



Valve Station

ICF 15-65

ICF valve station can replace multiple conventional mechanical, electro-mechanical, and electronic valves also has NeoCharge-specific function module

Description

Based on advanced technology the ICF valve station incorporates several functions in one housing, which can replace a series of conventional mechanical, electro-mechanical and electronically operated valves.

This valve station not only provides a number of advantages in the design phase of a refrigeration plant but also in the installation, service and maintenance.

The ICF valve stations are designed for low and high pressure refrigerants and can be used in pumped liquid lines, liquid injection lines, liquid drain lines and hot gas lines.

Supplied as a complete assembly, it is fully tested at high pressure and its functions are tested under factory-controlled conditions. One code number equals one application solution.

Features & benefits

- Designed for industrial refrigeration applications for a maximum working pressure of 52 bar/754 psig. (For ICF 20-2 and ICF with ICFD defrost module)
- Applicable to HCFC, non-flammable HFC, R717 (Ammonia) and R744 (CO₂). The use of ICF valve stations with flammable hydrocarbons is not recommended
- Direct weld connections (No leaks through flanges)
- Connection types include butt weld and socket weld
- Now available with new function module designed for NeoCharge
- Low temperature steel housing
- Low weight and compact design
- V-port regulating cones on the control modules ensure optimum regulating accuracy particularly at part load
- Modular Concept:
 - Each housing is available with several different connection types and sizes Valve service is performed by replacing the function module
- Side ports for the connection of pressure gauges, transmitters, sight glasses, service valve etc.

Applications

Application overview (generic configuration - connection type and size excluded)

Table: Liquid feed

Application #		Sequence of functions					
		M1	M2	M3	M4	M5	M6
1	Liquid feed (No hot gas defrost)	Shut-off	Strainer	Solenoid	Man Open	Regul.	Shut-off
2	Liquid feed	Shut-off	Strainer	Solenoid	Man Open	Regul.	Stop & check
3	Liquid feed	Shut-off	Strainer	Solenoid	Check	Regul.	Shut-off
10	Liquid feed (No hot gas defrost)	Shut-off	Strainer	Solenoid	Regul.		
15	Liquid feed w. external Conn.	Shut-off	Strainer	Solenoid	Check	Welding	Regul.

Table: Solenoid common

Application #		Sequence of functions					
		M1	M2	M3	M4	M5	M6
4	Solenoid - Liquid & Hot gas lines	Shut-off	Strainer	Solenoid	Man Open	Shut-off	
8	Solenoid - Liquid & Hot gas lines	Shut-off	Strainer	Solenoid	Man Open		
121	Solenoid - generic	Solenoid	Man Open				

Table: Liquid injection, expansion (WDX with ICM/ICFL), CCR

Application #		Sequence of functions					
		M1	M2	M3	M4	M5	M6
5	Liquid injection (WDX)	Shut-off	Strainer	Solenoid	Man Open	Motor	Shut-off
12	Liquid injection/CCR	Shut-off	Strainer	El. Exp./CCR *)	Shut-off		
13	Liquid injection & liquid feed PWM/CCR	Shut-of	Strainer	El. Exp./CCR *)	Stop & check		
14	Liquid injection (WDX)	Shut-off	Strainer	Motor	Shut-off		
122	Liquid injection/CCR	El. Exp./CCR *)	Blind				
123	Liquid injection	Motor	Blind				

*) ICFA 20B and ICF 20C can be use only for CCR. ICFA 20A can be used both for expansion and CCR.

Table: Hot gas defrost

Application #		Sequence of functions			
		M1	M2	M3	M4
9	Hot gas defrost	Shut-off	Strainer	Solenoid	Shut-off

Table: Hot gas defrost (ICF 50 only)

Application #		Sequence of functions			
		M1	M2	M3	M4
47	Hot gas defrost - On/Off 2-step solenoid	Shut-off	Strainer option ⁽¹⁾	Solenoid	Shut-off
48	Hot gas defrost - On/Off 2-step solenoid + manual Regulating	Shut-off	Strainer option ⁽¹⁾	Solenoid	Regul.

⁽¹⁾ ICF 50 only

Table: Solenoid multiple evaporators

Application #		Sequence of functions			
		M1	M2	M3	M4
11	Solenoid - Multiple evaporators	Shut-off	Strainer	Solenoid	Check
18	Solenoid - Multiple evaporators	Shut-off	Strainer	Solenoid	Stop & check

Table: Return line (ICF 25 with ICFG, ICF 50 and ICF 65 only)

Application #		Sequence of functions				
		M1	M2	M3	M4	M6
41	ON/OFF 2-step solenoid	Shut-off	Strainer option ⁽¹⁾	Solenoid	Shut-off	
42	Pressure (temperature) Mechanical control	Shut-off	Strainer option ⁽¹⁾	ICS options ⁽²⁾	Shut-off/Check ⁽³⁾	Shut-off ⁽⁴⁾
43	Pressure (temperature) Electronic control	Shut-off	Strainer option ⁽¹⁾	Motor	Shut-off	
44	ON/OFF 2-step solenoid + Manual Regulating	Shut-off	Strainer option ⁽¹⁾	Solenoid	Regul.	
45	Pressure (temperature) Mechanical control + Manual Regulating	Shut-off	Strainer option ⁽¹⁾	ICS options ⁽²⁾	Regul.	
46	Pressure (temperature) Electronic control + Manual Regulating	Shut-off	Strainer option ⁽¹⁾	Motor	Regul.	

⁽¹⁾ ICF 25 and ICF 50 only

⁽²⁾ ICS typical options: On/Off solenoid, Pressure or Temperature control (see [ICS Data sheet](#))

⁽³⁾ Check: ICF 25 only

⁽⁴⁾ ICF 25 only

Table: Miscellaneous

Application #	Sequence of functions			
	M1	M2	M3	M4
90	Multipurpose configurations			

Table: Defrost drain line

Application #		Sequence of functions			
		M1	M2	M3	M4
102D1	Liquid drain M2 with solenoid - 2 shut-off	Shut-off	Liquid drain (ammonia)	Solenoid	Shut-off
102D2	Liquid drain M2 with solenoid - 2 shut-off	Shut-off	Liquid drain (CO ₂)	Solenoid	Shut-off
103D1	Liquid drain M4 with solenoid - 1 shut-off	Shut-off	Solenoid		Liquid drain (ammonia)
104D1	Liquid drain M4 with strainer and solenoid - 1 shut-off	Shut-off	Strainer	Solenoid	Liquid drain (ammonia)
104D2	Liquid drain M4 with strainer and solenoid - 1 shut-off	Shut-off	Strainer	Solenoid	Liquid drain (CO ₂)
105D1	Liquid drain M2 with solenoid - 1 shut-off	Shut-off	Liquid drain (ammonia)	Solenoid	Shut-off
105D2	Liquid drain M2 with solenoid - 1 shut-off	Shut-off	Liquid drain (CO ₂)	Solenoid	
106D1	Liquid drain M2 with solenoid and manual opener - 1 shut off	Shut-off	Liquid drain (ammonia)	Solenoid	Man Open
107D1	Liquid drain M2 with solenoid and manual opener - 2 shut off	Shut-off	Liquid drain (ammonia)	Solenoid	Man Open
108D1	Liquid drain M2 without solenoid - 2 shut off	Shut-off	Liquid drain (ammonia)	Shut-off	
109D2	Liquid drain M2	Shut-off	Liquid drain (CO ₂)	Solenoid	Stop & check
110D1P1	Liquid drain M2, loaded check valve without solenoid - 2 shut-off	Shut-off	Liquid drain (ammonia)	Loaded check	Shut-off

Ordering

Product code numbers

Code number selection

To determine the correct ICF valve station follow steps 1 through 5.

Step 1

Determine application and function requirements:

- Line: Pumped liquid, Liquid Injection, Hot gas defrost, Liquid DX, Return line etc.
- Control: On/off solenoid valve, motorised valve
- Defrost: Electric or hot gas

Note: From the above determine the application reference number (see [Ordering](#))

Step 2

Selection criteria - (Please use Danfoss calculation software)

Download the software from: [Coolselector®2](#)

- Refrigerant
- Capacity
- Temperature
- Circulation rate

Note: From the above determine the valve station required, e.g.: ICF 20 complete with ICM 20-C

Step 3

Establish connection sizes and type

- DIN butt-weld, ANSI butt-weld or SOC weld
- 15 (½ inch), 20 (¾ inch), 25 (1 inch), 32 (1 ¼ inch), 40 (1 ½ inch), 50 (2 inch), 65 (2 ½ inch) or 80 (3 inch)

Step 4

Establish code number

Note:

See [Ordering ICF valve station](#)

Ordering ICF valve station

Below Nomenclature show the generic configuration and application by identification of housing size, type and application group. This designation is often used for discussion on possible solutions and will be the final identification on the valve label (see label example)

Figure: Ordering ICF valve station

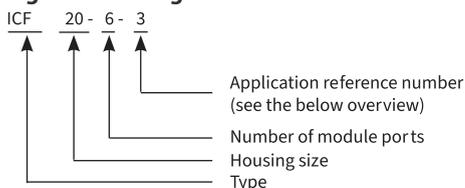


Figure: Label example



For ordering, connection size and type must be chosen to get the Final identification. **The final identification is done by code number only (Refer Ordering)**

NOTE: Applicable for all sizes and configurations.

ICAD and coils are not included and must be ordered separately.

When used in systems with CO₂, the O-rings on the ICM module can swell (grow). At service, it is therefore recommended to install new O-rings, before the ICM function module is re-installed in the ICF.



Liquid feed

Table: Application 1: Liquid feed (no hot gas defrost)

Type	# of modules	Appl. #	Connection size		Connection type	Module location						Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	M5	M6	[kg]	[lbs]	
ICF 20	6	1RA	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFR 20A	ICFS 20	9.5	20.9	027L3004
ICF 20	6	1RA	1	25	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFR 20A	ICFS 20	10.1	22.2	027L3373
ICF 25	6	1RB	1 ¼	32	Butt-weld ANSI (B 36.10)	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICFR 25B	ICFS 25	23.8	52.4	027L4012
ICF 20	6	1RA	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFR 20A	ICFS 20	9.5	20.9	027L3000
ICF 20	6	1RA	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFR 20A	ICFS 20	9.7	21.3	027L3002
ICF 20	6	1HRB	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFB 20	ICFR 20B	ICFS 20	10.3	22.7	027L3406
ICF 25	6	1RA	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICFR 25A	ICFS 25	23.6	51.9	027L4002
ICF 20	6	1RA	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFR 20A	ICFS 20	9.7	21.3	027L3003
ICF 20	6	1HRB	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFB 20	ICFR 20B	ICFS 20	10.3	22.7	027L3407
ICF 25	6	1RA	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICFR 25A	ICFS 25	23.6	51.9	027L4006
ICF 25	6	1RB	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICFR 25B	ICFS 25	23.6	51.9	027L4011
ICF 25	6	1RB	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICFR 25B	ICFS 25	22.7	49.9	027L4016
ICF 20	6	1RA	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFR 20A	ICFS 20	10.4	22.9	027L3005
ICF 20	6	1RA	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICFR 20A	ICFS 20	9.9	21.8	027L3007
ICF 20	6	1HRB	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFB 20	ICFR 20B	ICFS 20	10.9	24	027L3408
ICF 25	6	1RA	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFB 25	ICFR 25A	ICFS 25	24.1	53	027L4003
ICF 20	6	1RA	¾	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICFR 20A	ICFS 20	10.1	22.2	027L3008
ICF 20	6	1HRB	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFB 20	ICFR 20B	ICFS 20	10.9	24	027L3409
ICF 25	6	1RA	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFB 25	ICFR 25A	ICFS 25	23.8	52.4	027L4008
ICF 25	6	1RB	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFB 25	ICFR 25B	ICFS 25	24.2	53.2	027L4013
ICF 25	6	1RB	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFB 25	ICFR 25B	ICFS 25	23.8	52.4	027L4017

Table: Application 2: Liquid feed

Type	# of modules	Appl. #	Connection size		Connection type	Module location						Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	M5	M6	[kg]	[lbs]	
ICF 20	6	2RA	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFR 20A	ICFN 20	9.8	21.6	027L3013
ICF 20	6	2RA	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFR 20A	ICFN 20	9.7	21.3	027L3009
ICF 20	6	2RB	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFR 20B	ICFN 20	10.2	22.9	027L3398
ICF 20	6	2RB	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFR 20B	ICFN 20	10.2	22.9	027L3422
ICF 20	6	2RA	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFR 20A	ICFN 20	9.7	21.3	027L3011
ICF 20	6	2HRB	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFB 20	ICFR 20B	ICFN 20	9.2	20.2	027L3410
ICF 20	6	2RA	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFR 20A	ICFN 20	9.7	21.3	027L3012
ICF 20	6	2HRB	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFB 20	ICFR 20B	ICFN 20	9.2	20.2	027L3411
ICF 25	6	2RA	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICFR 25A	ICFN 25	23.3	51.3	027L4135
ICF 20	6	2RA	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICFR 20A	ICFN 20	10.1	22.2	027L3014
ICF 20	6	2RA	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICFR 20A	ICFN 20	9.9	21.8	027L3016
ICF 20	6	2HRB	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFB 20	ICFR 20B	ICFN 20	8.8	19.4	027L3412
ICF 20	6	2RA	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICFR 20A	ICFN 20	9.9	21.8	027L3017
ICF 20	6	2HRB	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFB 20	ICFR 20B	ICFN 20	10.9	24	027L3413



Table: Application 3: Liquid feed

Type	# of modules	Appl. #	Connection size		Connection type	Module location						Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	M5	M6	[kg]	[lbs]	
ICF 20	6	3RA	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFR 20A	ICFS 20	9.9	21.8	027L3022
ICF 20	6	3RA	1	25	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFR 20A	ICFS 20	9.9	21.8	027L3419
ICF 20	6	3RA	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFR 20A	ICFS 20	9.6	21.1	027L3018
ICF 20	6	3RB	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFR 20B	ICFS 20	10.4	22.9	027L3433
ICF 20	6	3RA	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20E	ICFE 20	ICFC 20	ICFR 20A	ICFS 20	10	22	027L3437
ICF 20	6	3HRB	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFC 20	ICFR 20B	ICFS 20	10.6	23.3	027L3414
ICF 25	6	3RA	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFR 25A	ICFS 25	23.4	51.5	027L4020
ICF 20	6	3RA	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFR 20A	ICFS 20	10.4	22.9	027L3021
ICF 20	6	3HRB	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFC 20	ICFR 20B	ICFS 20	10.6	23.3	027L3415
ICF 25	6	3RA	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFR 25A	ICFS 25	23.2	51	027L4024
ICF 20	6	3RB	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFR 20B	ICFS 20	10.4	22.9	027L3430
ICF 25	6	3RB	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFR 25B	ICFS 25	23.8	52.4	027L4029
ICF 25	6	3RB	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFR 25B	ICFS 25	24	52.8	027L4034
ICF 20	6	3RA	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFC 20	ICFR 20A	ICFS 20	10	22	027L3023
ICF 20	6	3HRB	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFC 20	ICFR 20B	ICFS 20	10.7	23.5	027L3418
ICF 20	6	3RA	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFC 20	ICFR 20A	ICFS 20	10	22	027L3025
ICF 20	6	3HRB	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFC 20	ICFR 20B	ICFS 20	11.2	24.6	027L3416
ICF 25	6	3RA	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFR 25A	ICFS 25	24.2	53.2	027L4021
ICF 20	6	3RA	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFC 20	ICFR 20A	ICFS 20	10.1	22.2	027L3026
ICF 20	6	3HRB	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFC 20	ICFR 20B	ICFS 20	11.3	24.9	027L3417
ICF 25	6	3RA	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFR 25A	ICFS 25	24.1	53	027L4026
ICF 25	6	3RB	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFR 25B	ICFS 25	24.1	53	027L4031
ICF 25	6	3RB	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFR 25B	ICFS 25	24.2	53.2	027L4035



Table: Application 10: Liquid feed (no hot gas defrost)

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	[kg]	[lbs]	
ICF 15	4	10HRB	3/4	20	Butt-weld ANSI (B 36.10)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20H	ICFR 20B	7	15.4	027L4585
ICF 20	4	10RA	3/4	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFR 20A	6.6	14.5	027L3077
ICF 25	4	10RA	1 1/4	32	Butt-weld ANSI (B 36.10)	ICFS 25	ICFF 25	ICFE 25	ICFR 25A	16.1	35.4	027L4081
ICF 15	4	10RA	1/2	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFR 20A	6.3	13.8	027L4548
ICF 15	4	10RB	1/2	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFR 20B	6.3	13.8	027L4544
ICF 15	4	10HRA	1/2	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20H	ICFR 20A	7	15.4	027L4552
ICF 15	4	10HRB	1/2	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20H	ICFR 20B	7	15.4	027L4549
ICF 15	4	10RA	3/4	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFR 20A	6.3	13.8	027L4545
ICF 15	4	10RB	3/4	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFS 15 ⁽¹⁾	ICFE 20	ICFR 20B	6.3	13.8	027L4540
ICF 15	4	10HRB	3/4	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20H	ICFR 20B	7	15.4	027L4524
ICF 20	4	10RA	3/4	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFR 20A	6.7	14.7	027L3073
ICF 20	4	10HRB	3/4	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFR 20B	7.9	17.4	027L3383
ICF 20	4	10RA	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFR 20A	7.2	15.8	027L3075
ICF 20	4	10RB	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFR 20B	7.2	15.8	027L3431
ICF 20	4	10HRB	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFR 20B	7.9	17.4	027L3400
ICF 25	4	10RA	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFR 25A	15.9	35	027L4076
ICF 25	4	10RB	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFR 25B	15.9	35	027L4169
ICF 25	4	10RB	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25E	ICFE 25	ICFR 25B	16.2	35.6	027L4187
ICF 20	4	10RA	1 1/4	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFR 20A	6.7	14.7	027L3076
ICF 20	4	10HRB	1 1/4	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFR 20B	7.9	17.4	027L3401
ICF 25	4	10RA	1 1/4	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFR 25A	15.8	34.8	027L4080
ICF 25	4	10RB	1 1/4	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFR 25B	15.4	33.9	027L4085
ICF 25	4	10RB	1 1/2	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFR 25B	15.8	34.8	027L4090
ICF 15	4	10RA	1/2	15	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFR 20A	6.3	13.8	027L4586
ICF 15	4	10HRB	1/2	15	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20H	ICFR 20B	7	15.4	027L4530
ICF 15	4	10RA	3/4	20	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFR 20A	6.3	13.8	027L4625
ICF 15	4	10HRB	3/4	20	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20H	ICFR 20B	7	15.4	027L4615
ICF 20	4	10RA	3/4	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFR 20A	7	15.4	027L3078
ICF 20	4	10HRB	3/4	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFR 20B	8.4	18.5	027L3404
ICF 20	4	10RA	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFR 20A	6.9	15.2	027L3080
ICF 20	4	10HRB	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFR 20B	7.8	17.2	027L3402
ICF 25	4	10RA	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFR 25A	15.8	34.8	027L4077
ICF 20	4	10RA	1 1/4	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFR 20A	7	15.4	027L3081
ICF 20	4	10HRB	1 1/4	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFR 20B	8.1	17.8	027L3403
ICF 25	4	10RA	1 1/4	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFR 25A	12.7	27.9	027L4082
ICF 25	4	10RB	1 1/4	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFR 25B	16.2	35.6	027L4087
ICF 25	4	10RB	1 1/2	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFR 25B	16.2	35.6	027L4091

⁽¹⁾ Fixed module

Table: Application 15: Liquid feed with external connection

Type	# of modules	Appl. #	Connection size		Connection type	Module location						Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	M5	M6	[kg]	[lbs]	
ICF 20	6	15RA	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFW 20D	ICFR 20A	9.1	20	027L3157
ICF 20	6	15RB	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFW 20D	ICFR 20B	9.1	20	027L3434
ICF 25	6	15RA	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFW 25D	ICFR 25A	21.8	48	027L4121
ICF 25	6	15RB	1 1/4	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFW 25D	ICFR 25B	22.7	49.9	027L4126
ICF 25	6	15RB	1 1/2	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFW 25D	ICFR 25B	21.9	48.2	027L4130
ICF 25	6	15RA	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFW 25S	ICFR 25A	23.5	51.7	027L4122
ICF 25	6	15RB	1 1/4	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFW 25S	ICFR 25B	23.6	51.9	027L4127
ICF 25	6	15RB	1 1/2	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFW 25S	ICFR 25B	23.7	52.1	027L4131

Solenoid common

Table: Application 4: Solenoid - Liquid & hot gas lines

Type	# of modules	Appl. #	Connection size		Connection type	Module location						Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	M5	M6	[kg]	[lbs]	
ICF 20	6	4	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFB 20	ICFS 20	9.2	20.2	027L3028
ICF 20	6	4	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFB 20	ICFS 20	9.2	20.2	027L3029
ICF 20	6	4	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICFB 20	ICFS 20	9.4	20.7	027L3124
ICF 20	6	4	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICFB 20	ICFS 20	9.3	20.5	027L3032
ICF 20	6	4	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICFB 20	ICFS 20	9.5	20.9	027L3033

Table: Application 8: Solenoid - Liquid & hot gas lines

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	[kg]	[lbs]	
ICF 15	4	8	½	15	Butt-weld ANSI (B 36.10)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFO 20	5.7	12.6	027L4533
ICF 15	4	8	¾	20	Butt-weld ANSI (B 36.10)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFO 20	5.7	12.6	027L4535
ICF 20	4	8	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFO 20	6.3	13.9	027L3062
ICF 15	4	8	½	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFO 20	5.7	12.6	027L4532
ICF 15	4	8	½	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFN 20	6.8	15	027L4579
ICF 15	4	8	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFO 20	5.7	12.6	027L4520
ICF 15	4	8	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFN 20	6.8	15	027L4574
ICF 20	4	8	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	7.2	15.8	027L3060
ICF 25	4	8	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	12.4	27.3	027L4054
ICF 20	4	8	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	6.3	13.9	027L3061
ICF 25	4	8	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	14.5	31.9	027L4133
ICF 25	4	8	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	14.5	31.9	027L4059
ICF 15	4	8	½	15	Pipe thread (AN-SI B 1.20.1)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFO 20	5.7	12.6	027L4534
ICF 15	4	8	½	15	Socket weld, AN-SI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFO 20	5.7	12.6	027L4526
ICF 15	4	8	¾	20	Socket weld, AN-SI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFO 20	5.7	12.6	027L4611
ICF 20	4	8	¾	20	Socket weld, AN-SI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	6.6	14.5	027L3366
ICF 20	4	8	1	25	Socket weld, AN-SI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	6.7	14.7	027L3064
ICF 20	4	8	1 ¼	32	Socket weld, AN-SI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	6.7	14.7	027L3065
ICF 15	4	8	⅞	22	Solder ANSI B 16.22	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFO 20	5.7	12.6	027L4536
ICF 15	4	8	⅞	22	Solder DIN-EN1254-1	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFO 20	5.7	12.6	027L4537

⁽¹⁾ Fixed module

Table: Application 121: Solenoid - generic

Type	# of Modules	Appl.#	Connection size		Connection type	Module location		Weight		Code number
			[in]	[mm]		M1	M2	[kg]	[lbs]	
ICF 20	2	121L	3/8	10	Socket Weld ASME B 16.11	ICFE 20L	ICFO 20	2.1	4.7	027L3835
ICF 20	2	121L	3/8	10	Butt-weld EN 10220	ICFE 20L	ICFO 20	2.1	4.7	027L3837
ICF 20	2	121L	3/8	10	Butt-weld ASME B 36.10M	ICFE 20	ICFO 20	2.2	4.8	027L3801
ICF 20	2	121L	3/8	10	Butt-weld ASME B 36.10M	ICFE 20L	ICFO 20	2.2	4.8	027L3829
ICF 20	2	121	1/2	15	Butt-weld EN 10220	ICFE 20	ICFO 20	2.1	4.7	027L3802
ICF 20	2	121L	1/2	15	Socket Weld ASME B 16.11	ICFE 20L	ICFO 20	2.1	4.7	027L3836
ICF 20	2	121L	1/2	15	Butt-weld EN 10220	ICFE 20L	ICFO 20	2.1	4.7	027L3826
ICF 20	2	121	3/4	20	Butt-weld EN 10220	ICFE 20	ICFO 20	2.1	4.6	027L3803
ICF 20	2	121L	3/4	20	Butt-weld EN 10220	ICFE 20L	ICFO 20	2.1	4.7	027L3827
ICF 20	2	121H	3/4	20	Butt-weld EN 10220	ICFE 20H	ICFB 20	2.9	6.3	027L3804
ICF 20	2	121	3/4	20	Butt-weld ASME B 36.10M	ICFE 20	ICFO 20	2.1	4.7	027L3805
ICF 20	2	121L	3/4	20	Butt-weld ASME B 36.10M	ICFE 20L	ICFO 20	2.1	4.7	027L3828
ICF 20	2	121H	3/4	20	Butt-weld ASME B 36.10M	ICFE 20H	ICFB 20	2.9	6.4	027L3806
ICF 20	2	121H	1	25	Butt-weld EN 10220	ICFE 20H	ICFB 20	2.9	6.3	027L3807
ICF 20	2	121H	1	25	Butt-weld ASME B 36.10M	ICFE 20H	ICFB 20	2.9	6.4	027L3808
ICF 20	2	121	3/4	20	Socket Weld ASM B 16.11	ICFE 20	ICFO 20	2.2	4.8	027L3809
ICF 20	2	121H	3/4	20	Socket Weld ASM B 16.11	ICFE 20H	ICFB 20	3	6.5	027L3810
ICF 20	2	121	7/8	22	Brazing DIN/EN 1254-5	ICFE 20	ICFO 20	2.1	4.7	027L3811
ICF 20	2	121H	7/8	22	Brazing DIN/EN 1254-5	ICFE 20H	ICFB 20	2.9	6.3	027L3812
ICF 20	2	121	7/8	22	Brazing ASME B16.50	ICFE 20	ICFO 20	2.1	4.7	027L3813
ICF 20	2	121H	7/8	22	Brazing ASME B16.50	ICFE 20H	ICFB 20	2.9	6.3	027L3814



