interval for sharing sensor values. Default 10 s. If this interval is exceeded, a bus sharing timeout alarm is raised                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |

### External reference

The EKE 315 allows the following setpoints to be displaced by an external signal:

- Superheat setpoint – when running in DX control mode
- Thermostat setpoint – when a thermostat control function is defined, or when evaporation pressure control by room temperature is enabled
- Evaporation pressure setpoint – when evaporation pressure control by pressure is enabled

The setpoint can be displaced by:

- A current analog input
- A voltage analog input
- A Modbus input
- A digital input

If an analog input is used to displace the setpoint, the following values needs to be defined:

- Max value of offset (corresponding to max value of analog input)
- Min value of offset (corresponding to min value of analog input)
- Max value of analog input
- Min value of analog input

If a Modbus input is used, then the offset is just written to a Modbus address.

If a digital input is used, then the offset is 0 when the DI is closed and the offset for when the DI is open must be defined. The following parameters are used to define the functions:

**Superheat setpoint:**

| Label | Name                 | Description                                     |
|-------|----------------------|-------------------------------------------------|
| N28   | Ext.Ref.DX config    | Offset of superheat setpoint by external signal |
| N29   | Ref.Offset SH Max    | Offset of setpoint, max value                   |
| N30   | Ref.Offset SH Min    | Offset of setpoint, min value                   |
| N31   | Ref.Current SH High  | AI signal range - high value                    |
| N32   | Ref.Current SH Low   | AI signal range - low value                     |
| N33   | Ref.Voltage SH High  | AI signal range - high value                    |
| N34   | Ref.Voltage SH Low   | AI signal range - low value                     |
| N35   | Re.Offset SH Modbus  | Offset value via network                        |
| N38   | Ref. Offset SH by DI | Offset value when DI is open, 0 K if closed     |

**Thermostat setpoint:**

| Label | Name                  | Description                                                        |
|-------|-----------------------|--------------------------------------------------------------------|
| P10   | Ext ref. config.      | Offset of thermostat setpoint by external signal                   |
| P11   | Ref. offset max       | Offset of setpoint - max value                                     |
| P12   | Ref. offset min       | Offset of setpoint - min value                                     |
| P13   | Ref. current high     | AI signal range - high value                                       |
| P14   | Ref. current low      | AI signal range - low value                                        |
| P15   | Ref. voltage high     | AI signal range - high value                                       |
| P16   | Ref. voltage low      | AI signal range - low value                                        |
| P18   | Ref. offset by Modbus | Offset value via network                                           |
| P19   | Ref. offset by DI     | Offset value when DI is open, 0 K if closed                        |
| P17   | Lowpass bandwidth     | Lowpass bandwidth of lowpass filter applied to analog input signal |

**Emergency cooling**

If a sensor error occurs, the EKE 315 can enter an emergency cooling mode, where the injection valve and/or the evaporation pressure control valve is put in a fixed position.

**The parameters that are used to set up emergency cooling are:**

| Label | Name                | Description                         | Details                                                                                                                                                                                                                                                                                                                                                                                              |
|-------|---------------------|-------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| P20   | Ther. sensor error  | Thermostat temperature sensor error | Select either: "Close valve", "Fixed OD" or "Use average OD".<br>When "Close valve" is selected, all valves in the liquid/liquid feed line (injection and/or solenoid valves). The OD is referring to the opening degree of the injection valve. The average OD is a moving average of the opening degree of the valve from the last 5 minutes                                                       |
| P22   | Fixed OD emer. cool | Fixed valve OD at emergency cooling | If "Fixed OD" is selected in P20, then this will define the opening degree                                                                                                                                                                                                                                                                                                                           |
| P21   | SH sensor error     | S2 or Pe sensor error               | Select either: "Close valve", "Fixed OD" or "Use average OD".<br>When "Close valve" is selected, the injection valve in the liquid/liquid feed line will be closed (any solenoid in the liquid/liquid feed line will not be closed). The OD is referring to the opening degree of the injection valve. The average OD is a moving average of the opening degree of the valve from the last 5 minutes |
| P2A   | Fixed OD emer. cool | Fixed valve OD at emergency cooling | If "Fixed OD" is selected in P21, then this will define the opening degree                                                                                                                                                                                                                                                                                                                           |

## Alarm settings

The EKE 315 defines several alarms depending on the selected controller functionality. Each alarm can be given one of the following priorities:

- Disable (alarm is ignored)
- Normal
- Severe
- Critical

The EKE 315 does not automatically stop controlling or take other actions depending on the alarm severity, except that there is a possibility to:

- Define that a certain priority (and higher priorities) will activate a digital output
- Define that a certain priority (and higher priorities) will activate the build in buzzer

The alarm priority settings are defined by the following parameters:

| Label      | Name              | Description                                        |
|------------|-------------------|----------------------------------------------------|
| <b>P02</b> | Alarm output DO   | Alarm priority that will activate a digital output |
| <b>cAB</b> | Buzzer Management | Alarm priority that will activate the buzzer       |

The alarms, which can be given a priority, are listed below.

### Evaporator control

| Label      | Name                 | Description                 |
|------------|----------------------|-----------------------------|
| <b>A48</b> | Pressure sens. error | Pressure transmitter error  |
| <b>A76</b> | S2 temp. error       | S2 temperature sensor error |

### Thermostat control

| Label      | Name                     | Description                           |
|------------|--------------------------|---------------------------------------|
| <b>A50</b> | Ther. air sensor error   | Thermostat temperature sensor error   |
| <b>A51</b> | Ther. air 2 sensor error | Thermostat temperature sensor 2 error |
| <b>A53</b> | Air alarm sensor error   | Air alarm sensor error                |
| <b>A61</b> | High temp. alarm         | The room temperature is too high      |
| <b>A62</b> | Low temp. alarm          | The room temperature is too low       |
| <b>A55</b> | Product sensor error     | Product temperature sensor error      |
| <b>A63</b> | High product temp. alarm | The product temperature is too high   |
| <b>A64</b> | Low product temp. alarm  | The product temperature is too low    |

### I/O functions

| Label      | Name               | Description                                                        |
|------------|--------------------|--------------------------------------------------------------------|
| <b>A59</b> | Standby mode       | Control is stopped by internal or external Main Switch (DI input ) |
| <b>A66</b> | Output in MAN mode | An output is set in manual mode                                    |
| <b>A68</b> | Safety stop alarm  | Safety stop alarm                                                  |

### External reference

| Label      | Name              | Description                                           |
|------------|-------------------|-------------------------------------------------------|
| <b>A49</b> | Ext. Ref. error   | External reference for thermostat setpoint error      |
| <b>A79</b> | Ext. Ref.SH error | External reference input for superheat setpoint error |
| <b>A90</b> | Ext. Ref.T0 error | External reference input for T0 setpoint error        |

## Valves

| Label | Name              | Description                             |
|-------|-------------------|-----------------------------------------|
| A83   | LL valve DI alarm | Liquid line valve alarm by DI           |
| A86   | LL valve AI alarm | LL line ICAD input error (out of scale) |

## Controller coordination

| Label | Name                    | Description                                |
|-------|-------------------------|--------------------------------------------|
| A94   | Bus share timeout error | Timeout error sharing pressure transmitter |

