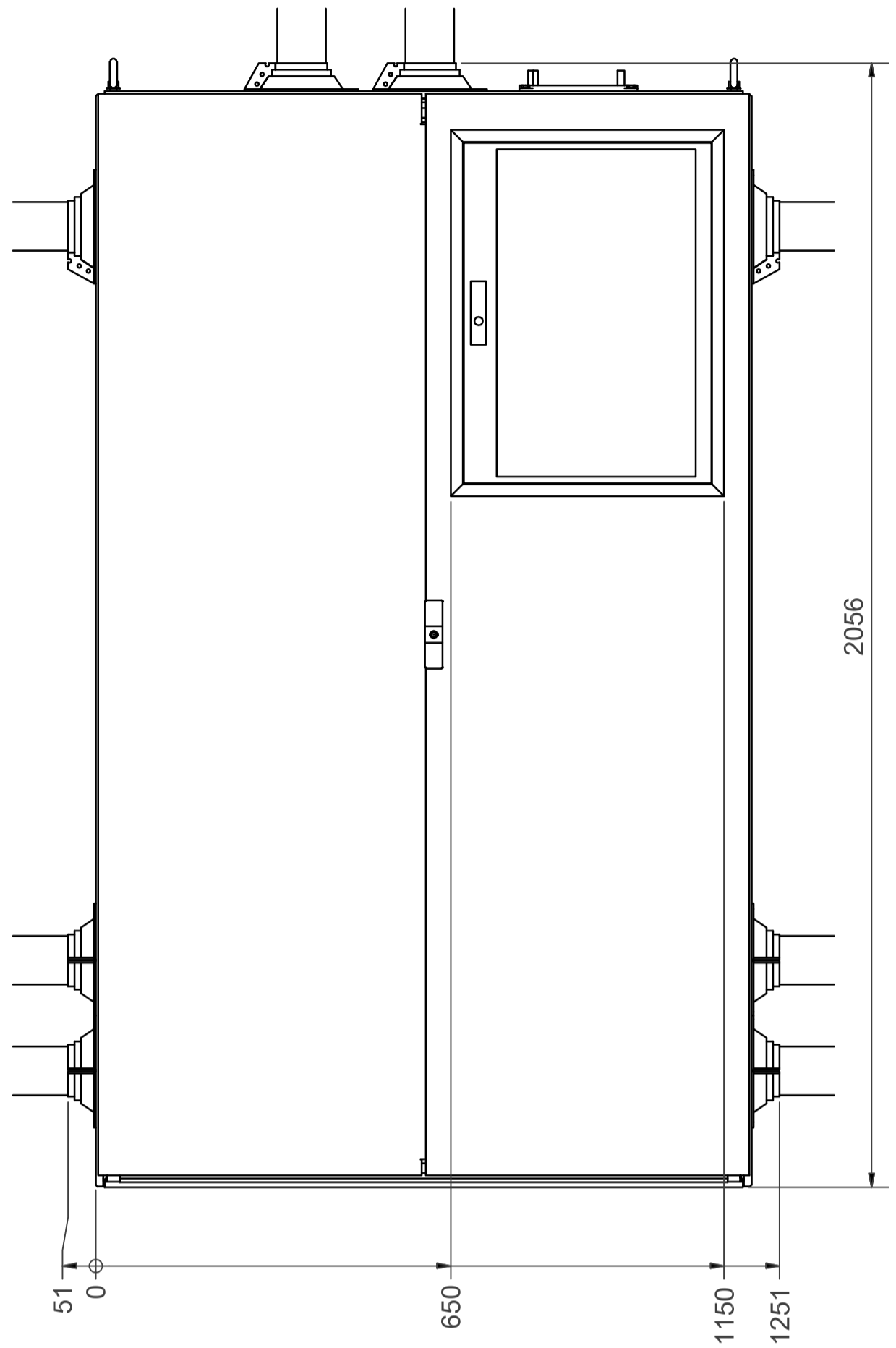
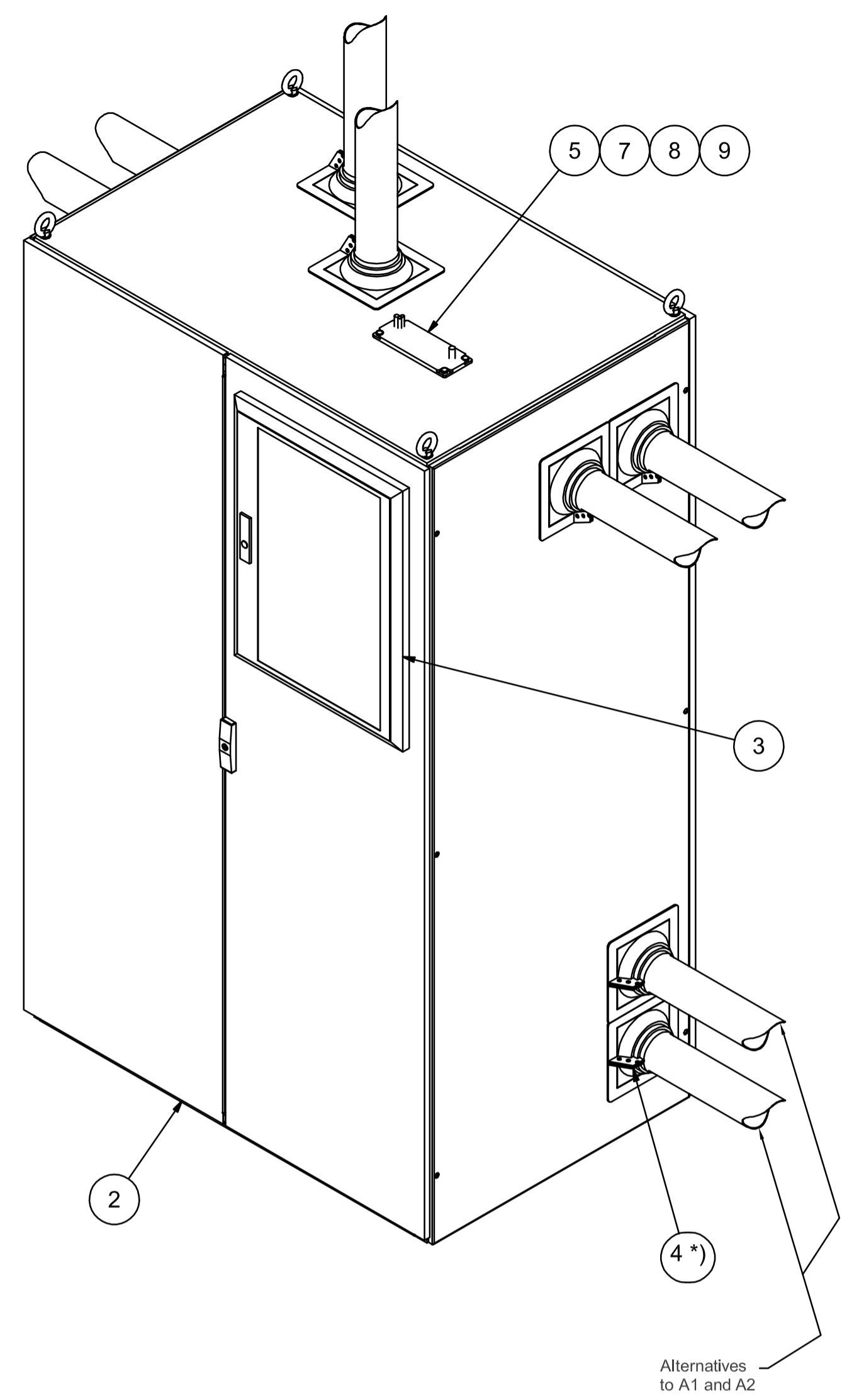
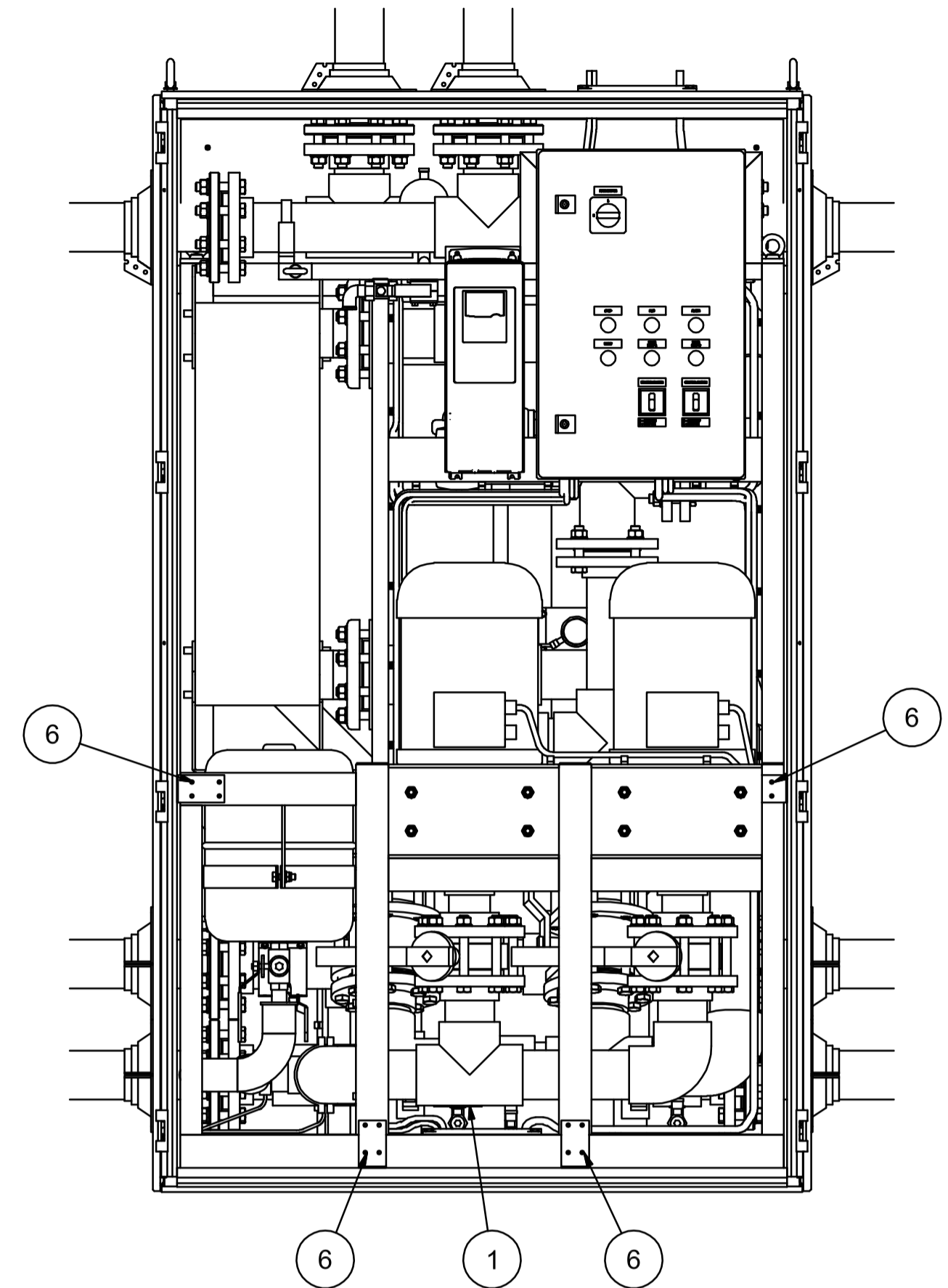


FRONT VIEW

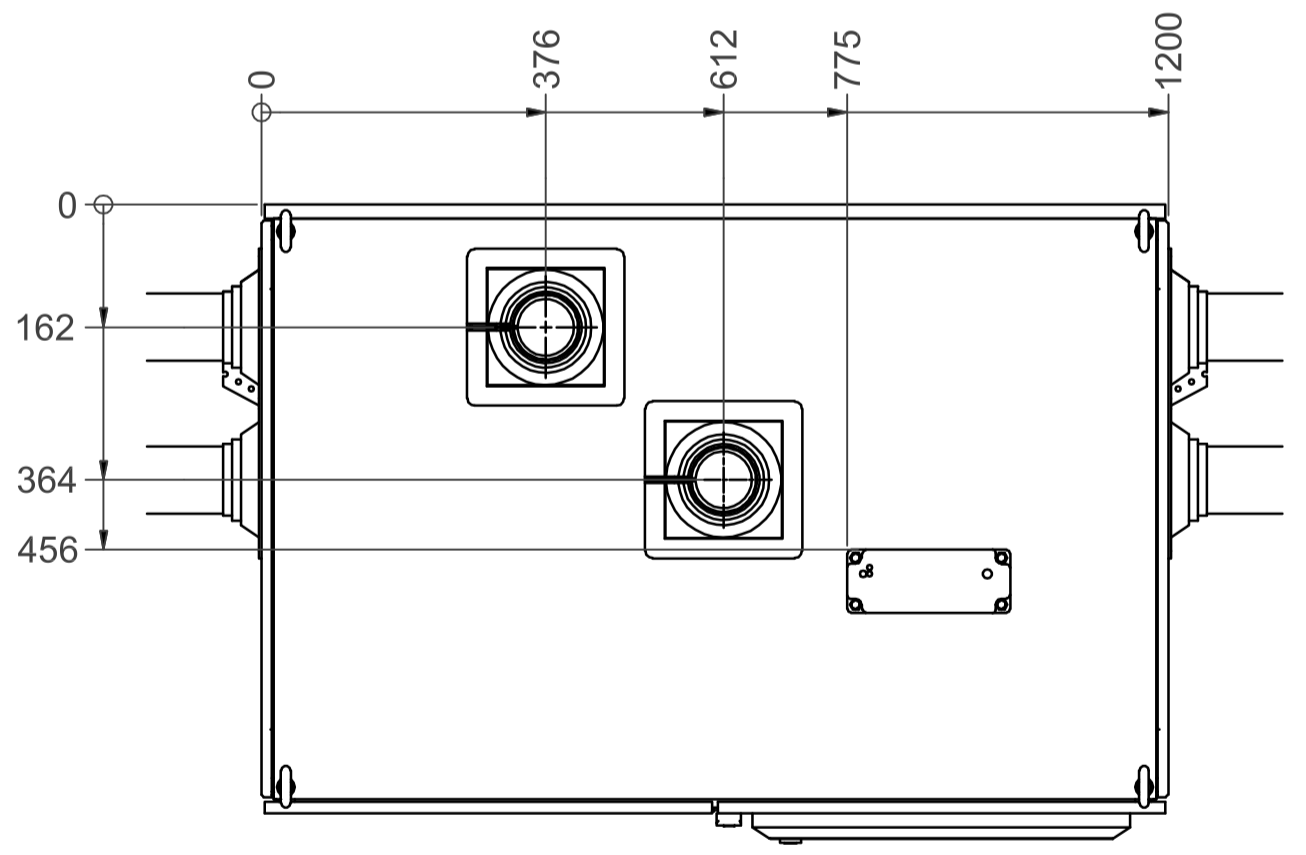
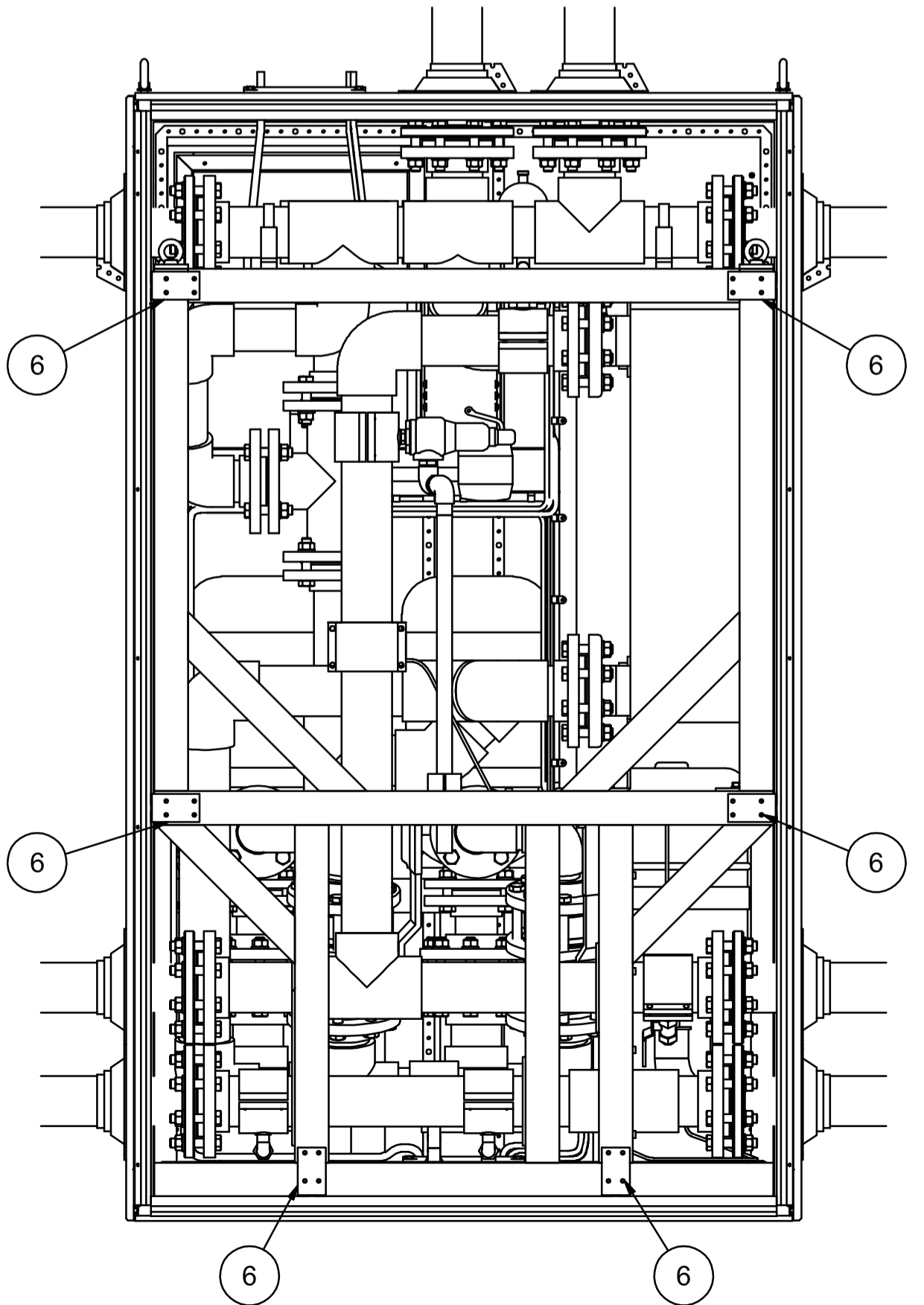


FRONT VIEW, DOORS OPEN



