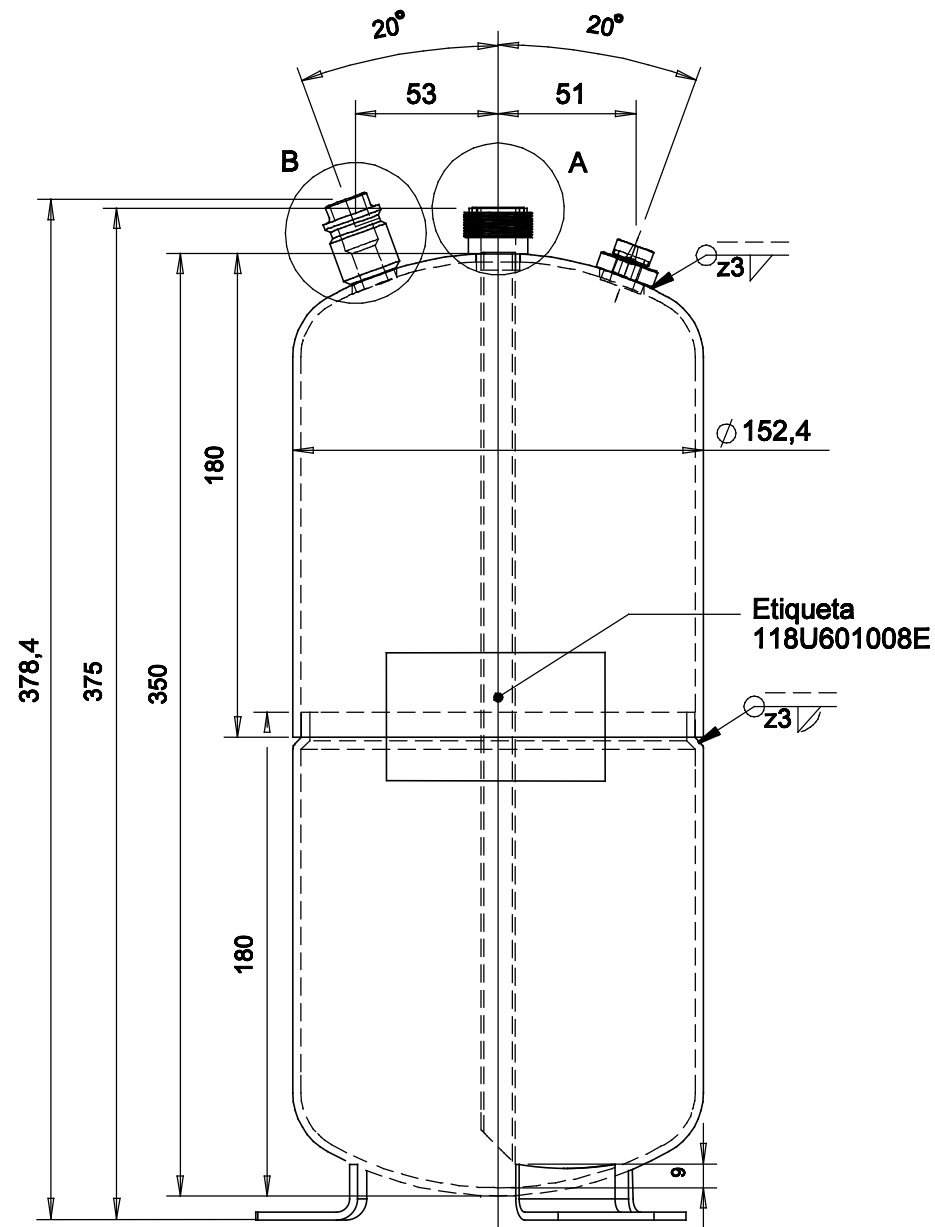
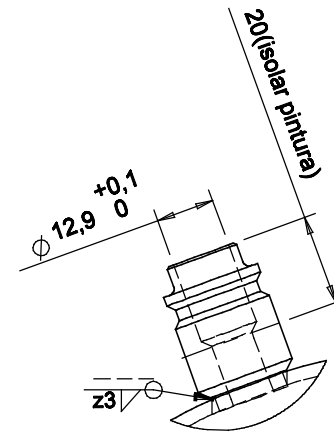
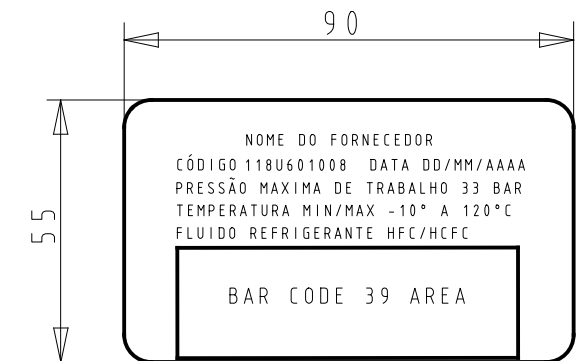