## System settings

The system settings menu contains parameters for changing language, units, passwords etc.:

| Label           | Name              | Description                                                    | Details                                                                                                                                                                      |
|-----------------|-------------------|----------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Display</b>  |                   |                                                                |                                                                                                                                                                              |
| G01             | Language          | Set the system language                                        | Select between: English, French, Italian, German, Dutch, Japanese, Portuguese, Spanish, Russian, Chinese and Korean                                                          |
| P01             | Temperature units | Temperature unit                                               | Select between °C and °F. Note that if °C is selected, pressure will be in bar, and if °F is selected, pressure will be in psi                                               |
| G03             | Screen saver time | Screen saver time                                              | Minutes before display is dimmed                                                                                                                                             |
| G04             | User logout time  | User logout time                                               | Minutes before user is logged out                                                                                                                                            |
| G05             | Display contrast  | Display contrast                                               |                                                                                                                                                                              |
| <b>Password</b> |                   |                                                                |                                                                                                                                                                              |
| G07             | Password level 1  | Password level 1.                                              | Daily tasks. Read only access. Default 100                                                                                                                                   |
| G08             | Password level 2  | Password level 2.                                              | Service task. For adjusting parameters. Default 200                                                                                                                          |
| G09             | Password level 3  | Password level 3.                                              | Commissioning task. For configuration of system. Default 300                                                                                                                 |
| <b>Network</b>  |                   |                                                                |                                                                                                                                                                              |
| G11             | Modbus address    | Modbus address of controller                                   | Set Modbus address between 1 and 120.                                                                                                                                        |
| G12             | Baud rate         | Baud rate (default 38400)                                      | Select between:<br>0 = 0 bps<br>12 = 1200 bps<br>24 = 2400 bps<br>48 = 4800 bps<br>96 = 9600 bps<br>144 = 14400 bps<br>192 = 19200 bps<br>288 = 28800 bps<br>384 = 38400 bps |
| G13             | Serial mode       | Serial Modbus mode                                             | Select between:<br>8E1 = 8 bit, Even parity, 1 stop bit<br>8N1 = 8 bit, No parity, 1 stop bit<br>8N2 = 8 bit, No parity, 2 stop bits                                         |
| <b>Reset</b>    |                   |                                                                |                                                                                                                                                                              |
| G14             | Reset to factory  | Reset all to factory settings. Alarm list will also be cleared |                                                                                                                                                                              |



## Modbus parameter overview

The following tables give an overview of all the Modbus parameters in an EKE 315.

The columns have the following meaning:

| Column                             | Meaning                                                                                                                                                                                                        |
|------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Label</b>                       | The label of the parameter. Short name used to uniquely define a parameter. Can be used to search for a specific parameter in CoolConfig                                                                       |
| <b>Name</b>                        | Short name of the parameter as seen in the display of the controller                                                                                                                                           |
| <b>Description</b>                 | Long description of the parameter. Also including a description of the different integer values the parameter can take if it is an enumerated parameter (see for example parameter "S1A, Control state" below) |
| <b>Min</b>                         | Minimum value the parameter can take                                                                                                                                                                           |
| <b>Max</b>                         | Maximum value the parameter can take                                                                                                                                                                           |
| <b>Factory setting</b>             | Default value                                                                                                                                                                                                  |
| <b>Unit</b>                        | Unit (if any)                                                                                                                                                                                                  |
| <b>Decimals</b>                    | Number of decimals the parameter has. A Modbus value is read as a Word value, so if a value of 568 is read and number of decimals is 2, then the value is 5.68                                                 |
| <b>Locked by main switch</b>       | If true then this parameter can only be changed when Main switch is off – i.e., this parameter cannot be changed when the controller is in control mode                                                        |
| <b>Read only</b>                   | If true then value of the parameter can only be read – if false, the value can also be changed by writing a new value to the Modbus address                                                                    |
| <b>Password level Read – Write</b> | Password level needed to read or write a parameter. Note that CoolConfig always require password level 3 to change parameters                                                                                  |
| <b>Persistent</b>                  | If true then the value is saved even if power to controller is switched off                                                                                                                                    |
| <b>Modbus PLC address</b>          | The 1-based Modbus address of the parameter                                                                                                                                                                    |

## Control status readouts

This group of parameters contain status variables that can be read on the controller display.

| LABEL                                    | Name                                      | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | MIN     | MAX     | Factory setting           | UNIT | RW   | Modbus PLC address |
|------------------------------------------|-------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|---------|---------------------------|------|------|--------------------|
| <b>PARAMETERS &amp; STATUS VARIABLES</b> |                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |         |         |                           |      |      |                    |
| SRT                                      | <b>Main Menu &gt; Start / Stop</b>        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |         |         |                           |      |      |                    |
| M01                                      | Main switch                               | Start and stop controlling                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 0       | 1       | 0 - Off                   |      | RW   | 3001               |
| M02                                      | Ext. Main switch                          | Status of the external main switch (DI)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 0       | 1       | 0 - Off                   |      | Read | 3002               |
| BSC                                      | <b>Main Menu &gt; Basic control</b>       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |         |         |                           |      |      |                    |
| R01                                      | Evap. ctrl mode                           | -1 - None<br>2 - DX control                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | -1      | 2       | -1 - None                 |      | RW   | 3033               |
| T1B                                      | Ther. mode                                | 0 - None<br>1 - _Individual_On_Off<br>2 - Common_On_Off<br>4 - MTR                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 0       | 4       | 1 -<br>_Individual_On_Off |      | RW   | 3034               |
| R2B                                      | Liq. line valve                           | 4 - AKV<br>5 - AKV___solenoid<br>6 - Mod_ICM<br>7 - Mod_ICM___solenoid                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 4       | 7       | 4 - AKV                   |      | RW   | 3035               |
| BS3                                      | <b>Main Menu &gt; Refrigerant</b>         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |         |         |                           |      |      |                    |
| R20                                      | Refrigerant                               | 0 - Undef; 1 - R12; 6 - R13<br>7 - R13b1; 2 - R22; 8 - R23<br>14 - R32; 11 - R114; 3 - R134a<br>12 - R142b; 24 - R170; 15 - R227<br>25 - R290; 16 - R401A; 18 - R402A<br>19 - R404A; 21 - R407A; 22 - R407B<br>20 - R407C; 37 - R407F; 49 - R407H<br>23 - R410A; 32 - R413A<br>30 - R417A; 31 - R422A<br>33 - R422D; 34 - R427A<br>35 - R438A; 40 - R448A<br>41 - R449A; 48 - R449B<br>43 - R450A; 42 - R452A<br>44 - R452B; 45 - R454B<br>9 - R500; 4 - R502; 10 - R503<br>17 - R507; 36 - R513A; 26 - R600<br>27 - R600a; 5 - R717; 28 - R744<br>46 - R1233zdE; 39 - R1234yf<br>38 - R1234ze; 47 - R1234zeZ<br>29 - R1270; 13 - R_user | 0       | 49      | 0 - Undef                 |      | RW   | 3036               |
| R23                                      | Refrig. fact. A1                          | User defined refrigerant. Factor A1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 8.000   | 13.000  | 10.400                    |      | RW   | 3037               |
| R24                                      | Refrig. fact. A2                          | User defined refrigerant. Factor A2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | -3200.0 | -1200.0 | -2255.0                   |      | RW   | 3038               |
| R25                                      | Refrig. fact. A3                          | User defined refrigerant. Factor A3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 220.0   | 320.0   | 254.2                     |      | RW   | 3039               |
| S01                                      | <b>I/O functions &gt; Cooling status</b>  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |         |         |                           |      |      |                    |
| P03                                      | Main switch by DI                         | 0 - No<br>1 - Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 0       | 1       | 0 - No                    |      | RW   | 3040               |
| T09                                      | Cool. status DO                           | 0 - No<br>1 - Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 0       | 1       | 0 - No                    |      | RW   | 3041               |
| T22                                      | Min.Cooling OD                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 0       | 20      | 5                         | %    | RW   | 3042               |
| S03                                      | <b>I/O functions &gt; Evaporator ctrl</b> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |         |         |                           |      |      |                    |
| R05                                      | Cool On/Off by DI                         | 0 - No<br>1 - Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 0       | 1       | 0 - No                    |      | RW   | 3043               |
| R06                                      | Forced closing                            | 0 - Off<br>1 - On<br>2 - On                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 0       | 2       | 0 - Off                   |      | RW   | 3044               |