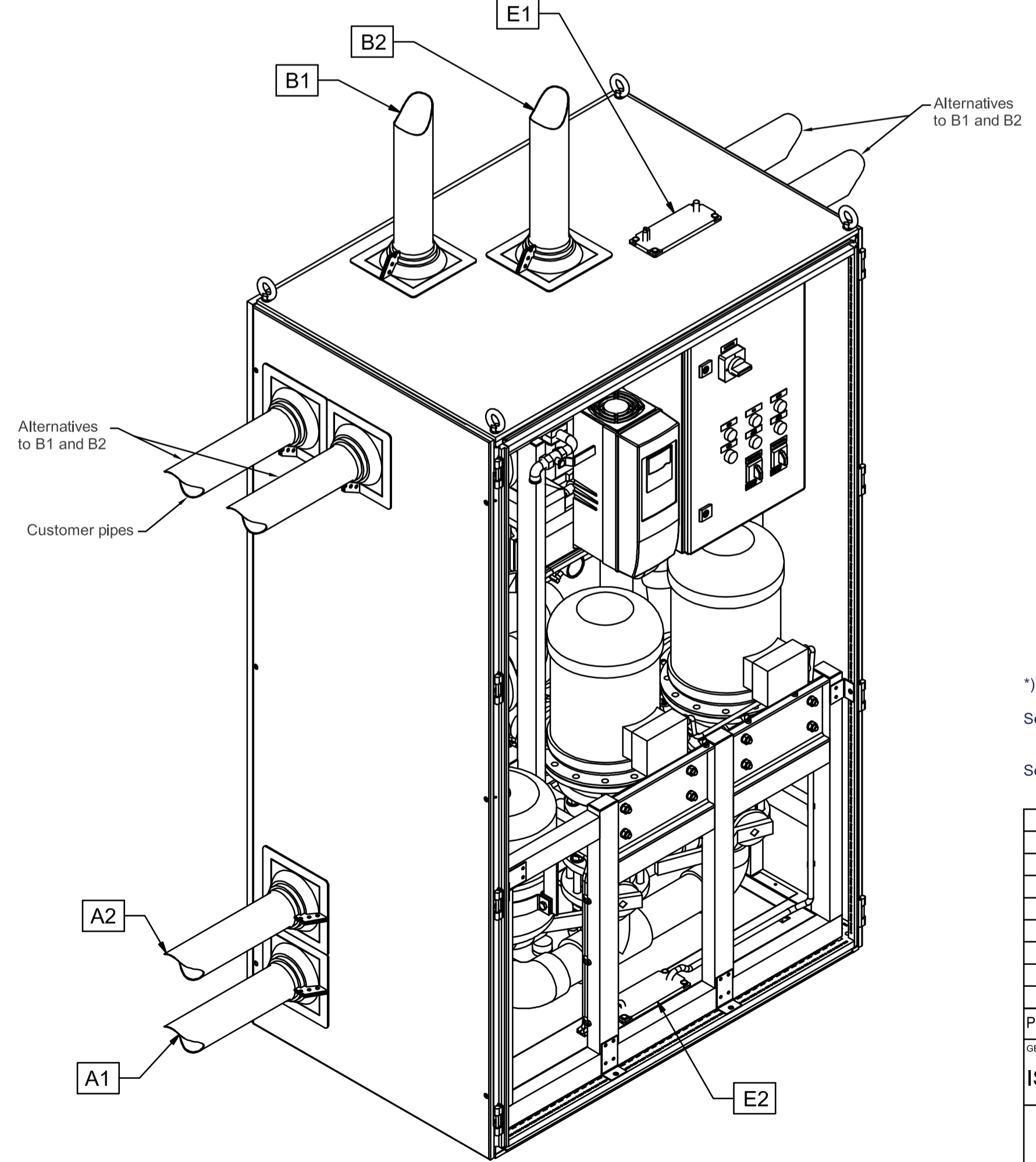
Alternatives to A1 and A2

BACK VIEW, OPEN WALL



The inlet/outlet direction of the primary and secondary circuits can be chosen according the installation.

NOZZLE DATA	SIZE
A1 FROM DRIVE	DN80
A2 TO DRIVE	DN80