DETALHE A
ESCALA 2 : 5



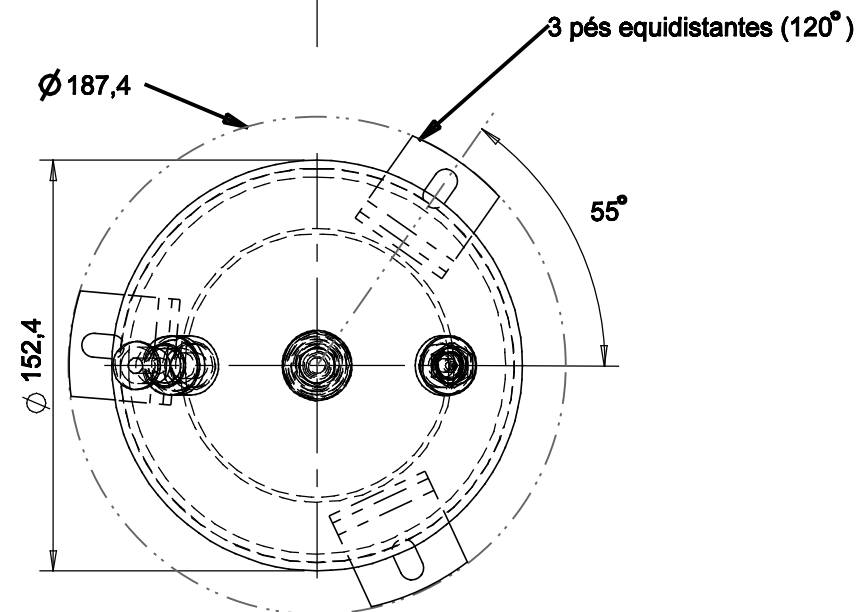
DETALHE B
ESCALA 2 : 5

GENERAL TOLERANCES ISO 2768 c L			Angular tolerance for length range (shorter side of angle)		
			Over (mm)	Up to (mm)	Tolerance
Linear dimensions tolerance			0	10	$\pm 1^\circ 30'$
			10	50	$\pm 1^\circ$
Over	Up to	Tolerance	50	120	$\pm 0^\circ 30'$
0.5	6	± 0.3	120	400	$\pm 0^\circ 15'$
6	30	± 0.5	400	> 400	$\pm 0^\circ 10'$
30	120	± 0.8	Break edges / Fillet radii		
120	400	± 1.2	Over	Up to	Tolerance
400	1000	± 2	0.5	3	± 0.4
1000	2000	± 3	3	6	± 1
2000	4000	± 4	6	> 6	± 2



NOTAS:

1. INTERNAMENTE DEVE ESTAR LIVRE DE SUJEIRA, OXIDAÇÃO E UMIDADE.
2. TODAS AS PARTES MONTADAS DEVEM SER SOLDADAS SALVO INDICAÇÃO NO DESENHO.
3. PRESSÃO MÁXIMA DE TRABALHO 450 PSIG.
4. PRESSÃO DE TESTE 644 PSIG.
5. PLUG FUSIVEL DEVE ROMPER ENTRE 103°C E 110°C
6. ACABAMENTO: TINTA PO POLITHERM 20 R LI AZUL 44310 BR (FORNECEDOR WEG).
7. PRESSURIZAR COM 3-5 PSI DE NITROGENIO SECO ANTES DE EMBALAR.
8. REQUERIMENTOS DE LIMPEZA: CONTAMINAÇÃO TOTAL NÃO DEVE EXCEDER 0,038g/m² DA SUPER FICIE INTERNA.
9. PED (DIRECTIVA PARA EQUIPAMENTOS PRESSURIZADOS)97/23, ARTIGO 10/1.3
10. PED CATEGORIA 1: FLUIDO GRUPO 2.
11. EM ACORDO COM PADRÃO RoHS.
12. EM ACORDO COM A LISTA NEGATIVA DANFOSS (500B0751)
13. ROSCAS DEVEM ESTAR LIVRES DE PINTURA.
14. SUPERFICIES NÃO PINTADAS DEVEM ESTAR PROTEGIDAS POR OLEO ANTI FERRUGEM FV 3-1452



General Tolerances Table	Drawing Status :			Production print		
				Surface Area (m2)		
See table				Estimated Mass (Kg)		
				Projection	Scale	Size
	B		12-12-2019		1 / 1	A3
Roughness (µm)	A		04-11-2019			
	Revision	ECR Number	Date			
	Designer	GUSTAVO FREITAS				
	Approval	DENER LEMOS				
• ISO 8015 ISO 1101	Confidential: Property of Danfoss Commercial Compressors. Not to be handed over to copied or used by third party. Two or three dimensional reproduction of contents to be authorized by Danfoss CC.					Key characteristic Critical characteristic According to Danfoss standard 502Z0024
						Material : See Notes
Designation						RECEIVER 6L
Sheet 1 of 1						B
B.2 Dwg N° 118U601008						

Danfoss

▽ Key characteristic
⊙ Critical characteristic
According to Danfoss
standard 502Z0024

Material : See Notes

Designation

RECEIVER 6L

B