|     |                                             |                                                                                |       |      |                 |     |    |      |
|-----|---------------------------------------------|--------------------------------------------------------------------------------|-------|------|-----------------|-----|----|------|
| R07 | Forced cooling                              | 0 - Off<br>1 - On<br>2 - On                                                    | 0     | 2    | 0 - Off         |     | RW | 3045 |
| R08 | Forced close by DI                          | 0 - No<br>1 - Yes                                                              | 0     | 1    | 0 - No          |     | RW | 3046 |
| R09 | Forced cool by DI                           | 0 - No<br>1 - Yes                                                              | 0     | 1    | 0 - No          |     | RW | 3047 |
| S05 | <b>I/O functions &gt; Valve status</b>      |                                                                                |       |      |                 |     |    |      |
| R10 | LL valve AI feedback                        | 0 - No<br>1 - Yes                                                              | 0     | 1    | 0 - No          |     | RW | 3048 |
| A80 | LL valve DI alarm                           | 0 - No<br>1 - Yes                                                              | 0     | 1    | 0 - No          |     | RW | 3205 |
| S06 | <b>I/O functions &gt; Additional AI's</b>   |                                                                                |       |      |                 |     |    |      |
| SS1 | Temperature sensor                          | 0 - No<br>1 - Yes                                                              | 0     | 1    | 0 - No          |     | RW | 3049 |
| SP1 | Pressure sensor                             | 0 - No<br>1 - Yes                                                              | 0     | 1    | 0 - No          |     | RW | 3050 |
| S08 | <b>I/O functions &gt; Safety stop</b>       |                                                                                |       |      |                 |     |    |      |
| A71 | Safety stop by DI                           | 0 - No<br>1 - Yes                                                              | 0     | 1    | 0 - No          |     | RW | 3052 |
| S70 | Manual alarm reset                          | 0 - No<br>1 - Yes                                                              | 0     | 1    | 0 - No          |     | RW | 3053 |
| EC1 | <b>Evaporator ctrl &gt; Superheat ctrl.</b> |                                                                                |       |      |                 |     |    |      |
| N01 | SH ref. mode                                | 0 - Fixed SH ref.<br>1 - Load defined<br>2 - Adaptive SH                       | 0     | 2    | 2 - Adaptive SH |     | RW | 3060 |
| N02 | SH fixed setpoint                           | Superheat fixed setpoint                                                       | 0.5   | 40.0 | 8.0             | K   | RW | 3061 |
| N03 | SH max                                      | Superheat maximum                                                              | N04   | 40.0 | 10.0            | K   | RW | 3062 |
| N04 | SH min                                      | Superheat minimum                                                              | 0.5   | N03  | 4.0             | K   | RW | 3063 |
| N09 | SH close function                           | 0 - No<br>1 - Yes                                                              | 0     | 1    | 1 - Yes         |     | RW | 3064 |
| N10 | SH close setpoint                           | Superheat close limit. The valve is forced to close below this superheat value | -5.0  | 20.0 | 2.0             | K   | RW | 3065 |
| EC2 | <b>Evaporator ctrl &gt; Startup SH ctrl</b> |                                                                                |       |      |                 |     |    |      |
| N20 | Startup mode                                | 0 - Prop__Ctrl<br>1 - Fix_OD_w_prot<br>2 - Fix_OD_wo_prot                      | 0     | 2    | 0 - Prop__Ctrl  |     | RW | 3066 |
| N21 | Startup time                                | Startup time                                                                   | 1     | 600  | 90              | sec | RW | 3067 |
| N22 | Min. startup time                           | Min. startup time                                                              | 1     | 240  | 15              | sec | RW | 3068 |
| N23 | Startup OD                                  | Startup Opening Degree                                                         | 1     | 100  | 32              | %   | RW | 3069 |
| EC3 | <b>Evaporator ctrl &gt; Expansion vlv</b>   |                                                                                |       |      |                 |     |    |      |
| N17 | AKV period                                  | AKV or AKVA period time                                                        | 3     | 6    | 6               | sec | RW | 3070 |
| N24 | Minimum OD                                  | Minimum Opening Degree                                                         | 0     | N25  | 0               | %   | RW | 3071 |
| N25 | Maximum OD                                  | Maximum Opening Degree                                                         | N24   | 100  | 100             | %   | RW | 3072 |
| EC4 | <b>Evaporator ctrl &gt; MOP</b>             |                                                                                |       |      |                 |     |    |      |
| N13 | MOP function                                | 0 - No<br>1 - Yes                                                              | 0     | 1    | 0 - No          |     | RW | 3073 |
| N14 | MOP setpoint                                | Maximum Operating Pressure setpoint                                            | -70.0 | 60.0 | 0.0             | °C  | RW | 3074 |
| EC5 | <b>Evaporator ctrl &gt; Superheat adv.</b>  |                                                                                |       |      |                 |     |    |      |
| N05 | SH Tn                                       | Superheat controller integration time                                          | 20    | 900  | 600             | sec | RW | 3075 |
| N07 | SH Kp                                       | Superheat controller proportional gain                                         | 0.1   | 20.0 | 1.5             |     | RW | 3076 |
| N08 | SH KpTe                                     | Suction pressure feedback gain                                                 | 0.0   | 20.0 | 3.0             |     | RW | 3077 |

|     |                                              |                                                                                                                                                           |        |       |                   |     |    |      |
|-----|----------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|--------|-------|-------------------|-----|----|------|
| N06 | SH Kp damp                                   | Damping of gain near superheat setpoint                                                                                                                   | 0.1    | 1.0   | 0.6               |     | RW | 3078 |
| N11 | SH close Tn divide                           | Division factor on integration time for PI controller closing valve at low superheat (increase value to decrease integration time and close valve faster) | 1      | 5     | 3                 |     | RW | 3079 |
| N12 | SH close Kp factor                           | Factor on proportional gain for PI controller closing valve at low superheat (increase value to increase gain and close valve faster)                     | 0.5    | 10.0  | 1.5               |     | RW | 3080 |
| EC6 | <b>Evaporator ctrl &gt; MSS advanced</b>     |                                                                                                                                                           |        |       |                   |     |    |      |
| N18 | MSS Stability                                | Minimum Stable Superheat stability                                                                                                                        | 0.0    | 10.0  | 5.0               |     | RW | 3081 |
| N19 | MSS T0 stability factor                      | Minimum Stable Superheat stability T0 factor                                                                                                              | 0.0    | 1.0   | 0.0               |     | RW | 3082 |
| EC7 | <b>Evaporator ctrl &gt; MOP advanced</b>     |                                                                                                                                                           |        |       |                   |     |    |      |
| N26 | MOP Kp                                       | MOP Kp                                                                                                                                                    | 1.0    | 20.0  | 5.0               |     | RW | 3083 |
| N27 | MOP Tn                                       | MOP Tn                                                                                                                                                    | 20     | 900   | 45                | sec | RW | 3084 |
| N37 | Tn SH tracking                               |                                                                                                                                                           | 3      | 600   | 200               | sec | RW | 3085 |
| THF | <b>Thermostat ctrl &gt; Thermostat ctrl</b>  |                                                                                                                                                           |        |       |                   |     |    |      |
| T04 | Ther. setpoint                               | Thermostat set point temperature                                                                                                                          | -70.0  | 160.0 | 2.0               | °C  | RW | 3088 |
| T05 | Ther. neutral zone                           | Thermostat neutral zone (+ - to setpoint)                                                                                                                 | 0.1    | 20.0  | 2.0               | K   | RW | 3089 |
| T02 | No. of media sensor                          |                                                                                                                                                           | 0      | 2     | 1                 |     | RW | 3086 |
| T03 | Ctrl temp. method                            | 0 - Max temp ctrl<br>1 - Avg temp ctrl                                                                                                                    | 0      | 1     | 0 - Max temp ctrl |     | RW | 3087 |
| TC4 | <b>Thermostat ctrl &gt; Day/night ctrl</b>   |                                                                                                                                                           |        |       |                   |     |    |      |
| T06 | Day/night control                            | 0 - No<br>1 - Yes                                                                                                                                         | 0      | 1     | 0 - No            |     | RW | 3090 |
| T07 | Night operation                              | 0 - No<br>1 - Yes                                                                                                                                         | 0      | 1     | 0 - No            |     | RW | 3091 |
| T08 | Night offset                                 | Offset of the thermostat set point temperature during night operation                                                                                     | -20.0  | 20.0  | -2.0              | K   | RW | 3092 |
| TC6 | <b>Thermostat ctrl &gt; Modulating ther.</b> |                                                                                                                                                           |        |       |                   |     |    |      |
| N15 | MTR Tn                                       | Advanced parameter. Integration time for the MTR algorithm                                                                                                | 20     | 3600  | 600               | sec | RW | 3094 |
| N16 | MTR Kp                                       | Advanced parameter. Proportional gain for the MTR algorithm                                                                                               | 0.2    | 20.0  | 3.0               |     | RW | 3095 |
| N39 | MTR with cutout                              | 0 - No<br>1 - Yes                                                                                                                                         | 0      | 1     | 1 - Yes           |     | RW | 3096 |
| ATA | <b>Thermostat ctrl &gt; Air temp. alarm</b>  |                                                                                                                                                           |        |       |                   |     |    |      |
| B01 | Air temp. alarm                              | 0 - None<br>1 - Separate_sensor<br>2 - Use_ther__temp_                                                                                                    | 0      | 2     | 0 - None          |     | RW | 3097 |
| B02 | High alarm limit                             | Upper alarm limit for the room temperature alarm function                                                                                                 | -100.0 | 200.0 | 6.0               | °C  | RW | 3098 |
| B03 | Low alarm limit                              | Lower alarm limit for the room temperature alarm function                                                                                                 | -100.0 | 200.0 | -30.0             | °C  | RW | 3099 |
| B04 | Alarm delay                                  | Alarm delay time during normal control used for both high- and low temperature alarms                                                                     | 0      | 240   | 120               | min | RW | 3100 |
| PTA | <b>Thermostat ctrl &gt; Product tmp al.</b>  |                                                                                                                                                           |        |       |                   |     |    |      |
| B05 | Prod.alarm function                          | 0 - No<br>1 - Yes                                                                                                                                         | 0      | 1     | 0 - No            |     | RW | 3101 |
| B06 | Prod. high al. limit                         | Upper alarm limit for the product temperature alarm                                                                                                       | -100.0 | 200.0 | 6.0               | °C  | RW | 3102 |