Liquid injection

Table: Application 5: Liquid injection (expansion)

Type	# of modules	Appl. #	Connection size		Connection type	Module location						Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	M5	M6	[kg]	[lbs]	
ICF 20	6	5MA	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-A	ICFS 20	9.6	21.1	027L3037
ICF 20	6	5MB	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-B	ICFS 20	9.9	21.8	027L3043
ICF 25	6	5MA	1 ¼	32	Butt-weld ANSI (B 36.10)	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICM 25-A	ICFS 25	23	50.6	027L4043
ICF 20	6	5MA33	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-A33	ICFS 20	10.1	22.2	027L3367
ICF 20	6	5MA33	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20-74	ICFE 20	ICFO 20	ICM 20-A33	ICFS 20	9.8	21.6	027L3151
ICF 20	6	5MA	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-A	ICFS 20	9.8	21.6	027L3034
ICF 20	6	5MA	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20-74	ICFE 20	ICFO 20	ICM 20-A	ICFS 20	9.8	21.6	027L3147
ICF 20	6	5MB	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-B	ICFS 20	9.8	21.6	027L3145
ICF 20	6	5MB66	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-B66	ICFS 20	9.6	21.1	027L3161
ICF 20	6	5MC	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-C	ICFS 20	9.9	21.8	027L3432
ICF 20	6	5MA33	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20		ICFS 20	10.1	22.2	027L3388
ICF 20	6	5MA33	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20-74	ICFE 20	ICFO 20		ICFS 20	9.6	21.1	027L3153
ICF 20	6	5MA	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-A	ICFS 20	9.8	21.6	027L3036
ICF 20	6	5HMA	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFB 20	ICM 20-A	ICFS 20	10.4	22.9	027L3322
ICF 20	6	5MA	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20-74	ICFE 20	ICFO 20	ICM 20-A	ICFS 20	9.8	21.6	027L3148
ICF 20	6	5MB	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-B	ICFS 20	9.6	21.1	027L3042
ICF 20	6	5MB	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20-74	ICFE 20	ICFO 20	ICM 20-B	ICFS 20	9.8	21.6	027L3149
ICF 20	6	5HMB	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFB 20	ICM 20-B	ICFS 20	11.4	25.1	027L3325
ICF 20	6	5MB66	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-B66	ICFS 20	10.5	23.1	027L3389
ICF 20	6	5MC	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-C	ICFS 20	9.9	21.8	027L3047
ICF 20	6	5HMC	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFB 20	ICM 20-C	ICFS 20	11.4	25.1	027L3328
ICF 25	6	5MA	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICM 25-A	ICFS 25	22.8	50.2	027L4038
ICF 25	6	5MA33	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICM 25-A33	ICFS 25	23	50.6	027L4171
ICF 20	6	5MB66	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-B66	ICFS 20	9.6	21.1	027L3374
ICF 20	6	5MC	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-C	ICFS 20	9.8	21.6	027L3048
ICF 20	6	5HMB	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20-H	ICFB 20	ICM 20-B	ICFS 20	10.3	22.7	027L3390
ICF 20	6	5HMC	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFB 20	ICM 20-C	ICFS 20	10.3	22.7	027L3329
ICF 25	6	5MA	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICM 25-A	ICFS 25	23	50.6	027L4042
ICF 25	6	5MB	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICM 25-B	ICFS 25	22	48.5	027L4047
ICF 25	6	5MA	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25E	ICFE 25	ICFB 25	ICM 25-A	ICFS 25	21.9	48.2	027L4148
ICF 25	6	5MA	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICM 25-A	ICFS 25	22.2	48.9	027L4174
ICF 25	6	5MA33	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICM 25-A33	ICFS 25	22.2	48.9	027L4170
ICF 25	6	5MB	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFB 25	ICM 25-B	ICFS 25	22.2	48.9	027L4052
ICF 20	6	5MA33	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICM 20-A33	ICFS 20	10.1	22.2	027L3154
ICF 20	6	5MA	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICM 20-A	ICFS 20	10	22	027L3038
ICF 20	6	5MB66	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICM 20-B66	ICFS 20	10.5	23.1	027L3159
ICF 20	6	5MB	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICM 20-B	ICFS 20	9.8	21.6	027L3127
ICF 20	6	5MA33	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20-E	ICFE 20	ICFO 20	ICM 20-A33	ICFS 20	10.1	22.2	027L3391
ICF 20	6	5MA	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICM 20-A	ICFS 20	10.1	22.2	027L3040
ICF 20	6	5HMA	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFB 20	ICM 20-A	ICFS 20	11.4	25.1	027L3323
ICF 20	6	5MB66	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICM 20-B66	ICFS 20	10.5	23.1	027L3160
ICF 20	6	5MB	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICM 20-B	ICFS 20	10	22	027L3045
ICF 20	6	5HMB	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFB 20	ICM 20-B	ICFS 20	11	24.2	027L3326
ICF 20	6	5MC	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICM 20-C	ICFS 20	10	22	027L3051
ICF 20	6	5HMC	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFB 20	ICM 20-C	ICFS 20	10	22	027L3330
ICF 25	6	5MA	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFB 25	ICM 25-A	ICFS 25	23.1	50.8	027L4039
ICF 25	6	5MA33	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25-E	ICFE 25	ICFB 25	ICM 25-A33	ICFS 25	22	48.5	027L4173
ICF 25	6	5MA	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFB 25	ICM 25-A	ICFS 25	23.2	51	027L4044
ICF 20	6	5MB66	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20-E	ICFE 20	ICFO 20	ICM 20-B66	ICFS 20	10.5	23.1	027L3392
ICF 25	6	5MB	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25-E	ICFE 25	ICFB 25	ICM 25-B	ICFS 25	23.2	51.1	027L4049
ICF 20	6	5MC	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICM 20-C	ICFS 20	10.1	22.2	027L3052
ICF 20	6	5HMB	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20-E	ICFE 20-H	ICFB 20	ICM 20-B	ICFS 20	11	24.2	027L3393
ICF 25	6	5MA	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 20E	ICFE 20H	ICFB 20	ICM 20-C	ICFS 25	11	24.2	027L3331
ICF 25	6	5MA33	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25-E	ICFE 25	ICFB 25	ICM 25-A33	ICFS 25	22	48.5	027L4172
ICF 25	6	5MA	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25-E	ICFE 25	ICFB 25	ICM 25-A33	ICFS 25	23.1	50.8	027L4132
ICF 25	6	5MB	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25-E	ICFE 25	ICFB 25	ICM 25-B	ICFS 25	23.2	51.1	027L4053



Table: Application 12: Liquid injection (expansion) PWM

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	[kg]	[lbs]	
ICF 15	4	12	¾	20	Butt-weld ANSI (B 36.10)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFA 20A	ICFS 20	6.2	13.7	027L4556
ICF 15	4	12	½	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFA 20A	ICFS 20	6.2	13.7	027L4573
ICF 15	4	12	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFA 20A	ICFS 20	6.2	13.7	027L4522
ICF 20	4	12	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFA 20A	ICFS 20	6.8	15	027L3089
ICF 15	4	12	½	15	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFA 20A	ICFS 20	6.2	13.7	027L4528
ICF 15	4	12	¾	20	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFA 20A	ICFS 20	6.2	13.7	027L4613
ICF 20	4	12	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFA 20A	ICFS 20	6.8	15	027L3091

⁽¹⁾ Fixed module

Table: Application 14: Liquid injection (expansion)

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	[kg]	[lbs]	
ICF 15	4	14MA	½	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICM 20-A	ICFS 20	6.8	15	027L4551
ICF 15	4	14MB	½	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICM 20-B	ICFS 20	6.8	15	027L4559
ICF 20	4	14MA33	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICM 20-A33	ICFS 20	7.3	16.1	027L3394
ICF 15	4	14MA	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICM 20-A	ICFS 20	6.8	15	027L4525
ICF 20	4	14MA	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICM 20-A	ICFS 20	7.3	16.1	027L3095
ICF 15	4	14MB66	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICM 20-B66	ICFS 20	6.8	15	027L4553
ICF 20	4	14MB66	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICM 20-B66	ICFS 20	7.2	15.8	027L4155
ICF 15	4	14MB	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICM 20-B	ICFS 20	6.8	15	027L4560
ICF 20	4	14 MA33	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICM 20-A33	ICFS 20	6.6	14.5	027L3365
ICF 20	4	14MA	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICM 20-A	ICFS 20	7.3	16.1	027L3097
ICF 20	4	14MB66	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICM 20-B66	ICFS 20	7.2	15.8	027L3356
ICF 20	4	14MB	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICM 20-B	ICFS 20	7.2	15.8	027L3103
ICF 20	4	14MC	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICM 20-C	ICFS 20	7.2	15.8	027L3108
ICF 25	4	14MA	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICM 25-A	ICFS 25	15.5	34.1	027L4103
ICF 20	4	14MC	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICM 20-C	ICFS 20	7.3	16.1	027L3109
ICF 25	4	14MB	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICM 25-B	ICFS 25	14.4	31.7	027L4112
ICF 25	4	14MA	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICM 25-A	ICFS 25	15.4	33.9	027L4107
ICF 25	4	14MA	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICM 25-A	ICFS 25	15.3	33.7	027L4182
ICF 25	4	14MB	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICM 25-B	ICFS 25	15.3	33.7	027L4117
ICF 15	4	14MA	½	15	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICM 20-A	ICFS 20	6.8	15	027L4531
ICF 15	4	14MB	½	15	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICM 20-B	ICFS 20	6.8	15	027L4583
ICF 15	4	14MB	¾	20	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICM 20-B	ICFS 20	6.8	15	027L4623
ICF 15	4	14MA	¾	20	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICM 20-A	ICFS 20	6.8	15	027L4616
ICF 20	4	14MA	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICM 20-A	ICFS 20	7.5	16.5	027L3099
ICF 20	4	14MA	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICM 20-A	ICFS 20	6.7	14.7	027L3101
ICF 20	4	14MB	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICM 20-B	ICFS 20	6.7	14.7	027L3106
ICF 25	4	14MB	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25	ICM 25-B	ICFS 25	14.4	31.7	027L4188
ICF 25	4	14MB	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICM 25-B	ICFS 25	17.3	38.1	027L4114
ICF 25	4	14MB	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICM 25-B	ICFS 25	16.6	36.6	027L4118
ICF 20	4	14MC	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICM 20-C	ICFS 20	6.7	14.7	027L3112
ICF 25	4	14MA	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICM 25-A	ICFS 25	15.8	34.8	027L4104
ICF 20	4	14MC	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICM 20-C	ICFS 20	7.4	16.3	027L3113
ICF 25	4	14MA	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICM 25-A	ICFS 25	15.6	34.3	027L4109
ICF 25	4	14MA	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICM 25-A	ICFS 25	15.8	34.8	027L4140

⁽¹⁾ Fixed module

Hot gas defrost

Table: Application 9: Hot gas defrost

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	kg	lbs	
ICF 20	4	9	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFS 20	7.2	15.8	027L3069
ICF 15	4	9H	¾	20	Butt-weld ANSI (B 36.10)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20H	ICFS 20	7.2	15.4	027L4554
ICF 15	4	9	½	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFS 20	6.3	13.9	027L4543
ICF 15	4	9H	½	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20H	ICFS 20	7.2	15.4	027L4541
ICF 15	4	9	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFS 20	6.3	13.9	027L4571
ICF 20	4	9	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFS 20	6.7	14.7	027L3120
ICF 15	4	9H	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20H	ICFS 20	7.2	15.4	027L4521
ICF 20	4	9	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFS 20	7.2	15.8	027L3067
ICF 20	4	9H	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFS 20	8.2	18	027L3333
ICF 25	4	9	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFS 25	15.8	34.8	027L4063
ICF 20	4	9	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFS 20	6.8	15	027L3068
ICF 20	4	9H	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFS 20	7.6	16.7	027L3334
ICF 25	4	9	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFS 25	15.7	34.5	027L4067
ICF 25	4	9	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFS 25	15.7	34.5	027L4072
ICF 15	4	9	½	15	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFS 20	6.3	13.9	027L4538
ICF 15	4	9H	½	15	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20H	ICFS 20	7.2	15.4	027L4527
ICF 15	4	9	¾	20	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFS 20	6.3	13.9	027L4618
ICF 15	4	9H	¾	20	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20H	ICFS 20	7.2	15.4	027L4612
ICF 20	4	9H	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFS 20	8	17.6	027L3351
ICF 20	4	9	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFS 20	7	15.4	027L3071
ICF 20	4	9H	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFS 20	8.1	17.8	027L3336
ICF 25	4	9	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFS 25	16	35.2	027L4064
ICF 20	4	9	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFS 20	7.4	16.3	027L3072
ICF 20	4	9H	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFS 20	7.9	17.4	027L3337
ICF 25	4	9	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFS 25	16	35.2	027L4069
ICF 25	4	9	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFS 25	16.1	35.4	027L4073

⁽¹⁾ Fixed module

Hot gas defrost (ICF 50 only)

Table: Application 47: Hot gas defrost - On/Off 2-step solenoid (ICF 50 only)

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number	
			[in]	[mm]		M1	M2	M3	M4	[kg]	[lbs]		
ICF 50	4	47	1 ½	40	Socket weld, ANSI (B 16.11)	S	SVA-S 50	FIA 50	ICSH 50-32	SVA-S 50	25.8	56.8	027L5070
ICF 50	4	47	1 ½	40	Socket weld, ANSI (B 16.11)	S	SVA-S 50	FIA 50	ICSH 50-40	SVA-S 50	25.8	56.8	027L5071
ICF 50	4	47	2	50	Socket weld, ANSI (B 16.11)	S	SVA-S 50	FIA 50	ICSH 50-40	SVA-S 50	25.8	56.8	027L5072
ICF 50	4	47	2	50	Socket weld, ANSI (B 16.11)	S	SVA-S 50	FIA 50	ICSH 50	SVA-S 50	25.8	56.8	027L5073

Table: Application 48: Hot gas defrost - On/Off 2-step solenoid + manual Regulating (ICF 50 only)

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number	
			[in]	[mm]		M1	M2	M3	M4	[kg]	[lbs]		
ICF 50	4	48	1 ½	40	Socket weld, ANSI (B 16.11)	S	SVA-S 50	FIA 50	ICSH 50-32	REG-SB 50	25.8	56.8	027L5074

Solenoid multiple evaporators

Table: Application 11: Solenoid - Multiple evaporators

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	[kg]	[lbs]	
ICF 20	4	11	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFC 20	6.5	14.3	027L3085
ICF 15	4	11	½	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFC 20	6.5	14.3	027L4539
ICF 15	4	11	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFC 20	6.5	14.3	027L4547
ICF 15	4	11H	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20-H	ICFC 20	7.2	15.8	027L4546
ICF 20	4	11	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	6.4	14.1	027L4580
ICF 20	4	11	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	6.4	14.1	027L3083
ICF 20	4	11H	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFC 20	8	17.6	027L3345
ICF 20	4	11	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	6.5	14.3	027L3084
ICF 20	4	11H	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFC 20	7.4	16.3	027L3346
ICF 25	4	11	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	14.9	32.8	027L4094
ICF 25	4	11	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	13.7	30.1	027L4099
ICF 20	4	11	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFC 20	6.9	15.2	027L3087
ICF 20	4	11H	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFC 20	8	17.6	027L3348
ICF 20	4	11	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFC 20	6.7	14.7	027L3088
ICF 20	4	11H	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFC 20	7.4	16.3	027L3349
ICF 25	4	11	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	13	28.6	027L4096
ICF 25	4	11	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	14.3	31.5	027L4100

⁽¹⁾ Fixed module

Table: Application 18: Solenoid - Multiple evaporators

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	[kg]	[lbs]	
ICF 15	4	18H	¾	20	Butt-weld ANSI (B 36.10)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20-H	ICFN 20	7.2	15.8	027L4572
ICF 15	4	18H	½	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20-H	ICFN 20	7.2	15.8	027L4542
ICF 15	4	18H	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20-H	ICFN 20	7.2	15.8	027L4550
ICF 20	4	18	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20E	ICFE 20	ICFN 20	7.3	16	027L3438
ICF 25	4	18	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFN 25	15.8	34.8	027L4175
ICF 25	4	18	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFN 25	16.6	36.5	027L4164
ICF 25	4	18	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25E	ICFE 25	ICFN 25	16.6	36.5	027L4575
ICF 25	4	18	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFN 25	16.6	36.5	027L4165
ICF 25	4	18	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25E	ICFE 25	ICFN 25	16.6	36.6	027L4177
ICF 15	4	18	½	15	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFN 20	6.5	14.3	027L4558
ICF 15	4	18H	½	15	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20-H	ICFN 20	7.2	15.8	027L4557
ICF 15	4	18	¾	20	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFN 20	6.5	14.3	027L4621
ICF 15	4	18H	¾	20	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20-H	ICFN 20	7.2	15.8	027L4620
ICF 15	4	18	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFN 20	8	17.6	027L3353
ICF 25	4	18	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFN 25	16.9	37.2	027L4136
ICF 20	4	18H	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFN 20	8	17.6	027L3354
ICF 20	4	18H	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFN 20	8	17.6	027L3355
ICF 25	4	18	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFN 25	16	35.2	027L4137
ICF 25	4	18	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFN 25	16.2	35.6	027L4138

⁽¹⁾ Fixed module



Liquid PWM

Table: Application 13: Liquid injection & liquid feed PWM

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	[kg]	[lbs]	
ICF 15	4	13	¾	20	Butt-weld ANSI (B 36.10)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFA 20A	ICFN 20	6.2	13.7	027L4555
ICF 15	4	13	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFA 20A	ICFN 20	6.2	13.7	027L4523
ICF 20	4	13	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFA 20A	ICFN 20	6.8	15	027L3092
ICF 15	4	13	½	15	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFA 20A	ICFN 20	6.2	13.7	027L4529
ICF 15	4	13	¾	20	Socket weld, ANSI (B 16.11)	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFA 20A	ICFN 20	6.2	13.7	027L4614
ICF 20	4	13	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFA 20A	ICFN 20	6.8	15	027L3094
ICF 15	4	13	⅞	22	Solder DIN-EN1254-1	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFA 20A	ICFN 20	6.2	13.7	027L4582

⁽¹⁾ Fixed module

Table: Application: Controlled Circulation Rate (CCR), PWM

Type	# of Modules	Appl.#	Connection size		Connection type	Module location						Weight		Code number		
			[in]	[mm]		M1	M2	M3	M4	M5	M6	[kg]	[lbs]			
ICF 20	2	122	½	15	Butt-weld DIN-EN 10220	ICFA 20B	ICFB 20							2.3	5.07	027L3820
ICF 20	2	122	½	15	Butt-weld ANSI (B 36.10)	ICFA 20B	ICFB 20							2.3	5.07	027L3823
ICF 15	4	12	½	15	Butt-weld DIN-EN 10220	ICFS 15	ICFF 15	ICFA 20A	ICFS 20					6	13.23	027L4573
ICF 15	4	13	½	15	Butt-weld DIN-EN 10220	ICFS 15	ICFF 15	ICFA 20A	ICFN 20					6.36	14.02	027L4626
ICF 15	4	13	½	15	Butt-weld DIN-EN 10220	ICFS 15	ICFF 15	ICFA 20B	ICFN 20					6	13.23	027L4653
ICF 15	4	13	½	15	Butt-weld ANSI (B 36.10)	ICFS 15	ICFF 15	ICFA 20A	ICFN 20					6.36	14.02	027L4631
ICF 15	4	13	½	15	Butt-weld ANSI (B 36.10)	ICFS 15	ICFF 15	ICFA 20B	ICFN 20					6	13.23	027L4655
ICF 15	4	12	½	15	Socket weld, ANSI (B 16.11)	ICFS 15	ICFF 15	ICFA 20A	ICFS 20					6.48	14.29	027L4528
ICF 15	4	13	½	15	Socket weld, ANSI (B 16.11)	ICFS 15	ICFF 15	ICFA 20A	ICFN 20					6.48	14.29	027L4529
ICF 20	2	122	¾	20	Butt-weld DIN-EN 10220	ICFA 20C	ICFB 20							2.9	6.39	027L3821
ICF 20	2	122	¾	20	Butt-weld ANSI (B 36.10)	ICFA 20C	ICFB 20							2.9	6.39	027L3824
ICF 20	2	122	¾	20	Socket weld, ANSI (B 16.11)	ICFA 20B	ICFB 20							2.2	4.85	027L3833
ICF 20	2	122	¾	20	Socket weld, ANSI (B 16.11)	ICFA 20C	ICFB 20							3	6.61	027L3834
ICF 15	4	12	¾	20	Butt-weld DIN-EN 10220	ICFS 15	ICFF 15	ICFA 20A	ICFS 20					5.98	13.18	027L4522
ICF 15	4	13	¾	20	Butt-weld DIN-EN 10220	ICFS 15	ICFF 15	ICFA 20A	ICFN 20					6.16	13.58	027L4523
ICF 15	4	13	¾	20	Butt-weld DIN-EN 10220	ICFS 15	ICFF 15	ICFA 20C	ICFN 20					6.16	13.58	027L4654
ICF 15	4	13	¾	20	Butt-weld ANSI (B 36.10)	ICFS 15	ICFF 15	ICFA 20A	ICFN 20					6.16	13.58	027L4555
ICF 15	4	12	¾	20	Butt-weld ANSI (B 36.10)	ICFS 15	ICFF 15	ICFA 20A	ICFS 20					6.16	13.58	027L4556
ICF 15	4	13	¾	20	Butt-weld ANSI (B 36.10)	ICFS 15	ICFF 15	ICFA 20C	ICFN 20					6.16	13.58	027L4656
ICF 15	4	13	¾	20	Socket weld, ANSI (B 16.11)	ICFS 15	ICFF 15	ICFA 20B	ICFN 20					6.16	13.58	027L4660
ICF 15	4	12	¾	20	Butt-weld DIN-EN 10220	ICFS 15	ICFF 15	ICFA 20B	ICFS 20					6.16	13.58	027L4661
ICF 15	4	12	¾	20	Butt-weld ANSI (B 36.10)	ICFS 15	ICFF 15	ICFA 20B	ICFS 20					6.16	13.58	027L4662
ICF 15	4	12	¾	20	Socket weld, ANSI (B 16.11)	ICFS 15	ICFF 15	ICFA 20A	ICFS 20					6.48	14.29	027L4613
ICF 15	4	13	¾	20	Socket weld, ANSI (B 16.11)	ICFS 15	ICFF 15	ICFA 20A	ICFN 20					6.48	14.29	027L4614
ICF 15	4	12	¾	20	Socket weld, ANSI (B 16.11)	ICFS 15	ICFF 15	ICFA 20B	ICFN 20					6.48	14.29	027L4663
ICF 20	4	12	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFA 20A	ICFS 20					6.77	14.93	027L3089
ICF 20	4	13	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFA 20A	ICFN 20					6.77	14.93	027L3092
ICF 20	4	13	¾	20	Butt-weld DIN-EN 10220	ICFR 20	ICFF 20	ICFA 20A	ICFN 20					6.44	14.2	027L3156
ICF 20	4	13	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFA 20B	ICFN 20					6.44	14.2	027L4664
ICF 20	4	13	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFA 20C	ICFN 20					6.44	14.2	027L4657
ICF 20	4	13	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFA 20B	ICFN 20					6.44	14.2	027L4665
ICF 20	4	13	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFA 20C	ICFN 20					6.44	14.2	027L4659
ICF 20	4	13	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20	ICFA 20B	ICFN 20					6.44	14.2	027L4666
ICF 20	4	12	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFA 20A	ICFS 20					6.77	14.93	027L3091
ICF 20	4	13	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFA 20A	ICFN 20					6.77	14.93	027L3094
ICF 20	4	13	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20	ICFA 20C	ICFN 20					6.77	14.93	027L4667
ICF 20	4	12	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFA 20B	ICFS 20					6.77	14.93	027L4669
ICF 20	4	12	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFA 20C	ICFS 20					6.77	14.93	027L4670
ICF 20	4	12	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFA 20B	ICFS 20					6.77	14.93	027L4671
ICF 20	4	12	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFA 20C	ICFS 20					6.77	14.93	027L4672
ICF 20	4	12	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20	ICFA 20B	ICFS 20					6.77	14.93	027L4673
ICF 20	4	12	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20	ICFA 20C	ICFS 20					6.77	14.93	027L4674
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFA 20A	ICFS 20			9.42	20.77	027L3053
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFA 20A	ICFC 20	ICFB 20	ICFS 20			9.54	21.03	027L3056



