



- NOTES:
1. MH ABBREVIATION FOR MOUNTING HOLES.
 2. In accordance with RoHS Directive 2002/95/EC.
 3. In accordance with negative list of Danfoss 500B0751.
 4. Schrader core installation according to PS-106.
 5. Apply all labels as shown. Must be within 3° of horizontal.
 6. In accordance with CU Product Standard PS-106.
 7. Discharge valves must remain fully opened prior to shipping.
 8. Unit must be charged with at least 15-20 PSI of Nitrogen prior to shipping.
 9. Tolerance does not apply to tubes and labels position dimensions, dimensions as reference to orientation.

CONN	PORT	X	Y	Z	Diameter
1	SUCTION	73	140	458	5/8
2	LIQUID	477	67	151	1/2

Part number
115N0277
115N0278

General Tolerances Table

Unless otherwise spec.
Unit= mm
Tol.= ±7.0
Ang°=±1.0°

Roughness (µm)
N/A

ISO 8015
ISO 1101

Drawing Status :

AA ECR-2021-12960 29-03-2018

Revision ECR Number Date

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Approval Vinicius Schwab

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Change in progress

Surface Area (m2)

Estimated Mass (Kg)

Projection Scale Size

1/10 A3

▽ Key characteristic
⊙ Critical characteristic
According to Danfoss standard 502Z0024

Material : See Notes

Designation

HJZ028D39

Sheet 1 of 1
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