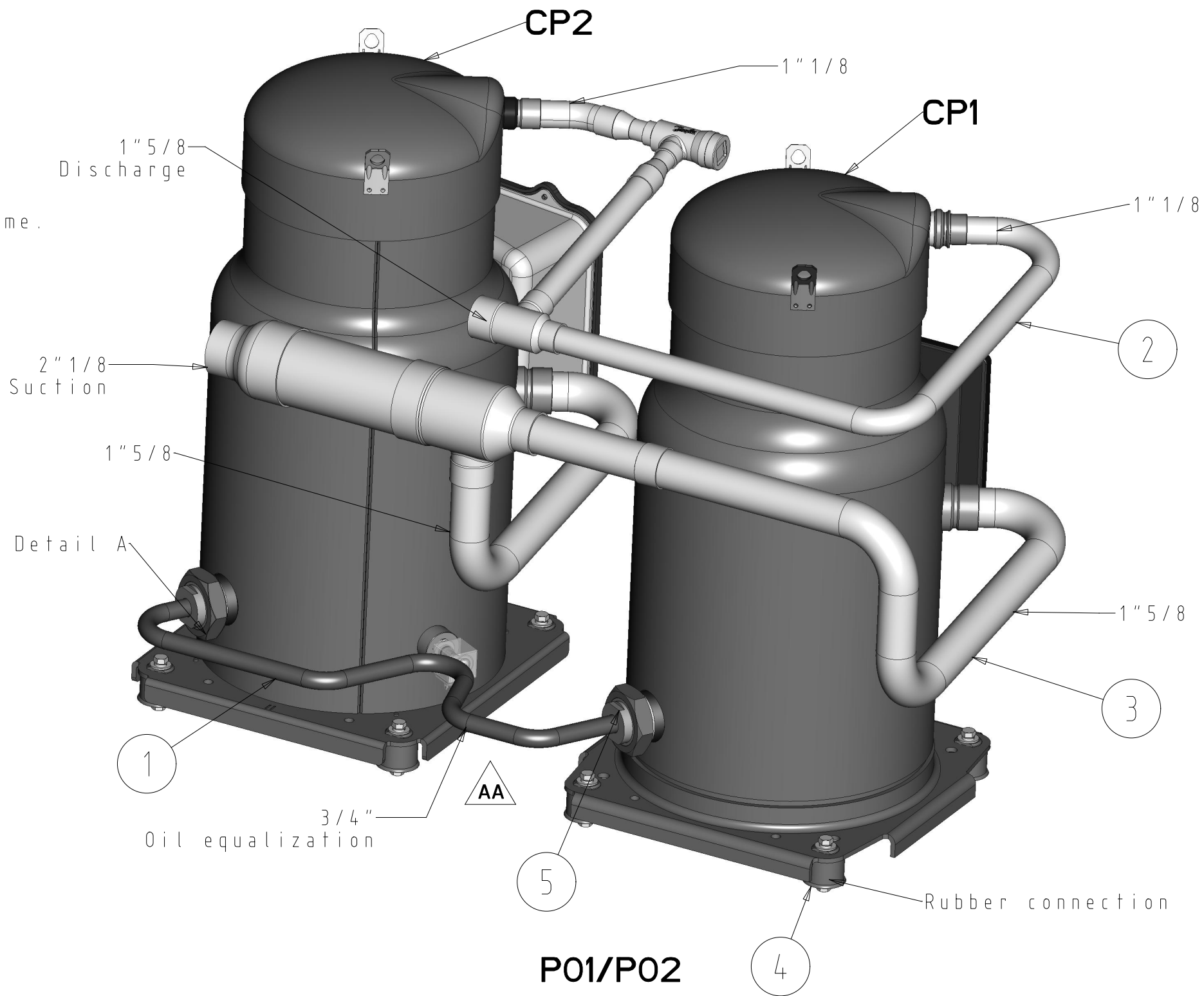
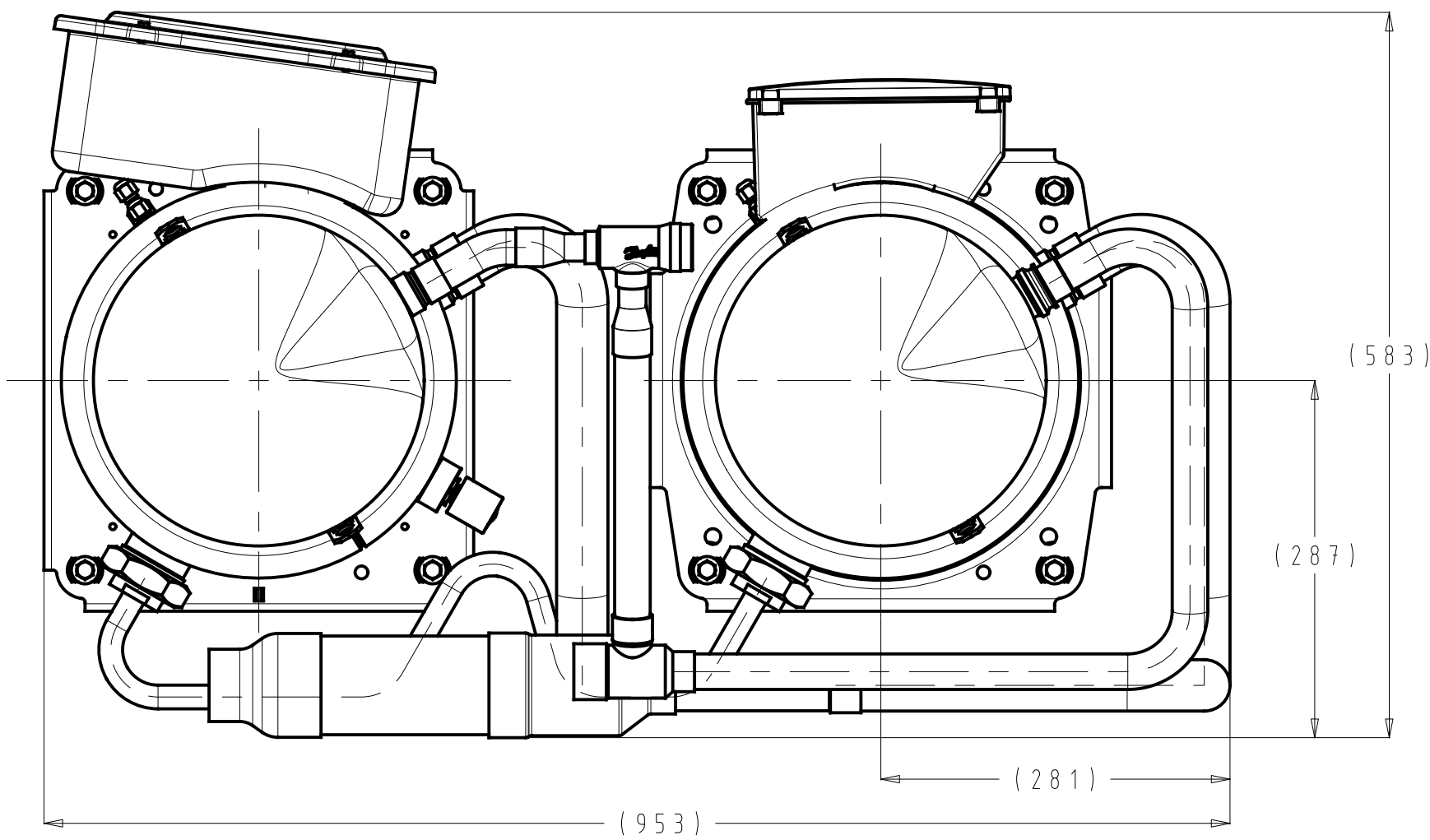