ICF 20	6	90	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICFA 20A	ICFS 20	9.26	20.41	027L3055
ICF 20	6	90	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFA 20A	ICFC 20	ICFB 20	ICFS 20	9.92	21.87	027L3058
ICF 20	2	122	1	25	Butt-weld DIN-EN 10220	ICFA 20C	ICFB 20					2.9	6.39	027L3822
ICF 20	2	122	1	25	Butt-weld ANSI (B 36.10)	ICFA 20C	ICFB 20					2.9	6.39	027L3825
ICF 20	4	12	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFA 20A	ICFS 20			6.77	14.93	027L3182
ICF 20	4	13	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFA 20C	ICFN 20			6.77	14.93	027L4658
ICF 20	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFA 20A	ICFS 20	9.52	20.99	027L3361
ICF 20	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFA 20A	ICFC 20	9.72	21.43	027L3396

Table: Wet Direct Expansion (WDX)

Type	# of Modules	Appl.#	Connection size		Connection type	Module location						Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	M5	M6	kg	lbs	
ICF 20	2	123	¾	20	Butt-weld DIN-EN 10220	ICFL 20B	ICFB 20					2.1	4.7	027L3840
ICF 20	2	123	¾	20	Butt-weld DIN-EN 10220	ICFL 20C	ICFB 20					2.1	4.7	027L3841
ICF 20	2	123	¾	20	Butt-weld DIN-EN 10220	ICFL 20D	ICFB 20					2.1	4.7	027L3842
ICF 20	2	123	¾	20	Butt-weld DIN-EN 10220	ICFL 20E	ICFB 20					2.1	4.7	027L3843
ICF 20	2	123	¾	20	Butt-weld DIN-EN 10220	ICFL 20F	ICFB 20					2.1	4.7	027L3844
ICF 20	2	123	¾	20	Butt-weld DIN-EN 10220	ICFL 20G	ICFB 20					2.1	4.7	027L3845
ICF 20	2	123	1	25	Butt-weld DIN-EN 10220	ICFL 20G	ICFB 20					2.2	4.8	027L3852
ICF 20	2	123	1	25	Butt-weld DIN-EN 10220	ICFL 20H	ICFB 20					2.2	4.8	027L3853
ICF 20	2	123	¾	20	Butt-weld ANSI (B 36.10)	ICFL 20B	ICFB 20					2.1	4.7	027L3846
ICF 20	2	123	¾	20	Butt-weld ANSI (B 36.10)	ICFL 20C	ICFB 20					2.1	4.7	027L3847
ICF 20	2	123	¾	20	Butt-weld ANSI (B 36.10)	ICFL 20D	ICFB 20					2.1	4.7	027L3848
ICF 20	2	123	¾	20	Butt-weld ANSI (B 36.10)	ICFL 20E	ICFB 20					2.1	4.7	027L3849
ICF 20	2	123	¾	20	Butt-weld ANSI (B 36.10)	ICFL 20F	ICFB 20					2.1	4.7	027L3850
ICF 20	2	123	¾	20	Butt-weld ANSI (B 36.10)	ICFL 20G	ICFB 20					2.1	4.7	027L3851
ICF 20	2	123	1	25	Butt-weld ANSI (B 36.10)	ICFL 20G	ICFB 20					2.2	4.8	027L3854
ICF 20	2	123	1	25	Butt-weld ANSI (B 36.10)	ICFL 20H	ICFB 20					2.2	4.8	027L3855
ICF 15	4	14	½	15	Butt-weld DIN-EN 10220	ICFS 15	ICFF 15	ICFL 20B	ICFN 20			6.8	15.0	027L4827
ICF 15	4	14	½	15	Butt-weld DIN-EN 10220	ICFS 15	ICFF 15	ICFL 20C	ICFN 20			6.8	15.0	027L4828
ICF 15	4	14	½	15	Butt-weld DIN-EN 10220	ICFS 15	ICFF 15	ICFL 20D	ICFN 20			6.8	15.0	027L4829
ICF 15	4	14	½	15	Butt-weld ANSI (B 36.10)	ICFS 15	ICFF 15	ICFL 20B	ICFN 20			6.8	15.0	027L4830
ICF 15	4	14	½	15	Butt-weld ANSI (B 36.10)	ICFS 15	ICFF 15	ICFL 20C	ICFN 20			6.8	15.0	027L4831
ICF 15	4	14	½	15	Butt-weld ANSI (B 36.10)	ICFS 15	ICFF 15	ICFL 20D	ICFN 20			6.8	15.0	027L4832
ICF 20	4	14	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFL 20D	ICFN 20			7.2	15.80	027L4676
ICF 20	4	14	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFL 20E	ICFN 20			7.2	15.80	027L4677
ICF 20	4	14	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFL 20F	ICFN 20			7.2	15.80	027L4678
ICF 20	4	14	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFL 20G	ICFN 20			7.2	15.80	027L4679
ICF 20	4	14	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFL 20D	ICFN 20			7.2	15.80	027L4680
ICF 20	4	14	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFL 20E	ICFN 20			7.2	15.80	027L4681
ICF 20	4	14	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFL 20F	ICFN 20			7.2	15.80	027L4682
ICF 20	4	14	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFL 20G	ICFN 20			7.2	15.80	027L4683
ICF 20	6	5	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFL 20D	ICFN 20	9.6	21.1	027L4684
ICF 20	6	5	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFL 20E	ICFN 20	9.6	21.1	027L4685
ICF 20	6	5	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFL 20F	ICFN 20	9.6	21.1	027L4686
ICF 20	6	5	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFL 20G	ICFN 20	9.6	21.1	027L4687
ICF 20	6	5	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFL 20D	ICFN 20	9.6	21.1	027L4688
ICF 20	6	5	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFL 20E	ICFN 20	9.6	21.1	027L4689
ICF 20	6	5	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFL 20F	ICFN 20	9.6	21.1	027L4690
ICF 20	6	5	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFL 20G	ICFN 20	9.6	21.1	027L4691



Return lines

Table: Application 41: Return lines - ON/OFF

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in.]	[mm]		M1 ⁽¹⁾	M2	M3	M4	[kg]	[lbs]	
ICF 50	4	41	1 ½	40	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICLX 50	SVA-S 50	25.5	56.1	027L5021
ICF 50	4	41	2	50	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICLX 50	SVA-S 50	25.5	56.1	027L5023
ICF 50	4	41	1 ½	40	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICLX 50	SVA-S 50	25.5	56.1	027L5022
ICF 50	4	41	2	50	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICLX 50	SVA-S 50	25.5	56.1	027L5024
ICF 65	3	41	2 ½	65	Butt-weld ANSI (B 36.19)	SVA-S 65		ICLX 65	SVA-S 65	32.7	71.9	027L6522
ICF 65	3	41	3	80	Butt-weld ANSI (B 36.19)	SVA-S 65		ICLX 65	SVA-S 65	32.7	71.9	027L6524
ICF 65	3	41	2 ½	65	Butt-weld DIN-EN 10220	SVA-S 65		ICLX 65	SVA-S 65	32.7	71.9	027L6521
ICF 65	3	41	3	80	Butt-weld DIN-EN 10220	SVA-S 65		ICLX 65	SVA-S 65	32.7	71.9	027L6523

Table: Application 42: Return lines - Pressure (temperature) - Mechanical control

Type	# of modules	Appl. #	Connection size		Connection type	Module location						Weight		Code number
			[in.]	[mm]		M1 ⁽¹⁾	M2	M3	M4	M5	M6	[kg]	[lbs]	
ICF 25	4	42G5	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFG 25-5	ICFS 25			19	41.9	027L4230
ICF 25	4	42G10	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFS 25			19	41.9	027L4231
ICF 25	4	42G15	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFS 25			19	41.9	027L4232
ICF 25	4	42G15	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFS 25			19	41.9	027L4233
ICF 25	4	42G20	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFS 25			19	41.9	027L4234
ICF 25	4	42G20	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFS 25			19	41.9	027L4235
ICF 25	4	42G25	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFS 25			19	41.9	027L4236
ICF 25	4	42G25	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFS 25			19	41.9	027L4237
ICF 25	6	42G5	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFG 25-5	ICFC 25	ICFB 25	ICFS 25	26	57.3	027L4240
ICF 25	6	42G10	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFC 25	ICFB 25	ICFS 25	26	57.3	027L4241
ICF 25	6	42G15	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFC 25	ICFB 25	ICFS 25	26	57.3	027L4242
ICF 25	6	42G20	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFC 25	ICFB 25	ICFS 25	26	57.3	027L4243
ICF 25	6	42G25	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFC 25	ICFB 25	ICFS 25	26	57.3	027L4244
ICF 25	6	42G15	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFC 25	ICFB 25	ICFS 25	26	57.3	027L4245
ICF 25	6	42G20	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E		ICFC 25	ICFB 25	ICFS 25	26	57.3	027L4246
ICF 50	4	42S50	1 ½	40	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICS 50	SVA-S 50			25.8	56.8	027L5001
ICF 50	4	42S32	1 ½	40	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICS 50-32	SVA-S 50			25.8	56.8	027L5005
ICF 50	4	42S40	1 ½	40	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICS 50-40	SVA-S 50			25.8	56.8	027L5009
ICF 50	4	42S50	2	50	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICS 50	SVA-S 50			25.8	56.8	027L5003
ICF 50	4	42S32	2	50	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICS 50-32	SVA-S 50			25.8	56.8	027L5007
ICF 50	4	42S40	2	50	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICS 50-40	SVA-S 50			25.8	56.8	027L5011
ICF 50	4	42S50	1 ½	40	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICS 50	SVA-S 50			25.8	56.8	027L5002
ICF 50	4	42S32	1 ½	40	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICS 50-32	SVA-S 50			25.8	56.8	027L5006
ICF 50	4	42S50	2	50	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICS 50	SVA-S 50			25.8	56.8	027L5004
ICF 50	4	42S32	2	50	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICS 50-32	SVA-S 50			25.8	56.8	027L5008
ICF 50	4	42S40	2	50	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICS 50-40	SVA-S 50			25.8	56.8	027L5012
ICF 65	3	42S65	2 ½	65	Butt-weld ANSI (B 36.19)	SVA-S 65		ICS 65	SVA-S 65			33.3	73.3	027L6502
ICF 65	3	42S40	2 ½	65	Butt-weld ANSI (B 36.19)	SVA-S 65		ICS 65-40	SVA-S 65			33.3	73.3	027L6506
ICF 65	3	42S80	2 ½	65	Butt-weld ANSI (B 36.19)	SVA-S 65		ICS 80	SVA-S 65			33.3	73.3	027L6510
ICF 65	3	42S65	3	80	Butt-weld ANSI (B 36.19)	SVA-S 65		ICS 65	SVA-S 65			33.3	73.3	027L6504
ICF 65	3	42S40	3	80	Butt-weld ANSI (B 36.19)	SVA-S 65		ICS 65-40	SVA-S 65			33.3	73.3	027L6508
ICF 65	3	42S80	3	80	Butt-weld ANSI (B 36.19)	SVA-S 65		ICS 80	SVA-S 65			33.3	73.3	027L6512
ICF 65	3	42S65	2 ½	65	Butt-weld DIN-EN 10220	SVA-S 65		ICS 65	SVA-S 65			33.3	73.3	027L6501
ICF 65	3	42S40	2 ½	65	Butt-weld DIN-EN 10220	SVA-S 65		ICS 65-40	SVA-S 65			33.3	73.3	027L6505
ICF 65	3	42S80	2 ½	65	Butt-weld DIN-EN 10220	SVA-S 65		ICS 80	SVA-S 65			33.3	73.3	027L6509
ICF 65	3	42S65	3	80	Butt-weld DIN-EN 10220	SVA-S 65		ICS 65	SVA-S 65			33.3	73.3	027L6503
ICF 65	3	42S40	3	80	Butt-weld DIN-EN 10220	SVA-S 65		ICS 65-40	SVA-S 65			33.3	73.3	027L6507
ICF 65	3	42S80	3	80	Butt-weld DIN-EN 10220	SVA-S 65		ICS 80	SVA-S 65			33.3	73.3	027L6511

NOTE:

All ICS modules are 3-pilot versions. They are supplied with two blanking plugs (A) and one sealing plug (B) (see Table: ICM 50 / ICM 65 - A or B / ICLX 50 / ICLX 65 / ICSH 50 / ICSH 65).



Table: Application 43: Return lines - Pressure (temperature) - Electronic control

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1(1)	M2	M3	M4	[kg]	[lbs]	
ICF 50	4	43MA	1 1/2	40	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICM 50 - A	SVA-S 50	24.8	54.6	027L5013
ICF 50	4	43MB	1 1/2	40	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICM 50 - B	SVA-S 50	24.8	54.6	027L5017
ICF 50	4	43MA	2	50	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICM 50 - A	SVA-S 50	24.8	54.6	027L5015
ICF 50	4	43MB	2	50	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICM 50 - B	SVA-S 50	24.8	54.6	027L5019
ICF 50	4	43MA	1 1/2	40	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICM 50 - A	SVA-S 50	24.8	54.6	027L5014
ICF 50	4	43MB	1 1/2	40	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICM 50 - B	SVA-S 50	24.8	54.6	027L5018
ICF 50	4	43MA	2	50	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICM 50 - A	SVA-S 50	24.8	54.6	027L5016
ICF 50	4	43MB	2	50	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICM 50 - B	SVA-S 50	24.8	54.6	027L5020
ICF 65	3	43MA	2 1/2	65	Butt-weld ANSI (B 36.19)	SVA-S 65		ICM 65 - A	SVA-S 65	32.9	72.4	027L6514
ICF 65	3	43MB	2 1/2	65	Butt-weld ANSI (B 36.19)	SVA-S 65		ICM 65 - B	SVA-S 65	32.9	72.4	027L6518
ICF 65	3	43MA	3	80	Butt-weld ANSI (B 36.19)	SVA-S 65		ICM 65 - A	SVA-S 65	32.9	72.4	027L6516
ICF 65	3	43MB	3	80	Butt-weld ANSI (B 36.19)	SVA-S 65		ICM 65 - B	SVA-S 65	32.9	72.4	027L6520
ICF 65	3	43MA	2 1/2	65	Butt-weld DIN-EN 10220	SVA-S 65		ICM 65 - A	SVA-S 65	32.9	72.4	027L6513
ICF 65	3	43MB	2 1/2	65	Butt-weld DIN-EN 10220	SVA-S 65		ICM 65 - B	SVA-S 65	32.9	72.4	027L6517
ICF 65	3	43MA	3	80	Butt-weld DIN-EN 10220	SVA-S 65		ICM 65 - A	SVA-S 65	32.9	72.4	027L6515
ICF 65	3	43MB	3	80	Butt-weld DIN-EN 10220	SVA-S 65		ICM 65 - B	SVA-S 65	32.9	72.4	027L6519

Table: Application 44: ON/OFF 2-step solenoid + Manuel Regulating

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1(1)	M2	M3	M4	[kg]	[lbs]	
ICF 50	4	44	1 1/2	40	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICLX 50	REG 50-B	25.5	56.1	027L5045
ICF 50	4	44	2	50	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICLX 50	REG 50-B	25.5	56.1	027L5046
ICF 50	4	44	1 1/2	40	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICLX 50	REG 50-B	25.5	56.1	027L5047
ICF 50	4	44	2	50	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICLX 50	REG 50-B	25.5	56.1	027L5048

Table: Application 45: Pressure (temperature) Mechanical control + Manuel Regulating

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1(1)	M2	M3	M4	[kg]	[lbs]	
ICF 50	4	45S50	1 1/2	40	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICS 50	REG 50-B	25.8	56.8	027L5025
ICF 50	4	45S32	1 1/2	40	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICS 50-32	REG 50-B	25.8	56.8	027L5029
ICF 50	4	45S40	1 1/2	40	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICS 50-40	REG 50-B	25.8	56.8	027L5033
ICF 50	4	45S50	2	50	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICS 50	REG 50-B	25.8	56.8	027L5027
ICF 50	4	45S32	2	50	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICS 50-32	REG 50-B	25.8	56.8	027L5031
ICF 50	4	45S40	2	50	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICS 50-40	REG 50-B	25.8	56.8	027L5035
ICF 50	4	45S50	1 1/2	40	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICS 50	REG 50-B	25.8	56.8	027L5026
ICF 50	4	45S32	1 1/2	40	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICS 50-32	REG 50-B	25.8	56.8	027L5030
ICF 50	4	45S40	1 1/2	40	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICS 50-40	REG 50-B	25.8	56.8	027L5034
ICF 50	4	45S50	2	50	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICS 50	REG 50-B	25.8	56.8	027L5028
ICF 50	4	45S32	2	50	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICS 50-32	REG 50-B	25.8	56.8	027L5032
ICF 50	4	45S40	2	50	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICS 50-40	REG 50-B	25.8	56.8	027L5036
ICF 65	3	45S65	3	65	Butt-weld DIN-EN 10220	SVA-S 65		ICS 65	REG 65-B	33.3	73.3	027L6525
ICF 65	3	45S65	3	65	Butt-weld DIN-EN 10220	SVA-S 65		ICS 80	REG 65-B	33.3	73.3	027L6526

NOTE:

All ICS modules are 3-pilot versions. They are supplied with two blanking plugs (A) and one sealing plug (B) (see Table: ICM 50 / ICM 65 - A or B / ICLX 50 / ICLX 65 / ICSH 50 / ICSH 65).

Table: Application 46: Pressure (temperature) Electronic control + Manuel Regulating

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1(1)	M2	M3	M4	[kg]	[lbs]	
ICF 50	4	46MA	1 1/2	40	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICM 50-A	REG 50-B	24.8	54.6	027L5037
ICF 50	4	46MB	1 1/2	40	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICM 50-B	REG 50-B	24.8	54.6	027L5041
ICF 50	4	46MA	2	50	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICM 50-A	REG 50-B	24.8	54.6	027L5039
ICF 50	4	46MB	2	50	Butt-weld DIN-EN 10220	SVA-S 50	ICFB 50	ICM 50-B	REG 50-B	24.8	54.6	027L5043
ICF 50	4	46MA	1 1/2	40	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICM 50-A	REG 50-B	24.8	54.6	027L5038
ICF 50	4	46MB	1 1/2	40	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICM 50-B	REG 50-B	24.8	54.6	027L5042
ICF 50	4	46MA	2	50	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICM 50-A	REG 50-B	24.8	54.6	027L5040
ICF 50	4	46MB	2	50	Socket weld, ANSI (B 16.11)	SVA-S 50	ICFB 50	ICM 50-B	REG 50-B	24.8	54.6	027L5044



⁽¹⁾ Fixed module

Miscellaneous

Table: Application 90: Miscellaneous

Type	# of modules	Appl. #	Connection size		Connection type	Module location						Weight		Code number	
			[in]	[mm]		M1	M2	M3	M4	M5	M6	kg	lbs		
ICF 20	4	90	¾	20	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20E	ICFE 20	ICFN 20				7.2	15.8	027L3371
ICF 20	6	90	1	25	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFB 20	ICFB 20		10.2	22.5	027L3420
ICF 20	6	90	1	25	Butt-weld ANSI (B 36.10)	ICFS 20	ICFF 20	ICFE 20	ICFS 20	ICFB 20	ICFB 20		9.7	21.4	027L3421
ICF 20	4	90	¾	20	Butt-weld DIN-EN 10220	ICFR 20A	ICFF 20	ICFA 20	ICFN 20				6.4	14.1	027L3156
ICF 20	4	90	¾	20	Butt-weld DIN-EN 10220	ICFR 20A	ICFF 20	ICFE 20	ICFN 20				6.4	14.1	027L3155
ICF 20	4	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFN 20				7.2	15.8	027L3379
ICF 20	4	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFW 20-D	ICFE 20	ICFS 20				5.9	13	027L3385
ICF 20	4	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFB 20	ICFC 20				5.9	13	027L3141
ICF 20	4	99	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFB 20				6.2	13.7	027L3122
ICF 20	4	99	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20				6.1	13.4	027L3359
ICF 20	4	99	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFR 20A				6.7	14.8	027L3700
ICF 20	4	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFB 20	ICFN 20				6.7	14.8	027L3405
ICF 15	4	90	½	15	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFB 20	ICFN 20				6.7	14.8	027L4581
ICF 15	4	90	¾	20	Butt-weld DIN-EN 10220	ICFF 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFR 20A	ICFN 20				7.2	15.8	027L4576
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFA 20	ICFS 20		9.4	20.7	027L3053
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFA 20	ICFC 20	ICFB 20	ICFS 20		9.9	21.8	027L3056
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20-A	ICFN 20		9.7	21.3	027L3372
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFB 20	ICFR 20-A	ICFN 20		9.7	21.3	027L3133
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFB 20	ICFR 20A		9.4	20.7	027L3144
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICM 20-C	ICFS 20		9.7	21.3	027L3152
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFS 20	ICFC 20		9.8	21.6	027L3360
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFB 20	ICFC 20	ICFE 20	ICFO 20	ICFS 20	ICFB 20		6.2	13.6	027L3121
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFC 20	ICFB 20	ICFS 20		9.6	21.1	027L3387
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFR 20A	ICFW 20D		9.1	20.1	027L3368
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFC 20	ICFR 20A	ICFS 20		10.2	22.5	027L3386
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICM 20B	ICFS 20		9.7	21.4	027L3397
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFB 20	ICFS 20		9.4	20.7	027L3424
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20B	ICFN 20		9.6	21.1	027L3425
ICF 20	6	99	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFB 20	ICFR 20A		9.4	20.7	027L3701
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20E	ICFE 20	ICFN 20	ICFR 20B	ICFW 20D		9.1	20.1	027L3439
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFW 20D	ICFS 20		9.1	20.1	027L3441
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFB 20	ICFN 20		9.4	20.7	027L3446
ICF 20	6	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFR 20B	ICFW 20D		9.1	20.1	027L3447
ICF 20	4	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFN 20				6.7	14.7	027L3134
ICF 20	4	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFB 20				5.9	13	027L3364
ICF 20	4	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFN 20				7.2	15.8	027L3380
ICF 20	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFA 20	ICFS 20		9.8	21.6	027L3361
ICF 20	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFR 20A	ICFB 20		9.1	20	027L3363
ICF 20	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20H	ICFC 20	ICFR 20B	ICFW 20D		12	26.4	027L3376
ICF 20	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20E	ICFE 20H	ICFC 20	ICFR 20B	ICFW 20D		11.5	25.3	027L3375

