



- NOTES:
1. MH ABBREVIATION FOR MOUNTING HOLES.
 2. In accordance with RoHS Directive 2002/95/EC.
 3. In accordance with negative list of Danfoss 500B0751.
 4. Schrader core installation according to PS-106.
 5. Apply all labels as shown. Must be within 3° of horizontal.
 6. In accordance with CU Product Standard PS-106.
 7. Discharge valves must remain fully opened prior to shipping.
 8. Unit must be charged with at least 15-20 PSI of Nitrogen prior to shipping.
 9. Tolerance does not apply to tubes and labels position dimensions, dimensions as reference to orientation.

General Tolerances Table	Drawing Status :				Change in progress		
				Surface Area (m2)		Key characteristic Critical characteristic According to Danfoss standard 502Z0024	
				Estimated Mass (Kg)			
	Unless otherwise spec. Units= mm Tol.= ±7.0 Ang.= ±1.0°				Projection	Scale	Size
Roughness (µm) N/A	AA	ECR-2021-12960	05-02-2020		1/10	A3	
ISO 8015 ISO 1101	Revision	ECR Number	Date				
	Designer	Miguel Camacho					
	Approval	Vinicius Schwab		Confidential: Property of Danfoss Commercial Compressors. Not to be handed over to copied or used by third party. Two or three dimensional reproduction of contents to be authorized by Danfoss CC.			
				Material : See Notes		Designation HJZ019D39	
				Sheet 1 of 1 AA. 7 Dwg N°		115N0127	
						AA	