B1 INLET CUSTOMER	DN80
B2 OUTLET CUSTOMER	DN80
E1 ELECTRICAL CONNECTION, Alternative 1	MC25
E2 ELECTRICAL CONNECTION, Alternative 2	MC25



*) NOTE:
See Retrofit assembly and dimensional drawing VL39-5003-98.
See Rittal openings drawing VL39-5003-94.

Part no.	Qty.	Part name, type and/or measures	Standard/Draw. no.	Material	Weight/pc
9	4	Washer A8,4	DIN 125	Zn	-
8	4	Hex Nut M8	DIN 934	8 Zn	-
7	4	Hex-Head Bolt M8 x 18	DIN 933	8.8 Zn	-
6	10	Fastener	-	-	-
5	1	Multigate MC25	Mar-Con	-	-
4 *)	-	Retrofit Master Flash#1, 1/2"-4", Aztec Nordic	RF101B	Black EPDM	-
3	1	System window 500x670x33, Rittal	FT 2735.540	-	-
2	1	Cubicle TS8 1200x2000x800	Rittal	-	-
1	1	HXM300	VL39-5073-07	-	-

GENERAL TOLERANCES ISO 2768-c		DRAWING NAME HXM300 RITTAL		CUSTOMER VACON OYJ	
DRAWING TYPE Assembly drawing		PROJECT NUMBER HXM-R-300-N-P		PROJECT NAME STD HX-unit	
DATE A.-M. Haka		DATE 17.10.2007		SCALE 1:10	
DRAWN U. Kähtävä		CHECKED J.-P. Sampola		PROJECT NO. VL39-5073-09	
PHONE +358 (0)201 2121		SCALE A1		REV.	