⁽¹⁾ Fixed module



Table: Application 90: Miscellaneous

Type	# of modules	Appl. #	Connection size		Connection type	Module location						Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	M5	M6	kg	lbs	
ICF 20	4	90		20	Butt-weld DIN-EN 10220	ICFB 20	ICFD 20C	ICFE 20	ICFB 20					027L3599
ICF 20	4	90		25	Butt-weld DIN-EN 10220	ICFB 20	ICFD 20C	ICFE 20	ICFB 20					027L3600
ICF 20	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFB 20	ICFS 20	9.4	20.7	027L3123
ICF 25	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFR 25B	ICFW 25D	23.6	51.9	027L4168
ICF 25	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFS 25	ICFB 25	22	48.4	027L4151
ICF 20	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFC 20	ICFR 20A	ICFW 20D	9	19.8	027L3369
ICF 20	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICFA 20	ICFC 20	9.6	21.1	027L3396
ICF 20	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20E	ICFE 20H	ICFC 20	ICFR 20A	ICFB 20	9.7	21.4	027L3423
ICF 20	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFO 20	ICM 20B	ICFN 20	9.6	21.1	027L3426
ICF 25	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFR 25B	ICFB 25	23.6	52	027L4176
ICF 25	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFR 25B	ICFF 25	23.8	52.4	027L4577
ICF 25	6	90	1	25	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25E	ICFE 25	ICFN 25	ICFR 25B	ICFW 25D	22.7	49.9	027L4186
ICF 25	6	90	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFR 25B	ICFB 25	21.7	47.7	027L4143
ICF 25	6	90	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFR 25B	ICFW 25D	22.7	49.9	027L4160
ICF 25	6	90	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFR 25B	ICFW 25D	21.9	48.2	027L4161
ICF 25	6	90	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFB 25	ICFS 25	21.9	48.2	027L4162
ICF 25	6	90	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25-E	ICFE 25	ICFC 25	ICFR 25B	ICFB 25	22.7	49.9	027L4178
ICF 25	6	90	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFR 25A	ICFW 25D	23.6	51.9	027L4157
ICF 25	6	90	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFR 25B	ICFW 25D	23.6	51.9	027L4166
ICF 25	6	90	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFC 25	ICFR 25B	ICFW 25D	21.7	47.7	027L4167
ICF 25	4	90	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICM 25A	ICFB 25	14.9	32.8			027L4185
ICF 25	4	90	1 ½	40	Butt-weld DIN-EN 10220	ICFS 25	ICFF 25	ICFE 25	ICFR 25A			16.1	35.4	027L4192
ICF 20	4	90	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E		ICFB 20			7.2	15.8	027L3362
ICF 20	4	90	1	25	Socket weld, ANSI (B 16.11)	ICFR 20A	ICFF 20E	ICFE 20	ICFN 20			7.2	15.8	027L4179
ICF 20	4	90	1	25	Socket weld, ANSI (B 16.11)	ICFR 20B	ICFF 20E	ICFE 20H	ICFN 20			7.9	17.4	027L4578
ICF 20	4	90	1	25	Socket weld, ANSI (B 16.11)	ICFB 20	ICFF 20	ICFE 20	ICFN 20			7	15.4	027L3357
ICF 25	4	90	1	25	Socket weld, ANSI (B 16.11)	ICFB 25	ICFF 25E	ICFE 25	ICFN 25			14.1	31	027L4149
ICF 25	4	90	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFB 25	ICFR 25A			16.1	35.5	027L4180
ICF 25	4	90	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFB 25	ICFR 25A			16.1	35.5	027L4181
ICF 20	4	90	¾		Socket weld, ANSI (B 16.11)	ICFB 20	ICFD 20C	ICFE 20	ICFB 20					027L3605
ICF 20	6	90	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICFA 20	ICFS 20	9.3	20.5	027L3055
ICF 20	6	90	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFA 20	ICFC 20	ICFB 20	ICFS 20	9.9	21.8	027L3058
ICF 20	6	90	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20	ICFO 20	ICFB 20	ICFN 20	9.4	20.7	027L3150
ICF 20	6	90	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFC 20	ICFW 20S	ICFS 20	10.4	22.9	027L4153
ICF 20	4	90	1		Socket weld, ANSI (B 16.11)	ICFB 20	ICFD 20C	ICFE 20	ICFB 20					027L3606
ICF 20	6	90	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFC 20	ICFW 20S	ICFS 20	11.5	25.3	027L3377
ICF 25	6	90	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFB 25	ICFS 25	23.1	50.8	027L4156
ICF 25	6	90	1	25	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFW 25S	ICFS 25	25.1	55.2	027L4158
ICF 20	6	90	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFC 20	ICFB 20	ICFS 20	10.5	23.1	027L3378
ICF 20	6	90	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFF 20E	ICFE 20H	ICFC 20	ICFW 20S	ICFS 20	10.5	23.1	027L4152
ICF 25	6	90	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFW 25S	ICFS 25	25.1	55.2	027L4154
ICF 25	6	90	1 ½	40	Socket weld, ANSI (B 16.11)	ICFS 25	ICFF 25E	ICFE 25	ICFC 25	ICFW 25S	ICFS 25	25.1	55.2	027L4159
ICF 20	4	90	¾	20	Butt-weld DIN-EN 10220	ICFB 20	ICFD 20	ICFE 20	ICFB 20			12.4	27.3	027L3483
ICF 20	4	90	1	25	Butt-weld DIN-EN 10220	ICFB 20	ICFD 20	ICFE 20	ICFB 20			12.4	27.3	027L3484
ICF 20	4	90	1 ¼	32	Butt-weld DIN-EN 10220	ICFB 20	ICFD 20	ICFE 20	ICFB 20			12.4	27.3	027L3485
ICF 20	4	90	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20	ICFE 20	ICFN 20			12.1	26.7	027L3711
ICF 20	6	90	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFB 20	ICFE 20	ICFD 20	ICFB 20	ICFS 20	15	33.1	027L3463
ICF 20	6	90	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFB 20	ICFE 20	ICFD 20	ICFB 20	ICFS 20	15	33.1	027L3464
ICF 20	6	90	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFB 20	ICFE 20	ICFD 20	ICFB 20	ICFS 20	15	33.1	027L3465

NOTE:

For special applications that cannot be covered by our predefined ICF code numbers please consult Coolselector®2 or your local Danfoss Sales company. [Coolselector®2](#)

Prior to designing "non-standard" configurations there are some basic restrictions to the location of the function modules that must be followed (See section Defrost drain line).

Defrost drain line

Table: Application 101D1P1 (Ammonia): Liquid drain M2, loaded check valve without solenoid - 1 shut-off

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	kg	lbs	
ICF 20	4	101	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFB 20	ICFC 20P1	12.6	27.7	027L3628
ICF 20	4	101	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFB 20	ICFC 20P2	12.6	27.7	027L3629
ICF 20	4	101	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFB 20	ICFC 20P3	12.6	27.7	027L3630

Table: Application 102D1 (Ammonia): Liquid drain M2 with solenoid - 2 shut-off

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	kg	lbs	
ICF 20	4	102	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20	ICFE 20	ICFS 20	12.7	28	027L3489
ICF 20	4	102	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20	ICFE 20	ICFS 20	12.7	28	027L3490
ICF 20	4	102	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20	ICFE 20	ICFS 20	12.7	28	027L3491
ICF 20	4	102	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFE 20	ICFS 20	13.2	29.1	027L3480
ICF 20	4	102	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFE 20	ICFS 20	13.1	29.1	027L3481
ICF 20	4	102	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFE 20	ICFS 20	12.5	27.6	027L3482

Table: Application 102D2 (CO₂): Liquid drain M2 with solenoid - 2 shut-off

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Code number
			[in]	[mm]		M1	M2	M3	M4	
ICF 20	4	102	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20C	ICFE 20	ICFS 20	027L3601
ICF 20	4	102	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20C	ICFE 20	ICFS 20	027L3602
ICF 20	4	102	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20C	ICFE 20	ICFS 20	027L3612
ICF 20	4	102	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20C	ICFE 20	ICFS 20	027L3607
ICF 20	4	102	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20C	ICFE 20	ICFS 20	027L3608

Table: Application 103D1 (Ammonia): Liquid drain M4 with solenoid - 1 shut-off

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	kg	lbs	
ICF 20	4	103	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFB 15	ICFE 20	ICFD 20	12.6	27.8	027L3460
ICF 20	4	103	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFB 20	ICFE 20	ICFD 20	12.5	27.8	027L3461
ICF 20	4	103	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFB 20E	ICFE 20	ICFD 20	11.9	26.2	027L3462

Table: Application 104D1 (Ammonia): Liquid drain M4 with strainer and solenoid - 1 shut-off

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	kg	lbs	
ICF 15	4	104	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFD 20	13.6	30	027L4589
ICF 20	4	104	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20	ICFE 20	ICFD 20	12.1	26.7	027L3597
ICF 20	4	104	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFF 20E	ICFE 20	ICFD 20	12.6	27.7	027L3170

⁽¹⁾ Fixed Module

Table: Application 104D2 (CO₂): Liquid drain M4 with strainer and solenoid - 1 shut-off

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Code number
			[in]	[mm]		M1	M2	M3	M4	
ICF 15	4	104	¾	20	Butt-weld DIN-EN 10220	ICFS 15 ⁽¹⁾	ICFF 15 ⁽¹⁾	ICFE 20	ICFD 20C	027L3611

⁽¹⁾ Fixed Module

Table: Application 105D1 (Ammonia): Liquid drain M2 with solenoid - 1 shut-off

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	kg	lbs	
ICF 20	4	105	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20	ICFE 20	ICFB 20	12.1	26.7	027L3486
ICF 20	4	105	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20	ICFE 20	ICFB 20	12.1	26.7	027L3487
ICF 20	4	105	1 ¼	32	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20	ICFE 20	ICFB 20	12.1	26.7	027L3488

Table: Application 105D2 (CO₂): Liquid drain M2 with solenoid - 1 shut-off

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Code number
			[in]	[mm]		M1	M2	M3	M4	
ICF 20	4	105	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20C	ICFE 20	ICFB 20	027L3603
ICF 20	4	105	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20C	ICFE 20	ICFB 20	027L3604

Table: Application 106D1 (Ammonia): Liquid drain M2 with solenoid and manual opener - 1 shut off

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	kg	lbs	
ICF 20	4	106	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFE 20	ICFO 20	12.9	28.0	027L3551
ICF 20	4	106	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFE 20	ICFO 20	12.9	28.4	027L3496
ICF 20	4	106	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFE 20	ICFO 20	12.9	28.4	027L3497

Table: Application 107D1 (Ammonia): Liquid drain M2 with solenoid and manual opener - 2 shut off

Type	# of modules	Appl. #	Connection size		Connection type	Module location						Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	M5	M6	kg	lbs	
ICF 20	6	107	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFE 20	ICFO 20	ICFB 20	ICFS 20	15.7	34.5	027L3498
ICF 20	6	107	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFE 20	ICFO 20	ICFB 20	ICFS 20	15.7	34.5	027L3499
ICF 20	6	107	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFE 20	ICFO 20	ICFB 20	ICFS 20	15.7	34.5	027L3550

Table: Application 108D1 (Ammonia): Liquid drain M2 without solenoid - 2 shut off

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	kg	lbs	
ICF 20	4	108	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFB 20	ICFS 20	11.9	26.2	027L3558
ICF 20	4	108	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFB 20	ICFS 20	11.9	26.2	027L3559
ICF 20	4	108	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFB 20	ICFS 20	11.9	26.2	027L3560

Table: Application 109D2 (CO₂): Liquid drain M2 with solenoid and stop/check - 1 shut off

Type	# of modules	Appl. #	Connection size		Connection type	Module location				Code number
			[in]	[mm]		M1	M2	M3	M4	
ICF 20	4	109	¾	20	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20C	ICFE 20	ICFN 20	027L3609
ICF 20	4	109	1	25	Butt-weld DIN-EN 10220	ICFS 20	ICFD 20C	ICFE 20	ICFN 20	027L3610

Table: Application 110D1P1 (Ammonia): Liquid drain M2, loaded check valve without solenoid - 2 shut-off

Type	# of modules	Appl. #	Connection size		Connection type	Module location						Weight		Code number
			[in]	[mm]		M1	M2	M3	M4	M5	M6	kg	lbs	
ICF 20	6	110	¾	20	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFB 20	ICFC 20P1	ICFB 20	ICFS 20	12.6	27.7	027L3625
ICF 20	6	110	1	25	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFB 20	ICFC 20P1	ICFB 20	ICFS 20	12.6	27.7	027L3626
ICF 20	6	110	1 ¼	32	Socket weld, ANSI (B 16.11)	ICFS 20	ICFD 20	ICFB 20	ICFC 20P1	ICFB 20	ICFS 20	12.6	27.7	027L3627

Accessories code numbers

Table: Stop valve type SNV-ST

Description	Code no.
G½ inch (Qty. 1)	148B3778
NPT-FPT 3/8 inch (Qty. 1)	148B3747

NOTE:

For other SNV types refer to [Gauge valve - Type SNV-ST and SNV-SS](#).

For complete list of Spare parts and accessories for ICF 15 to 65 (including SS versions) please refer to [Spare parts and accessories](#)

Table: ICAD 600B/ICAD 1200B

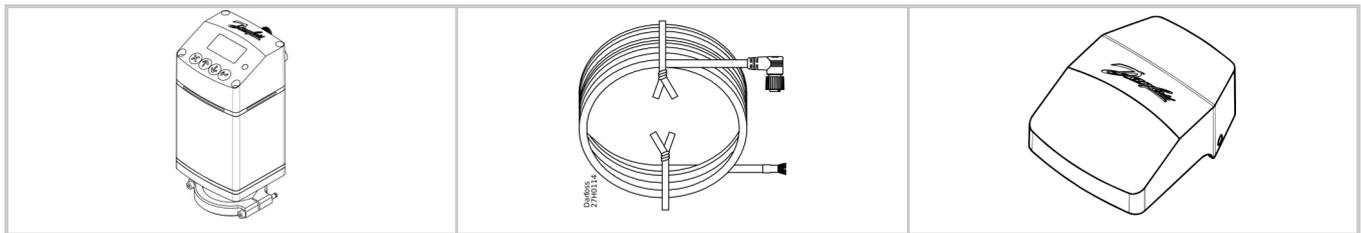


Table: Actuator ICAD 600B

Type	Code no.
ICAD 600B with display, Bluetooth, RS485	027H0485
ICAD 600B with display, Bluetooth, Ethernet	027H0486
ICAD 600B, without display, Bluetooth, RS485	027H0488
ICAD 600B, without display, Bluetooth, Ethernet	027H0489

Table: Actuator ICAD 1200B

Type	Code no.
ICAD 1200B, with display, Bluetooth, RS485	027H0490
ICAD 1200B, with display, Bluetooth, Ethernet	027H0491
ICAD 1200B, without display, Bluetooth, RS485	027H0493
ICAD 1200B, without display, Bluetooth, Ethernet	027H0494

Table: ICAD B cable set with 3x cables (power supply, control signal and data communication)

Length	Code no.
ICAD B Cable set 1,5m (3x cables)	027H0464
ICAD B Cable set 3m (3x cables)	027H0465
ICAD B Cable set 10m (3x cables)	027H0466
ICAD B Cable set 15m (3x cables)	027H0467

Table: ICAD A and ICAD B cable set with 2x cables (power supply and control signal)

Length	Code no.
ICAD A and ICAD B Cable set 1,5m (2x cables)	027H0426
ICAD A and ICAD B Cable set 3,0m (2x cables)	027H0438
ICAD A and ICAD B Cable set 10m (2x cables)	027H0427
ICAD A and ICAD B Cable set 15m (2x cables)	027H0435

Table: Accessories

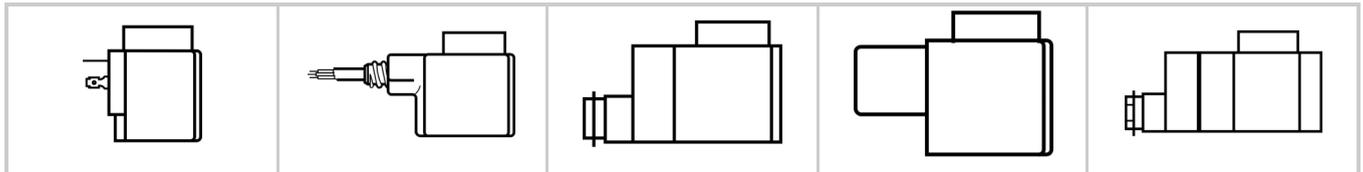
Type	Code no.
Service kit ICAD 1200B and ICAD 600B-TS (10 pcs of o-rings for magnetic coupling)	027H0429

NOTE: For ICAD details please refer to [Motor operated valves and Actuators - Type ICM and ICAD](#)

Regarding pilots for ICF 25/50/60 please use link to online documents:

- ICS datasheet - [Pilot-operated servo valve](#)

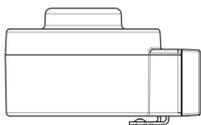
Pilot datasheet - [Pilot valve](#)

Table: Coils

Valve type	Voltage	Frequency	Code no.			Appendix no.	Power consumption
	[V]	[Hz]	With 1 m 3-core cable IP 67	With terminal box IP 67	With DIN plugs		
Alternating current AC							
ICFE ICS/ICLX (MOPD < 21 Bar)	12	50		018F6706		15	Holding: 10 W 21 VA Inrush: 44 VA
	24	50	018F6257	018F6707	018F7358	16	
	220 – 230	50	018F6251	018F6701	018F7351	31	
	115	60	018F6260	018F6710		20	
Direct current DC							
ICFE ICS/ICLX (MOPD < 21 Bar)	12			018F6856		1	20 W
	24			018F6857		2	
Alternating current AC							
ICFE/ICFA 20A/20C ICS/ICLX (MOPD < 21 Bar) ICFA 20B (MOPD < 6 Bar)	24	50		018F6807		16	Holding: 12 W 26 VA Inrush: 55 VA
	110	50		018F6811		22	
	220 – 230	50		018F6801		31	

NOTE:

For other coil types please refer to the technical leaflets for **EVRA, AKVA, ICS** or **ICLX** valves.

Table: Stepper coil for ICFL

Valve type	Motor type	Enclosure rating IP	Code no.		Phase current [mA]	DC Voltage [V]	Power consumption [W]
			With 3 m cable	With 3 m cable			
ICFL 20 (MOPD 50 bar for ICF 20A-G, 30 bar for ICFL 20H)	Bi-polar	IP67	034G8351	034G8352	143	12	1.9

Possible module locations

Module locations are indicated by M1, M2, M3, M4, M5 and M6.

With respect to refrigerant flow, M1 is closest to inlet

Table: ICF 15 with four modules

Function Module Name	Function Module Type	Function module can be installed in these ICF 15-4 locations			
		M1	M2	M3	M4
ICFS 15	Shut-off valve module	ICFS 15 fixed	ICFF 15 fixed	Not possible	OK
ICFR 20	Manual regulating valve module	ICFS 15 fixed	ICFF 15 fixed	Not possible	OK
ICFF 15	Strainer module	ICFS 15 fixed	ICFF 15 fixed	Not possible	Not possible
ICFE 20	Solenoid valve module	ICFS 15 fixed	ICFF 15 fixed	OK	Not possible
ICFC 20	Check valve module	ICFS 15 fixed	ICFF 15 fixed	Not possible	OK
ICFN 20	Stop & check valve module	ICFS 15 fixed	ICFF 15 fixed	Not possible	OK
ICM 20	Motor operated valve module	ICFS 15 fixed	ICFF 15 fixed	OK	Not possible
ICFB 20	Blind top cover	ICFS 15 fixed	ICFF 15 fixed	OK	OK
ICFA 20	Electronic expansion valve module	ICFS 15 fixed	ICFF 15 fixed	OK	Not possible
ICFL 20	Electronic expansion module WDX	ICFS 15 fixed	ICFF 15 fixed	OK	Not possible
ICFO 20	Manual opening module	ICFS 15 fixed	ICFF 15 fixed	Not possible	OK
ICFW 20	Welding module	ICFS 15 fixed	ICFF 15 fixed	OK	OK
ICFD 20	Defrost drain module	ICFS 15 fixed	ICFF 15 fixed	Not possible	OK

Table: ICF 20 with two modules

Function Module Name	Function Module Type	Function module can be installed in these ICF 20-2 locations	
		M1	M2
ICFE 20	Solenoid valve module	OK	Not possible
ICFA 20	PWM valve module	OK	Not possible
ICFE 20H	Solenoid valve module	OK	Not possible
ICFO 20	Manual opening module	Not possible	OK
ICFB 20	Blank top cover	OK	OK
ICFW 20	Welding module	OK	OK
ICFC 20	Check valve module	Not possible	OK
ICFC 20P1	Check valve module	Not possible	OK
ICFN 20	Stop & check valve module	Not possible	OK
ICFR 20	Manual regulating valve module	OK	OK
ICFD 20	Defrost drain module	Not possible	OK
ICFS 20	Shut-off valve module	OK	OK
ICFF 20	Strainer module	Not possible	OK
ICM 20	Motor operated valve module	OK	Not possible
ICFL 20	Electronic expansion module WDX	OK	Not possible

Table: ICF 20 and ICF 25 with four modules

Function Module Name	Function Module Type	M1	M2	M3	M4
ICFS 20	Shut-off valve module	OK	OK	OK	OK
ICFR 20	Manual regulating valve module	OK	OK	OK	OK
ICFF 20	Strainer module	Not possible	OK	Not possible	OK
ICFE 20	Solenoid valve module	Not possible	Not possible	OK	Not possible
ICFC 20	Check valve module	Not possible	Not possible	Not possible	OK
ICFN 20	Stop & check valve module	Not possible	Not possible	Not possible	OK
ICM 20	Motor operated valve module	OK	Not possible	OK	Not possible
ICFB 20	Blind top cover	OK	OK	OK	OK
ICFA 20	PWM valve module	OK	Not possible	OK	Not possible
ICFE 20H	Solenoid valve module	OK	Not possible	OK	Not possible
ICFO 20	Manual opening module	Not possible	Not possible	Not possible	OK
ICFW 20	Welding module	OK	OK	OK	OK
ICFD 20	Drain module	Not possible	OK	Not possible	OK
ICFG 20	Pilot-operated valve module	Not possible	Not possible	OK	Not possible
ICFL 20	Electronic expansion module WDX	OK	Not possible	OK	Not possible

Table: ICF 20 and ICF 25 with six modules

Function Module Name	Function Module Type	Function module can be installed in these ICF 20-6 locations					
		M1	M2	M3	M4	M5	M6
ICFS 20	Shut-off valve module	OK	OK	OK	OK	OK	OK
ICFR 20	Manual regulating valve module	OK	OK	OK	OK	OK	OK
ICFF 20	Strainer module	Not possible	OK	Not possible	OK	Not possible	OK
ICFE 20	Solenoid valve module	Not possible	Not possible	OK	Not possible	Not possible	Not possible
ICFC 20	Check valve module	Not possible	Not possible	Not possible	OK	Not possible	OK
ICFN 20	Stop & check valve module	Not possible	Not possible	Not possible	OK	Not possible	OK
ICM 20	Motor operated valve module	OK	Not possible	OK	Not possible	OK	Not possible
ICFB 20	Blind top cover	OK	OK	OK	OK	OK	OK
ICFA 20	PWM valve module	OK	Not possible	OK	Not possible	OK	Not possible
ICFE 20H	Solenoid valve module	OK	Not possible	OK	Not possible	OK	Not possible
ICFO 20	Manual opening module	Not possible	Not possible	Not possible	OK	Not possible	Not possible
ICFW 20	Welding module	OK	OK	OK	OK	OK	OK
ICFD 20	Drain module	Not possible	OK	Not possible	OK	Not possible	OK
ICFG 20	Pilot-operated valve module	Not possible	Not possible	OK	Not possible	Not possible	Not possible
ICFL 20	Electronic expansion module WDX	OK	Not possible	OK	Not possible	OK	Not possible

Table: ICF 50 with four modules

Function Module Name	Function Module Type	Function module can be installed in these ICF 50-4 locations			
		M1	M2	M3	M4
SVA-S 50	Shut-off valve module	OK	Not possible	Not possible	OK
ICFB 50	Blind top cover	OK	OK	Not possible	Not possible
FIA 50	Strainer module	OK	OK	Not possible	Not possible
ICS 50	Pilot-operated valve module	OK	Not possible	OK	Not possible
ICM 50	Motor operated valve module	OK	Not possible	OK	Not possible
ICLX 50	2-step solenoid valve module	OK	Not possible	OK	Not possible
REG-SB 50	Manual regulating valve module	OK	Not possible	Not possible	OK

Table: ICF 65 with four modules

Function Module Name	Function Module Type	Function module can be installed in these ICF 65-4 locations			
		M1	M2	M3	M4
SVA-S 65	Shut-off valve module	OK	Not possible	Not possible	OK
ICFB 65	Blind top cover	OK	Not possible	Not possible	Not possible
FIA 65	Strainer module	OK	Not possible	Not possible	Not possible
ICS 65	Pilot-operated valve module	OK	Not possible	OK	Not possible
ICM 65	Motor operated valve module	OK	Not possible	OK	Not possible
ICLX 65	2-step solenoid valve module	OK	Not possible	OK	Not possible
REG-SB 65	Manual regulating valve module	OK	Not possible	Not possible	OK

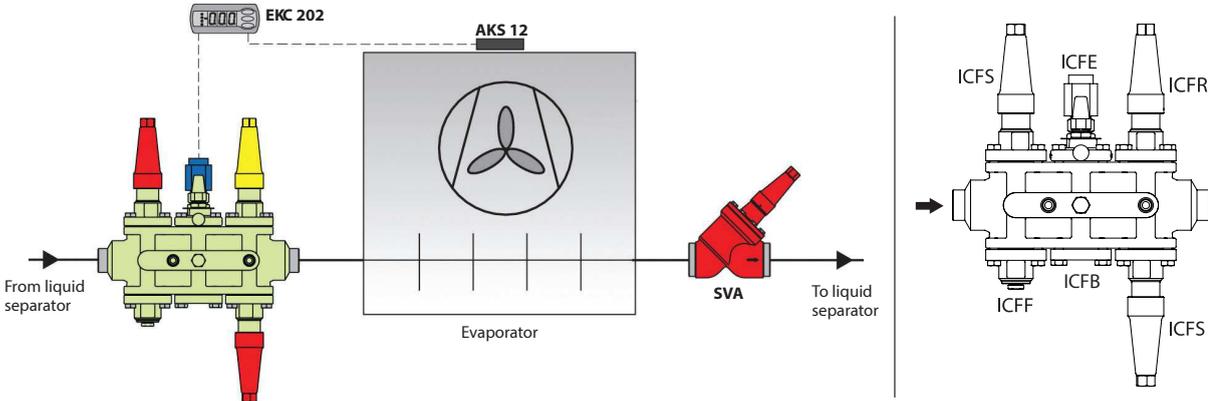
Overview

Application examples

Liquid feed line

A valve combination for a flooded evaporator operating on/off from a thermostat and with electric defrost is required. Manual override of the solenoid valve is requested. Common ICF configurations for this kind of application is shown here:

Figure: ICF configurations



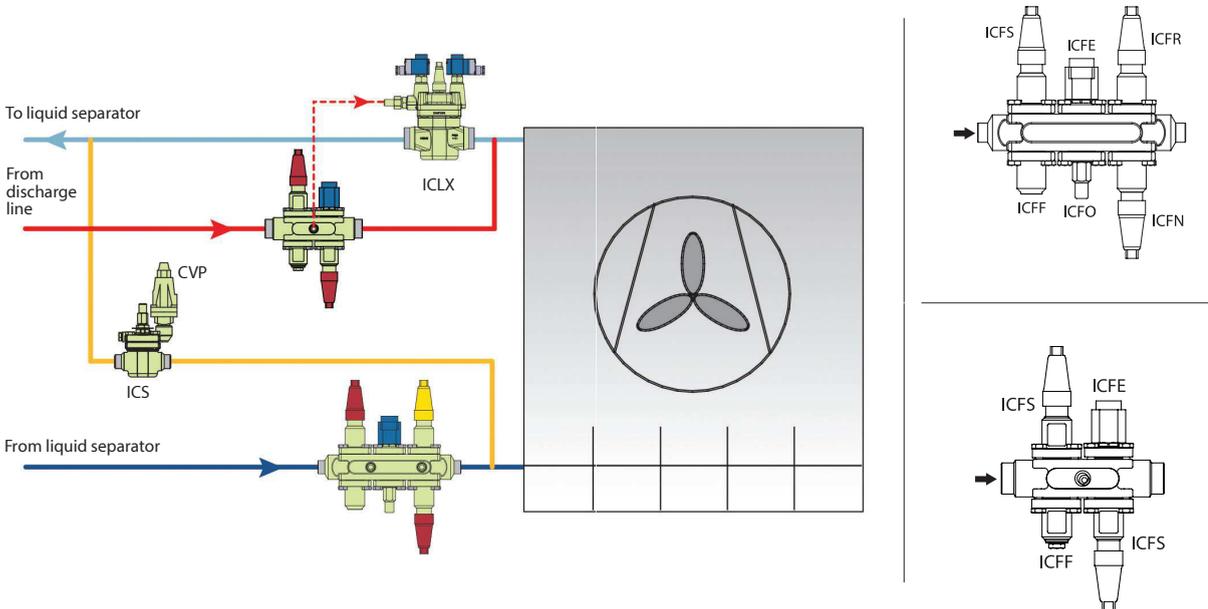
NOTE:

Not all valves are shown. Not to be used for construction purposes.

