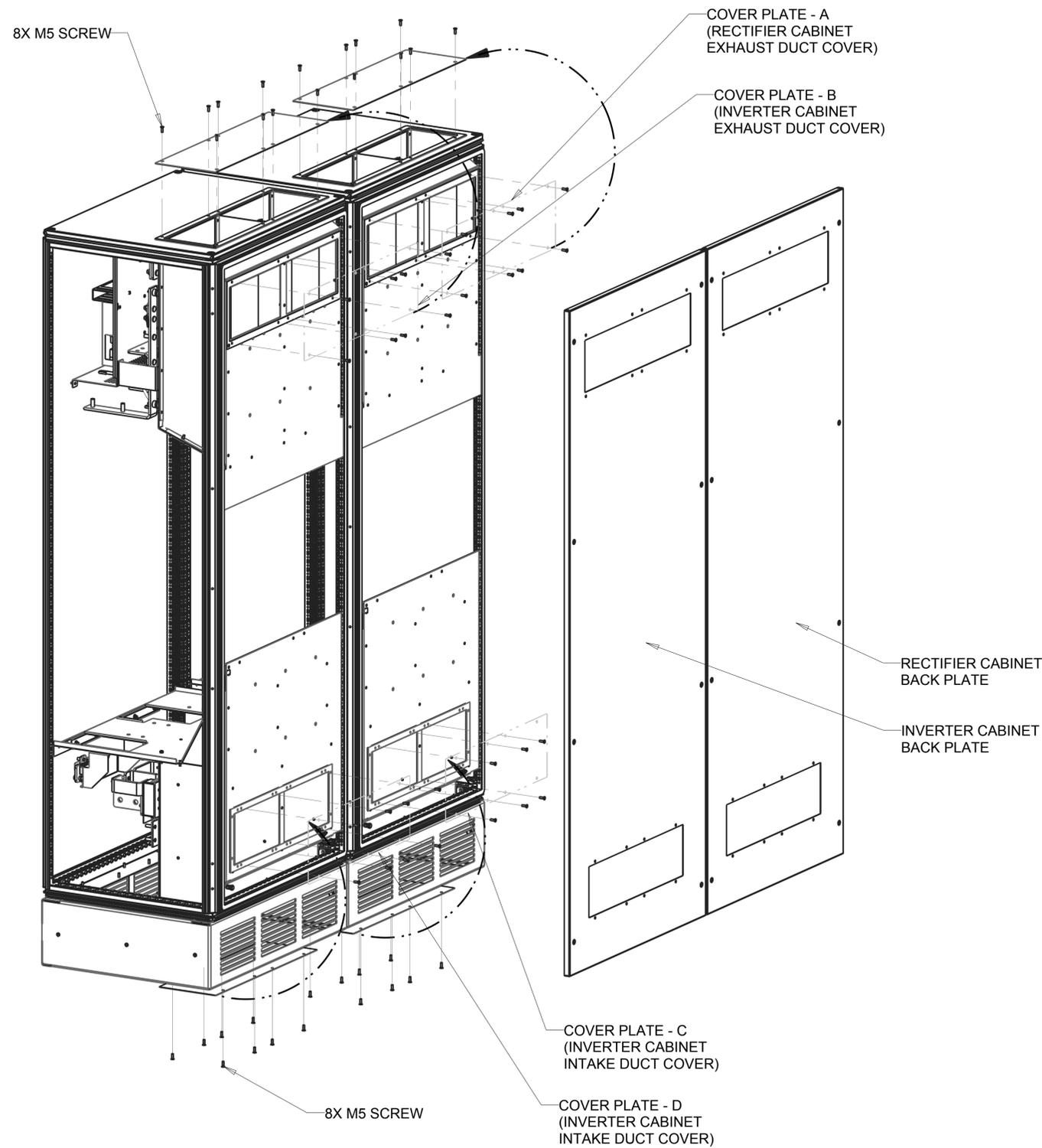


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STEPS:

1. REMOVE BOTH CABINET BACK PLATES
2. REMOVE COVER PLATES A, B, C, & D
3. INSTALL COVER PLATES REMOVED IN STEP 2 TO BLOCK TOP AND BOTTOM OPENINGS USING THE SCREWS REMOVED DURING STEP 2. REQUIRED GASKETS ARE ALREADY PROVIDED ON BOTH TOP AND BOTTOM. (NOTE: TO MOUNT RECTIFIER BOTTOM PLATE, 6X M5 NUTS WILL BE NEEDED)
4. MAKE CUTOUT ON CABINET BACK PLATES AS SHOWN ON SHEET 2.
5. RE-INSTALL BACK PLATES AND ATTACH DUCTS THROUGH HOLES CUT INTO BACKPLATE USING LONGER M5 SCREWS.