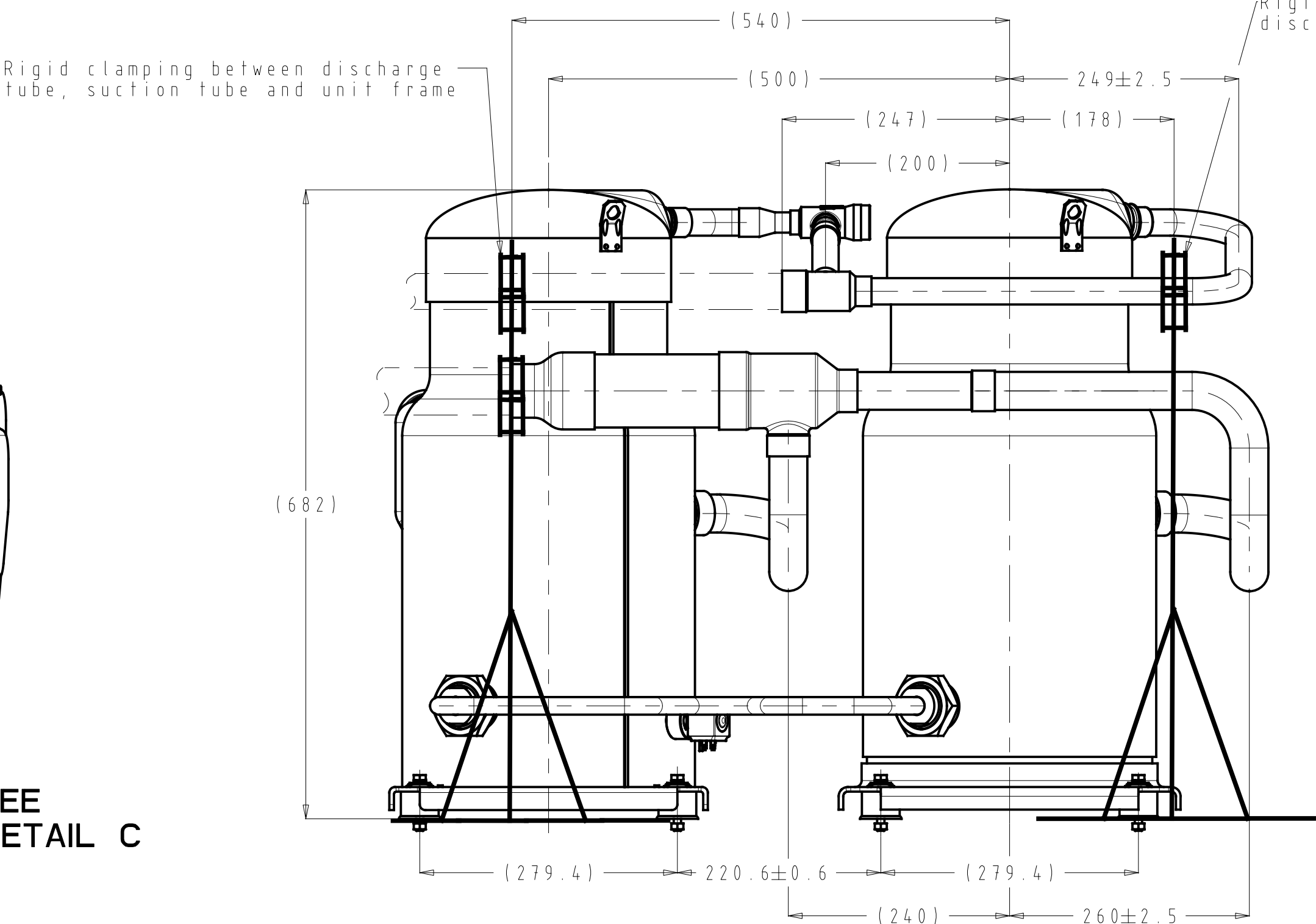