Liquid feed line / Hot gas defrost line

Evaporator with 2 stage gas powered valve ICLX in the suction line and hot gas defrost featuring: ICF liquid feed station and ICF Hot gas station with side port to power ICLX. ICS+CVP as a defrost regulator (OFV optional depending on capacity).

Figure: Liquid feed line / Hot gas defrost line



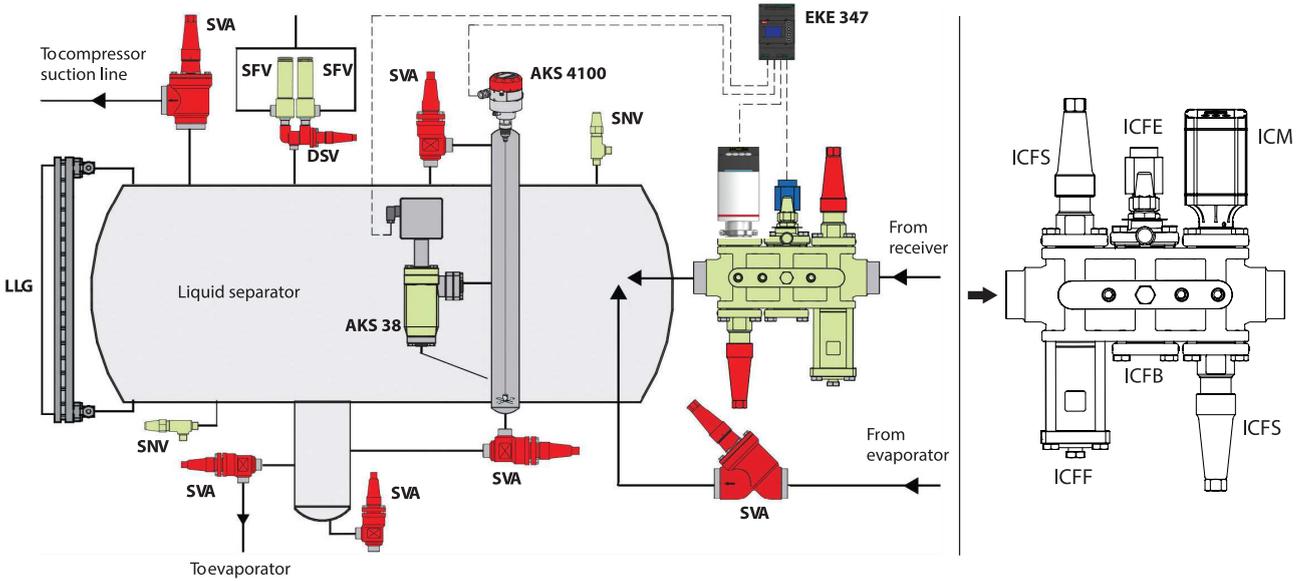
NOTE:

Not all valves are shown. Not to be used for construction purposes.

Liquid injection line

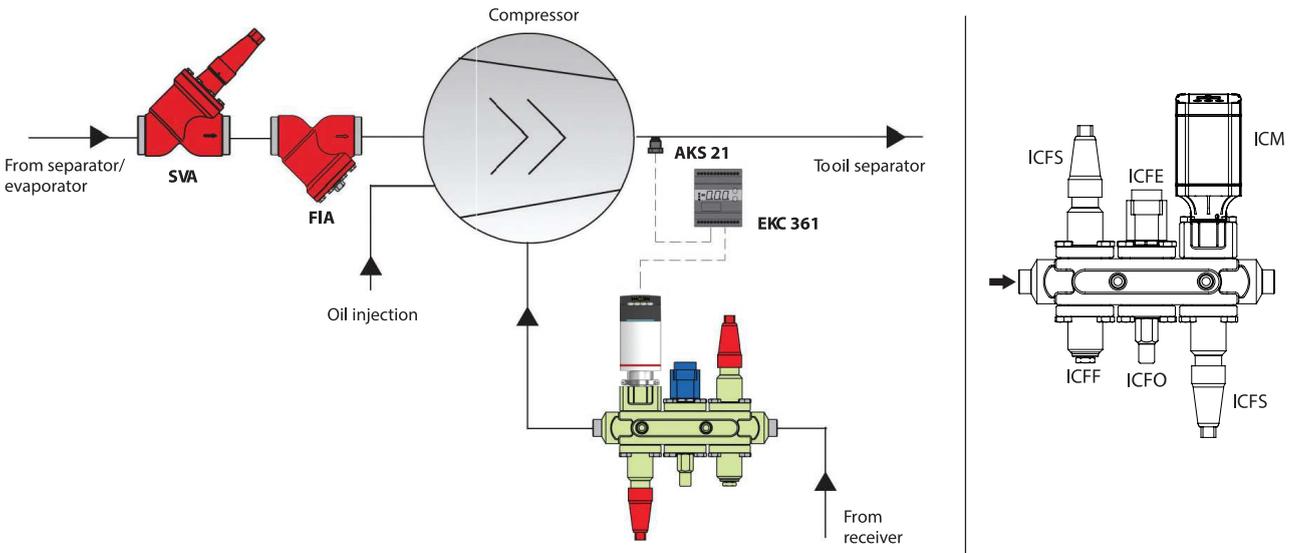
A valve combination for liquid injection to separator with electronic injection valve is required. It is requested to have a solenoid valve in front of the control valve.

Figure: Valve combination for liquid injection



A valve combination for compressor liquid injection with electronic injection valve is required. It is required to have a solenoid valve in front of the control valve.

Figure: Valve combination for compressor



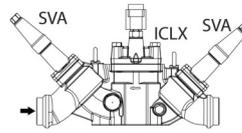
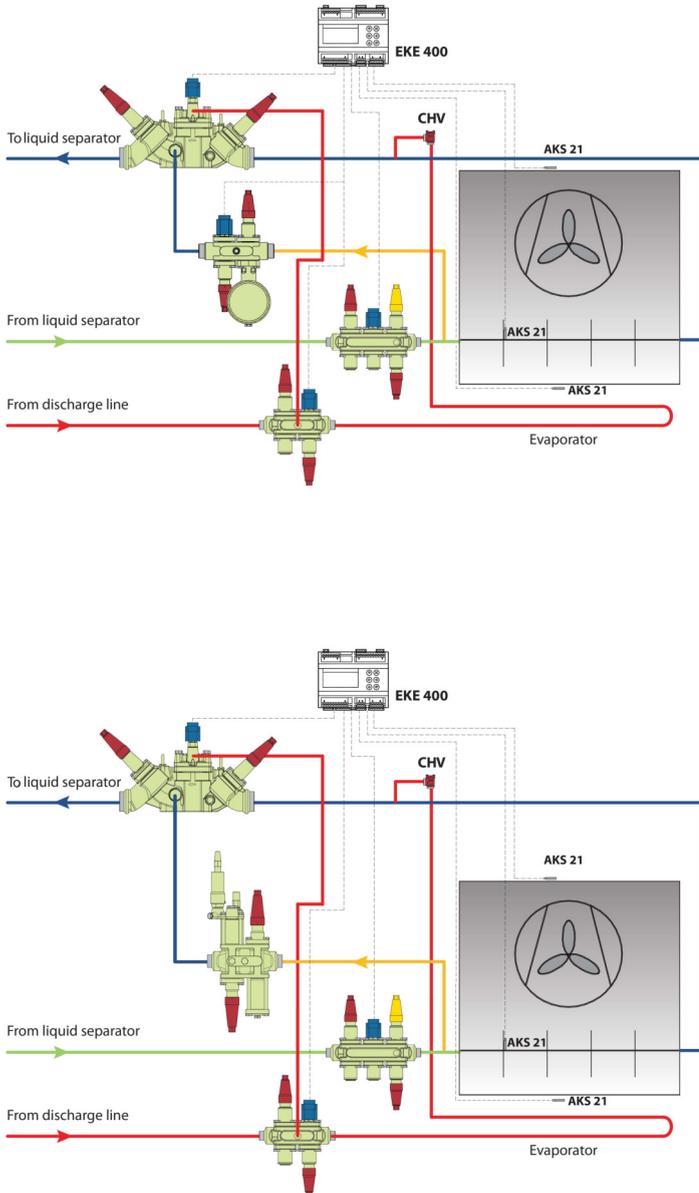
NOTE:

Not all valves are shown. Not to be used for construction purposes.

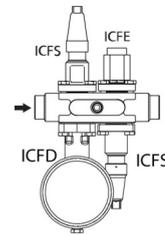
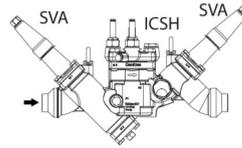
Liquid feed line / Hot gas defrost line Return line / Defrost drain line

Evaporator with 2 stage gas powered ICLX module in suction line ICF and ICF liquid feed valve station. Hot gas defrost featuring: ICF hot gas valve station with side port to power ICLX module and ICF drain station with float activated liquid drainage to suction line ICF side port.

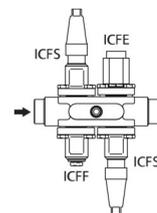
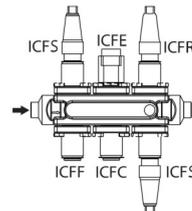
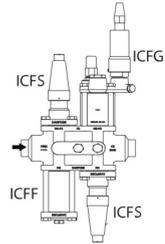
Figure: Liquid feed line / Hot gas defrost line Return line / Defrost drain line



or



or



NOTE:

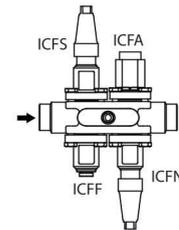
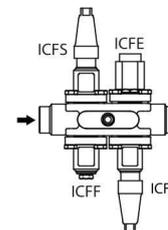
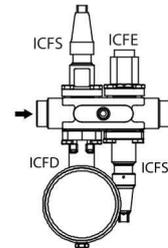
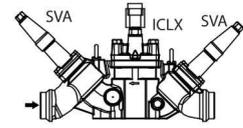
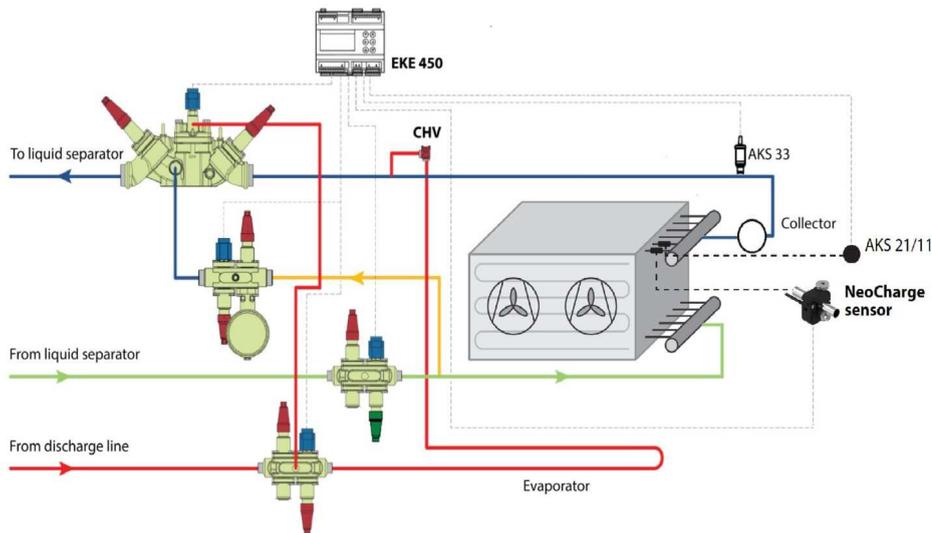
Not all valves are shown. Not to be used for construction purposes. Restrictions to ICF drain station piping - please see

[Application Guide - ICFD defrost module](#)

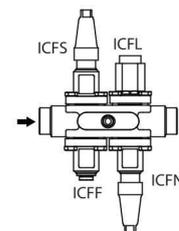
CCR Controlled Circulation rate

Liquid injection controlled by ICF with PWM control valve ICFA 20.

Figure: CCR Controlled Circulation Rate



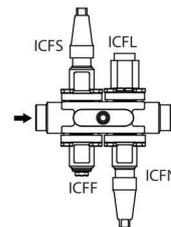
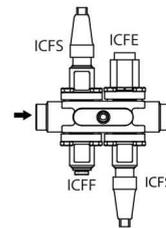
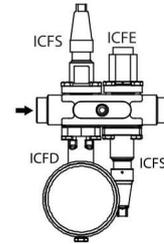
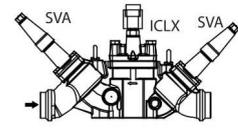
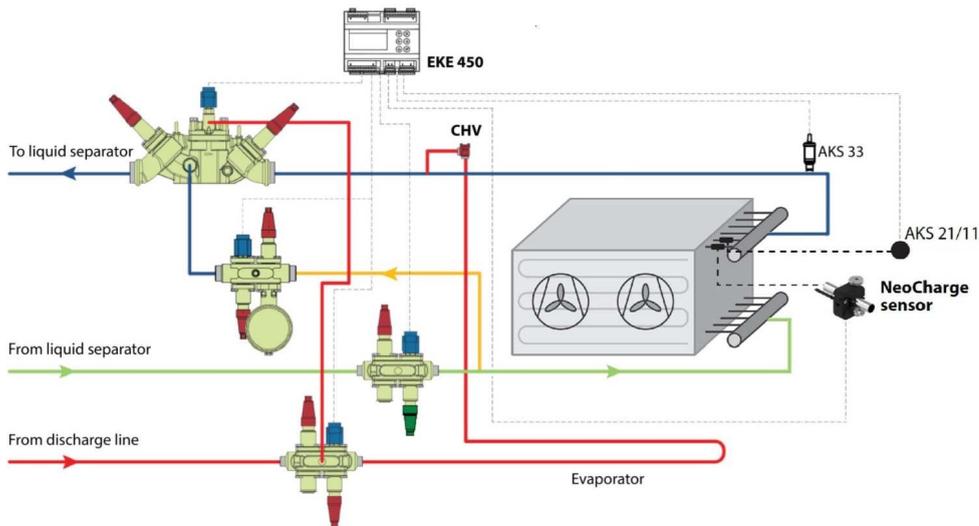
[OR]



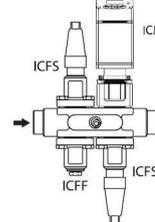
WDX - Wet DX

Liquid expansion controlled by ICF with electronic expansion module ICFL 20.

Figure: Wet Direct Expansion WDX



[OR]



Functions

Each housing accommodates a maximum of two, four or six function modules (ICF 65 max. 3), of the following types:

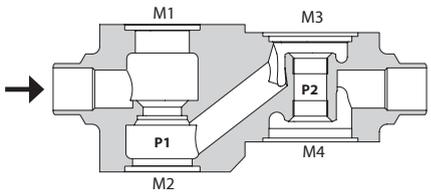
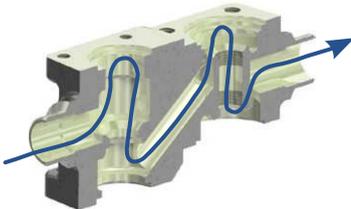
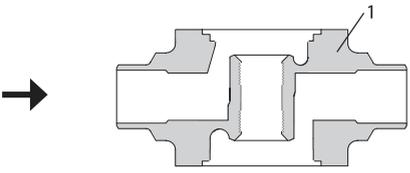
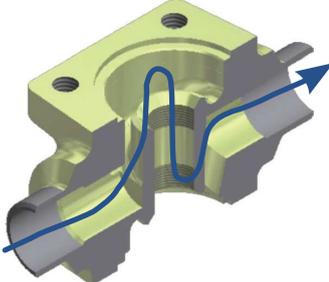
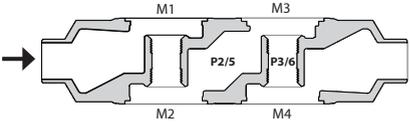
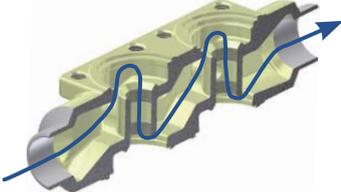
- Shut-off valve module
- Manual regulating valve module
- Strainer module
- Solenoid valve module
- Electronic expansion valve module
- CCR (Controlled Circulation Rate) PWM (Pulse Width Modulation) function module
- WDX (Wet Direct Expansion) module
- Manual opening module
- Check valve module
- Stop & check valve module
- Pilot-operated valve module
- Defrost drain module
- Motor operated valve module
- External welding connection module
- Blind top cover

Optional:

All housings except ICF 20-2 are supplied with a predefined number of side ports for the following options:

- Sight glass
- Temperature or pressure sensor
- Pressure gauge
- Side exit for drain or bypass.

Module and side port arrangement

ICF 15-4	Flow in an ICF 15-4
	
ICF 20-2	Flow in an ICF 20-2
	
ICF 20-4, 25-4	Flow in an ICF 20-4, 25-4
	

ICF 20-6, 25-6	Flow in an ICF 20-6, 25-6
ICF 50-4	Flow in an ICF 50-4
ICF 65-3	Flow in an ICF 65-3

NOTE:
ICF 20-2 has no side ports.

Module and side port arrangement

<p>All ICF 15-4 DIN, ANSI and Socket connections. 2 side ports - right hand side in flow direction Example: ICF 15-4-8 DIN</p>	<p>All ICF 20/25-4 DIN, ANSI and Socket connections. 4 side ports - 2 opposite on each side Example: ICF 25-4-9 SOC</p>
<p>All ICF 20/25-6 DIN, ANSI and Socket connections. 6 side ports - 3 opposite on each side Example: ICF 20-6-5MB DIN</p>	<p>All ICF 20/25-6 DIN, ANSI and Socket connections. 6 side ports - 3 opposite on each side Example: ICF 20-6-2HRB SOC</p>
<p>All ICF 50-4 DIN, ANSI and Socket connections. 4 side ports - 2 opposite on each side Example: ICF 50-4-42S50 SOC</p>	<p>All ICF 65-3 DIN and ANSI connections. 4 side ports - 2 opposite on each side Example: ICF 65-3-43MA DIN</p>

Description of the function modules for ICF 15 and 20

ICF 15 and ICF 20 have the same function modules except for the two fixed modules M1 (stop valve ICFS 15) and M2 (filter ICFF 15) in ICF 15.

ICF 20-2 is only available with modules ICFE 20, ICFE 20H, ICFB 20 and ICFO 20.

Table: ICFS 15 / ICFS 20 / ICFR 20A / ICFC 20 / ICFC 20P1

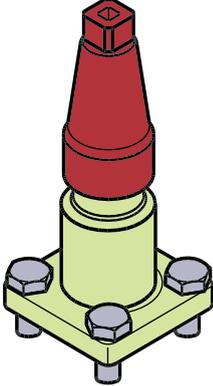
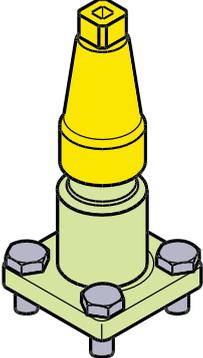
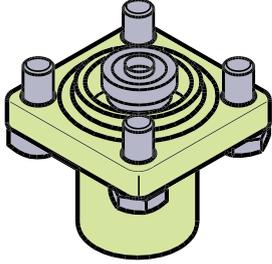
<p>ICFS 15 / ICFS 20 Shut-off valve module This module has the function of a stop valve, and has a red cap</p>	<p>ICFR 20A Manual regulating valve module This module has the function of a hand regulating valve, and has a yellow cap ICFR modules in closed position can be used as normal shut-off valves</p>	<p>ICFC 20 / ICFC 20P1 ICFC Standard check valve module ICFC 20P1 Loaded check valve module Opening pressure of approx. 0.5 bar, and is fully open at 0.7 bar</p>
		

Table: ICFF 15/20 / ICFF 20E / ICFN 20 / ICFE 20 / ICFA 20

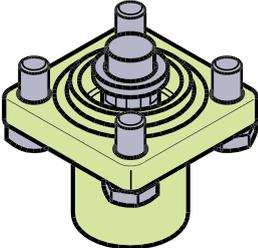
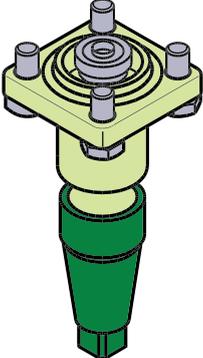
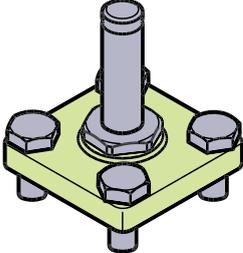
<p>ICFF 15/20 / ICFF 20E Strainer module This module functions as a strainer</p> <p>ICF 15, all connections: Strainer element 150µ (100 mesh) 60 cm² (9.3 in²)</p> <p>ICF 20, with DIN/ANSI connections: Pleated 150µ (100 mesh) 45 cm² (7.0 in²)</p> <p>ICF 20 with SOC connections (ICFF 20E): Pleated 150µ (100 mesh) / 160 cm² (24.8 in²)</p>	<p>ICFN 20 Stop & check valve module This module has the function of a combined stop and check valve, and has a green cap</p>	<p>ICFE 20 and ICFE 20L Solenoid valve module This module has the function of a normally closed solenoid valve for controlling the refrigerant flow ICFE 20L - low capacity module (EVRA 10 replacement)</p> <p>ICFA 20A Electronic expansion/control (for CCR) valve module This module has the function of a pulse width modulating (PWM) valve</p> <p>ICFA 20B Liquid injection valve module for CCR This module has the function of a pulse width modulating (PWM) control valve</p>
		

Table: ICM 20-A, B or C / ICFO 20 / ICFB 20

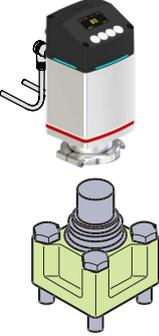
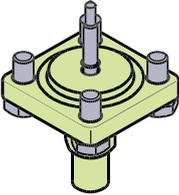
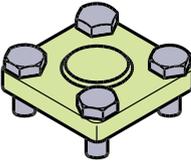
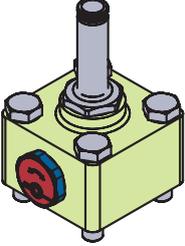
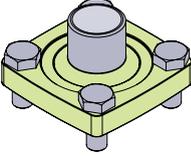
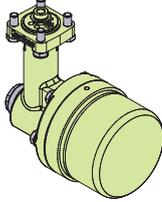
<p>ICM 20-A, B or C Motor operated valve module This module is a stepper motor actuator valve for on/off and modulating control of the refrigerant flow</p>	<p>ICFO 20 Manual opening module This module facilitates the manual opening of the solenoid valve (type ICFE)</p>	<p>ICFB 20 Blind top cover This provides a blanking cover for unused module ports</p>
		

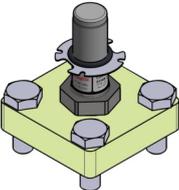
Table: ICFE 20H / ICFW 20 / ICFD 20 / ICFD 20C

<p>ICFE 20H Solenoid valve module with integrated manual opener This module has the function of a normally closed solenoid valve for controlling the refrigerant flow.</p> <p>ICFA 20C Liquid injection valve module for CCR This module has the function of a pulse width modulating (PWM) control valve</p> <p>A filter before the ICFE 20H and ICFA 20C is recommended</p>	<p>ICFW 20 Welding module 20 DIN or 3/4" SOC This module is used for drain connection during hot-gas defrosting - in case of high capacity</p>	<p>ICFD 20 / ICFD 20C Float operated valve module This module opens for liquid flow when the float is lifted by the internal liquid level</p> <p>ICFD 20 - ammonia version ICFD 20C - CO₂ version</p>
		

NOTE:

At about 10% of maximum mass flow of ICFE 20H, the pressure differential corresponds to about 0.07 bar/1 psi. ICFE 20H will start to open at these conditions.
 At a pressure differential of minimum 0.2 bar/2.9 psi ICFE 20H will be 100% open.

