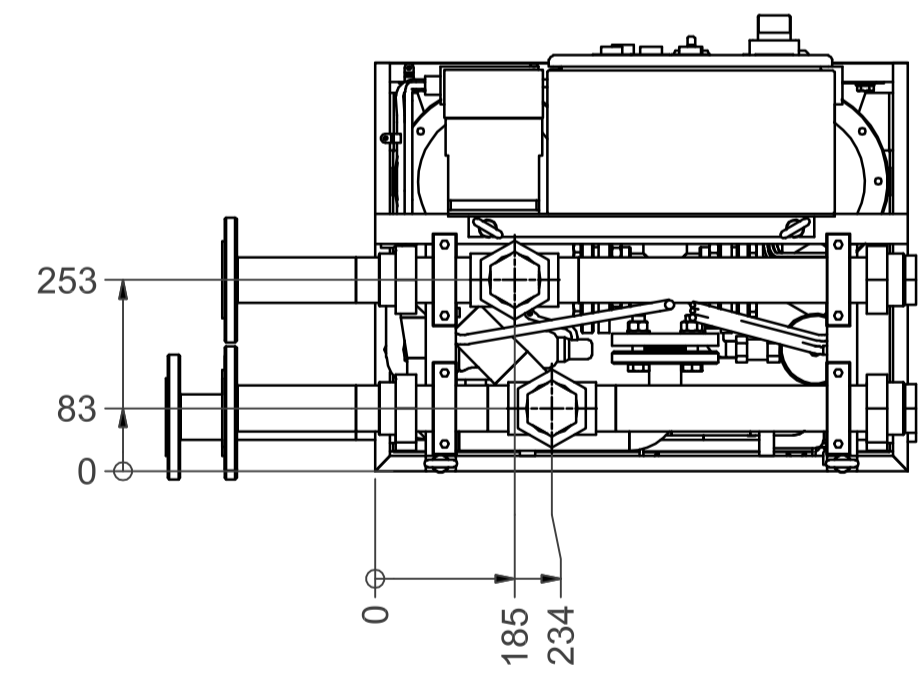


Customer cooling water interface can be chosen from the following directions:  
 - Left  
 - Right  
 - Up



NOZZLE DATA					
A1	FROM DRIVE	2"	ISO 7/1	or DN50	DIN 2642
A2	TO DRIVE	2"	ISO 7/1	or DN50	DIN 2642
B1	INLET CUSTOMER	2"	ISO 7/1	or DN50	DIN 2642
B2	OUTLET CUSTOMER	2"	ISO 7/1	or DN50	DIN 2642

DESIGN DATA AND CAPACITY		
	Primary side	Secondary side
Pressure	6 bar	10 bar
Temperature	60°C	50°C
Maximum Flow	360 l/min/2.7 bar	Acc. to project info
Power Supply	3~, 400 VAC (50 Hz) or 3~, 440 VAC (60 Hz), 16 A	
Maximum straight pipe distance between HX-unit and drive for achieving maximum flow: 25 m + 25 m (turn + return)		
NOTE! Elbows and other components will reduce the pipe distance.		

REFERENCE DRAWINGS	
P&I Diagram	VL39-5030-10
Cubicle Veda	VL39-5033-10
Cubicle Rittal	VL39-5033-11

REVISION HISTORY				
REV	DESCRIPTION	DATE	BY	APPROVED
a	Misc.	28.08.2007	A-M. Haka	J-P. Sampola

Part no.	Qty.	Part name, type and/or measures	Standard/Draw. no.	Material	Weight/pc
GENERAL TOLERANCES					
ISO 2768-c		DRAWING NAME HXM120 DIMENSIONAL		CUSTOMER VACON OYJ	
		DRAWING TYPE Assembly drawing		PROJECT NAME STD HX-unit	
		PROJECT NUMBER HXM-M-120-N-S		CUSTOMER PROJECT NUMBER	
DRAWN A-M. Haka		DATE 24.10.2006		SCALE 1:10	
CHECKED U. Kähtävä		DATE		REV. NO. VL39-5033-12a	
APPROVED J-P. Sampola		SCALE A1		REV. a	

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