



NOTES:

1. MH ABREVIATION FOR MOUNTING HOLES.
2. In accordance with RoHS Directive 2002/95/EC.
3. In accordance with negative list of Danfoss 500B0751.
4. Schrader core instalation according to PS-106.
5. Apply all labels as shown. Must be within 3° of horizontal.
6. In accordance with CU Product Standard PS-106.
7. Discharge valves must remain fully opened prior to shipping.
8. Unit must be charged with at least 15-20 PSI of Nitrogen prior to shipping.
9. Tolerance does not apply to tubes and labels position dimensions, dimensions as reference to orientation.

Conn	Port	X	Y	Z	Diameter
1	SUCTION	61	70	460	1/2 in
2	LIQUID	404	33	123	10 mm

General Tolerances Table		Drawing Status :		
Unless otherwise spec.				
Units: mm				
Tol.: ± 7.0				
Ang $^{\circ}$: ± 1.0 $^{\circ}$				
Roughness (μm)	AA	ECR-2021-12960	05-02-2022	
	Revision	ECR Number	Date	
	Designer	Miguel Camacho		
ISO 8015	Approval	Vinicius Schwab		
ISO 1101	Confidential: Property of Danfoss not to be copied or used by third party of contents to be authorized by Danfoss			

Change in progress

▽ Key characteristic
Critical characteristic
According to Danfoss
standard 502Z0024

HJZ019D39

Sheet 1 of 1

7 Dwg N° 115N0127

AA