



CONN	PORT	X	Y	Z	Diameter
1	SUCTION	113	138	457	5/8 in
2	LIQUID	514	67	237	1/2 in

Part number
115N0289
115N0290

- NOTES:
- MH ABBREVIATION FOR MOUNTING HOLES.
 - In accordance with RoHS Directive 2002/95/EC.
 - In accordance with negative list of Danfoss 500B0751.
 - Schrader core installation according to PS-106.
 - Apply all labels as shown. Must be within 3° of horizontal.
 - In accordance with CU Product Standard PS-106.
 - Discharge valves must remain fully opened prior to shipping.
 - Unit must be charged with at least 15-20 PSI of Nitrogen prior to shipping.
 - Tolerance does not apply to tubes and labels position dimensions, dimensions as reference to orientation.

General Tolerances Table	Drawing Status :				Change in progress		
				Surface Area (m2)		Key characteristic Critical characteristic According to Danfoss standard 502Z0024	
				Estimated Mass (Kg)			
	Unless otherwise spec. Units= mm Tol= ±7.0 Ang°= ±1.0				Projection	Scale 1/10	Size A3
Roughness (µm) N/A	AA	ECR-2021-12960	08-02-2021				Material : See Notes
	Revision	ECR Number	Date				Designation
	Designer	Miguel Camacho					HJZ040D39
ISO 8015 ISO 1101	Approval	Vinicius Schwab					Sheet 1 of 1
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