|     |                                            |                                                                                                                                          |        |       |                  |     |    |      |
|-----|--------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|--------|-------|------------------|-----|----|------|
| B07 | Prod. low al. limit                        | Lower alarm limit for the product temperature alarm                                                                                      | -100.0 | 200.0 | -30.0            | °C  | RW | 3103 |
| B08 | Prod. alarm delay                          | Alarm delay time for the product temperature alarm                                                                                       | 0      | 240   | 120              | min | RW | 3104 |
| C01 | <b>Coord. ctrl. &gt; Ctrl. groups</b>      |                                                                                                                                          |        |       |                  |     |    |      |
| G17 | Number of groups                           | Number of evaporator groups.<br>There are 120 CAN-bus addresses, so if there is 10 groups, there is maximum 12 controllers in each group | 1      | 60    | 4                |     | RW | 3120 |
| C02 | <b>Coord. ctrl. &gt; Sensor sharing</b>    |                                                                                                                                          |        |       |                  |     |    |      |
| R11 | Com. press transmitter                     | 0 - No<br>1 - Sharing_on_bus<br>2 - Receiving_from_bus                                                                                   | 0      | 2     | 0 - No           |     | RW | 3121 |
| G18 | CAN Bus sharing min. update interval       | Min update interval for sharing values on CAN bus                                                                                        | 5      | 60    | 10               | sec | RW | 3122 |
| EX1 | <b>Ext. references &gt; SH setpoint</b>    |                                                                                                                                          |        |       |                  |     |    |      |
| N28 | Ext.Ref.DX config                          | 0 - Not_used<br>1 - Displace_by_current<br>2 - Displace_by_voltage<br>4 - Displace_by_DI<br>3 - Displace_by_modbus                       | 0      | 4     | 0 - Not_used     |     | RW | 3130 |
| N29 | Ref.Offset SH Max                          | Offset of setpoint, max value                                                                                                            | 0.0    | 50.0  | 0.0              | K   | RW | 3131 |
| N30 | Ref.Offset SH Min                          | Offset of setpoint, min value                                                                                                            | -70.0  | 0.0   | 0.0              | K   | RW | 3132 |
| N31 | Ref.Current SH High                        | AI signal range - high value                                                                                                             | N32    | 20.0  | 20.0             | mA  | RW | 3133 |
| N32 | Ref.Current SH Low                         | AI signal range - low value                                                                                                              | 0.0    | N31   | 4.0              | mA  | RW | 3134 |
| N33 | Ref.Voltage SH High                        | AI signal range - high value                                                                                                             | N34    | 10.0  | 10.0             | V   | RW | 3135 |
| N34 | Ref.Voltage SH Low                         | AI signal range - low value                                                                                                              | 0.0    | N33   | 0.0              | V   | RW | 3136 |
| N35 | Ref.Offset SH Modbus                       | Offset value send via network                                                                                                            | -70.0  | 50.0  | 0.0              | K   | RW | 3137 |
| N38 | Ref.Offset SH by DI                        | Offset value when DI is open, 0 K if closed                                                                                              | -70.0  | 50.0  | 0.0              | K   | RW | 3138 |
| EX2 | <b>Ext. references &gt; Ther. setpoint</b> |                                                                                                                                          |        |       |                  |     |    |      |
| P10 | Ext. ref. config.                          | 0 - Not_used<br>1 - Displace_by_current<br>2 - Displace_by_voltage<br>4 - Displace_by_DI<br>3 - Displace_by_modbus                       | 0      | 4     | 0 - Not_used     |     | RW | 3139 |
| P11 | Ref. offset max                            | Offset of setpoint - max value                                                                                                           | 0.0    | 160.0 | 0.0              | K   | RW | 3140 |
| P12 | Ref. offset min                            | Offset of setpoint - min value                                                                                                           | -70.0  | 0.0   | 0.0              | K   | RW | 3141 |
| P13 | Ref. current high                          | AI signal range - high value                                                                                                             | P14    | 20.0  | 20.0             | mA  | RW | 3142 |
| P14 | Ref. current low                           | AI signal range - low value                                                                                                              | 0.0    | P13   | 4.0              | mA  | RW | 3143 |
| P15 | Ref. voltage high                          | AI signal range - high value                                                                                                             | P16    | 10.0  | 10.0             | V   | RW | 3144 |
| P16 | Ref. voltage low                           | AI signal range - low value                                                                                                              | 0.0    | P15   | 0.0              | V   | RW | 3145 |
| P18 | Ref. offset by Modbus                      | Offset value send via network                                                                                                            | -70.0  | 160.0 | 0.0              | K   | RW | 3146 |
| P19 | Ref.offset by DI                           | Offset value when DI is open, 0 K if closed                                                                                              | -70.0  | 160.0 | 0.0              | K   | RW | 3147 |
| EX4 | <b>Ext. references &gt; AI filter</b>      |                                                                                                                                          |        |       |                  |     |    |      |
| P17 | Lowpass bandwidth                          | 0 - None<br>1 - 4 Hz<br>2 - 2 Hz<br>3 - 1 Hz<br>4 - 0.5 Hz<br>5 - 0.2 Hz                                                                 | 0      | 5     | 5 - 0.2 Hz       |     | RW | 3148 |
| EMC | <b>Main Menu &gt; Emergency cool.</b>      |                                                                                                                                          |        |       |                  |     |    |      |
| P20 | Ther. sensor error                         | 0 - Stop_cooling<br>1 - Fixed_OD<br>2 - Use_average_OD                                                                                   | 0      | 2     | 0 - Stop_cooling |     | RW | 3150 |
| P22 | Fixed OD emer. cool                        | Fixed valve OD at emergency cooling                                                                                                      | 0      | 100   | 0                | %   | RW | 3151 |