UNLESS OTHERWISE SPECIFIED INTERPRET DIM AND TOL PER ASME Y14.5M-1994 .X± 0.1 .XX± 0.01 ∠ ± 0.5 DIM ARE IN MILLIMETERS WEIGHTS ARE IN KILOGRAMS THIRD ANGLE PROJECTION	PROPERTIES			 4401 N. BELL SCHOOL RD. LOVES PARK, ILLINOIS 61111 USA (815) 639-6600 FAX (815) 639-9000
	MATERIAL	NA		
	FINISH	NA		
	THICKNESS	NA		
	APPROVALS	INITIALS	DATE	TITLE
	DRAWN	DM	04/14/10	DRW,REF,BACK CHNL COOLING,F10
	CHECKED			SIZE D
	ENGR			SCALE 0.125
				MODEL 177R0523
				REV 002
				SHEET 1 OF 2

8

7

6

5

4

3

2

1

D

D

C

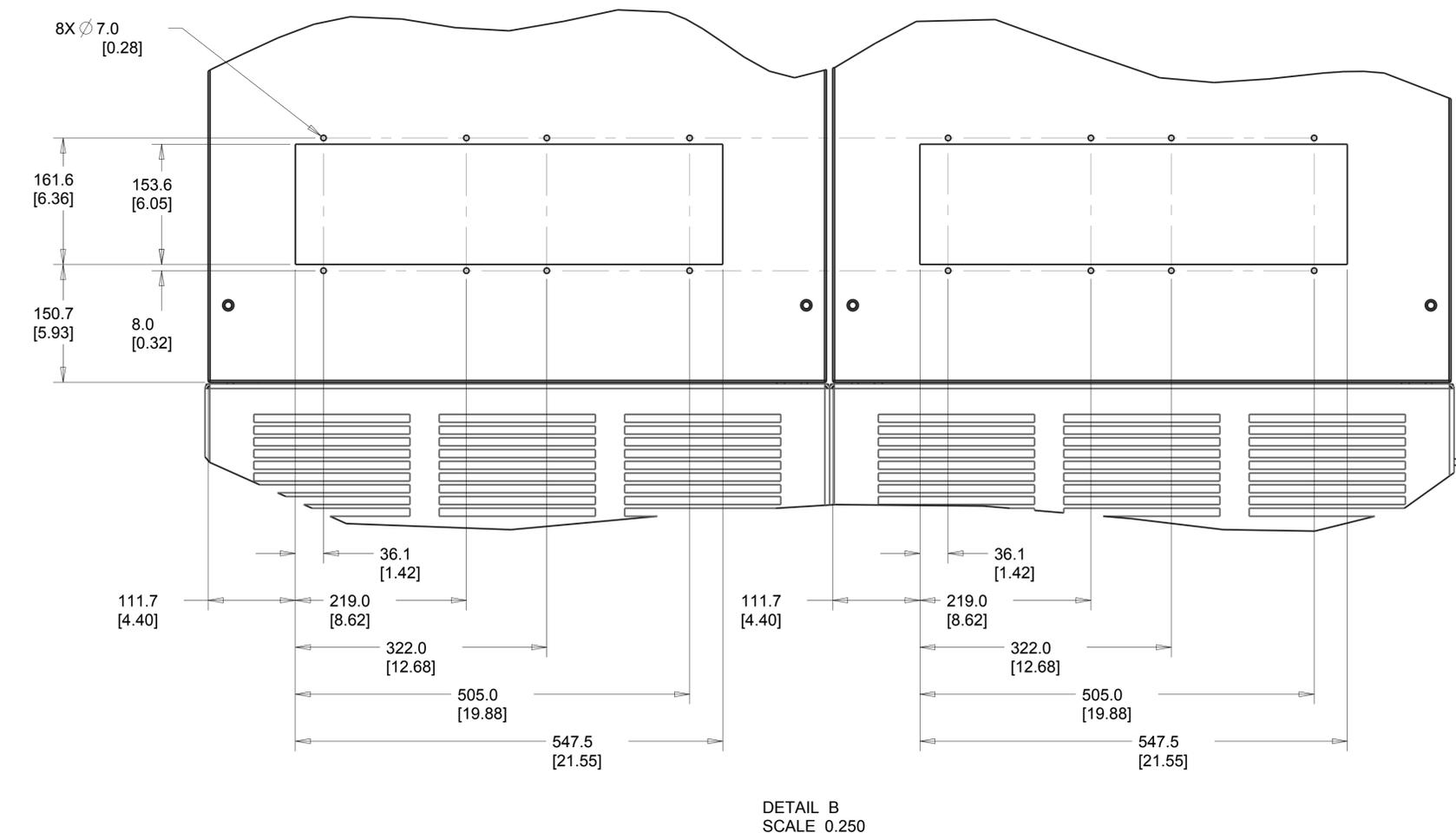
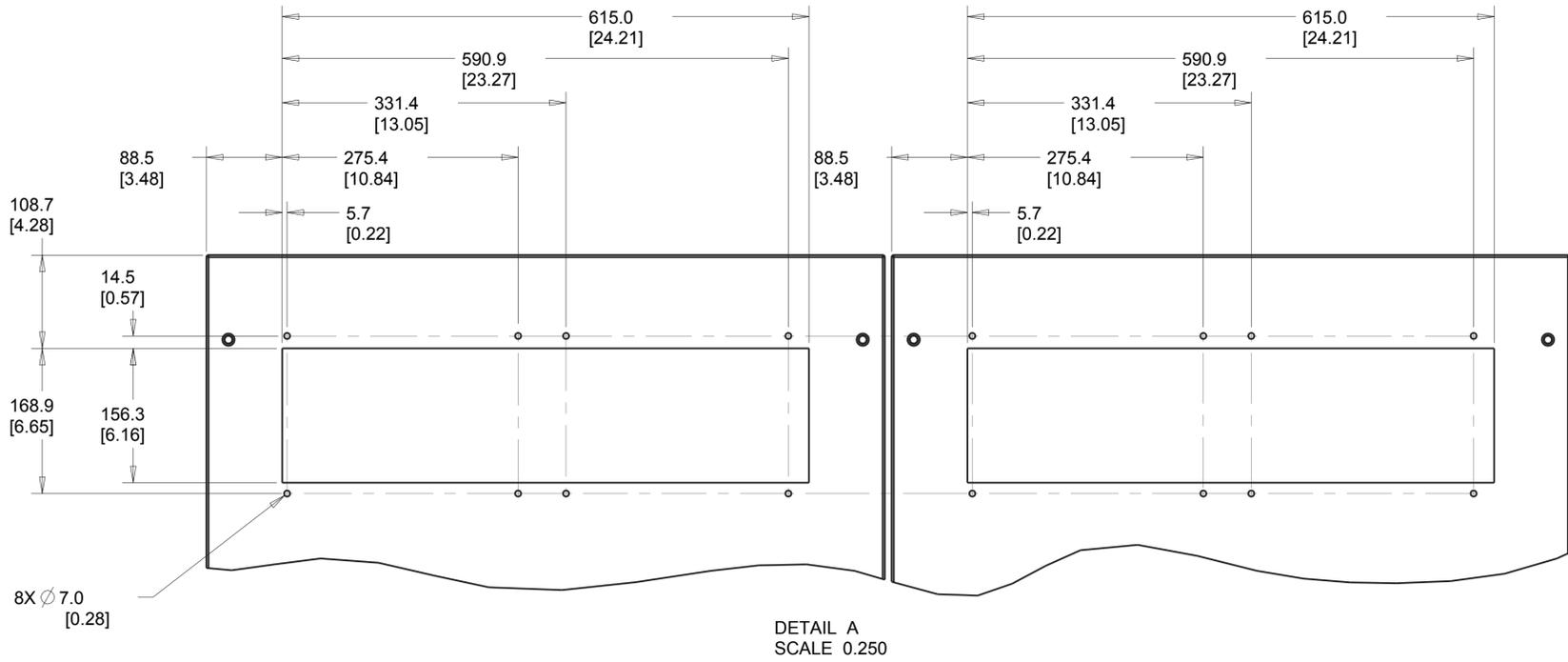
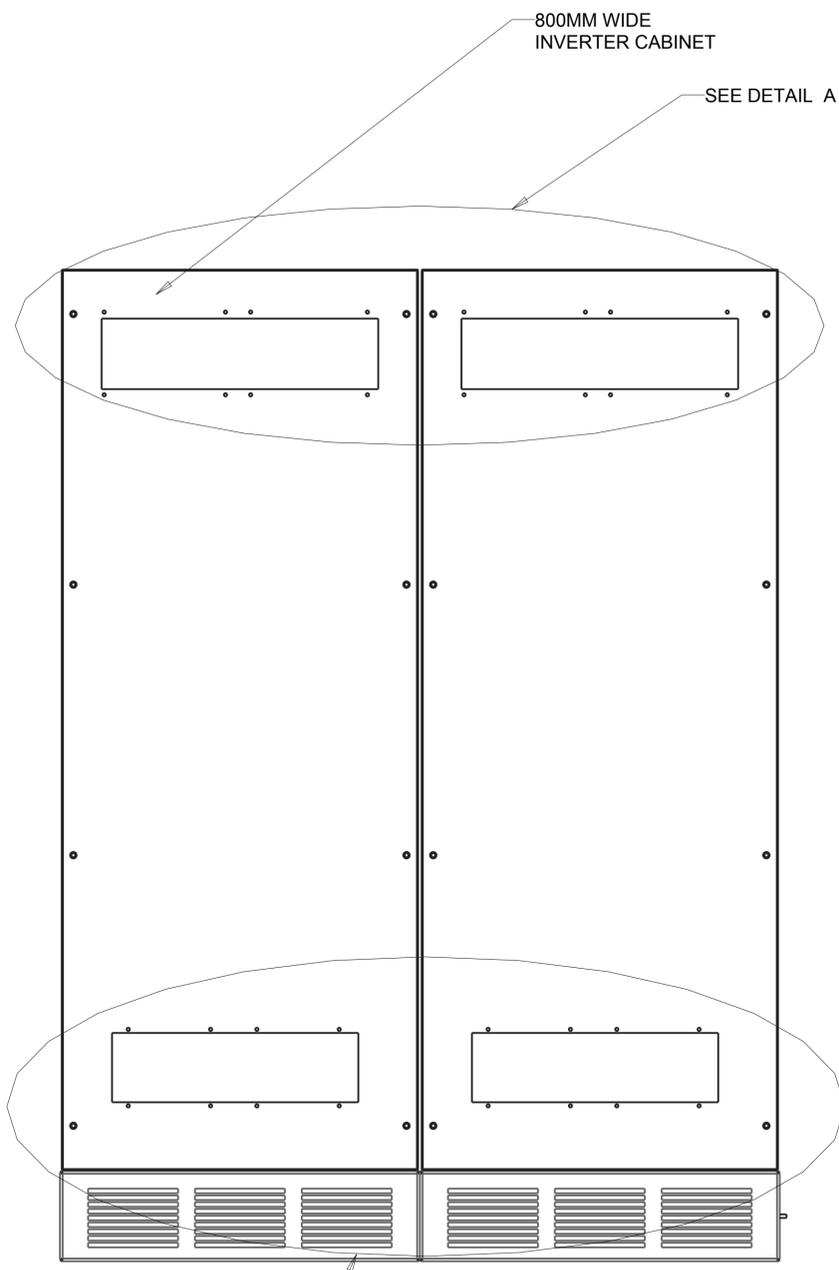
C

B

B

A

A



TITLE		
DRW.REF.BACK CHNL COOLING,F10		
SIZE	MODEL	REV
D		002
SCALE	DRAWING NO.	SHEET
0.125	177R0523	2 OF 2