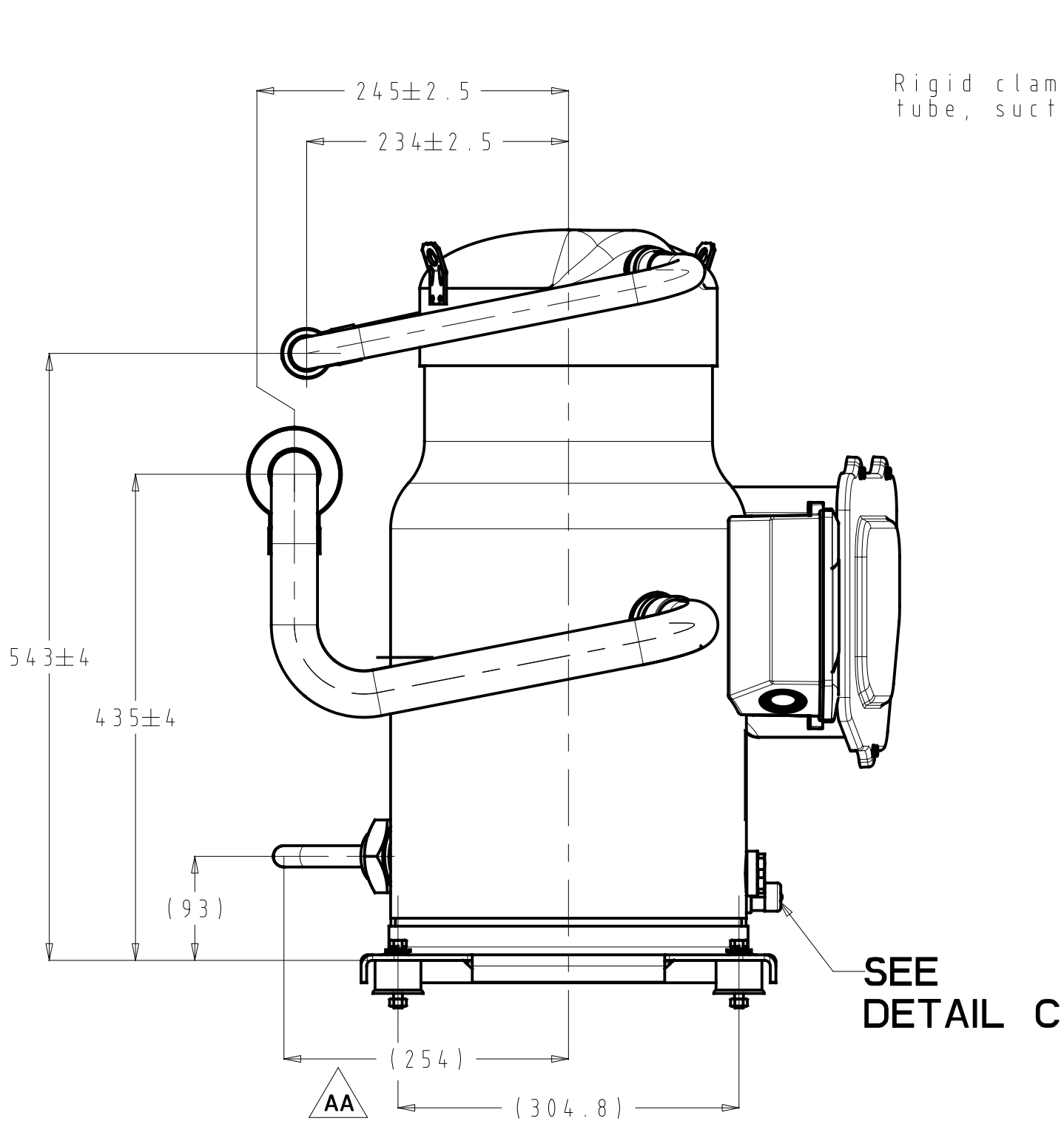
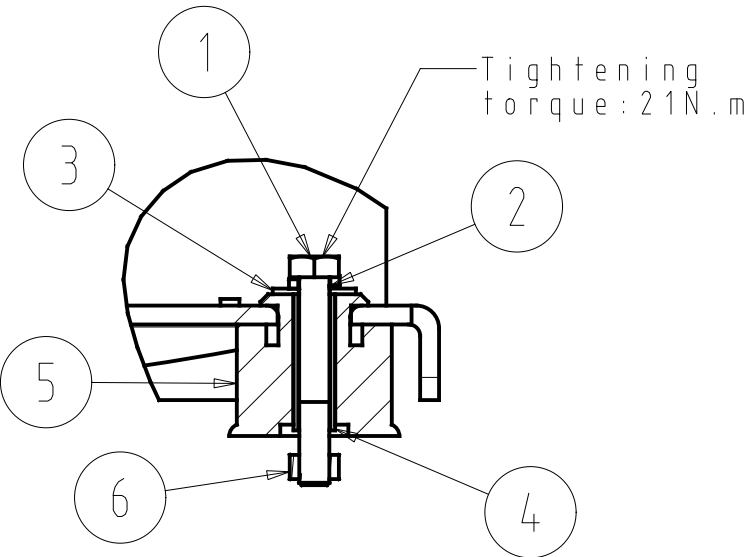