Table: ICFL 20

<p>ICFL 20 Motor operated valve module This module is driven by a stepper coil for precise expansion of refrigerant in WDX systems</p>


Description of the function modules for ICF 25

Table: ICFS 25 / ICFR 25, A or B / ICFC 25

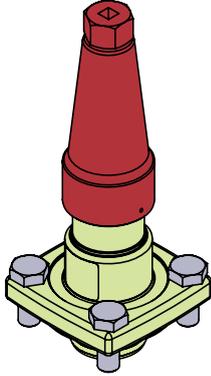
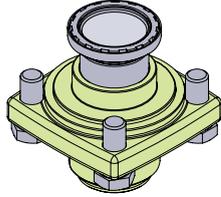
<p>ICFS 25 Shut-off valve module This module has the function of a stop valve, and has a red cap</p>	<p>ICFR 25, A or B Manual regulating valve module This module has the function of a hand regulating valve, and has a yellow cap ICFR modules in closed position can be used as normal shut-off valves</p>	<p>ICFC 25 Check valve module This module has the function of a check valve</p>
		

Table: ICFE 25 / ICFE 25E / ICFN 25 / ICFE 25

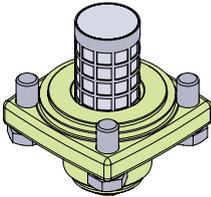
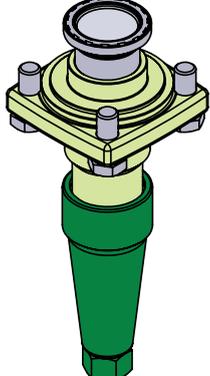
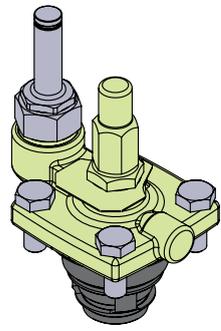
<p>ICFF 25 / ICFE 25E Strainer module This module functions as a strainer</p> <p>Strainer size: ICF with DIN and ANSI (ICFF 25) connections: Pleated 150µ (100 mesh) / 160 cm² (24.8 in²)</p> <p>ICF with SOC connections (ICFF 25E): Pleated 150µ (100 mesh) / 330 cm² (51.2 in²)</p>	<p>ICFN 25 Stop & check valve module This module has the function of a combined stop and check valve, and has a green cap</p>	<p>ICFE 25 Solenoid valve module This module has the function of a normally closed solenoid valve for controlling the refrigerant flow. It has a built-in manual opening function</p> <p>NOTE: At about 10% of maximum mass flow of ICFE 25, the pressure differential corresponds to about 0.07 bar/1 psi. ICFE 25 will start to open at these conditions.</p> <p>At a pressure differential of minimum 0.2 bar/2.9 psi, ICFE 25 will be 100% open.</p>
		

Table: ICM 25-A or B / ICFW 25 / ICFB 25

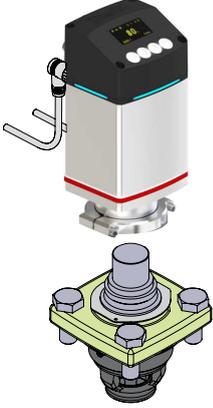
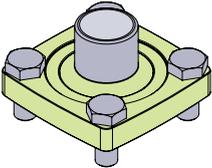
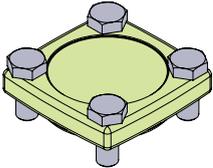
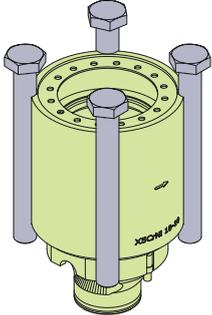
<p>ICM 25-A or B Motor operated valve module This module is a stepper motor actuator valve for on/off and modulating control of the refrigerant flow</p>	<p>ICFW 25 ICFR modules in closed position can be used as normal shut-off valves Welding module, 25 DIN or 25 (1") SOC This module is used for drain connection during hot-gas defrosting - in case of high capacity</p>	<p>ICFB 25 Blind top cover This provides a blanking cover for unused module ports</p>
		

Table: ICFG 25

<p>ICFG 25 Pilot-operated valve module This module is used together with an ICS 25 Insert + top cover + pilot for typical ICS regulations</p>


Description of the function modules for ICF 50 and ICF 65

Table: SVA-S 50 / SVA 65 / REG-SB 50 / REG-SB 65 / ICFB 50

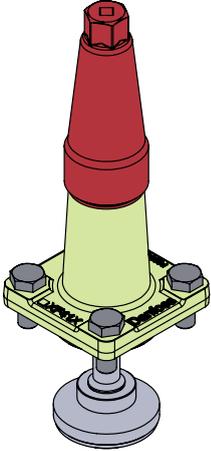
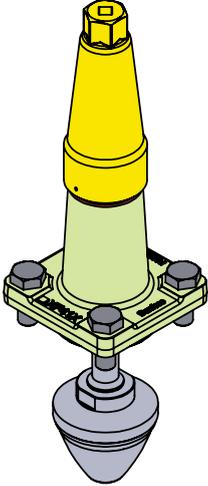
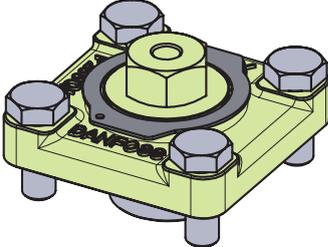
<p>SVA-S 50 / SVA 65 Shut-off valve module This module has the function of a stop valve, and has a red cap</p>	<p>REG-SB 50 / REG-SB 65 Manual regulating valve module This module has the function of a hand regulating valve, and has a yellow cap</p>	<p>ICFB 50 Blind cover Prepared for insert of strainer (see below)</p>
		

Table: ICM 50 / ICM 65 - A or B / ICLX 50 / ICLX 65 / ICSH 50 / ICSH 65

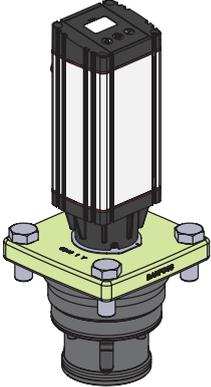
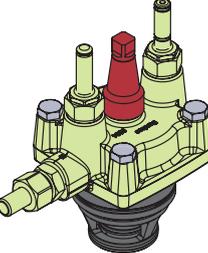
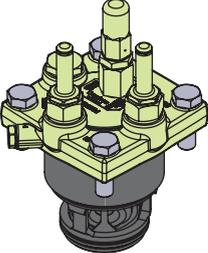
<p>ICM 50 / ICM 65 - A or B Motor operated valve module This module is a stepper motor actuator valve for on/off and modulating control of the refrigerant flow</p>	<p>ICLX 50 / ICLX 65 2-step solenoid valve module This module has the function of a normally closed gas powered solenoid valve for controlling the refrigerant flow It has a built-in manual opening function ICLX is used in suction lines for opening in 2 steps after hot gas defrost</p>	<p>ICSH 50/ICSH 65 2-step solenoid valve module This module has the function of a normally closed solenoid valve for controlling the refrigerant flow It has a built-in manual opening function ICSH is used in hot gas lines for the opening of hot gas defrost flow to the evaporator in 2 steps</p>
		

Table: ICS 50 / ICS 65 / FIA 50

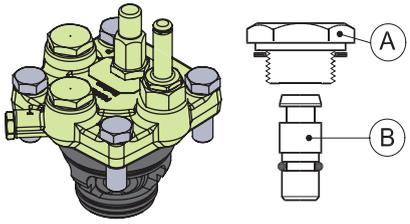
	<p>ICS 50 / ICS 65 Pilot-operated valve module This module has the function of a pilot-operated valve for on/off and modulating control of the refrigerant flow All ICS modules are 3-pilot versions. They are supplied with two blanking plugs (A) and one sealing plug (B) ICS 50 and 65 inserts are available in different capacities:</p> <table border="0"> <tr> <td>ICS 50:</td> <td>ICS 65:</td> </tr> <tr> <td>ICS 50</td> <td>ICS 65</td> </tr> <tr> <td>ICS 50-32</td> <td>ICS 65-40</td> </tr> <tr> <td>ICS 50-40</td> <td>ICS 80</td> </tr> </table>	ICS 50:	ICS 65:	ICS 50	ICS 65	ICS 50-32	ICS 65-40	ICS 50-40	ICS 80
ICS 50:	ICS 65:								
ICS 50	ICS 65								
ICS 50-32	ICS 65-40								
ICS 50-40	ICS 80								

Table: ICS 50 / ICS 65 / FIA 50

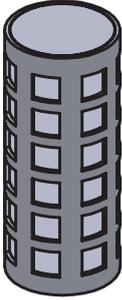
	<p>FIA 50 (option) Strainer insert Please order FIA 50 strainer insert and element from the FIA part programme. For further information please consult the data sheet for FIA strainers Available elements: See below</p>
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Table: Strainer insert

Strainer insert 100µ 150 mesh	Strainer insert 150µ 100 mesh	Strainer insert 250µ 72 mesh	Strainer insert 500µ 38 mesh	Pleated Strainer insert 150µ 100 mesh	Pleated Strainer insert 250µ 72 mesh	Pleated Strainer insert 500µ 38 mesh
148H3157	148H3130	148H3138	148H3144	148H3179	148H3184	148H3189

Media

Refrigerants

Applicable to HFC, R717 (Ammonia) and R744 (CO₂).

The use of ICF valve stations with flammable hydrocarbons is not recommended.

Exception: ICFD is released for ammonia and CO₂ refrigerants.

ICFD 20 - ammonia version.

ICFD 20C - CO₂ version.

Only approved for land-based applications only.

New refrigerants

Danfoss products are continually evaluated for use with new refrigerants depending on market requirements.

When a refrigerant is approved for use by Danfoss, it is added to the relevant portfolio, and the R number of the refrigerant (e.g. R513A) will be added to the technical data of the code number. Therefore, products for specific refrigerants are best checked at

store.danfoss.com/en/, or by contacting your local Danfoss representative.

Product details

Design

The main components of the ICF valve station are:

- A housing
- A maximum of two, four or six function modules (ICF 65 - max. 3)
 - In all ICF 15 the modules M1 and M2 are predefined as shut-off valve and strainer module
 - In all ICF 50 the modules M1 and M2 are predefined as shut-off valve and blind cover (prepared for strainer)
 - In all ICF 65 the module M1 is predefined as shut-off valve

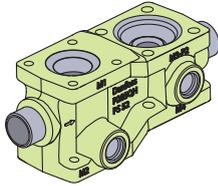
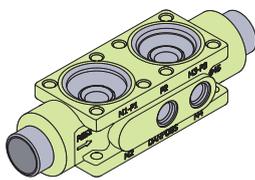
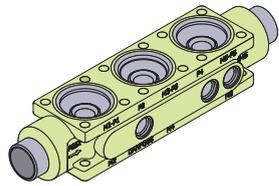
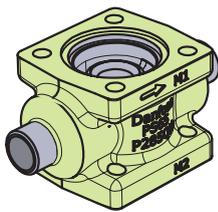
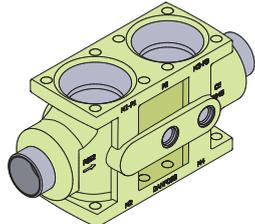
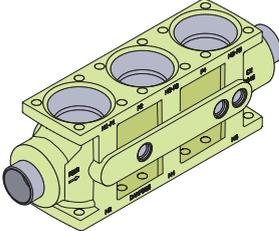
Housing

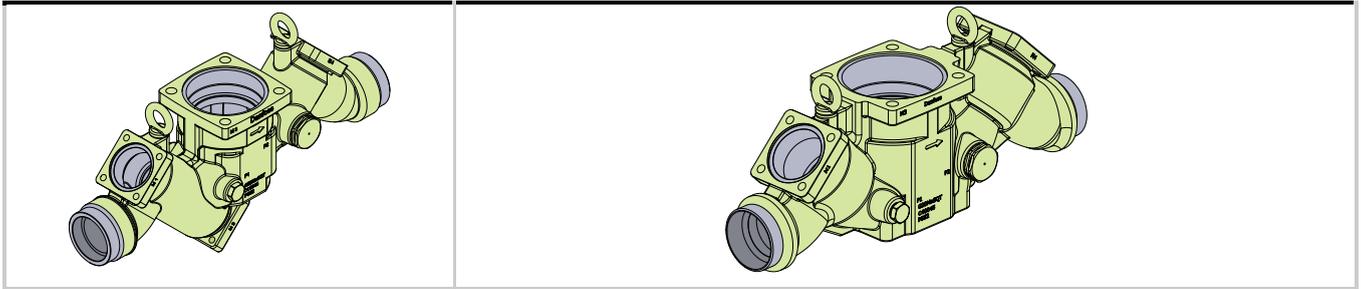
The design allows maximum capacity and minimum pressure drop, using advanced technology and double seats – offering higher capacity than conventional systems using individual valves and components.

The ICF valve station is multifunctional.

ICF valve station offers compact dimensions and shortened installation time due to the reduced number of direct welded connections.

Supplied as a complete assembly, it is leak tested at high pressure and its functions are tested under factory-controlled conditions.

ICF 15-4	ICF 20-4	ICF 20-6
		
ICF 20-2	ICF 25-4	ICF 25-6
		
ICF 50-4	ICF 65-3	



Housing and function module material

Low temperature steel

NOTE:

When using TIG/MIG/SAW welding technology, it is possible to install the ICF valve station without prior removal of the function modules from the housing. If using other welding methods or brazing the modules must be removed during the process.

Please consult the product instruction for more details and exceptions.

Materials

ICF housing

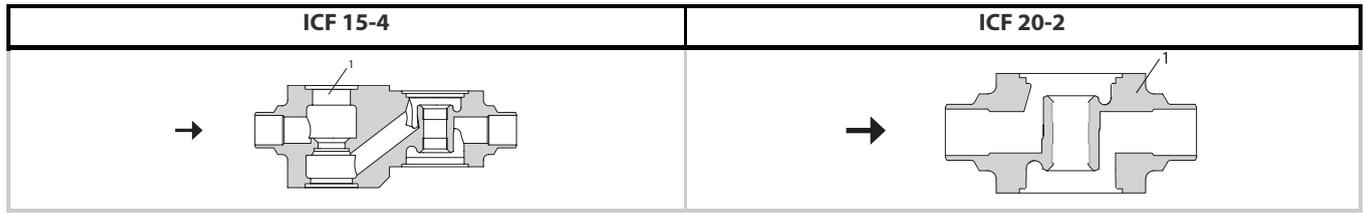


Table: ICF 15-4 & ICF 20-2

Pos.	Part	Material	EN ¹	ASTM ²
1	Housing	Steel	P285QH, 10222-4	LF2, A350

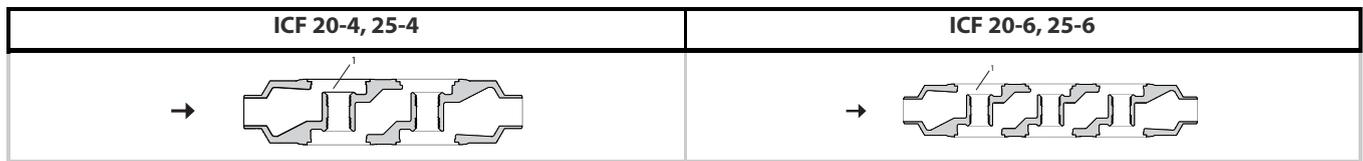


Table: ICF 20-4, 25-4 & ICF 20-6, 25-6

Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾
1	Housing	Steel	P285QH, 10222-4	LF2, A350

(1) Primary Design Standard

(2) Equivalent Material Standard

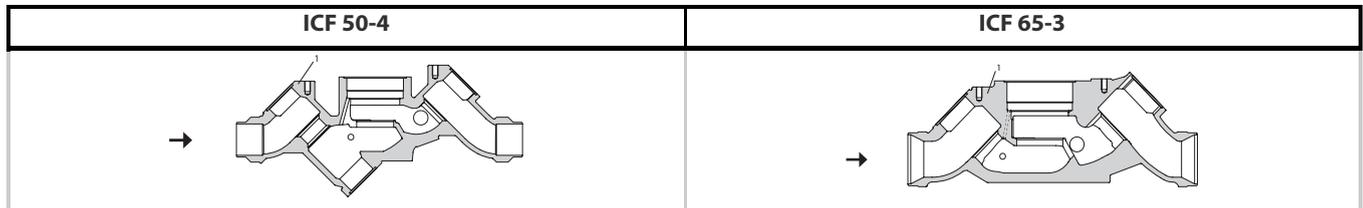


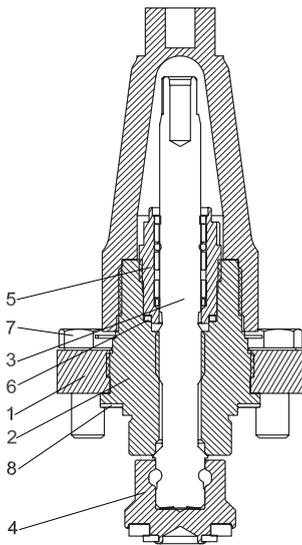
Table: ICF 50-4 & ICF 65-3

Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Housing	Cast steel low temperature	G20MN5QT EN 10213-3	LCC, A352	SCPL1, G5151

(1) Primary Design Standard

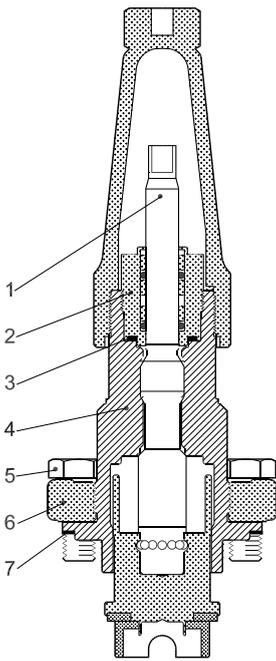
(2) Equivalent Material Standard

ICFS 15 shut-off valve module

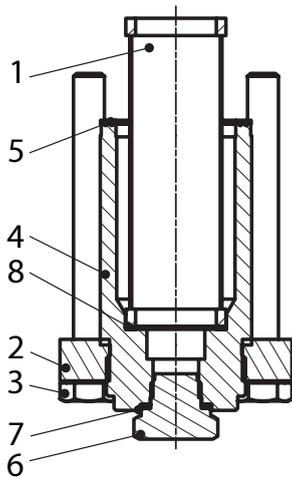


Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Bonnet, Flange Steel	Steel	G20Mn5QT 10213-3 P285QH+QT 10222-4 P275NL 10028-3	LCC, A352 LF2, A350	
2	Bonnet, Insert	Steel	11SMn30 10087	AISI 1213	Type 2 R 683/9
3	Spindle	Stainless steel	X8CrNiS18-9 10088	AISI 303	Type 17 683/13
4	Cone	Steel	11SMn30 10087	AISI 1213	Type 2 R 683/9
5	Packing gland	Stainless steel	X8CrNiS18-9 10088	AISI 303	Type 17 683/13
6	Packing washer	Aluminium			
7	Bolts	Stainless steel	A2-70	Type 308	A2-70
8	Gasket	Fiber, non-asbestos			

ICFS 20 shut-off valve module

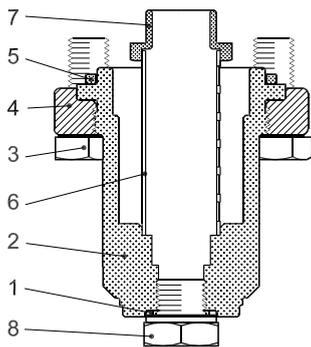


Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Spindle	Stainless steel	X8CrNiS 18-9 EN 10088		G4303 G4304
2	Thread part	Stainless steel	X8CrNiS 18-9 EN 10088		G4303 G4304
3	AL-gasket/Refrig. Gasket		AL99 alloy no. 1200 DIN 1712 BL.3	AL1200	
4	Bonnet	Steel	S235JRG2 EN 10025	A283	G3101
5	Hex-head bolt M10 × 25	Stainless steel	A2-70 EN 24017	A320	A2-70
6	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	A352	G5152
7	Gasket	Chloroprene (Neoprene)			

ICFF 15 strainer module (strainer element 150 μ (100 mesh) 60 cm² (9.3 in²))


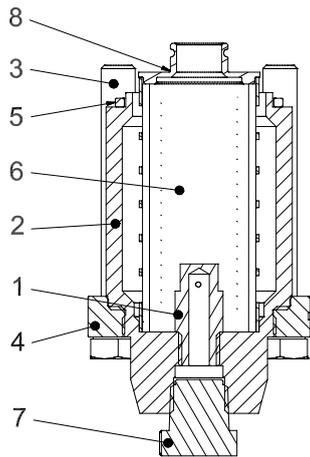
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Strainer	Stainless steel	G20Mn5QT, 10213-3	LCC, A352	
2	Flange bonnet	Steel	P285QH+QT, 10222-4	LF2, A350	
3	Bolt	Stainless steel	P275NL, 10028-3	Type 308	A2-70
4	ICFF 15 bonnet	Steel	A2-70	ASTM	
5	Flat gasket	Fiber, Non-asbestos	S355J2+N	ASTM	
6	Plug $\frac{1}{4}$ " RG for butt-weld $\frac{3}{8}$ " NPT for socket weld	Steel	1.0570 / 1.0577	A572-50	
7	Gasket - metal joint	Aluminium			
8	Wave spring	Steel			

ICFF 20 strainer module



Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Gasket	AL 99 F11			
2	Bonnet	Steel	S235JRG2 EN 10025	A283	G3101
3	Hex-head bolt M10 × 25	Stainless steel	A2-70 EN 24017	A320	A2-70
4	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	A352	G5152
5	Gasket	Chloroprene (Neoprene)			
6	Strainer element	Stainless steel 150μ	1.4301	A304	SUS304
7	Plug	Steel			
8	Plug 1/4" RG for butt-weld 3/8" NPT for socket weld	Stainless steel	A2-70 EN 24017	A320	A2-70

ICFF 20E extended strainer module



Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Dirt protection plug	Steel	11SMn30 EN 10087	Grade 1213 A29	G4804
2	Bonnet	Steel	11SMn30 EN 10087	Grade 1213 A29	G4804
3	Hex-head bolt M12x80	Stainless steel	A2-70 EN 1515-1	Grade B8 A320	A2-70 B1054
4	Flange	Steel	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	LF2 - A350 LCC - A352	SFL2 - G3205 SCPL1 - G5152
5	Gasket	Chloroprene (Neoprene)			
6	Strainer element	Stainless steel 250m	1.4301	A304	SUS304
7	Plug 3/8" NPT	Steel	11SMn30 EN 10087	Grade 1213 A29	G4804
8	Strainer adaptor	Steel	11SMn30 EN 10087	Grade 1213 A29	G4804

ICFE 20 and ICFE 20L solenoid valve module

Figure: ICFE 20 solenoid valve module

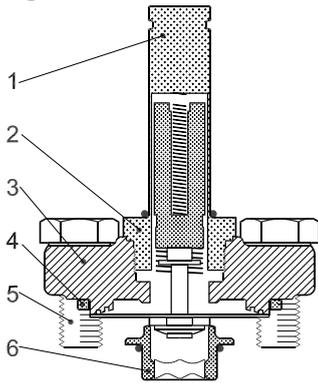
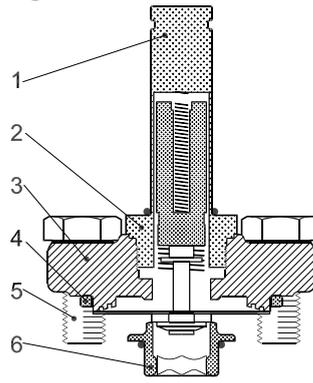
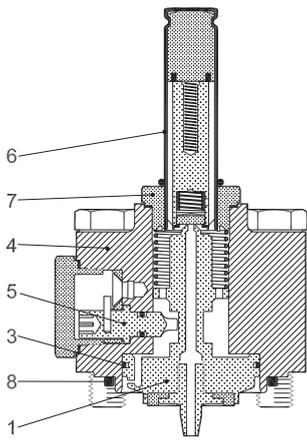


Figure: ICFE 20L solenoid valve module



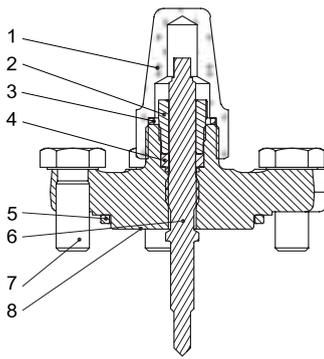
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Armature tube	Stainless steel	X2CrNi19-11 EN 10088		
2	Armature tube nut	Stainless steel	X8CrNiS18-9 EN 10088		
3	Flange	Cast Steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	A352	G5152
4	Gasket	ICF 15-4, ICF 20-4/6 Chloroprene (Neoprene) ICF 20-2: Fiber (Non-asbestos)			
5	Hex-Head bolt M10 × 25	Stainless steel	A2-70 EN 24017	A320	A2-70
6	Seat	High density polymer			

