



CONN	PORT	X	Y	Z	Diameter
1	SUCTION	190	68	468	7/8 in
2	LIQUID	533	61	238	1/2 in

- NOTES:
- MH ABBREVIATION FOR MOUNTING HOLES.
 - In accordance with RoHS Directive 2002/95/EC.
 - In accordance with negative list of Danfoss 500B0751.
 - Schrader core installation according to PS-106.
 - Apply all labels as shown. Must be within 3° of horizontal.
 - In accordance with CU Product Standard PS-106.
 - Discharge valves must remain fully opened prior to shipping.
 - Unit must be charged with at least 15-20 PSI of Nitrogen prior to shipping.
 - Tolerance does not apply to tubes and labels position dimensions, dimensions as reference to orientation.

General Tolerances Table	Drawing Status :			Production print				
				Surface Area (m2)		▽ Key characteristic ⊗ Critical characteristic According to Danfoss standard 502Z0024		
				Estimated Mass (Kg)				
	Unless otherwise spec. Units= mm Tol= ±7.0 Ang°= ±1.0°			Projection		Scale 1/10	Size A3	
Roughness (µm) N/A			AA	ECR-2021-12960	08-02-2021			
			Revision	ECR Number	Date			
			Designer	Miguel Camacho				
			Approval			Vinicius Schwab		
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