- Notes:
- 1.All dimensions in millimeters.
2. Rails are not included in outline drawing, customer can select it by themselves.The rail/frame structure under grommet need to have minimum stiffness to avoid generating low natural frequency.
- 3.Customer have to use supporter to fix piping for vibration according drawing,and the supporter must be strong enough.
- 4.Dimensions and thickness on drawing are key characteristics to guaranty manifolding balance,vibration,reliability according to danfoss CC validation.



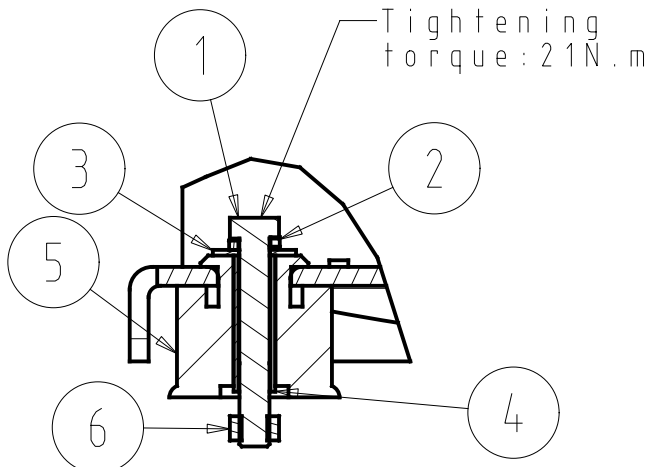
SN.	PART	DESIGNATION	P01	P02
1	5216924P01	Oil equalization tube assembly	1	1
2	5236041P01	Discharge tube assembly	1	1
3	5216927P01	Suction tube assembly	1	-
	5216927P02	Suction tube assembly	-	1
4	5710062P03	Compressor accessories kit	1	1
5	120Z0649 or 120Z0650	Manifolding accessories kit 24V or 230V	1	1