|     |                                  |                                                                                                                                                                                             |   |     |                  |   |    |      |
|-----|----------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|-----|------------------|---|----|------|
| P21 | SH sensor error                  | 0 - Stop_cooling<br>1 - Fixed_OD<br>2 - Use_average_OD                                                                                                                                      | 0 | 2   | 0 - Stop_cooling |   | RW | 3152 |
| P2A | Fixed OD emer. cool              | Fixed valve OD at emergency cooling                                                                                                                                                         | 0 | 100 | 0                | % | RW | 3153 |
| AL1 | Alarm setting > Alarm priority   |                                                                                                                                                                                             |   |     |                  |   |    |      |
| P02 | Alarm output DO                  | 0 - No relay<br>1 - Critical alarms<br>2 - Severe alarms<br>3 - All alarm                                                                                                                   | 0 | 3   | 0 - No relay     |   | RW | 3180 |
| AL2 | Alarm setting > Evaporator ctrl. |                                                                                                                                                                                             |   |     |                  |   |    |      |
| A48 | Pressure sens.error              | 0 - Critical                                                                                                                                                                                | 0 | 3   | 2 - Normal       |   | RW | 3183 |
| A76 | S2 temp error                    | 1 - Severe<br>2 - Normal                                                                                                                                                                    | 0 | 3   | 2 - Normal       |   | RW | 3184 |
| A78 | High pressure MOP                | 3 - Disable                                                                                                                                                                                 | 0 | 3   | 2 - Normal       |   | RW | 3186 |
| AL4 | Alarm setting > Thermostat ctrl. |                                                                                                                                                                                             |   |     |                  |   |    |      |
| A50 | Media sensor err.                | 0 - Critical<br>1 - Severe<br>2 - Normal<br>3 - Disable                                                                                                                                     | 0 | 3   | 2 - Normal       |   | RW | 3187 |
| A51 | Media 2 sens.err.                |                                                                                                                                                                                             | 0 | 3   | 2 - Normal       |   | RW | 3188 |
| A53 | Air alarm sens.err.              |                                                                                                                                                                                             | 0 | 3   | 2 - Normal       |   | RW | 3190 |
| A61 | High temp. alarm                 |                                                                                                                                                                                             | 0 | 3   | 0 - Critical     |   | RW | 3191 |
| A62 | Low temp. alarm                  |                                                                                                                                                                                             | 0 | 3   | 0 - Critical     |   | RW | 3192 |
| A55 | Product sensor error             |                                                                                                                                                                                             | 0 | 3   | 2 - Normal       |   | RW | 3193 |
| A63 | High prod.temp.alarm             |                                                                                                                                                                                             | 0 | 3   | 1 - Severe       |   | RW | 3194 |
| A64 | Low prod. temp.alarm             |                                                                                                                                                                                             | 0 | 3   | 1 - Severe       |   | RW | 3195 |
| AL6 | Alarm setting > I/O functions    |                                                                                                                                                                                             |   |     |                  |   |    |      |
| A67 | IO config. error                 | 0 - Critical                                                                                                                                                                                | 0 | 100 | 0                |   | RW | 3196 |
| A59 | Standby mode                     | 1 - Severe                                                                                                                                                                                  | 0 | 3   | 2 - Normal       |   | RW | 3198 |
| A66 | Output in MAN mode               | 2 - Normal                                                                                                                                                                                  | 0 | 3   | 2 - Normal       |   | RW | 3199 |
| A68 | Safety stop alarm                | 3 - Disable                                                                                                                                                                                 | 0 | 3   | 0 - Critical     |   | RW | 3200 |
| AL6 | Alarm setting > External ref.    |                                                                                                                                                                                             |   |     |                  |   |    |      |
| A49 | Ext.Ref.Ther error               | 0 - Critical<br>1 - Severe                                                                                                                                                                  | 0 | 3   | 2 - Normal       |   | RW | 3201 |
| A79 | Ext.Ref.SH error                 | 2 - Normal<br>3 - Disable                                                                                                                                                                   | 0 | 3   | 2 - Normal       |   | RW | 3202 |
| AL7 | Alarm setting > Valves           |                                                                                                                                                                                             |   |     |                  |   |    |      |
| A83 | LL valve DI alarm                | 0 - Critical<br>1 - Severe                                                                                                                                                                  | 0 | 3   | 2 - Normal       |   | RW | 3203 |
| A86 | LL valve AI alarm                | 2 - Normal<br>3 - Disable                                                                                                                                                                   | 0 | 3   | 2 - Normal       |   | RW | 3204 |
| AL8 | Alarm setting > Ctrl. coord.     |                                                                                                                                                                                             |   |     |                  |   |    |      |
| A94 | Bus share timeout error          | 0 - Critical<br>1 - Severe<br>2 - Normal<br>3 - Disable                                                                                                                                     | 0 | 3   | 2 - Normal       |   | RW | 3206 |
| MSC | Main Menu > Miscellaneous        |                                                                                                                                                                                             |   |     |                  |   |    |      |
| REC | Reset Emergency Cooling timer    |                                                                                                                                                                                             | 0 | 1   | 0                |   | RW | 3210 |
| DSP | System > Display                 |                                                                                                                                                                                             |   |     |                  |   |    |      |
| G01 | Language                         | 0 - English; 3 - Italian<br>4 - German; 5 - French<br>6 - Spanish; 13 - Portuguese<br>16 - Dutch__Netherlands_<br>9 - Russian; 14 - Chinese<br>17 - Japanese__Japan_<br>18 - Korean__Korea_ | 0 | 18  | 0 - English      |   | RW | 3500 |
| P01 | Temperature units                | 0 - MET<br>1 - IMP                                                                                                                                                                          | 0 | 1   | 0 - MET          |   | RW | 3901 |

|     |                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |   |     |                |     |      |      |
|-----|----------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|-----|----------------|-----|------|------|
| G03 | Screen saver time                      | Screen saver time (minutes before display is dimmed)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 1 | 60  | 2              | min | RW   | 3222 |
| G04 | User logout time                       | User logout time (minutes before display is dimmed)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 1 | 60  | 2              | min | RW   | 3223 |
| G05 | Display contrast                       | Display contrast                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 0 | 100 | 40             | %   | RW   | 3224 |
| NET | <b>System &gt; Network</b>             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |   |     |                |     |      |      |
| G11 | Modbus address                         | Modbus address of controller                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 1 | 120 | 1              |     | RW   | 3111 |
| G12 | Baudrate                               | 0 - 0<br>1 - 12<br>2 - 24<br>3 - 48<br>4 - 96<br>5 - 144<br>6 - 192<br>7 - 288<br>8 - 384                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 0 | 8   | 8 - 384        |     | RW   | 3112 |
| G13 | Serial mode                            | 0 - 8N1<br>1 - 8E1<br>2 - 8N2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 0 | 2   | 1 - 8E1        |     | RW   | 3113 |
| RST | <b>System &gt; Reset to factory</b>    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |   |     |                |     |      |      |
| G14 | Reset to factory                       | 0 - No<br>1 - Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 0 | 1   | 0 - No         |     | RW   | 3114 |
| WGE | <b>Quick setup &gt; General</b>        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |   |     |                |     |      |      |
| LCX | Wizard lock                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 0 | 1   | 0              |     | RW   | 3900 |
| P01 | Temperature units                      | 0 - MET<br>1 - IMP                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 0 | 1   | 0 - MET        |     | RW   | 3901 |
| r01 | Evap. ctrl mode                        | 2 - DX control                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 2 | 2   | 2 - DX control |     | Read | 3902 |
| r20 | Refrigerant                            | 0 - Undef; 1 - R12; 6 - R13<br>7 - R13b1; 2 - R22; 8 - R23<br>14 - R32; 11 - R114; 3 - R134a<br>12 - R142b; 24 - R170; 15 - R227<br>25 - R290; 16 - R401A; 18 - R402A<br>19 - R404A; 21 - R407A; 22 - R407B<br>20 - R407C; 37 - R407F; 49 - R407H<br>23 - R410A; 32 - R413A<br>30 - R417A; 31 - R422A<br>33 - R422D; 34 - R427A<br>35 - R438A; 40 - R448A<br>41 - R449A; 48 - R449B<br>43 - R450A; 42 - R452A<br>44 - R452B; 45 - R454B<br>9 - R500; 4 - R502; 10 - R503<br>17 - R507; 36 - R513A; 26 - R600<br>27 - R600a; 5 - R717; 28 - R744<br>46 - R1233zdE; 39 - R1234yf<br>38 - R1234ze; 47 - R1234zeZ<br>29 - R1270; 13 - R_user | 0 | 49  | 0 - Undef      |     | RW   | 3907 |
| WDM | <b>Quick setup &gt; Valve settings</b> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |   |     |                |     |      |      |
| r2B | Liq. line valve                        | 4 - AKV<br>5 - AKV___solenoid<br>6 - Mod_ICM<br>7 - Mod_ICM___solenoid                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 4 | 7   | 4 - AKV        |     | RW   | 3910 |
| WAL | <b>Quick setup &gt; Alarm setting</b>  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |   |     |                |     |      |      |
| p02 | Alarm output DO                        | 0 - No_relay<br>1 - Critical_alarms<br>2 - Severe_alarms<br>3 - All_alarm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 0 | 3   | 0 - No_relay   |     | RW   | 3927 |
| WTh | <b>Quick setup &gt; Thermostat</b>     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |   |     |                |     |      |      |
| t1B | Ther. mode                             | 0 - None<br>1 - _Individual_On_Off<br>2 - Common_On_Off<br>4 - MTR                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 0 | 4   | 0 - None       |     | RW   | 3904 |

