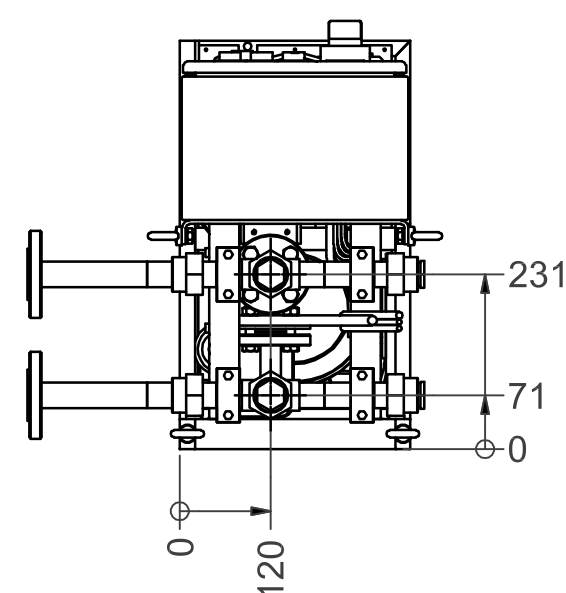


Customer cooling water interface can be chosen from the following directions:
 - Left
 - Right
 - Up



NOTE!
 Pump CHI 8-25:
 If the ambient temperature is between 40°C-50°C,
 it is allowed to use only 90% of the pump capacity.

NOZZLE DATA				
A1 FROM DRIVE	1"	ISO 7/1	or	DN25 DIN 2642
A2 TO DRIVE	1"	ISO 7/1	or	DN25 DIN 2642
B1 INLET CUSTOMER	1"	ISO 7/1	or	DN25 DIN 2642
B2 OUTLET CUSTOMER	1"	ISO 7/1	or	DN25 DIN 2642

	DESIGN DATA AND CAPACITY	
	Primary side	Secondary side
Pressure	6 bar	10 bar
Temperature	60°C	50°C
Maximum Flow	120 l/min/3.2 bar	Acc. to project info
Power Supply	3~, 400 VAC (50 Hz) or 3~, 440 VAC (60 Hz), 16 A	
Maximum straight pipe distance between HX-unit and drive for achieving maximum flow: 10 m + 10 m (turn + return)		
NOTE! Elbows and other components will reduce the pipe distance.		

REFERENCE DRAWINGS	
P&I Diagram	VL39-5010-11
Cubicle Veda	VL39-5013-12
Cubicle Rittal	VL39-5013-13

Empty weight: 120 kg

REVISION HISTORY				
REV	DESCRIPTION	DATE	BY	APPROVED
a	Misc.	17.10.2006	A-M. Haka	J-P. Sampola
b	Misc.	20.08.2007	A-M. Haka	J-P. Sampola

Part no.	Qty.	Part name, type and/or measures	Standard/Draw. no.	Material	Weight/pc
GENERAL TOLERANCES					
ISO 2768-c		DRAWING NAME HXL040 DIMENSIONAL		CUSTOMER VACON OYJ	
vagon		DRAWING TYPE Assembly drawing		PROJECT NAME STD HX-unit	
Runonide 7 FIN-40500 VAAJA, FINLAND Phone +358 (0)201 2121		PROJECT NUMBER HXL-M-040-N-S		CUSTOMER PROJECT NUMBER -	
DATE 30.06.2006		SCALE 1:10		Dwg. NO. VL39-5013-11	
DRAWN U. Kähtävä		SIZE A1		REV. b	
APP'D J-P. Sampola					

These documents must not be copied without our written permission. If you have any questions, please contact us at the address below. We are not responsible for any damage caused by the use of these documents.

Näiden asiakirjojen sisältä ei saa kopioida ilman kirjallista lupamme. Jos sinulla on kysymyksiä, ota yhteyttä osoitteeseen alla. Emme vastaa millään tavoin asiakirjojen käytön aiheuttamista vahingoista.