ICFE 20H solenoid valve module



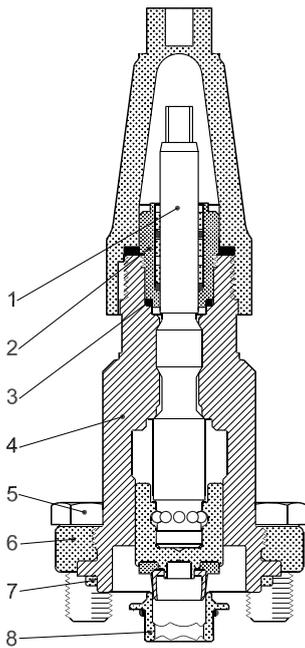
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Piston	Steel	11SMn30 EN 10025		
2	Seat	Teflon			
3	Piston ring				
4	Bonnet cylinder	Steel	P285QH EN 10222	A350	G3205
5	Manual opener	Steel			
6	Armature tube	Stainless steel	X2CrNi19-11 EN10028		
7	Armature tube nut	Stainless steel	X2CrNi19-11 EN10216	A320	A2-70
8	Gasket	ICF 15-4, ICF 20-4/6 Chloroprene (Neoprene) ICF 20-2: Fiber (Non- asbestos)			

ICFO 20 manual opening module



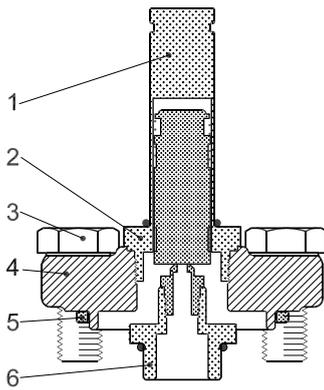
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Seal cap	Steel	DIN 1651- 9SMn28 TLP surface treatment	1213 (SAE)	SUM 22
2	Gland nut	Steel	DIN 1651 9SMn28 Zinc Chromate Surface treatment	1213 (SAE)	SUM 22
3	Seal cap gasket	Nylon	Polyamid A6	Polyamid PA6	Polyamid PA6
4	Sealing ring	Teflon	PTFE	PTFE	PTFE
5	Gasket	ICF 15-4, ICF 20-4/6 Chloroprene (Neoprene) ICF 20-2: Fiber (Non- asbestos)	CR	CR	CR
6	Spindle	Stainless steel	X8CrNiS 18-9 EN 10088	G4303 G4304	SUS 303
7	Hex-head bolt M10 x 25	Stainless steel	A2-70 EN 24017	A320	A2-70
8	Flange	Cast steel low temperature	EN10222-4 P285QH		

ICFR 20 manual regulating valve module



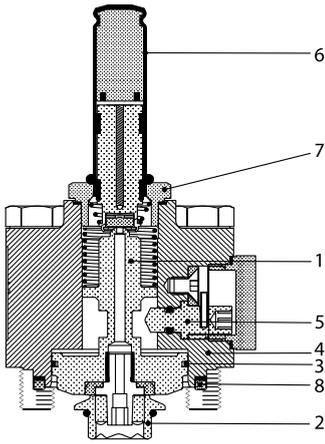
Pos.	Part	Material	EN(1)	ASTM(2)	JIS(2)
1	Spindle	Stainless steel	X8CrNiS 18-9 EN 10088		G4303 G4304
2	Thread part	Stainless steel	X8CrNiS 18-9 EN 10088		G4303 G4304
3	AL-gasket	AL99 alloy no. 1200 DIN 1712 BL.3			
4	Bonnet	Steel	S235JRG2 EN 10025	A283	G3101
5	Hex-head bolt M10 × 25	Stainless steel	A2-70 EN 24017	A320	A2-70
6	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	A352	G5152
7	Gasket	Chloroprene (Neoprene)			
8	Seat	High density polymer			

ICFA 20A and ICFA 20B PWM valve modules



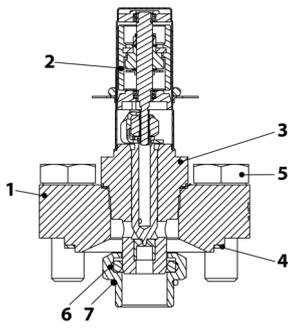
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Armature tube	Stainless steel	X2CrNi19-11 EN 10088		
2	Armature tube nut	Stainless steel	X8CrNiS18-9 EN 10088		
3	Hex-head bolt M10 × 25	Stainless steel	A2-70 EN 24017	A320	A2-70
4	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	A352	G5152
5	Gasket	Chloroprene (Neoprene)			
6	Adaptor	Steel			

ICFA 20C PWM valve module



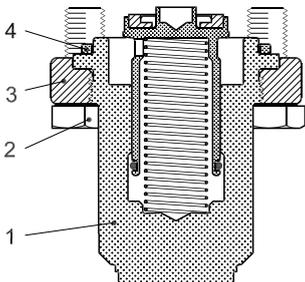
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Piston	Steel	11SMn30 EN EN 10025		
2	Seat	PEEK			
3	Piston ring				
4	Bonnet cylinder	Steel	P285QH EN 10222	A350	G3205
5	Manual opener	Steel			
6	Armature tube	Stainless steel	X2CrNi19-11 EN10028		
7	Armature tube nut	Stainless steel	X2CrNi19-11 EN10216	A320	A2-70
8	Gasket	ICF 15-4, ICF 20-4/6 Chloroprene (Neoprene) ICF 20-2: Fiber (Non- asbestos)			

ICFL 20A-H Electronic expansion module WDX



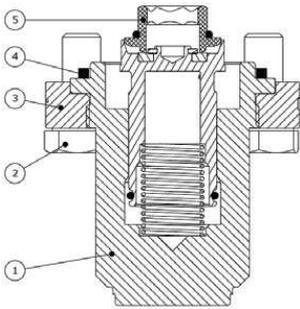
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾
1	Flange	Cast steel low temperature	P285QH+QT 10222-4	A350
2	Cartridge tube	Stainless steel	X2CrNi19-11 EN 10088	
3	Cartridge nut	Stainless steel	X2CrNi18-9 EN 10272	
4	Gasket	Fiber (Non-asbestos)		
5	Hex-head bolt M10x30	Stainless steel	A2-70 EN 24017	A320
6	O-ring	Chloroprene (Neoprene)		
7	O-ring	Chloroprene (Neoprene)		

ICFC 20 check valve module



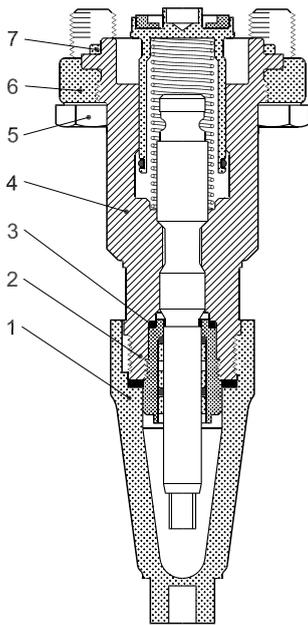
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Bonnet	Steel	S235JRG2	A283	G3101
2	Hex-head bolt M10 x 25	Stainless steel	A2-70 EN 24017	A320	A2-70
3	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	A352	AG5152
4	Gasket	Chloroprene (Neoprene)			

ICFC 20P1 check valve module

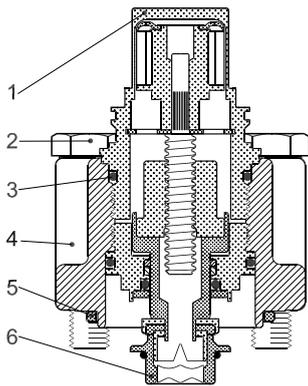


Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Bonnet	Steel	S235JRG2	A283	G3101
2	Hex-head bolt M10 × 25	Stainless steel	A2-70 EN 24017	A320	A2-70
3	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222- 4 P275NL, 10028-3	A352	AG5152
4	Gasket	Chloroprene (Neoprene)			
5	High density polymer				

ICFN 20 stop & check valve module

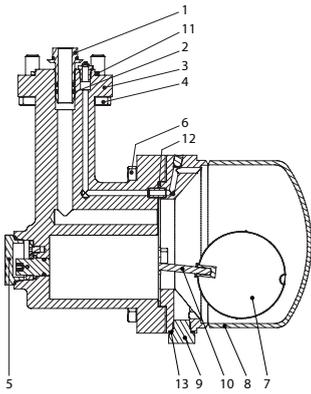


Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Spindle	Stainless steel	X8CrNiS 18-9 EN 10088		G4303 G4304
2	Thread part	Stainless steel	X8CrNiS 18-9 EN 10088		G4303 G4304
3	AL-gasket		AL99 alloy no. 1200 DIN 1712 BL.3		
4	Bonnet	Steel	S235JRG2 EN 10025	A283	G3101
5	Hex-head bolt M10 × 25	Stainless steel	A2-70 EN 24017	A320	A2-70
6	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	A352	G5152
7	Gasket	Chloroprene (Neoprene)			

ICM 20-A, 20-B or 20-C motor operated valve module


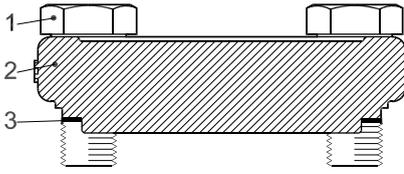
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Spindle	Stainless steel	X8CrNiS 18-9 EN 10088	A240	G4303 G4304
2	Thread part	Stainless steel	A2-70 EN 2401	A320	A2-70
3	AL-gasket	Chloroprene			
4	Bonnet	Cast steel low temperature	G20Mn5QT EN 10213-3	A352	G5152
5	Gasket	Chloroprene (Neoprene)			
6	Seat	High density polymer			

ICFD 20 / ICFD 20C defrost module



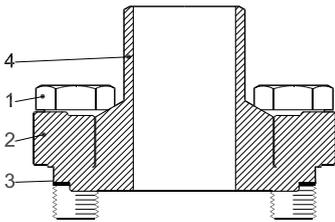
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Inlet connector	steel	S235JR EN 10025 - 2	A283	G3101
2	O-ring Inlet connector	Chloroprene			
3	Valve Body	Cast Iron	EN -GJS- 400- 18-LT EN 1563		
4	Hex-head bolt M10x30	Stainless Steel	A2-70 EN 24017	A320	A2-70
5	Union nut	Stainless Steel	X8CrNiS18-9 EN 10088-3	AISI303	SUS303
6	Hex-head bolt M10x35	Stainless Steel	A2-70 EN 24017	A320	A2-70
7	Float	Stainless Steel	ICFD 20 : AISI 316 ICFD 20C : AISI 304		
8	Float housing	Stainless Steel	S355J2+N EN 10025-2	A572-50	SM490YB
9	Drain plug 1/4" G	Steel	11SMnPb30 EN 10087		
10	Float lever	Steel	S235JR EN 10025 - 2	A283	G3101
11	Rubber Gasket	Chloroprene (Neoprene)			
12	Gasket	Fibre, Non Asbestos			
13	Gasket - Drain Plug	AL 99F11			

ICFB 20 blind top cover



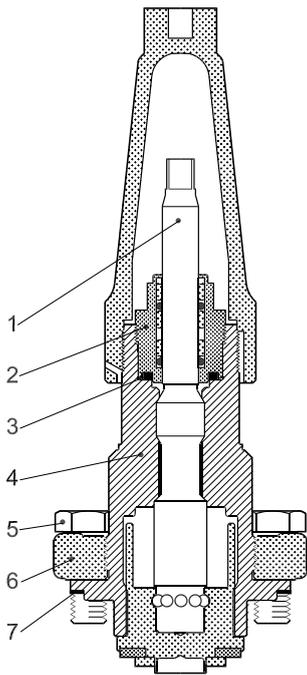
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Hex-head bolt M10 × 25	Stainless Steel	A2-70 EN 24017	A320	A2-70
2	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	A352	G5152
3	Gasket	ICF 15-4, ICF 20-4/6 Chloroprene (Neoprene) ICF 20-2: Fiber (Non-asbestos)			

ICFW 20 welding module, 20 DIN or ¾" SOC



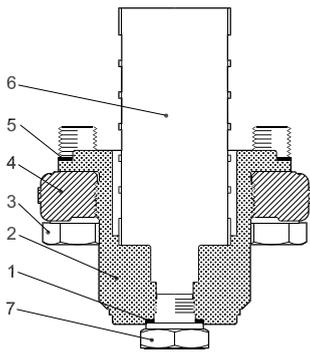
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Hex-head bolt M10 × 25	Stainless Steel	A2-70 EN 24017	A320	A2-70
2	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	A352	G5152
3	Gasket	Chloroprene (Neoprene)			
4	Weld connection				

ICFS 25 shut-off valve module



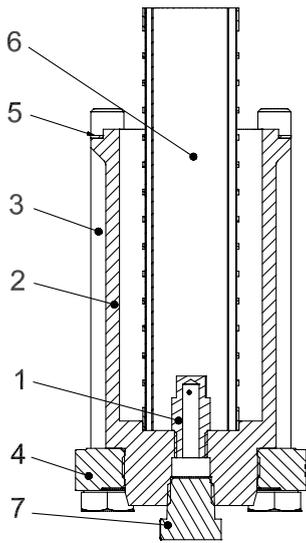
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Spindle	Stainless steel	X8CrNiS 18-9 EN 10088		G4303 G4304
2	Thread part	Stainless steel	X8CrNiS18-9 EN 10088		G4303 G4304
3	O-ring	Chloroprene			
4	Bonnet	Steel	S355J2+N 1.0570 / 1.0577 EN 10025-2	ASTM A572-50	
5	Hex-head bolt M12 × 30	Stainless steel	A2-70 EN 24017	A320	A2-70
6	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	A352	G5152
7	Gasket	Fiber non asbestos			

ICFF 25 strainer module



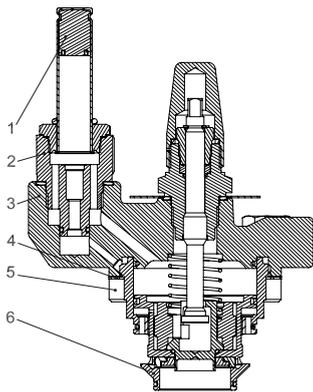
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Al. Gasket	AL 99 F11			
2	Bonnet	Steel	S355J2+N 1.0570 / 1.0577 EN 10025-2	ASTM A572-50	
3	Hex-head bolt M12 × 30	Stainless steel	A2-70 EN 24017	A320	A2-70
4	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	A352	G5152
5	Gasket	Fiber non asbestos			
6	Strainer element	Stainless steel 150μ	1.4301	A304	SUS304
7	Plug 1/4" RG for butt-weld 3/8" NPT for socket weld	Stainless steel	A2-70 EN 24017	A320	A2-70

ICFF 25E extended strainer module



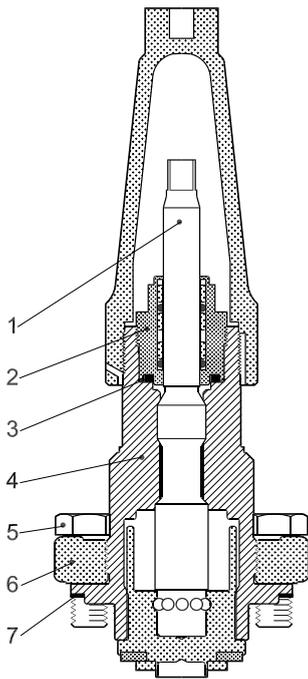
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Dirt protection plug	Steel		Grade 1213 A29	G4804
2	Bonnet	Steel	S355J2+N 1.0570 / 1.0577 EN 10025-2	ASTM A572-50	
3	Hex-head bolt M12x140	Stainless steel	A2-70 EN 1515-1	Grade B8 A320	A2-70 B1054
4	Flange	Steel	G20Mn5QT, 10213-3 P285QH+QT, 10222-4 P275NL, 10028-3	LF2 - A350 LCC - A352	SFL2 - G3205 SCPL1 - G5152
5	Gasket	Fiber non asbestos			
6	Strainer element	Stainless steel 250m	1.4301	A304	SUS304
7	Plug $\frac{3}{8}$ " NPT	Steel	11SMn30 EN 10087	Grade 1213 A29	A29

ICFE 25 solenoid valve module



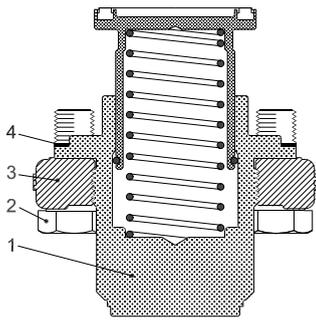
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Armature tube	Stainless steel	X2CrNi19-11 EN 10088		
2	Armature tube nut	Stainless steel	X8CrNiS18-9 EN 10088		
3	Bonnet	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4	A352	G5152
4	Gasket	Fiber non asbestos			
5	Hex-Head bolt M10 × 25	Stainless steel	A2-70 EN 24017	A320	A2-70
6	Seat	High density polymer			

ICFR 25 manual regulating valve module, A or B



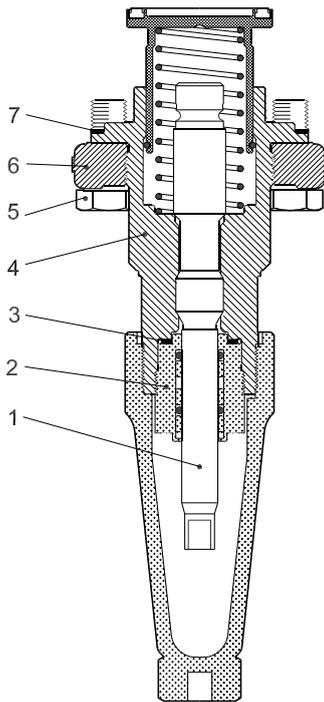
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Spindle	Stainless steel	X8CrNiS 18-9 EN 10088	G4303 G4304	
2	Thread part	Stainless steel	X8CrNiS 18-9 EN 10088	G4303 G4304	
3	O-ring	Chloroprene			
4	Bonnet	Steel	S355J2+N 1.0570 / 1.0577 EN 10025-2	ASTM A572-50	
5	Hex-head bolt M12 × 30	Stainless steel	A2-70 EN 24017	A320	A2-70
6	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222- 4 P275NL, 10028-3	A352	G5152
7	Gasket	Fiber non asbestos			
8	Seat	High density polymer			

ICFC 25 check valve module



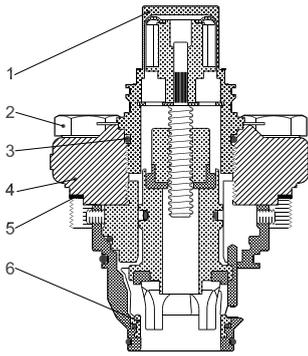
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Bonnet	Steel	S355J2+N 1.0570 / 1.0577 EN 10025-2	ASTM A572-50	
2	Hex-head bolt M12 × 30	Stainless steel	A2-70 EN 24017	A320	A2-70
3	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222- 4 P275NL, 10028-3	A352	AG5152
4	Gasket	Fiber non asbestos			

ICFN 25 stop & check valve module



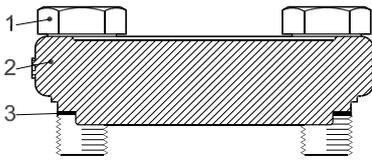
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Spindle	Stainless steel	X8CrNiS 18-9 EN 10088		G4303 G4304
2	Thread part	Stainless steel	X8CrNiS 18-9 EN 10088		G4303 G4304
3	O-ring	Chloroprene			
4	Bonnet	Steel	S355J2+N 1.0570 / 1.0577 EN 10025-2	ASTM A572-50	
5	Hex-head bolt M12 × 30	Stainless steel	A2-70 EN 24017	A320	A2-70
6	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222- 4 P275NL, 10028-3	A352	G5152
7	Gasket	Fiber non asbestos			

ICM 25-A or B motor operated valve module



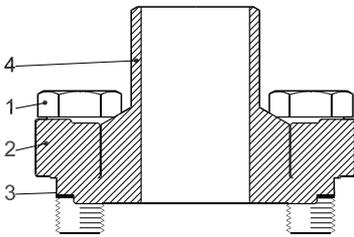
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Adapter	Stainless steel	X5CrNi18-10 EN 10088	A240	G4303 G4304
2	Hex-head bolt M12 × 30	Stainless steel	A2-70 EN 24014	A320	A2-70
3	O-ring	Chloroprene			
4	Bonnet	Cast steel low temperature	G20Mn5QT EN 10213-3	A352	G5152
5	Gasket	Fiber non asbestos			
6	Seat	High density polymer			

ICFB 25 blind top cover



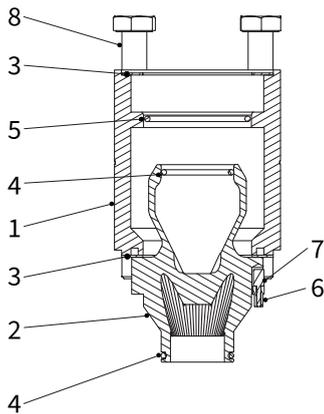
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Hex-head bolt M10 x 25	Stainless Steel	A2-70 EN 24017	A320	A2-70
2	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4	A352	G5152
3	Gasket	Fiber non asbestos			

ICFW 25 welding module, 25 DIN or 25 (1") SOC



Pos.	Part	Material	EN(1)	ASTM(2)	JIS(2)
1	Hex-head bolt M10 x 25	Stainless Steel	A2-70 EN 24017	A320	A2-70
2	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4	A352	G5152
3	Gasket	Fiber non asbestos			
4	Weld connection	Steel	S355J2+N EN 10025-2	A572-50	G3106 SM49

ICFG 25 Pilot-operated valve module



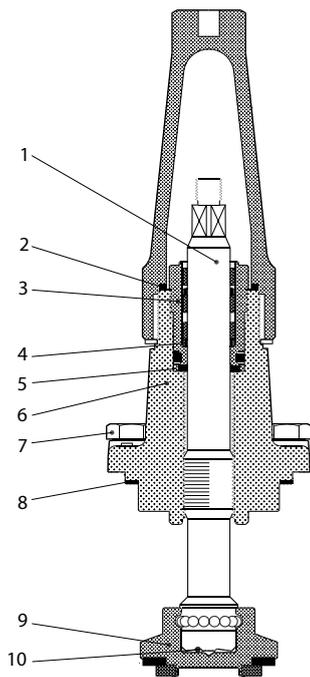
NOTE:

Operates only together with an ICS insert, top cover and a pilot. Refer [Spare parts and accessories](#).