|     |                                                |                                                                                                                                                                                              |        |       |             |     |      |      |
|-----|------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|-------|-------------|-----|------|------|
| t04 | Ther. setpoint                                 | Thermostat set point temperature                                                                                                                                                             | -70.0  | 160.0 | 2.0         | °C  | RW   | 3911 |
| t05 | Ther. neutral zone                             | Thermostat neutral zone (+ - to setpoint)                                                                                                                                                    | 0.1    | 20.0  | 2.0         | K   | RW   | 3912 |
| WAL | <b>Quick setup &gt; Air temp. alarm</b>        |                                                                                                                                                                                              |        |       |             |     |      |      |
| b01 | Air temp. alarm                                | 0 - None<br>1 - Separate_sensor<br>2 - Use_ther__temp__                                                                                                                                      | 0      | 2     | 0 - None    |     | RW   | 3918 |
| b02 | High alarm limit                               | Upper alarm limit for the room temperature alarm function                                                                                                                                    | -100.0 | 200.0 | 6.0         | °C  | RW   | 3913 |
| b03 | Low alarm limit                                | Lower alarm limit for the room temperature alarm function                                                                                                                                    | -100.0 | 200.0 | -30.0       | °C  | RW   | 3914 |
| b04 | Alarm delay                                    | Alarm delay time during normal control used for both high- and low temperature alarms                                                                                                        | 0      | 240   | 120         | min | RW   | 3915 |
| WMI | <b>Quick setup &gt; Miscellaneous</b>          |                                                                                                                                                                                              |        |       |             |     |      |      |
| p03 | Main switch via DI                             | 0 - No<br>1 - Yes                                                                                                                                                                            | 0      | 1     | 0 - No      |     | RW   | 3916 |
| CS3 | <b>Status var &gt; Control general purpose</b> |                                                                                                                                                                                              |        |       |             |     |      |      |
| S26 | Emergency Control Period                       |                                                                                                                                                                                              | 0      | 100   | 0           |     | Read | 3421 |
| S27 | Emergency Control Duty                         |                                                                                                                                                                                              | 0      | 100   | 0           |     | Read | 3422 |
| ST1 | Thermostat mode                                |                                                                                                                                                                                              | 0      | 100   | 0           |     | Read | 3424 |
| SW1 | Debug Dx State                                 |                                                                                                                                                                                              | 0      | 100   | 0           |     | Read | 3425 |
| SW2 | Debug Dx injDetails                            |                                                                                                                                                                                              | 0      | 100   | 0           |     | Read | 3426 |
| SR1 | Evap. ctrl mode                                |                                                                                                                                                                                              | 0      | 100   | 0           |     | Read | 3431 |
| S01 | Control state                                  |                                                                                                                                                                                              | 0      | 0     | 0           |     | Read | 3403 |
| S2A | Merge Main Switch                              |                                                                                                                                                                                              | 0      | 1     | 0           |     | Read | 3411 |
| SR2 | Liq. line valve                                |                                                                                                                                                                                              | 0      | 100   | 0           |     | Read | 3423 |
| SC1 | Commit high                                    |                                                                                                                                                                                              | 0      | 100   | 0           |     | Read | 3434 |
| SC2 | Commit low                                     |                                                                                                                                                                                              | 0      | 100   | 0           |     | Read | 3435 |
| ALS | <b>Status var &gt; Alarm statistics</b>        |                                                                                                                                                                                              |        |       |             |     |      |      |
| PAA | Active alarms                                  |                                                                                                                                                                                              | 0      | 1     | 0           |     | Read | 3433 |
| I01 | ActiveAlarmStatus                              |                                                                                                                                                                                              | -32768 | 32767 | 0           |     | Read | 3400 |
| I02 | Number of active alarms                        |                                                                                                                                                                                              | 0      | 32767 | 0           |     | Read | 3401 |
| LNG | <b>Main Menu &gt; Select language</b>          |                                                                                                                                                                                              |        |       |             |     |      |      |
| G01 | Language                                       | 0 - English; 3 - Italian<br>4 - German; 5 - French<br>6 - Spanish; 13 - Portuguese<br>16 - Dutch__Netherlands_<br>9 - Russian; 14 - Chinese<br>17 - Japanese__Japan_<br>18 - Korean__Korea_  | 0      | 18    | 0 - English |     | RW   | 3500 |
| LAN | <b>Quick start &gt; Select language</b>        |                                                                                                                                                                                              |        |       |             |     |      |      |
| G01 | Language                                       | 0 - English ; 3 - Italian<br>4 - German; 5 - French<br>6 - Spanish; 13 - Portuguese<br>16 - Dutch__Netherlands_<br>9 - Russian; 14 - Chinese<br>17 - Japanese__Japan_<br>18 - Korean__Korea_ | 0      | 18    | 0 - English |     | RW   | 3500 |
| SET | <b>Status menu &gt; Setpoint</b>               |                                                                                                                                                                                              |        |       |             |     |      |      |
| T04 | Ther. setpoint                                 | Thermostat set point temperature                                                                                                                                                             | -70.0  | 160.0 | 2.0         | °C  | RW   | 3088 |
| T05 | Ther. neutral zone                             | Thermostat neutral zone (+ - to setpoint)                                                                                                                                                    | 0.1    | 20.0  | 2.0         | K   | RW   | 3089 |
| N02 | SH fixed setpoint                              | Superheat fixed setpoint                                                                                                                                                                     | 0.5    | 40.0  | 8.0         | K   | RW   | 3061 |
| DET | <b>Status menu &gt; Detailed status</b>        |                                                                                                                                                                                              |        |       |             |     |      |      |