Fitting compressor to rail with rubber connection



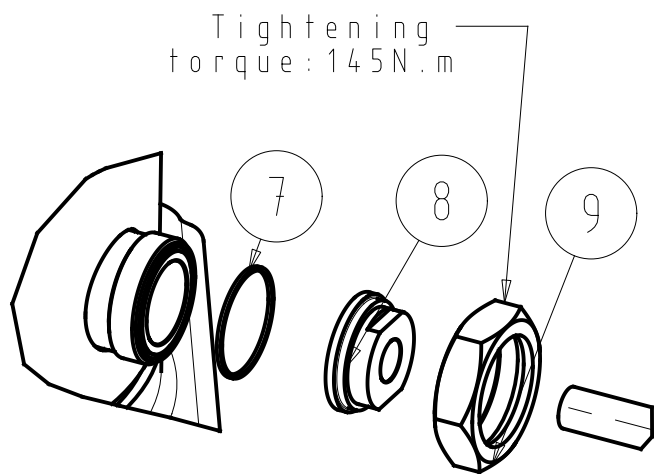
Scale 1/2

Fitting for DSH240/DSH295

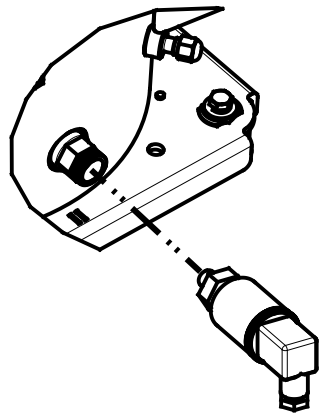


Scale 1/2

Fitting for VZH170



Detail A
Scale 3/10
ROTALOCK


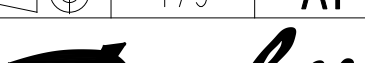


DETAIL C
Illustration of Oil Level
Sensor Installation
Position

Index	Material number	QTY	Description	Sort
1	6101059P01	4	Screw HM8-55	C1
	6302014P01	4	Screw HM8-55	M
2		4	Lock washer	C1
		4	Lock washer	M
3	6301030P01	4	Plain washer	C1
		4	Plain washer	M
4	5302020P01	4	Sleeve for rubber grommet	C1
		4	Sleeve for rubber grommet	M
5	5603007P01	4	Rubber grommet	C1
		4	Rubber grommet	M
6	6201017P01	4	Nut	C1
		4	Nut	M
7	5607001P04	2	Gasket teflon	M
8	5206965P01	2	Sleeve 3/4" - 2"1/4	M
9	5311025P03	2	Rotalock nut	C2

"C1" means the component supplied with compressor accessories kit;
"C2" means the component supplied with compressor assembly;
"M" means the component supplied with manifolding accessories kit;
"N" means Not supplied.

Part number	Model	CP1	CP2
8556270P01AA	VZH465H	DSH295	VZH170
8556270P02AA	VZH410H	DSH240	VZH170

General Tolerances Table		Drawing Status :		Production print				
				Surface Area (m2)				
N/A	AA	ECR-2021-13096	02-07-2021	Estimated Mass (kg)		<div><div>Key characteristic</div><div>Critical characteristic</div><div>According to Danfoss standard 50220024</div></div>		
	D	ECR-2022-11924	15-05-2022	Projection				
	Roughness (µm)	C	ECR-2019-11241	24-07-2019		Scale 1/5	Size A1	
Revision		ECR Number	Date	Material : Designation				
Designer		Wang He						
N/A	Approval		Fan Liang			VZH410H/465H Outline Right		
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• ISO 8015 ISO 1101						Sheet 1 of 1	AA.2 Dwg N° 8556270	AA