Table: ICFG 25 Pilot-operated valve module

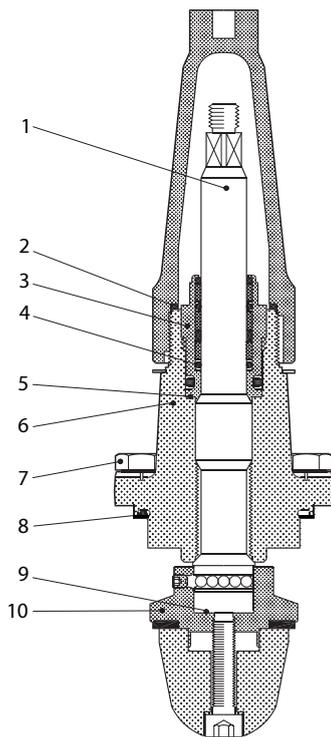
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Flow turn BLOC	Stainless Steel	X5CrNi18-10 EN 10272	AISI 304	JIS G4303 SUS304
2	Flow turn tube	Aluminum	AlMgSiBi AW-6026 T6 DIN EN 573-3		
3	Gasket	Fiber non asbestos			
4	O-ring	Chloroprene			
5	O-ring	Chloroprene			
6	PTFE insert	PTFE			
7	Metal plug	Stainless steel	X5CrNi18-10 EN 10272	AISI 304	JIS G4303 SUS304
8	Bolts	Stainless steel		A2-70	

SVA-S 50 / SVA-S 65 shut-off valve module



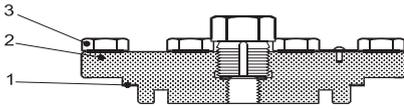
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾
1	Spindle	Stainless steel	X8CrNiS18-9 10088	AISI 303
2	Gasket for cap	Nylon		
3	Packing gland	Stainless steel	X8CrNiS18-9 10088	AISI 303
4	Spring loaded Teflon ring	PTFE		
5	Packing washer	Aluminium		
6	Bonnet	Steel	P285QH+QT, EN 10222-4	LF2, A350
7	Bolts	Stainless steel	A2-70	Type 308
8	Gasket	Fiber, non-asbestos		
9	Cone	Steel	11SMn30 10087	AISI 1213
10	Disk spring	Steel		

REG-SB 50 / REG-SB 65 manual regulating valve module



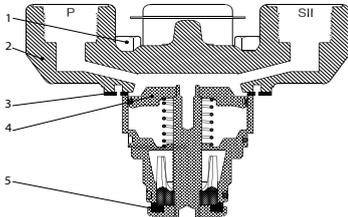
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾
1	Spindle	Stainless steel	X8CrNiS 18-9 17440	AISI 303
2	Gasket for cap	Nylon		
3	Packing gland	Stainless Steel	X8CrNiS 18-9 10088	AISI 303
4	Spring loaded Teflon ring	PTFE		
5	Packing washer	Aluminium		
6	Bonnet	Steel	P285QH+QT 10222-4	LF2 A350
7	Bolts	Stainless steel	A2-70	Type 308
8	Gasket	Fiber, non-asbestos		
9	Disk spring	Steel		
10	Cone	Steel		

ICFB 50 blind top cover



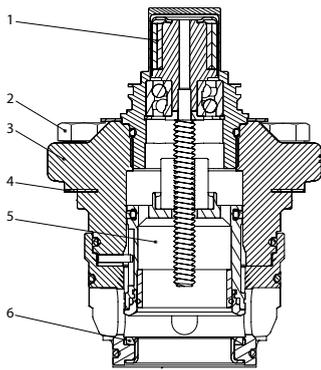
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾	JIS ⁽²⁾
1	Gasket	Fiber non asbestos			
2	Flange	Cast steel low temperature	G20Mn5QT, 10213-3 P285QH+QT, 10222-4	A352	G5152
3	Hex-head bolt M10 × 25	Stainless Steel	A2-70 EN 24017	A320	A2-70

ICS 50 / ICS 65 pilot-operated valve module



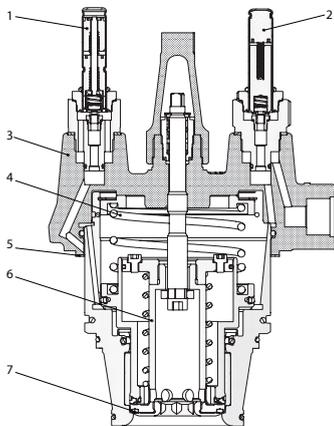
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾
1	Bolts	Stainless steel	A2-70 EN 1515-1	Grade B8 A320
2	Bonnet	Low temperature steel	G20Mn5QT EN 10213-3 P285QH+QT EN 10222-4	LCC A352 LF2 A350
3	Gasket	Fiber, non-asbestos		
4	Piston	Steel		
5	Valve plate	PTFE		

ICM 50 / ICM 65 motor operated valve module



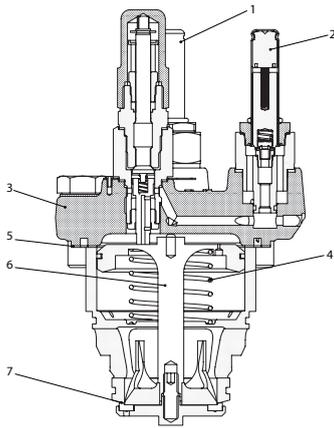
Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾
1	Adaptor	Stainless steel	X5CrNi18-10 EN 10088	A240
2	Bolts	Stainless steel	A2-70 EN 1515-1	Grade B8 A320
3	Bonnet	Low temperature steel	G20Mn5QT EN 10213-3	LCC A352
4	Gasket	Fiber, non-asbestos		
5	Piston	Steel		
6	Valve plate	PTFE		

ICLX 50 / ICLX 65 2-step solenoid valve module



Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾
1	EVM pilot NO			
2	EVM pilot NC			
3	Bonnet	Low temperature steel	P285QH EN 10222-4	LF2 A350
4	Spring	Stainless steel		
5	Gasket	Fiber, non-asbestos		
6	Main piston	Steel		
7	Seat plate main	PTFE		

ICSH 50 / ICSH 65 2-step solenoid valve module



Pos.	Part	Material	EN ⁽¹⁾	ASTM ⁽²⁾
1	EVM pilot NC			
2	EVM pilot NC			
3	Bonnet	Low temperature steel	P285QH EN 10222-4	LF2 A350
4	Spring	Stainless steel		
5	Gasket	Fiber, non-asbestos		
6	Main piston	Steel		
7	Seat plate main	PTFE		

⁽¹⁾ Primary Design Standard

⁽²⁾ Equivalent Material Standard

Pressure and temperature data

Media temperature range

ICF complete platform

-60 – +120 °C (-76 – + 248 °F)

Exceptions

ICM: If the ICM module is going to be used in liquid refrigerant with a temperature above 75 °C (167 °F) please contact Danfoss.

ICFD 20: -50 – +50 °C (-58 – +122 °F) at 28 bar (406 psig)

ICFD 20C: -50 – +50 °C (-58 – +122 °F) at 52 bar (754 psig)

ICFL 20: -45 – +50 °C (-49 – +122 °F)

Ambient temperature

ICF with ICAD: -30 – +50 °C (-22 – +122 °F)

ICF with ICFL: -40 – +50 °C (-40 – +122 °F)

Surface protection

The external surface is zinc-TLP treated to provide corrosion protection according to EN ISO 2081:2009. Additional on-site corrosion protection is recommended.

Pressure

ICF 15, ICF 50, ICF 65:

Max. working pressure: 52 bar (754 psig).

ICF 20, ICF 25:

Max. working pressure: 65 bar (943 psig).

ICFD 20 (Ammonia):

For ICF with ICFD module the max. working pressure is 28 bar (406 psig). If the refrigeration system includes ICFD 20 module, a test pressure of the system must not exceed 28 bar (406 psig), unless the ICFD float is temporarily taken out before test.

ICFD 20C (CO₂):

For ICF with ICFD 20C module the max. working pressure is 52 bar (754 psig). If the refrigeration system includes ICFD 20 module, a test pressure of the system must not exceed 52 bar (54 psig), unless the ICFD 20C float is temporarily taken out before test.

Max. working pressure for ICFD without float: 52 bar (754 psig).

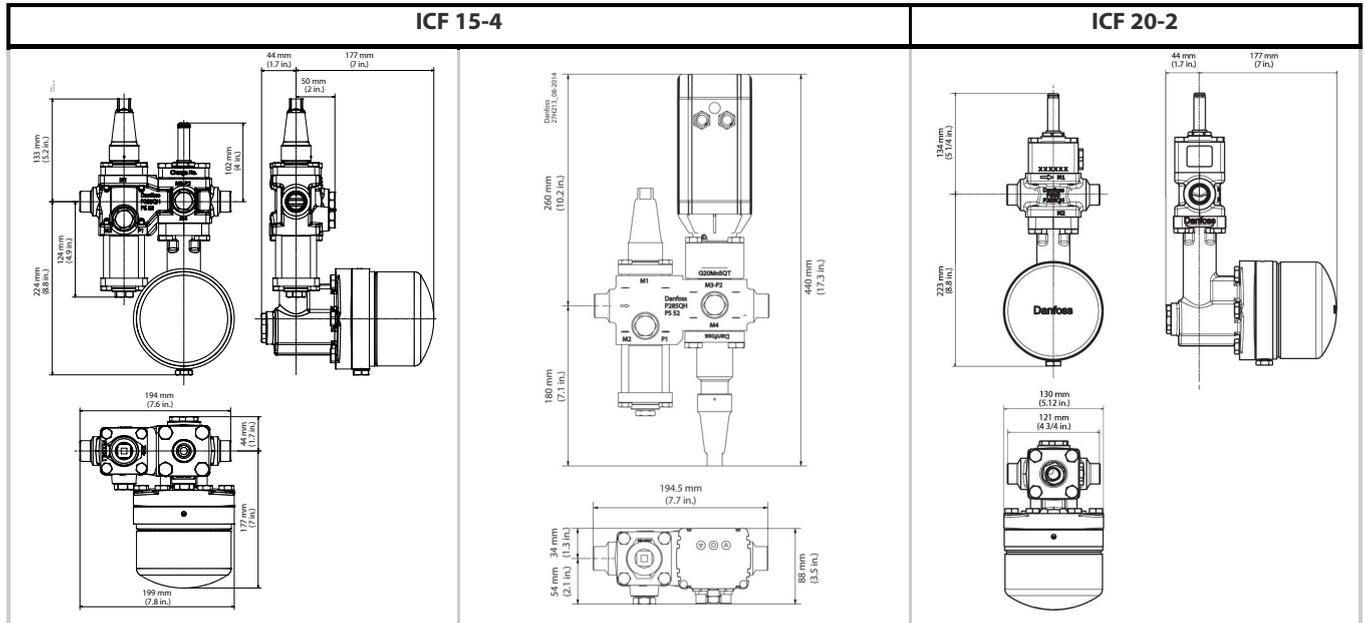
Maximum differential pressure

ICFD 20: 15 bar (218 psig). For higher differential pressure, please contact Danfoss.

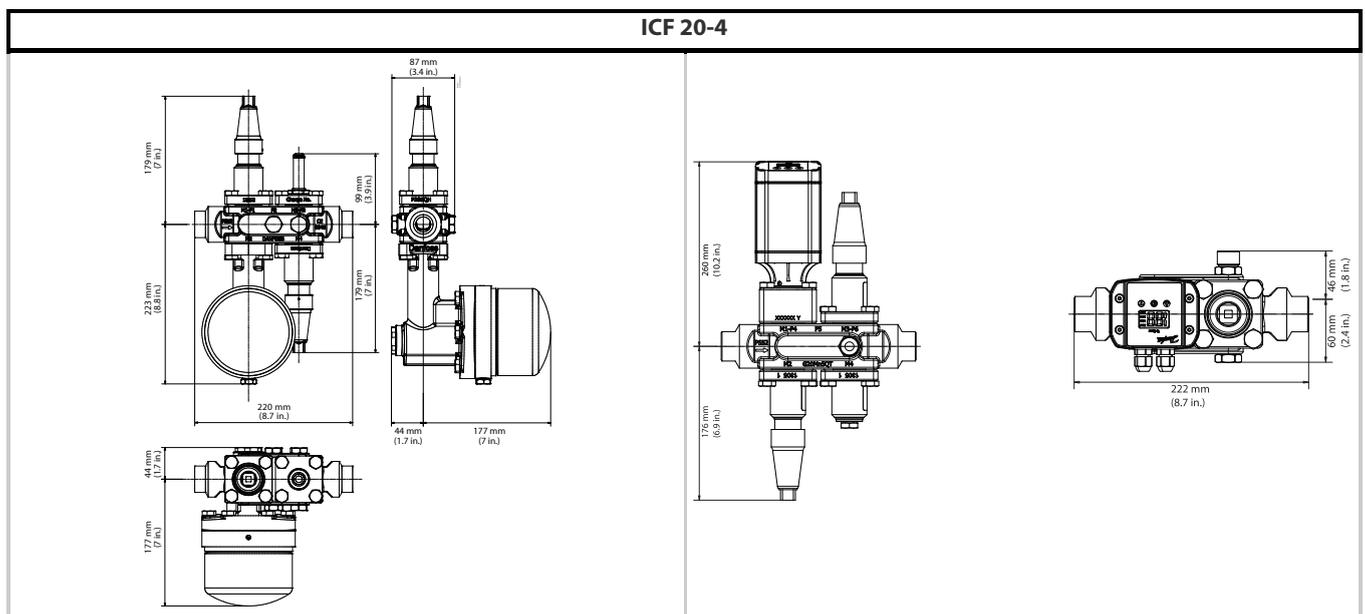
ICFD 20C: 36 bar (522 psig).

Dimensions

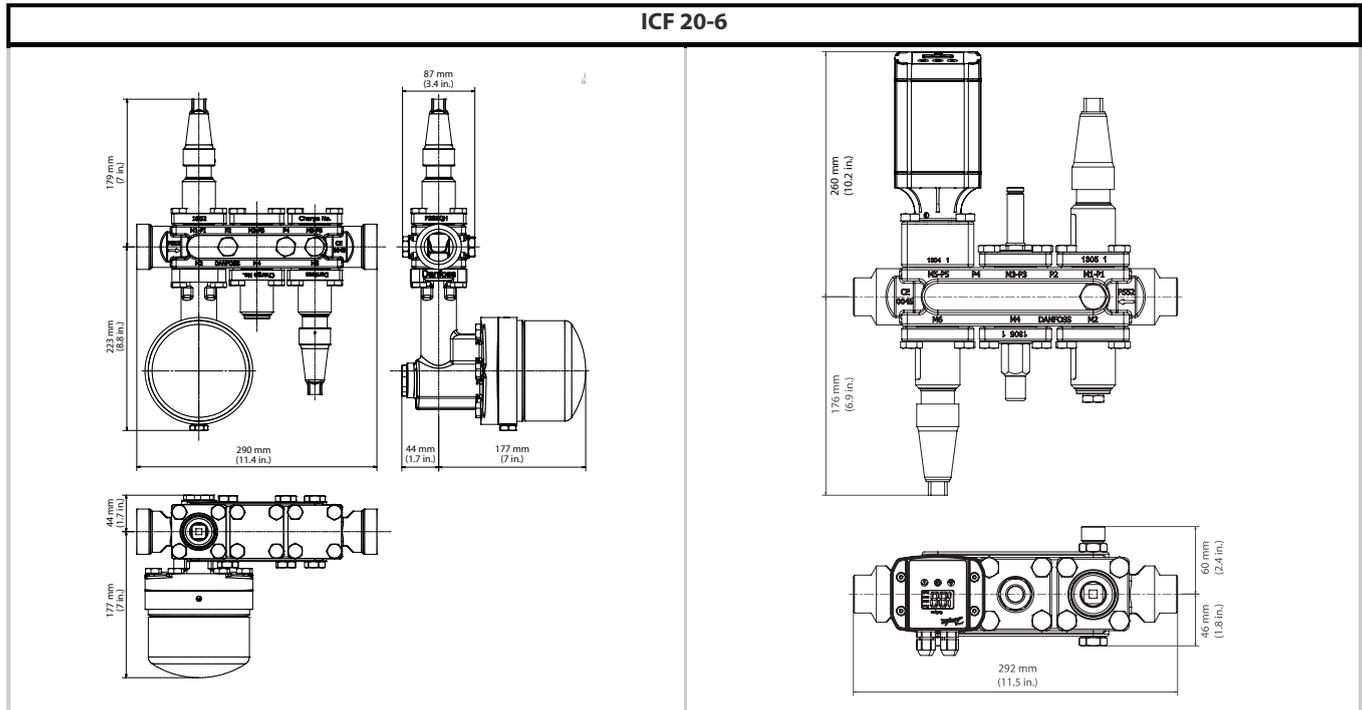
ICF 15-4 and ICF 20-2



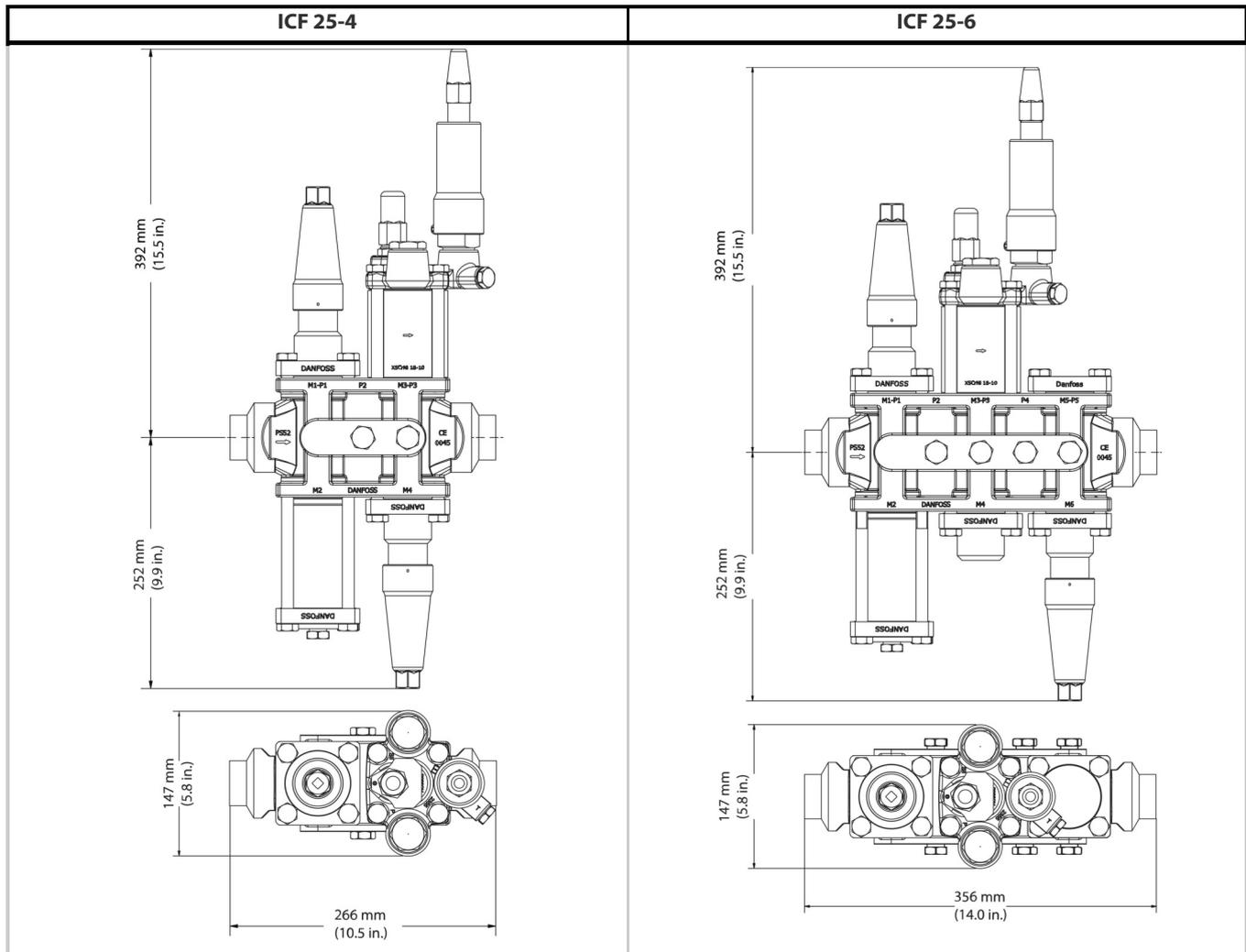
ICF 20-4



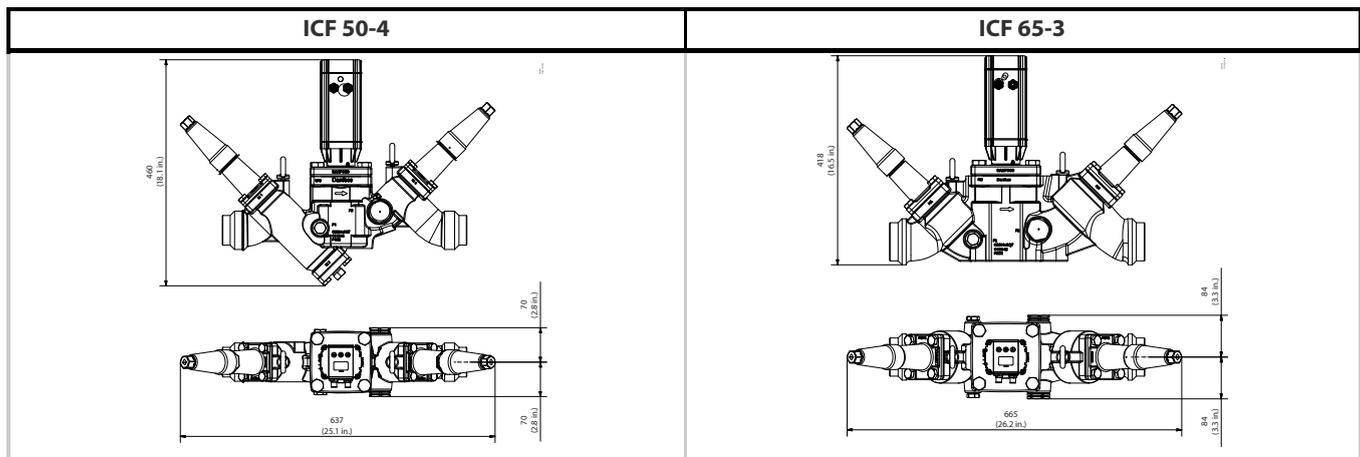
ICF 20-6



ICF 25-4 and ICF 25-6



ICF 50-4 and ICF 65-3



NOTE:
This example indicates the maximum dimensions for the ICF valve stations

Connections

There is a wide range of connection types and sizes available with ICF valve stations:

- **D:** Butt weld, DIN (EN 10220)
- **A:** Butt weld, ANSI (ASME B 36.10M SCHEDULE 80)
- **A:** Butt weld, ANSI (ASME B 36.19 SCHEDULE 40)
- **SOC:** Socket weld, ANSI (B 16.11)
- **SA:** Soldering/Brazing ASME (ASME B16.22/B16.50)
- **SD:** Soldering/Brazing DIN (DIN EN 1254-5)

Table: D: Butt-weld DIN (EN 10220)

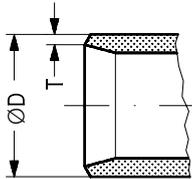
D: Butt-weld DIN	Size		ØD		T	
	[mm]	[in]	[mm]	[in]	[mm]	[in]
	15	½	21.3	0.839	1.3	0.052
	20	¾	26.9	1.059	2.3	0.091
	25	1	33.7	1.327	2.6	0.103
	32	1 ¼	42.4	1.669	2.6	0.102
	40	1 ½	48.3	1.902	2.6	0.103
	50	2	60.3	2.9	2.37	0.11
	65	2 ½	76.1	2.9	3	0.11
	80	3	88.9	3.2	3.5	0.13

Table: A: Butt-weld ANSI (B 36.10), Butt weld ANSI (B 36.19)

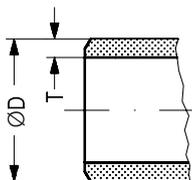
A: Butt-weld ANSI	Size		ØD	T	ØD	T	Schedule
	[mm]	[in]	[mm]	[mm]	[in]	[in]	
	15	½	21.3	2.7	0.839	0.105	80
	20	¾	26.9	4	1.059	0.158	80
	25	1	33.7	4.6	1.327	0.181	80
	32	1 ¼	42.4	4.9	1.669	0.193	80
	40	1 ½	48.3	5.1	1.902	0.201	80
	65	2 ½	73	5.2	2.87	0.2	40
	80	3	88.9	5.5	3.5	0.22	40

Table: SOC: Socket welding ANSI (B 16.11)

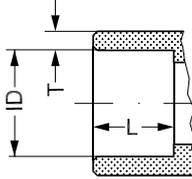
SOC	Size		ID		T		L	
	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]
	15	½	21.9	0.862	5.9	0.232	10.25	0.4
	20	¾	27.2	1.071	4.6	0.181	13	0.51
	25	1	33.9	1.335	7.2	0.284	13	0.51
	32	1 ¼	42.7	1.743	6.1	0.24	13	0.51
	40	1 ½	48.8	1.921	6.6	0.26	13	0.51
	50	2	61.2	2.41	6.2	0.24	16	0.63

Table: SD: Soldering/Brazing (DIN EN 1254-5)

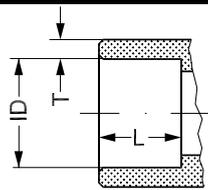
SD	Size [mm]	ID [mm]	L [mm]
	22	22.08	16.5

Table: SA: Soldering/Brazing (ASME B16.22/B16.50)

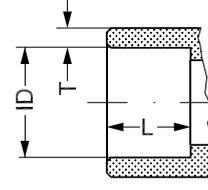
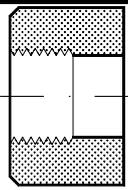
SA	Size [in]	ID [in]	L [in]
	7/8	0.875	0.65

Table: FPT: Female pipe thread, (ANSI/ASME B 1.20.1)

FPT	Size [mm]	Size [in]	Inside pipe thread
	15	1/2	(1/2 x 14 NPT)

Certificates, declarations and approvals

The list contains all certificates, declarations, and approvals for this product type. Individual code number may have some or all of these approvals, and certain local approvals may not appear on the list.

When you click on the link you will be directed to the latest version of the 'Declaration of Conformity'. Products developed and sold before this date of issue conform to the directives/standards in force at the time of their sale.

Approval type	Title	Certification body	Approval topic
Manufacturer's Declaration	Danfoss MD 033F1196.02	Danfoss	ATEX
Manufacturer's Declaration	Danfoss MD 033F0686.AS	Danfoss	PED, Pressure
Pressure Safety Certificate	TÜV 0045 202 9120 Z 00447 25 D 001(00)	TÜV NORD - Technischer Überwachungsverein	PED, Pressure
Export Control Declaration	ICF valve stations – (Carbon steel)	Danfoss	
Manufacturer's Declaration	Danfoss MD 033F0691.AK	Danfoss	EU RoHS
Pressure Safety Certificate	LLC CDC EURO-TYSK UA.TR.089.1015.02-22	LLC CDC EURO TYSK - Ukraine	PED, Pressure
EU Declaration	Danfoss EU 033F0685.AZ	Danfoss	EMC, PED, Pressure
Pressure Safety Certificate	TSSA CRN 0C23904.5267890YTN	TSSA - Technical Standards & Safety Authority	Pressure
UA Declaration	Danfoss UA 2023-01-10 Valves PL01 PL40	Danfoss	PED, Pressure

Contact details

Online support

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