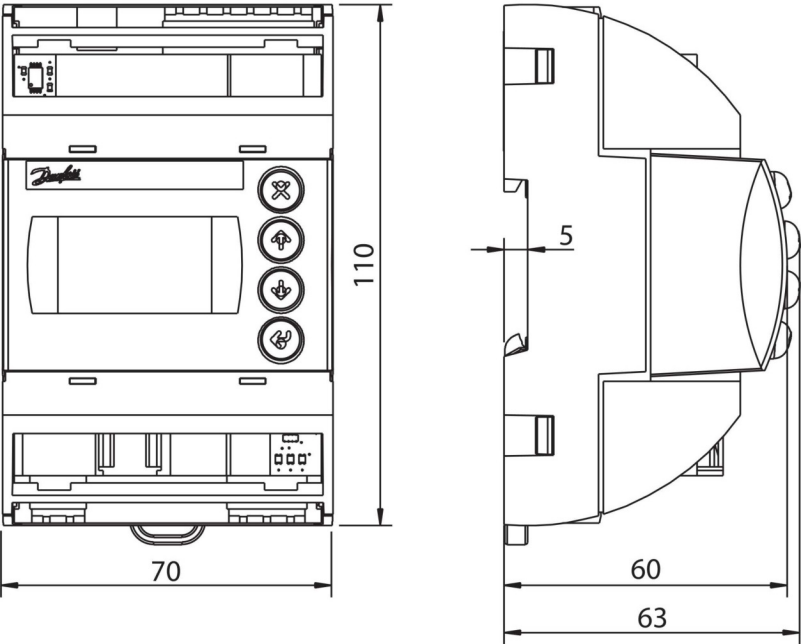


|     |                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |      |        |         |      |      |      |
|-----|----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|--------|---------|------|------|------|
| S1A | Control states       | 0 - _0<br>1 - Main_switch_is_OFF<br>2 - Manual_control<br>3 - Pump_down<br>4 - HG_open_delay<br>5 - HG_Drip_tray<br>6 - HG_soft_opening<br>7 - Defrosting<br>8 - HG_close_delay<br>9 - Drain_close_delay<br>10 - Drip_off_time<br>11 - WR_open_delay<br>12 - Fan_start_delay<br>13 - Not_used<br>14 - Forced_closing<br>15 - Forced_cooling<br>16 - Emergency_control<br>17 - Modulating_WR<br>18 - MTR_control<br>19 - Cooling<br>20 - Cooling_stopped<br>21 - Refrig__not_sel_<br>22 - Power_up_state<br>23 - Critical_Alarm<br>24 - Modulating_Pwm<br>25 - IO_config_error<br>26 - Drain_equalising<br>27 - Cooling_WDX<br>28 - Cooling_DX<br>29 - Cooling_CCR<br>30 - NeoCharge_Adjusting<br>31 - NeoCh_Adj_Restarting<br>32 - Fan_safety_alarm | 0    | 32     | 0 - _0  |      | Read | 3412 |
| S02 | Cooling status       | 0 - Off<br>1 - On                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 0    | 1      | 0 - Off |      | Read | 3404 |
| S03 | Media                | Temperature used for the thermostat function                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 0.00 | 100.00 | 0.00    | °C   | Read | 3405 |
| S20 | Injection OD         | Opening degree of injection valve                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 0.00 | 100.00 | 0.00    | %    | Read | 3417 |
| S18 | S2 temperature       | The refrigerant temperature measured at S2 sensor position                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 0.00 | 100.00 | 0.00    | °C   | Read | 3415 |
| S17 | Evap. temp Te        | Actual evaporating temperature Te converted from pressure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 0.00 | 100.00 | 0.00    | °C   | Read | 3414 |
| S21 | S2 superheat         | Superheat (S2 temperature - Evap. Temp. Te)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 0.0  | 100.0  | 0.0     | K    | Read | 3418 |
| S22 | SH reference         | Reference used for the superheat control                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 0.0  | 100.0  | 0.0     | K    | Read | 3419 |
| S35 | Ther. reference      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 0.00 | 100.00 | 0.00    | °C   | Read | 3917 |
| S05 | Cut in limit         | Thermostat cut in limit adjusted with night offset                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 0.00 | 100.00 | 0.00    | °C   | Read | 3406 |
| S06 | Cut out limit        | Thermostat cut out limit adjusted with night offset                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 0.00 | 100.00 | 0.00    | °C   | Read | 3407 |
| S04 | Night status         | 0 - Off<br>1 - On                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 0    | 1      | 0 - Off |      | Read | 3408 |
| S07 | Alarm air temp.      | Room temperature used for alarm function                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 0.00 | 100.00 | 0.00    | °C   | Read | 3409 |
| S08 | Product temp.        | Measured product temperature                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 0.00 | 100.00 | 0.00    | °C   | Read | 3410 |
| S16 | Evap. press Pe       | Actual evaporating pressure Pe                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 0.00 | 100.00 | 0.00    | barg | Read | 3413 |
| S34 | LL valve AI Feedback | Feedback from ICAD of ICM valve in liquid line                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 0.00 | 100.00 | 0.00    | %    | Read | 3428 |
| SSt | Add. temp            | Additional temperature reading                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 0.00 | 100.00 | 0.00    | °C   | Read | 3429 |
| SPp | Add. press           | Additional pressure reading                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 0.00 | 200.00 | 0.00    | barg | Read | 3430 |
| SOL | Solenoid status      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 0    | 1      | 0       |      | Read | 3432 |

## ALARMS

| LABEL | DESCRIPTION                 |                                                                                      | MIN | MAX | RESET | IN OFF   |      |          |
|-------|-----------------------------|--------------------------------------------------------------------------------------|-----|-----|-------|----------|------|----------|
| A01   | General alarm               |                                                                                      | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .08 |
| E01   | Ext.Ref.Ther error          | External reference for thermostat setpoint error                                     | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .09 |
| E02   | Pressure Sensor             |                                                                                      | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .10 |
| A50   | Media sensor                | Thermostat temperature sensor error                                                  | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .11 |
| A51   | Media-2 sensor              | Thermostat temperature sensor 2 error                                                | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .12 |
| A53   | Air alarm sensor            | Air alarm sensor error                                                               | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .13 |
| A55   | Product sensor err.         | Product temperature sensor error                                                     | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .14 |
| A59   | Standby mode                | Control is stopped by internal or external Main Switch (DI input )                   | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .15 |
| A60   | Refrigerant not set         | No refrigerant has been selected                                                     | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .00 |
| A61   | High temp. alarm            | The room temperature is too high                                                     | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .01 |
| A62   | Low temp. alarm             | The room temperature is too low                                                      | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .02 |
| A63   | High product temp.          | The product temperature is too high                                                  | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .03 |
| A64   | Low product temp.           | The product temperature is too low                                                   | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .04 |
| A66   | Output in MAN mode          | An output is set in manual mode                                                      | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .05 |
| A67   | IO config. error            | Not all inputs and output functions have been assigned to hardware inputs or outputs | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .06 |
| A68   | Safety stop Alarm           | Safety stop by digital input, need a manual reset to remove it                       | 0   | 1   | AUTO  | INACTIVE | Read | 1901 .07 |
| A76   | S2 temp error               | S2 temperature sensor error                                                          | 0   | 1   | AUTO  | INACTIVE | Read | 1902 .08 |
| A79   | Ext.Ref.SH error            | External reference input for superheat setpoint error                                | 0   | 1   | AUTO  | INACTIVE | Read | 1902 .10 |
| A83   | LL valve DI alarm           | Liquid line valve alarm by DI                                                        | 0   | 1   | AUTO  | INACTIVE | Read | 1902 .11 |
| A86   | LL valve AI alarm           | LL line ICAD input error (out of scale)                                              | 0   | 1   | AUTO  | INACTIVE | Read | 1902 .12 |
| A94   | Shared signal timeout alarm | Timeout error sharing pressure transmitter                                           | 0   | 1   | AUTO  | INACTIVE | Read | 1902 .13 |

Dimensions

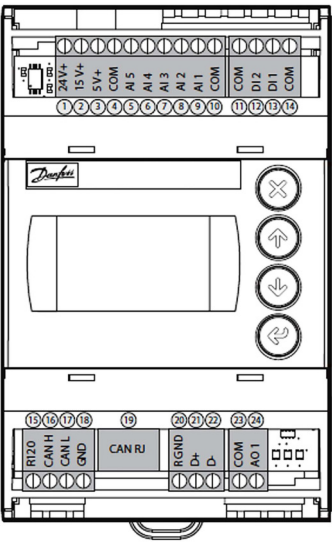






**Note:**  
Dimensions are in mm.

Connections

Reading guideline

EKE 315 have four push bottoms to operate, navigate and enter setpoints and settings:



- <  > Escape or return function
- <  > Move 1 line up, increase value
- <  > Move 1 line down, decrease value
- <  > Acknowledge/Enter submenu or value. Long push

## Very first start-up

After Power on

```
EKE 315
No Application
Config
```



Hold <  > until screen below appear

```
Password
0 * *
```

Enter Password: 300. Push <  >, <  >, <  > and <  >, <  >, <  > to complete

```
Logged in for
commiss
```

