



\*) NOTE:  
See Retrofit assembly and dimensional drawing VL39-5003-07.

See Veda openings drawing VL39-5003-05.

NOZZLE DATA	SIZE
A1 FROM DRIVE	DN50
A2 TO DRIVE	DN50
B1 INLET CUSTOMER	DN50
B2 OUTLET CUSTOMER	DN50
E1 ELECTRICAL CONNECTION, Alternative 1	MC25
E2 ELECTRICAL CONNECTION, Alternative 2	MC25

Delivery includes flange connections to primary (2 pcs) and secondary (2 pcs) circuits. The directions of connections can be chosen according to the installation.

REVISION HISTORY				
REV	DESCRIPTION	DATE	BY	APPROVED
a	Text added	24.05.2005	A-M. Haka	J-P. Sampola
b	Nozzle data added	19.08.2005	A-M. Haka	J-P. Sampola
c	Misc.	19.10.2006	A-M. Haka	J-P. Sampola
d	Misc.	30.08.2007	A-M. Haka	J-P. Sampola

Part no.	Qty.	Part name, type and/or measures	Standard/Draw. no.	Material	Weight/pc
9	4	Washer A8,4	DIN 125	Zn	-
8	4	Hex nut M8	DIN 934	8 Zn	-
7	4	Hex-Head Bolt M8 x 18	DIN 933	8.8 Zn	-
6	4	Fastener	-	-	-
5	1	Multigate MC25	Mar-Con	-	-
4 *)	-	Retrofit Master Flash#1, 1/2"-4", Aztec Nordic	RF101B	Black EPDM	-
3	1	System window 500x470x33, Rittal	FT 2735.520	-	-
2	1	VEDA HXL Cubicle	VEDA	-	-
1	1	HXL120	VL39-5023-01	-	-

GENERAL TOLERANCES ISO 2768-c		DRAWING NAME HXL120 VEDA		CUSTOMER VACON OYJ	
vagon		DRAWING TYPE Assembly drawing		PROJECT NAME STD HX-unit	
Runonide 7 FIN-40500 VAAJA, FINLAND Phone +358 (0)201 2121		DATE 01.10.2004		PROJECT NUMBER VL39-5023-03	
SCALE 1:10		DATE 01.10.2004		CUSTOMER PROJECT NUMBER	
SIZE A1		SCALE 1:10		REV. d	