Will be displayed a few seconds and then



Push <  > for "Select language"

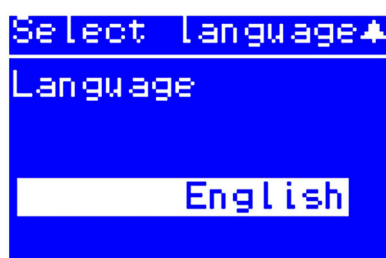
```
Quick start
Select language
Setup wizard
Parameter setup
```




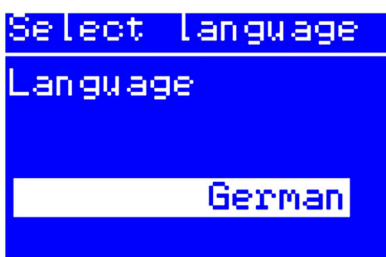
Push <  > for enter menu

```
Select language
Language
English
```

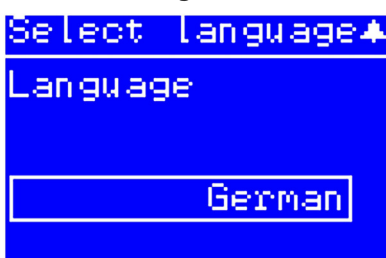
Push  or  to Select language



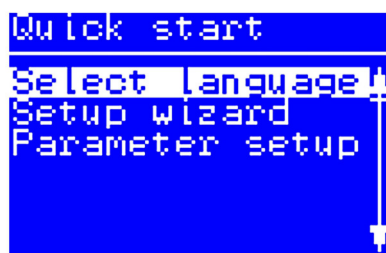
When correct language push  >



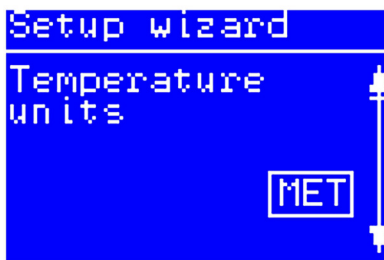
Push  > to go back



Push  > and  > to Setup wizard



Push <  >



#### Temperature units

Select between MET (metric) and IMP (imperial)

**Note** that if MET is selected, pressure will be in bar, and if IMP is selected, pressure will be in psi

Push <  >



**Evap. Ctrl mode** locked to DX control.

Cannot be changed



#### Select Ther. mode:

None: No thermostat

##### *Individual\_On\_Off:*

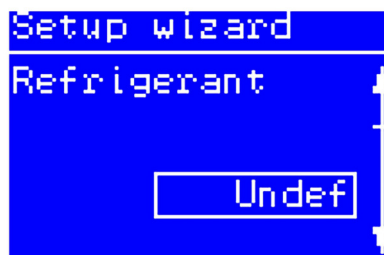
In this mode each controller has its own thermostat settings, and each controller works independently of other controllers

##### *Common\_On\_Off:*

In this mode the thermostat is controlled by the primary controller in a controller group. When the main controller switch On or Off, all other controllers in that group will switch On or Off

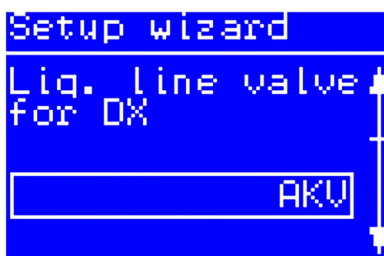
##### **MTR:**

Modulating Thermostat. The injection to the evaporator is controlled so that the air temperature is kept close to a given setpoint



#### Select Refrigerant

Select the refrigerant used in question



#### Select Liq. line valve for DX

Select the current valve used in the Liquid line

**AKV:** AKV/AKVA valve

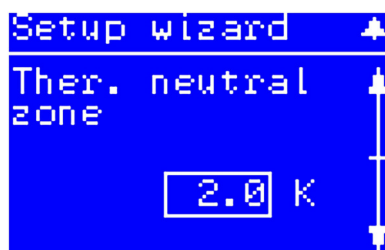
**AKV + solenoid:** AKV/AKVA valve and solenoid in front

**Mod ICM:** Modulating ICM valve

**Mod\_ICM\_+ sol.:** Modulating ICM valve and solenoid in front

**Ther. setpoint**

Thermostat set point temperature

**Ther. Neutral zone**

Thermostat neutral zone (+/- to Thermostat set point temperature)

**High alarm limit**

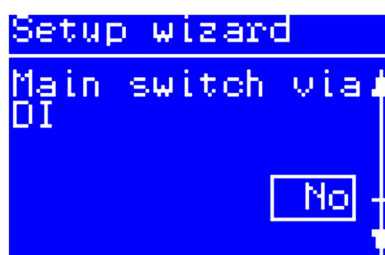
Upper alarm limit for the room temperature alarm function

**Low alarm limit**

Lower alarm limit for the room temperature alarm function

**Alarm delay**

Alarm delay time during normal control used for both high- and low temperature alarms

**Main switch via DI**

Start and stop regulating using signal from digital input

| Setup wizard |      |      |
|--------------|------|------|
|              | Max. | Used |
| DO:          | 4    | 2    |
| DI:          | 2    | 0    |
| AO:          | 1    | 0    |
| AI:          | 5    | 0    |


**Setup wizard overview**

Overview of available and assigned DO/DI/AO and AI

| Setup wizard          |  |
|-----------------------|--|
| Apply wizard settings |  |
| X NO                  |  |
| Y YES                 |  |

**Apply wizard settings?**Push  for NoPush  for Yes**Enable EKE 315 internal Main Switch**Push  > as many times until below is shown:

| EKE 315                                                                             |                                                                                     |                                                                                    |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
| 13.0                                                                                | 14.3                                                                                | 5.0                                                                                |
| HEDIR                                                                               | 52                                                                                  | TE                                                                                 |
|  |  |  |
| SH                                                                                  |                                                                                     |                                                                                    |
| 9.20                                                                                | 46.8%                                                                               | ON                                                                                 |

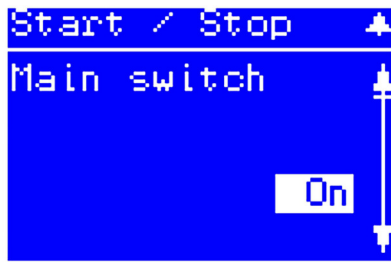
Push  > and hold until below is shownSelect **Start / Stop**

| Main Menu       |  |
|-----------------|--|
| Start / Stop    |  |
| Basic control   |  |
| Refrigerant     |  |
| I/O functions   |  |
| Evaporator ctrl |  |
| Thermostat ctrl |  |

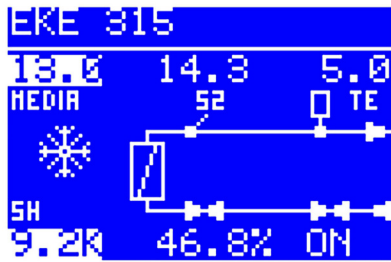
| Start / Stop |     |
|--------------|-----|
| Main switch  |     |
|              | Off |



Push  and  and 



Push  until below is shown



## Certificates, declarations and approvals

The list contains all certificates, declarations, and approvals for this product type. Individual code number may have some or all of these approvals, and certain local approvals may not appear on the list.

When you click on the link you will be directed to the latest version of the 'Declaration of Conformity'. Products developed and sold before this date of issue conform to the directives/standards in force at the time of their sale.

| Approval type              | Title                                          | Certification body | Approval topic    |
|----------------------------|------------------------------------------------|--------------------|-------------------|
| Export Control Declaration | <a href="#">Electroni Superheat Controller</a> | Danfoss            |                   |
| EU Declaration             | <a href="#">EU declaration 080R5350.01</a>     | Danfoss            | LVD, EU RoHS, EMC |

## Contact details

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Danfoss offers a wide range of support along with our products, including digital information, software, mobile apps and expert guidance. See the possibilities below.



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